

Owner's Manual
Repair Manual
Parts manual

JNSZ800MVA

READ THIS MANUAL CAREFULLY.
IT CONTAINS IMPORTANT SAFETY INFORMATION.

MINIMUM
RECOMMENDED
OPERATOR AGE:

16

Joynner



FOR OFF-ROAD USE ONLY

This vehicle is designed and manufactured for off-road use only.

It does not conform to federal motor vehicle safety standards, and operation on public streets, roads, or highways is illegal.

INTRODUCTION

Thank you for choosing JOYNER JNSZ800MVA. It represents the result of many years of JOYNER experience in the production of utility vehicles. With the purchase of this JOYNER, you can now appreciate the high degree of craftsmanship and reliability that have made JOYNER a leader in this field. This manual will provide you with a good basic understanding of the features and operation of this vehicle. It also includes basic maintenance and inspection procedures. If you have any questions regarding the operation or maintenance of your vehicle, please consult a JOYNER dealer.



Please read this manual carefully before operating this vehicle. Do not attempt to operate this vehicle until you have attained adequate knowledge of its controls and operating features. Regular inspections and careful maintenance, along with good operating techniques, will help ensure that you safely enjoy the capabilities and reliability of this vehicle.

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WARRANTY POLICY

Page



This release covers Joyner vehicles, dealers, and all affiliates of Castle Financial Corporation.

Liability Release of Joyner Recreational Vehicles

Please Initial and Sign

- 1) Jumping the vehicle can cause serious damage to the drive train (axle, transmission, suspension)
- 2) Injury or death can result from jumping vehicle. Do not jump.
- 3) I understand that the roll bars are cosmetic and a roll over could cause death or serious injury. The seller is not liable for death or injury.
- 4) I have inspected all machines for any cosmetic damage and found them to be satisfactory. I further understand that cosmetic damage is NOT covered by any factory warranties and unless noted here are deemed acceptable by me.
- 5) Off-roading is dangerous. Death or injury could occur. The seller is not liable for injury or death.
- 6) I understand all sales are final and that there is no right of rescission, no option for return or exchange for any vehicle purchase; and that the titled and registered machines were effectively purchased when I signed the title application.
- 7) I understand the warranty is 90 days manufacturer defect only. Parts are covered but no labor.
- 8) I understand that although some lending institutions do not require insurance, state law DOES require liability insurance and a driver's license. I also understand that some of the products offered by the dealer constitute insurance and a separate policy would have to be purchased from an outside source to protect my purchase and fulfill state requirements.
- 9) I have also been shown the VIN number for each machine and they match this form and all paperwork received.
- 10) I understand that I have only 72 hours to notify the seller of any issues to the paperwork of the vehicle. After 72 hours it will be accepted by the purchaser.
- 11) Off Road use only. Driving on paved roads can cause axle or transmission damage. Both tires terms equally, this is not a limited slip differential. Injury or death can occur from operating a non-DOT vehicle on public roads.
- 12) Promise to pay- by signing this contract buyer agrees to pay Seller the "Total Due."
- 13) Time of Essence- Time is the essence of this contract. Seller's acceptance of partial payments shall not in any manner modify the terms of this contract and such acceptance shall not be construed as a waiver of any subsequent defaults on Buyer's part nor shall it waive the "time is of the essence" provision.
- 14) Notice- A my notice required to be given to Buyer shall be deemed reasonable notification if (1) mailed by ordinary mail, postage prepaid, to Buyer's mailing address as shown on this contract or to Buyer's most recent address as shown by a "notice of change of address" on file with Seller, whether or not such notice is actually received by Buyer, or (2) if given in any other manner which results in Buyer's actual receipt of such notice.
- 15) Bad Check- If Buyer pays Seller with a check that is dishonored or unpaid for any reason, Seller may, at Seller's sole option, terminate this contract and retain the vehicle, or make claims against Buyer on the check. In addition, Seller will charge a \$25 returned check charge plus any actual charges assessed by Seller's financial institution resulting from such returned check.
- 16) Attorney Fees- If it is necessary for Seller to take legal action to enforce any of Seller's rights under this contract, Buyer agrees to pay to the extent permitted by law, the Seller's reasonable attorneys' fees and court costs.
- 17) General- This contract is governed by applicable federal law and the laws of the state of Arizona. Any provisions found to be invalid shall not invalidate the remainder hereof. Waiver of any default shall not constitute waiver or any subsequent default. All words used herein shall be construed to be of such gender and number as the circumstances require. The contract shall be binding upon Buyer's heirs, personal representatives, successors and assigns and shall inure to the benefit of Seller's successors and assigns. This contract constitutes the entire agreement between the parties with respect to the subject matter herein, and may not be altered or amended unless made in writing and duly executed by the seller.
- 18) Cash Deposit- If Buyer fails or refuses to accept delivery of any Vehicle or product or fails to comply with this contract, Seller may keep any cash deposit as liquidated damages, to the extent not prohibited by law. The deposit may also be used to reimburse Seller for any expenses and losses Seller incurs or suffers as a result of Buyer's failure or refusal to accept delivery of the Vehicle or product or to comply with this contract. Such expenses and losses may include Seller's reasonable attorneys' fees.
- 19) Non-Delivery- Seller is not liable for failure to deliver or for delay in delivering the Vehicle or other product where such failure or delay is due, in whole or in part, to any cause beyond Seller's control or without Seller's fault or negligence.
- 20) Risk of Loss/Insurance- The risk of loss to the vehicle or any other items covered by this invoice passes to Buyer upon delivery of the vehicle or other goods to the Buyer at the address set forth on this invoice for shipment to Buyer or such other place of receipt designated by the Buyer. Buyer is responsible for maintaining its own theft and liability insurance coverage for the vehicle.
- 21) Age- Buyer represents and warrants to Seller that buyer is over the age of majority and is fully competent to enter into this contract. Buyer acknowledges that Seller is relying on this representation in entering into and performing this contract.
- 22) Limitation of Damages- It is understood and agreed that Seller's liability and Buyer's sole remedy, whether in contract, under any warranty, in tort (including negligence) in strict liability or otherwise shall not exceed the return of the amount of the purchase price paid by the Buyer, and under no circumstances shall Seller be liable for any special, incidental, punitive or consequential damages, including, but not limited to, property damage, damage to or loss of equipment, lost profits or revenue, costs of seating replacements and other additional expenses, even if Seller has been advised of the possibility of such damages.
- 23) No liability for Buyer's negligence- Seller shall not be liable for any damages, losses or expenses as a result of Buyer's negligence, whether deemed active or passive and whether or not any such negligence is the sole cause of any such damage, loss or expense.
- 24) Conditions of Sale
- 25) It is the responsibility of the Buyer to insure the safety and safe operation of all items sold to Buyer.
- 26) The mechanical fitness of the machine is the sole responsibility of the Buyer and operator.
- 27) Buyer acknowledges that there are dangers and risks inherent in the operation and use of all off-road vehicles, including but not limited to the danger and risk of collision with natural and man-made objects and with other vehicles and recreational users. Buyer understands that personal injury, death, dismemberment, or property damage can occur from any type of operation of an off-road recreational vehicle. Buyer accepts and assumes full responsibility for all such dangers and risks and the possibility of personal injury, death, property damage, or loss resulting therefrom and from unsafe operation.
- 28) It is highly recommended that the Buyer or operator of this vehicle: (i) wear a helmet and safety belts at all times during operation of the vehicle and (ii) attend a safety course in operating ATV's, Dirt Bikes, UTV's, or Dune Buggies.

Customer Signature _____ Date _____

Address _____ City _____ State _____ Zip _____ Phone _____

Dealer Signature _____ Date _____

Address _____ City _____ State _____ Zip _____ Phone _____

Vehicle _____ VIN# _____ Year _____

+1510.W. Bell De Mar Dr. Tempe, AZ. 85283 • Phone: 480.813.6363 • Fax: 480.813.6379 •

Must be on file to order parts

Team Joyner USA Limited Manufacturer's Defect Warranty

Team Joyner USA hereby warrants that new Joyner Off-Road Vehicle purchased from an authorized Joyner dealer worldwide including the United States, Middle East, Europe, Canada, Germany, Spain, or wherever Joyner recreational vehicles are sold by an authorized dealer will be free from defects in material and workmanship for the period of time stated herein, subject to certain stated limitations. Purchasing a Joyner vehicle from a non-authorized Joyner dealer will be without a warranty.

The Period of Warranty for Joyner Off-Road Vehicles shall be ninety (90) days from the date of purchase. The warranty can be voided during the 90 days if found that you have violated any of the below requirements.

During the Period of the Warranty any authorized Joyner dealer will evaluate, repair or replace any part adjudged defective by Joyner due to faulty workmanship or material from the factory. Parts used in warranty repairs will be warranted for the balance of the product's warranty period. All parts replaced under warranty become property of Team Joyner USA. Warranty only covers defective parts, no labor is included. Consumer will pay Joyner dealer direct for any labor charges.

General Exclusions from this warranty that will void the entire warranty shall include any failures caused by:

- a. Competition or racing use.
- b. Installation of parts or accessories that is not qualitatively equivalent to genuine Joyner parts.
- c. Abnormal strain, neglect, or abuse.
- d. Lack of proper maintenance.
- e. Accident or collision damage.
- f. Modification to original parts.
- g. Damage due to improper transportation.
- h. Adjustments from operations.
- i. Damage caused by exceeding travel of vehicle.
- j. Altering the vehicle in any manner.
- k. Placing additional seats.
- l. Turbo chargers and super chargers.
- m. Adding electrical devices that cause electrical failure.
- n. Damage caused by debris; rocks, riverbed, trees, etc.
- o. Damage caused by rollovers due to improper operation of vehicle.
- p. Climbing beyond the capacity of the vehicle.
- q. Operating differential lockers in excess speed of 20 mph.
- r. Abuse and improper operations.
- s. Increasing size of the tire or wheel from the Joyner standard tire and wheel package.
- t. Towing an additional vehicle using a winch for other uses other than pulling the vehicle it is attached to.

Specific Exclusions from this warranty shall include parts replaced due to normal wear or routine maintenance, such as spark plugs, oil, oil filter, air filter, brake shoes, CV Joints, CV Boots, Universal Joints, Cables, water damage to electrical equipment, clutches pressure plates and transmission gear from neglect or miss shifting.

The Customer's Responsibility under this warranty shall be to:

1. Operate and maintain the off road vehicle as specified in the appropriate owner's manual;
2. Give notice to an authorized Joyner dealer of any all apparent defects within ten (10) days after delivery, and make the machine available at that time for inspection and repairs at such dealer's place of business.
3. To operate to the intent of the vehicle use
4. Not to travel in and out of water that is more than twelve (12) inches deep.
5. To not operate at any time in salt water.
6. Not to jump the machine in any manner.
7. To follow all local and state safety regulations.
8. Not to alter the vehicle in any manner.
9. Not to install any additional seating.
10. To check all bolts and nuts prior to any ride.
11. Properly clean and protect the cosmetics of the vehicle.

Additional Warranty Requirements:

1. An authorized Joyner dealer to perform a break in service at ten (10) hours or two hundred and fifty (250) miles which ever comes first. There must be a record that this has been conducted by an authorized dealer in order to obligate Joyner to use the warranty on the vehicles or parts.
2. A record of complete operator maintenance must be kept and at any time a Joyner dealer may request this record to qualify the repair under warranty.
3. All fluid must be changed per the operator's manual. On all transmission or engine failures, this record will be requested.
4. Pre-Delivery Inspection (PDI)
On each Joyner vehicle a pre delivery inspection form is required. A Joyner dealer is required to perform his procedure with the consumer signing off on all items of the PDI form. It is the Joyner dealer's responsibility to ensure and sign off on the vehicle to its mechanical fitness and make sure all safety equipment is installed.

correctly. The dealer, during their pre delivery inspection is required to use Tamper Proof paint in red, orange, or white to ensure all nuts and bolts are tightened to specifications. The form can be downloaded at www.teamjoynerusa.com or request them to be FedExed to you. It is also the consumer's responsibility that the dealer has performed this procedure. Consumers must, within ten (10) days after accepting the vehicle, notify Joyner at 1-866-441-6363 or email PDI@teamjoynerusa.com or fax to 480-813-6379 in writing that the dealer failed to properly deliver the vehicle to you on an authorized pre delivery inspection form. Failure to properly notify Joyner of this can void the warranty or cause serious injury, death, dismemberment, or damage to the vehicle. Joyner is not responsible for the fitness of the vehicle or the safety of the vehicle if the PDI is not performed by the dealer.

Warranty Notification Procedures-

Joyner will only accept warranty claims on its prescribed form with an authorized dealer signing off that in fact the part should be covered under warranty. This form must be e-mailed or faxed in signed by a dealer. A current PDI form must be on file with Joyner with a dealer's signature and consumer signature accepting delivery of the vehicle order and agreeing to the mandatory liability releases. If dealer determines that the part is not under warranty, you have ten (10) days to dispute this in writing to dealer and Joyner. Consumers can not order warranty parts only authorized Joyner dealerships can.

Safety- You should acknowledge that you are entering a very hazardous sport and you could be injured, dismembered, or even loose your life. This could occur from operation failure to completely conduct operator's maintenance or failure to have your vehicle properly delivered to you on an authorized dealer Joyner PDI form. It is not the responsibility of Joyner or any of its affiliates to ensure your vehicle will not cause you to be injured, dismembered, or even loss of life. You, without any guaranty of warranty, enter into full awareness of the hazards. It is recommended that you wear proper protection to include Helmet, safety belt, safety netting over doorways and even hand and arm restraints to keep your full body inside the vehicle in case of a roll over. Joyner can not be responsible for any losses of life, limbs, or serious injury. It is recommended that you attend an off road safety course prior to operating this vehicle, or you have agreed to take all responsibilities of operator and passengers.

This warranty is not transferable

Emission Control System Warranty – Team Joyner USA also warrants to the ultimate purchaser and each subsequent purchaser of each 2006 and later model Joyner off road vehicles covered by this warranty that the vehicle is designed, built, and equipped so as to conform at the time of sale with all U.S. emissions standards applicable at the time of manufacture and that it is free from defects in materials and workmanship which would cause it not to meet these standards within the period listed immediately below. Failures other than those resulting from defects in material or workmanship which arise solely as a result of owner abuse and/or lack of proper maintenance are not covered by this warranty.

All models-thirty (30) months from the original purchase date.

If at anytime the emission related parts have been altered or removed, or the removal of the certificate that is fixed to the vehicle, the warranty will be null and void. This vehicle must conform to the regulations per EPA and CA Air Resource Board.

Team Joyner USA makes no other warranty of any kind, expressed or implied. All implied warranties of merchantability and fitness for a particular purpose which exceed the obligations and time limits stated in this warranty are hereby disclaimed by Team Joyner USA and excluded from this warranty.

Some States do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you. Also excluded from this warranty is any incidental or consequential damages including loss of use. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above exclusion may not apply to you.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

Authorized Dealership

Team Joyner USA
1510 W. Bell De Mar Dr
Tempe, AZ 85242
1-866-441-6363

Name _____
Address _____
City, State, Zip _____
Phone _____
Signature _____

**Parts Order Form
Warranty Claim Form**
www.teamjoynerusa.com
90 Day Manufacturer Defects Only
Fax# (480) 813-6379
Email: parts@teamjoynerusa.com

OFFICE USE ONLY

Parts Department

Date Received: _____
Date Processed: _____
Date Shipped: _____
Order Complete
Yes No
Invoiced to Factory
Yes No



Dealer: _____
Contact Name: _____
Address: _____
City: _____ ST: _____ Zip: _____
Phone: _____

Customer Name: _____
Address: _____
City: _____ ST: _____ Zip: _____
Phone: _____

SALE DATE	DELIVERY DATE	YEAR	MODEL	VIN#	COLOR

SYMPTOMS: _____

QTY	ITEM #	PG. #	PART #	DESCRIPTION	COST	TOTAL	WARRANTY YES OR NO

Payment Method: Cash Check Visa Mastercard Discover

Drivers License # _____ ST: _____ EXP: _____
Card# _____ EXP: _____ ZIP: _____ CVC# _____
1 authorize Team Joyner USA to charge my credit card.
Signature: _____ Date: _____

SUBTOTAL: _____

TAX: _____

SHIPPING COST: _____

TOTAL: _____

SHIPPING IS NOT INCLUDED ON PARTS ORDERS

Shipping Method: Ground 2Day Overnight Rush Service \$25 Fee

Dealers Signature: _____ Date Submitted: _____
Please Name Sign

**WE ONLY ACCEPT FAX OR
EMAIL ORDERS FOR PARTS-NO
PHONE ORDERS!**

**NO ORDERS WILL BE
PROCESSED WITH
INCOMPLETE
INFORMATION**

Exceeding the capability of the machine can cause damage and will not be covered under warranty. Abuse or misuse will not be covered under warranty. The 90 day manufacturers warranty is for defective parts only, not parts that become inoperative from use.

It is the purpose of this form to determine that the customer is qualified for warranty parts. Please note that the following parts are not covered under warranty and are considered as wear parts.

CLUTCH CABLE, THROTTLE CABLE, CLUTCH, BRAKE PADS, MUFFLERS, SHOCKS, LIGHT BULBS, DIRT IN FUEL TANK, DIRT IN CARBURETOR, DAMAGE FROM JUMPING OR EXCEEDING TRAVEL OF MACHINE, THERMOSTAT, TIRE S AND WHEELS, ELECTRICAL PARTS SUCH AS: ALTERNATOR, VOLTAGE REGULATOR.

OFFICE USE ONLY

APPROVED or DECLINED BY: _____ DATE: _____
Yes No Yes No PRINT NAME SIGN

REMARKS: _____

Operational Failure Out of Warranty Period Operational Wear Pictures Required & Retrieve Part

PDI MUST BE ON FILE TO PROCESS



SERVICE RECORD

Fax to 480-813-6379

No warranty parts can be ordered if not on file
 authorized pre-paid service program at a participating dealership near you.
You can purchase the first year service programs that include 10, 40, 80, and 120 hour services. Inquire with your dealer. We recommend that you follow this service schedule to ensure safety and mechanical fitness of your Joyner recreational vehicle. Failure to have your vehicle serviced by an authorized service center or dealership can result in injury, death, or dismemberment.

Customer Name _____
 Address _____
 City _____ State _____ Zip _____
 Email _____ Phone _____

Vehicle Information
 Model _____ Year _____
 Vin # _____ Color _____

		Dealership Information		
		Name	Phone	Date
Assembly	Date	Sign off	Miles	Remarks
EPA and CARB stickers				
Pre Delivery Inspection				
Customer Sign Off				
10 hour or 250 miles				
40 hour or 250 miles				
40 hour or 500 miles				
80 hour or 750 miles				
120 hour or 1000 miles				

Monthly checks

Date	Date	Date	Date
_____	_____	_____	_____
_____	_____	_____	_____
_____	_____	_____	_____
_____	_____	_____	_____

Selling Dealership
 Dealership Name _____
 Address _____
 City _____ State _____ Zip _____
 Phone _____

This activates Warranty
 Date of Purchase _____
 Customer Signature _____
By signing you have agreed to all liability releases and understand warranty.

Preventative Maintenance and Service Log

 120 Point Check	Dealership Responsibilities				Recommended Authorized Joyner Dealer or Service Center						Operators Responsibilities Also check prior to each ride			
	Assembly	Pre Delivery Inspection	Customer Initials		10 hour or 250 miles	40 hour or 500 miles	80 hours or 750 miles	120 hours or 1000 miles	Weekly	Monthly	Quarterly	Yearly		
Engine														
1) Drive Belt					TA	TA	TA	TA		TA	TA	TA		
2) Tighten Bolts On Engine					TA	TA	TA	TA	TA	TA	TA	TA		
3) Engine Oil					RC	LF	RC	RC	LF	LF	LF	RC		
4) Exhaust					TA	TA	TA	TA	TA	TA	TA	TA		
5) Air Filter					RC	LF	RC	RC	LF	LF	LF	RC		
6) Manifold Bolts					TA	TA	TA	TA				TA		
7) Pulley Bolts					TA	TA	TA	TA				TA		
8) Engine Mounts					TA	TA	TA	TA	TA	TA	TA	TA		
9) Engine Breather Tube					IC	IC	IC	IC		IC		IC		
10) Carburetor					TA	TA	TA	TA	TA	TA	TA	TA		
11) All Nuts And Bolts					TA	TA	TA	TA	TA	TA	TA	TA		
Transmission														
12) Transmission Fluid					RC	LF	RC	RC	LF	LF	LF	RC		
13) Clutch Pedal					LFTA	LFTA	LFTA	LFTA	LFTA	LFTA	LFTA	LFTA		
14) Clutch								RC				RC		
15) Shifter					LFTA	LFTA	LFTA	LFTA			LFTA	LFTA		
16) Transmission Function					IC	IC	IC	IC		IC	IC	IC		
17) Clutch Mount					TA	TA	TA	TA	TA	TA	TA	TA		
18) Shifter Cables					LFTA	LFTA	LFTA	LFTA			LFTA	LFTA		
19) Transmission Mounts					TA	TA	TA	TA	TA	TA	TA	TA		
20) All Nuts And Bolts					TA	TA	TA	TA	TA	TA	TA	TA		
Ignition														
21) Coil					IC	IC	IC	IC	IC	IC	IC	IC		
22) Distributor For Ignition					IC	IC	IC	IC	IC	IC	IC	IC		
23) Plug Wires					IC	IC	IC	IC	IC	IC	IC	IC		
24) Throttle Choke Cable					LFTA	LFTA	LFTA	LFTA	LFTA	LFTA	LFTA	LFTA		
25) Idle					IC/TA	IC/TA	IC/TA	IC/TA	IC/TA	IC/TA	IC/TA	IC/TA		
26) All Nuts And Bolts					IC	IC	IC	IC	IC	IC	IC	IC		

IC= Inspect And Clean, TA: Tighten And Adjust If Needed, LF= Lubricate And Fill, RC= Replace Or Change
 After completing make a copy for your records and fax to 480-813-6379

	Dealership Responsibilities			Recommended Authorized Joyner Dealer or Service Center						Operators Responsibilities Also check prior to each ride			
	Assembly	Pre Delivery Inspection	Customer Initials	10 hour or 250 miles	40 hour or 500 miles	80 hours or 750 miles	120 hours or 1000 miles	Weekly	Monthly	Quarterly	Yearly		
Cooling System 27) Coolant Level 28) Coolant Hose And Clamps 29) Radiator Mount Bolts 30) Radiator Cap 31) Fan 32) Hose Clamps Fuel System 33) Fuel Tank Cover 34) Breathe Hose And Joint 35) Fuel Hose 36) Fuel Hose Clamps 37) Fuel Tank 38) Fuel Filter 39) Fuel Regulator 40) Fuel Pump Drive Train 41) Axles 42) Cv Joint 43) Drive Shaft 44) Cv Bolts 45) Spindle 46) Bearings 47) Castle Nuts 48) Cotter Pins 49) Differential Front 50) Differential Front Cable 51) Front Gear Oil				IC/LF	IC/LF	IC/LF	RC	IC/LF	IC/LF	IC/LF	RC		
				IC	IC	IC	IC	IC	IC	IC	IC		
				TA	TA	TA	TA	TA	TA	TA	TA		
				TA	TA	TA	TA	TA	TA	TA	TA		
				IC	IC	IC	RC	IC	IC	IC	RC		
				TA	TA	TA	TA	TA	TA	TA	TA		
				IC	IC	IC	IC	IC	IC	IC	IC		
				IC	IC	RC	IC	IC	IC	IC	RC		
				TA	TA	TA	TA	TA	TA	TA	TA		
				IC	IC	IC	RC	IC	IC	IC	RC		
				IC	IC	IC	IC	IC	IC	IC	IC		
				IC	IC	IC	IC	IC	IC	IC	IC		
				IC	IC	IC	RC	IC	IC	IC	RC		
				TA	TA	TA	TA	TA	TA	TA	TA		
				IC/LF	IC/LF	IC/LF	RC	IC/LF	IC/LF	IC/LF	RC		
				TA	TA	TA	TA	TA	TA	TA	TA		
				TA	TA	TA	TA	TA	TA	TA	TA		
				IC	IC	IC	RC	IC	IC	IC	RC		
				TA	TA	TA	TA	TA	TA	TA	TA		
				RC	RC	RC	RC	RC	RC	RC	RC		
				TA	TA	TA	TA	TA	TA	TA	TA		
				TAM/LF	TAM/LF	TAM/LF	TAM/LF	TAM/LF	TAM/LF	TAM/LF	TAM/LF		
				RC	LF	RC	LF	LF	RC	RC	RC		

IC= Inspect And Clean, TA: Tighten And Adjust If Needed, LF= Lubricate And Fill, RC= Replace Or Change

	Dealership Responsibilities			Recommended Authorized Joymen Dealer or Service Center					Operators Responsibilities Also check prior to each ride			
	Assembly	Pre Delivery Inspection	Customer Initials	10 hour or 250 miles	40 hour or 500 miles	80 hours or 750 miles	120 hours or 1000 miles	Weekly	Monthly	Quarterly	Yearly	
52) Differential Breather Tub Front				IC	IC	IC	IC	IC	IC	IC	IC	
53) Differential Rear				TA	TA	TA	TA	TA	TA	TA	TA	
54) Differential Rear Cable				TA/LF	TA/LF	TA/LF	TA/LF	TA/LF	TA/LF	TA/LF	TA/LF	
55) Differential Breather Tub Rear				IC	IC	IC	IC	IC	IC	IC	IC	
56) Rear Gear Oil				RC	LF	RC	LF	LF	RC	RC	RC	
57) Axle Nuts				TA	TA	TA	TA	TA	TA	TA	TA	
58) Wheel Studs Nuts				TA	TA	TA	TA	TA	TA	TA	TA	
59) Ball Joint Bolts				TA	TA	TA	TA	TA	TA	TA	TA	
60) 4x4 Lockers Brakes				IC/TA	IC/TA	IC/TA	IC/TA		IC/TA	IC/TA	IC/TA	
61) Brake Pads				IC	IC	IC	RC	IC	IC	IC	RC	
62) Brake Fluid Level				LF	LF	LF	RC	LF	LF	LF	RC	
63) Rotors				IC	IC	IC	IC	IC	IC	IC	IC	
64) Calipers				IC/TA	IC/TA	IC/TA	IC/TA	IC	IC/TA	IC/TA	IC/TA	
65) Brake Lines				IC	IC	IC	IC	IC	IC	IC	IC	
66) Master Cylinder				IC/TA	IC/TA	IC/TA	IC/TA	IC	IC/TA	IC/TA	IC/TA	
67) Brake Pedal				LFTA	LFTA	LFTA	LFTA	LFTA	LFTA	LFTA	LFTA	
68) Emergency Brake				IC	IC	IC	IC	IC	IC	IC	IC	
69) Emergency Brake Cable				LFTA	LFTA	LFTA	LFTA	LFTA	LFTA	LFTA	LFTA	
70) Emergency Brake Pads				IC	IC	IC	RC	IC	IC	IC	RC	
71) Emergency Brake Fluid				LF	LF	LF	RC	LF	LF	LF	RC	
72) Three Way Brake Valve				IC/TA	IC/TA	IC/TA	IC/TA	IC/TA	IC/TA	IC/TA	IC/TA	
73) All Nuts And Bolts				TA	TA	TA	TA	TA	TA	TA	TA	
74) Wire And Plugs				IC	IC	IC	IC	IC	IC	IC	IC	
Electrical												
75) Battery				IC/LF	IC/LF	IC/LF	RC	IC/LF	IC/LF	IC/LF	RC	
76) motor				IC	IC	IC	IC	IC	IC	IC	IC	
77) Starter				IC	IC	IC	IC	IC	IC	IC	IC	

IC= Inspect And Clean, TA: Tighten And Adjust If Needed, LF= Lubricate And Fill, RC= Replace Or Change

	Dealership Responsibilities			Recommended Authorized Joyner Dealer or Service Center					Operators Responsibilities Also check prior to each ride			
	Assembly	Pre Delivery Inspection	Customer Initials	10 hour or 250 miles	40 hour or 500 miles	80 hours or 750 miles	120 hours or 1000 miles	Weekly	Monthly	Quarterly	Yearly	
78) Connection				IC	IC	IC	IC	IC	IC	IC	IC	
79) Voltage Regulator				IC	IC	IC	IC	IC	IC	IC	IC	
80) Gauges				IC	IC	IC	IC	IC	IC	IC	IC	
81) Lighting				IC	IC	IC	IC	IC	IC	IC	IC	
82) All Nuts And Bolts				TA	TA	TA	TA	TA	TA	TA	TA	
83) Horn				IC	IC	IC	IC	IC	IC	IC	IC	
Suspension												
84) Tires				IC	IC	IC	IC	IC	IC	IC	IC	
85) Tire Air Pressure				TA	TA	TA	TA	TA	TA	TA	TA	
86) Wheels And Bearings				LFTA	LFTA	LFTA	LFTA	LFTA	LFTA	LFTA	LFTA	
87) A-Arms				TA	TA	TA	TA	TA	TA	TA	TA	
88) Swing Arms				TA	TA	TA	TA	TA	TA	TA	TA	
89) Shocks Rear				IC/TA	IC/TA	IC/TA	IC/TA	IC/TA	IC/TA	IC/TA	IC/TA	
90) Tighten Nuts On The Hub And Wheel				TA	TA	TA	TA	TA	TA	TA	TA	
91) Shock Bolts				TA	TA	TA	TA	TA	TA	TA	TA	
92) A-Arm Bolts				TA	TA	TA	TA	TA	TA	TA	TA	
93) Tie Rod				TA	TA	TA	TA	TA	TA	TA	TA	
94) Ball Joint				TA/LF	TA/LF	TA/LF	TA/LF	TA/LF	TA/LF	TA/LF	TA/LF	
95) Heim Joints				TA	TA	TA	TA	TA	TA	TA	TA	
96) Shocks Front				TA	TA	TA	TA	TA	TA	TA	TA	
97) Nitrogen				TA	TA	TA	TA	TA	TA	TA	TA	
98) All Nuts And Bolts Steering				TA	TA	TA	TA	TA	TA	TA	TA	
99) Steering Wheel				TA	TA	TA	TA	TA	TA	TA	TA	
100) Steering Box				TA/LF	TA/LF	TA/LF	TA/LF	TA/LF	TA/LF	TA/LF	TA/LF	
101) Steering Rod Bolts				TA	TA	TA	TA	TA	TA	TA	TA	
102) Ball Joints				TA/LF	TA/LF	TA/LF	TA/LF	TA/LF	TA/LF	TA/LF	TA/LF	
103) Rod Ends				TA	TA	TA	TA	TA	TA	TA	TA	
104) Heim Joint				TA	TA	TA	TA	TA	TA	TA	TA	
105) All Nuts And Bolts				TA	TA	TA	TA	TA	TA	TA	TA	

IC= Inspect And Clean, TA: Tighten And Adjust If Needed, LF= Lubricate And Fill, RC= Replace Or Change

	Dealership Responsibilities			Recommended Authorized Joyner Dealer or Service Center					Operators Responsibilities Also check prior to each ride			
	Assembly	Pre Delivery Inspection	Customer Initial	10 hour or 250 miles	40 hour or 500 miles	80 hours or 750 miles	120 hours or 1000 miles	Weekly	Monthly	Quarterly	Yearly	
Chassis												
106) Welds				IC	IC	IC	IC	IC	IC	IC	IC	
107) Roll Bar Connection				IC/TA	IC/TA	IC/TA	IC/TA	IC/TA	IC/TA	IC/TA	IC/TA	
108) Floor Panels				TA	TA	TA	TA	TA	TA	TA	TA	
109) Skid Plates				TA	TA	TA	TA	TA	TA	TA	TA	
110) Winch Function				IC	IC	IC	IC	IC	IC	IC	IC	
111) Winch Mount				TA	TA	TA	TA	TA	TA	TA	TA	
112) Seat Belts				TA	TA	TA	TA	TA	TA	TA	TA	
113) Seat Belt Mounts				TA	TA	TA	TA	TA	TA	TA	TA	
Cosmetics												
114) Body Kits				IC/TA	IC/TA	IC/TA	IC/TA	IC/TA	IC/TA	IC/TA	IC/TA	
115) Hood				IC/TA	IC/TA	IC/TA	IC/TA	IC/TA	IC/TA	IC/TA	IC/TA	
116) Dump Bed				IC/TA	IC/TA	IC/TA	IC/TA	IC/TA	IC/TA	IC/TA	IC/TA	
117) Safari Rack				IC/TA	IC/TA	IC/TA	IC/TA	IC/TA	IC/TA	IC/TA	IC/TA	
118) Light Bar Rack				TA	TA	TA	TA	TA	TA	TA	TA	
119) Dash Panel				TA	TA	TA	TA	TA	TA	TA	TA	
120) Seats				TA	TA	TA	TA	TA	TA	TA	TA	

IC= Inspect And Clean, TA: Tighten And Adjust If Needed, LF= Lubricate And Fill, RC= Replace Or Change

Warranty can be voided by Joyner or dealership if the proper maintenance and service has not been conducted

The service record must be faxed in when requesting warranty parts effective 2-15-08. No exceptions!!!

Fax 480-813-6379

Release of liability required to be on file to order parts.

We reserve the right at any time to not sell or supply parts to the dealer or consumer for any reason.

OWNER'S MANUAL

1.FOREWORD

Thank you for choosing our Off highway recreational vehicle. We hope you will have fun with it. Before you drive the Off highway recreational vehicle, please read through this Owner's Manual carefully as it contains important safety and maintenance information. Failure to follow the warnings contained in this manual can result in serious injuries.

Be sure to follow the recommended maintenance schedule and service your kart accordingly. Preventive maintenance is extremely important to the longevity of your Off highway recreational vehicle.

We hope you will have a pleasant experience with our products and thanks again for choosing US.

2.A FEW WORDS ABOUT SAFETY

In order to keep everyone safe, you must take responsibility for the safe operation of your Off highway recreational vehicle.

To help you make informed decisions about safety, we have provided operating procedures and other information on labels and in this manual. This information alerts you to potential hazards that could hurt you or others.

It is not practical or possible to warn you about all hazards associated with operating or maintaining a Off highway recreational vehicle. You must use your own good judgment.

You will find important safety information in a variety of forms, including:

Safety Labels - On the Off highway recreational vehicle.

Safety Messages – Preceded by a safety alert symbol  and or  two signals: WARNING, or CAUTION.

These signal words mean:



Physical harm may result from failure to adhere to the instructions that are described within the WARNING labels.

Safety Headings---It means important safety reminders or important safety precautions.

Safety Section --- It means Off highway recreational vehicle safety.

Instructions --- how to use this Off highway recreational vehicle correctly and safely.

This entire manual is filled with important safety information----please read it carefully.

3.IMPORTANT SAFETY INFORMATION

Your Off highway recreational vehicle will provide you with many years of service and pleasure. Providing you take responsibility for your own safety and understand the challenges you can meet while driving.

There is much that you can do to protect yourself when you drive. You'll find many helpful recommendations throughout this manual. The following are a few that we consider most important.

Follow the Age Recommendation

It is strongly recommended that no one under the age of 16 be permitted to drive this Off highway recreational vehicle without adult supervision.

Always Wear a Helmet

It's a proven fact: helmets significantly reduce the number and severity of head injuries. Always wear an approved motorcycle helmet. We also recommend that you wear eye protection, sturdy boots, gloves, and other protective gear.

Drive Off-Road Only

Your Off highway recreational vehicle is designed and manufactured for off-road use only. The tires are not made for pavement, and the Off highway recreational vehicle does not have some features required for use on public roads.

Take Time to Learn & Practice

Even if you have derived other Off highway recreational vehicle, take time to become familiar with how this Off highway recreational vehicle works and handles. Practice in a safe area until you build your skills and get accustomed to this Off highway recreational vehicle's size and weight.

Because many accidents involve inexperienced or untrained drivers, we urge all drivers to take a training course approved by the Off highway recreational vehicle Safety Institute. Check with your dealer for more information on training courses.

Be Alert for Off-Road Hazards

The terrain can present a variety of challenges when you drive off-road. Continually "read" the terrain for unexpected turns, drop-offs, rocks, ruts, and other hazards. Always keep your speed low enough to allow time to see and react to hazards.

Drive within Your Limits

Pushing limits is another major cause of Off highway recreational vehicle accidents. Never drive beyond your personal abilities or faster than conditions warrant. Remember that alcohol, drugs, fatigue, and inattention can significantly reduce your ability to make good judgments and driver safely.

Don't Drink and drive

Alcohol and driving don't mix. Even one drink can reduce your ability to respond to changing conditions, and your reaction time gets worse with every additional drink. So don't drink and drive, and don't let your friends drink and drive either.

Never run your Off highway recreational vehicle indoors.

The exhaust from the engine contains a tasteless, odorless and poisonous gas called carbon monoxide.

Keep away from moving parts of the Off highway recreational vehicle

The operator of the Off highway recreational vehicle should never place their hands or other parts of their body near any moving part of the Off highway recreational vehicle. Failure to adhere to this warning will cause physical harm to your body.

Skidding or Sliding

The terrain surface can be a major factor affecting turns, Skidding a turn is more likely to occur on slippery surfaces such as snow, ice, mud and loose gravel. If you skid on ice, you may lose all directional control. To avoid skidding on slippery terrain, keep you speed low and drive carefully.

4.SAFETY LABELS

This section presents some of the most important information and recommendations to help you drive your Off highway recreational vehicle safely. Spend a few moments to read these pages.

The labels are considered permanent parts of the Off highway recreational vehicle. If a label comes off or becomes hard to read, contact your dealer for warning labels replacements.





5. ARE YOU READY TO DRIVE?

Before each drive, you need to make sure you and your Off highway recreational vehicle are both ready to drive. To help get you prepared, this section discusses how to evaluate your driving readiness, what items you should check on your Off highway recreational vehicle, and adjustments to make for your comfort, convenience, or safety.

Before you drive your Off highway recreational vehicle for the first time, we urge you to:

- Read this owner's manual and the labels on your Off highway recreational vehicle carefully.
- Make sure you understand all the safety messages.
- Know how to operate all the controls.
- Have adult present if under 16 years old.

Before each drive, be sure:

- You feel well and are in good physical and mental condition.
- You are wearing an approved motorcycle helmet (with chin strap tightened securely), eye protection, and other protective clothing.
- You don't have any alcohol or drugs in your system.

Protective Apparel

For your safety, we strongly recommend that you always wear an approved motorcycle helmet, eye protection, boots, gloves, long pants, and long-sleeved shirt or jacket whenever you drive.

Although complete protection is not possible, wearing proper wear can reduce the chance of injury when you drive.

The following suggestions will help you choose the proper driving wear.

Helmets and Eyes Protection

Your helmet is your most important piece of driving gear because it offers the best protection against head injuries. A helmet should fit your head comfortably and securely.

An open-face helmet offers some protection, but a full-face helmet offers more. Regardless of the style, look for a DOT (Department of Transportation) sticker in any helmet you buy. Always wear a face shield or goggles to protect your eyes and help your vision.



WARNING

Operating this Off highway recreational vehicle without wearing an approved motorcycle helmet, eye protection, and protective clothing could increase your chances of head and/or eye injury, possibly death in the event of severe accident.

Always wear approved motorcycle helmet that fits properly and wear eye protection (goggles or face shield), gloves, boots, long-sleeved shirt or jacket and long pants.

Additional Driving Wear

In addition to a helmet and eye protection, we also recommend:

Sturdy off-road motorcycle boots to help protect your feet, ankles, and lower legs
Off-road motorcycle gloves to help protect your hands.

Driving pants with knee and hip pads, a driving jersey with padded elbows, and a chest/shoulder protector.

Drive Training

Developing your driving skills is an on-going process. Even if you have derived other Off highway recreational vehicles, take time to become familiar with how this Off highway recreational vehicle works and handles. To build skills, practice driving the Off highway recreational vehicle in a safe area, do not drive in rough terrain until you get accustomed to the Off highway recreational vehicle's controls, and feel comfortable with its size and weight.



WARNING

Operating Off highway recreational vehicle without proper instruction could increase your risk of an accident, which could lead to serious injury or death.



WARNING

Attempt supporting with your hands to the ground when the Off highway recreational vehicle turning over could lead to serious injury or death.

Never support with your hands to ground when the Off highway recreational vehicle will turn over.

Age Recommendation

It is strongly recommended that no one under the age of 16 be permitted this Off highway recreational vehicle without adult supervision.



WARNING

A child driving a Off highway recreational vehicle that is not recommended for his/her age could lose Off highway recreational vehicle control and result in severe injury or death. A child under 16 should have adult supervision when operate on the Off highway recreational vehicle.

No Alcohol or Drugs

Alcohol, drugs and Off highway recreational vehicles don't mix. Even a small amount of alcohol can impair your ability to operate a Off highway recreational vehicle safely. Likewise, drugs-even if prescribed by a physician-can be dangerous while operating a Off highway recreational vehicle. Consult your doctor to be sure it is safe to operate a vehicle after taking medication.



WARNING

Operating this Off highway recreational vehicle after alcohol or drugs can seriously affect your judgment, cause you to react more slowly, affect your balance and perception, and could result in serious injury or death.

Never consume alcohol or drugs before or while operating this Off highway recreational vehicle.

6.IS YOUR VEHICLE READY TO DRIVE?

Before each drive, it is important to inspect your Off highway recreational vehicle and make sure any problems are away. A pre-drive inspection is necessary, not only for safety, but also for comfort. Because any a breakdown, or even a flat tire, can be a major inconvenience.

If your Off highway recreational vehicle has overturned or has been involved in a collision, do not drive it until your dealer has inspected your Off highway recreational vehicle, There may be damages or other problems you cannot see.



WARNING

Improperly maintaining this Off highway recreational vehicle or failing to correct a problem before driving can cause a crash in which you can be seriously hurt even die.

Always perform a pre-drive inspection before every drive and correct each problem.

Pre-drive Inspection

Check the following items before you get on the Off highway recreational vehicle:

- **Engine Oil**
Check the oil level and add oil if needed. Check for leaks.
- **Fuel**
Check the fuel level and add fuel if needed. Also make sure the fuel fill cap is securely fastened. Check for leaks.
- **Tires**
Use a gauge to check the air pressure. Adjust if needed. Also look for signs of damages or excessive wear.
- **Nuts & Bolts**
Check the wheels to see that the axle nuts are tightened, Use a wrench to make sure all accessible nuts; bolts, and fasteners are tight.
- **Under body & Exhaust System**
Check for and remove any dirt, vegetation or other debris that could be fire hazard or interfere with the proper operation of the Off highway recreational vehicle.
- **Air Cleaner Housing Drain Tube**
Check for deposits in the drain tube. If necessary, clean the tube and check the air cleaner housing.
- **Leaks, Loose Parts**
Walk around you Off highway recreational vehicle and look for anything that appears unusual, such as a leak or loose cable.

- **Lights**

Make sure the headlight; brake light and taillight are working properly.

- **Throttle**

Check the free play and adjust if needed. Press the throttle to make sure it moves smoothly without sticking, and snaps back automatically when it is released.

- **Brakes**

Press the brake pedal several times, check for proper brake pedal free play. Make sure there is no brake fluid leakage.

- **Steering Wheel**

Check that the wheels turn properly as you turn the steering wheel.

- **Cable**

Check the cable housing for wear. Check the fittings for looseness. Replace or tighten as needed.

- **Tie rod**

Check the tie rod housing for wear. Check the fittings for looseness. Replace or tighten as needed.

7.SAFE DRIVING PRECAUTIONS

Off-Road Use Only

Your Off highway recreational vehicle and its tires are designed and manufactured for off-road use only, not for pavement. Driving on pavement can affect handling and control. You should not drive your Off highway recreational vehicle on pavement.



WARNING

Operating this Off highway recreational vehicle on paved surfaces may seriously affect handling and control of the Off highway recreational vehicle, and may cause the vehicle to go out of control.

Never operate the Off highway recreational vehicle on any paved surfaces, including sidewalks, driveways, parking lots and streets.

When driving off-road, also remember to always obey local off-road driving laws and regulations. Obtain permission to drive on private property. Avoid posted areas and obey “no trespassing” signs.

You should never drive your Off highway recreational vehicle on public streets, roads or highways, even if they are not paved. Drivers of street vehicles may have difficulty seeing and avoiding you, which could lead to a collision. In many states it is illegal to operate Off highway recreational vehicles on public streets, roads and highways.



WARNING

Operating this Off highway recreational vehicle on pulic streets, roads or highways can cause collision with other vehicle. Never operate this Off highway recreational vehicle on any public streets, roads or highways, even dirt or gravel one.

Keep Hands and Feet on Controls

Always keep both hands on the steering wheel and both feet on the foot controls. When driving your Off highway recreational vehicle. It is important to maintain your balance and to control of the Off highway recreational vehicle. Removing hands or foot away from the controls can reduce your ability to react control of the kart.



WARNING

Removing hand from Steering wheel or feet from foot controls during operation can reduce your ability to control the Off highway recreational vehicle or could cause you to lose your balance and fall off the Off highway recreational vehicle.

Always keep both hand on the steering wheel and both feet on the foot controls of your Off highway recreational vehicle during operation.

Control Speed

Driving at excessive speed increases the chance of an accident. In choosing a proper speed, you need to consider the capability of your Off highway recreational vehicle, the terrain, visibility and other operating conditions, plus your own skills and experience.



WARNING

Operating this Off highway recreational vehicle at excessive speeds increases your changes of losing control of the Off highway recreational vehicle, which can result in an accident.

Always drive at a speed that is proper for your Off highway recreational vehicle, the terrain, visibility and other operating conditions, and your experience.

Use Care on Unfamiliar or Rough Terrain

Before driving in a new area, always check the terrain thoroughly. Don't drive fast on unfamiliar terrain or when visibility is limited. (It's sometimes difficult to see obstructions like hidden rocks, bumps, or holes in time to react).



WARNING

Failure to use extra care when Operating this Off highway recreational vehicle on unfamiliar terrain could result in the Off highway recreational vehicle overturning or going out of control.

Go slowly and be extra careful when operating on unfamiliar terrain. Always be alert to changing terrain conditions when operating the Off highway recreational vehicle.

Never drive past the limit of visibility. Maintain a safe distance between your Off highway

recreational vehicle and other off-road vehicles. Always exercise caution and use extra care on rough, slippery and loose terrain.



WARNING

Failure to use extra care when operating on excessively rough, slippery or loose terrain could cause loss of traction or vehicle control, which could result in an accident, including an overturn.

Do not operate on excessively rough, slippery or loose terrain until you have learned and practiced the skills necessary to control the Off highway recreational vehicle on such terrain. Always be especially cautious on these kinds of terrain.

Do Not Perform Stunts

You should always operate your Off highway recreational vehicle in a safe and reasonable manner. When driving, always keep all four wheels on the ground.



WARNING

Attempting wheelies, and other stunts increases the chance of an accident, including an overturn.

Never attempt stunts, such as wheelies or jumps. Don't try to show off.

8.SPECIFICATIONS

DIMENSIONS

Overall Length	113 in. (2880mm)
Overall Width	68in. (1740mm)
Overall Height	67in. (1700mm)
Wheelbase	82 in. (2090mm)
Front Track	58 in. (1475mm)
Rear Track	58in.(1470mm)
Ground Clearance	12 1/2in. (320mm)

ENGINE

Type	3-Bore, 4-Stroke, Liquid-cooled
Bore x Stroke	72mm×66.5mm
Displacement	812cc
Corrected compression ratio	9.5:1
Carburetor	Electric Fuel Injection
Output Maximum Power	37KW
Maximum Torque	70NW
Starting	Electric
Ignition	C.D.I
Lubrication	Force & Splash
Transmission	manual clutch, 4 shift/Reverse
Fuel type	RQ93 (unleaded)
Engine oil	SAE-10W/30
Gear oil	GL-4 75W/90

CAPACITIES

Maximum load	200kg
Fuel tank	31L
Engine oil	2900ml
Gear oil	2000ml
Coolant	5500ml
Starting	<5s
Climbing	20° -25°
Battery	12V45Ah
Head Light	12V 55/55W/Both
Tail Light	12V10W/5W/21W/Both
Spot light	12V35W/Four
Main Fuse	50A
Brake Track	< 7m @ 20miles/h
Top speed	60miles/h (or limited as customers require)

CHASSIS

Front, Rear brake	Hydraulic disc, right foot control
Front tire	25×8-12(Option)
Front tire	27×8-12
Rear tire	25×11-12(Option)
Rear tire	27×11-12
Front Suspension	Independent Dual A-Arm
Rear Suspension	Longitudinal Control Arm
Final Drive	shaft driven

TIRE PRESSURE

Front	103kpa,1.05kg/c m ² 15psi
Rear	103kpa,1.05kg/c m ² 15psi

WEIGHT

Net Weight	480kg
------------	-------

Warranty (factory limited scope)	90 Days
----------------------------------	---------

9. OPERATION INSTRUCTION

WARNING-Do not attempts to start or operate the engine until completely familiar with the location and use of each control necessary to operate this vehicle. Operator must know how to stop this machine before starting and driving it.

Control pedal

Accelerator Pedal: Changes engine rpm and vehicle ground speed. Press down on the accelerator pedal with your foot to increase speed and let up on the pedal to decrease speed. (See figure 1)

WARNING

Each time prior to starting the engine, check the throttle assembly to ensure that when pedal is pushed all the way forward the assembly is working smoothly and returns to idle when released. Do not operate if pedal or engine throttles linkage fail to return to idle. If unable to correct the problem through lubrication, adjustment or replacement of worn parts, contact your dealer for assistance.

Brake Pedal: Applying pressure to the brake pedal instead of the accelerator pedal with your foot will slow down and/or stop the vehicle. Riding or resting your foot on the pedal unnecessary will wear the brakes out prematurely. (See figure 1)

Clutch Pedal: Applying pressure to the clutch pedal with your left foot will make gearbox to declutch and let up the pedal to clutch. (See figure 1)

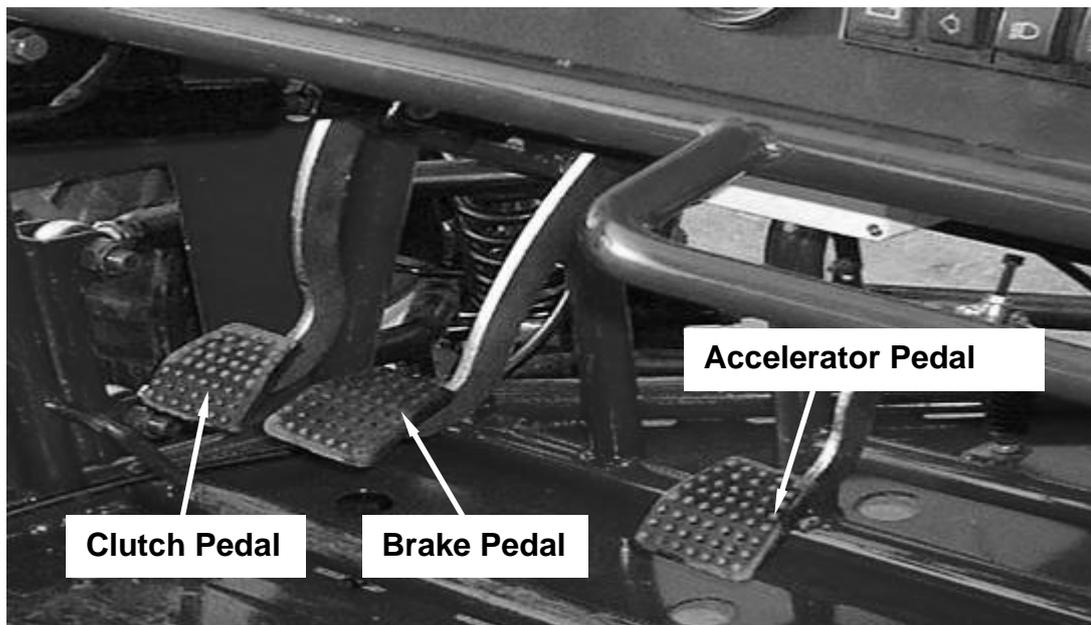


FIGURE 1

Park brake lever and shift selector

Park Brake Lever: Sets and releases the park brakes. Do not drive vehicle with park brake lever set. (See figure 2)

- Set park brakes: pull-up on the park brake lever until the lever is tight.
- Release park brakes: Pull-up on the park brake lever, depress the release button and push the lever

Shift Selector: Changes trans-axle gears from neutral to forward or reverse. Always start engine in neutral. (See figure 3)

- Pull up on shift selector collar and move lever to position "1" "2" "3" "4", the vehicle will move forwards at different speed.

- Pull up on shift selector collar and move lever to center position to place trans-axle in neutral.
- Pull up on shift selector collar and move lever to position “R”, the vehicle will move backwards.

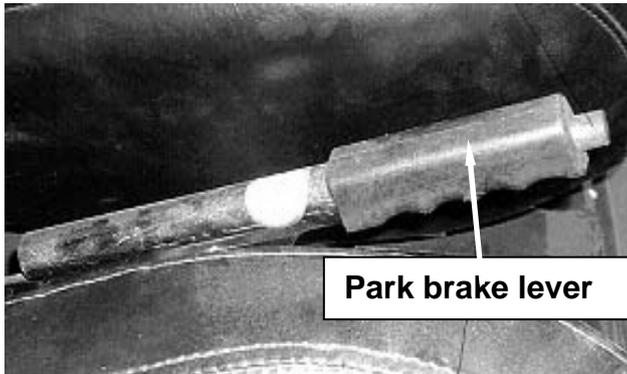


FIGURE 2

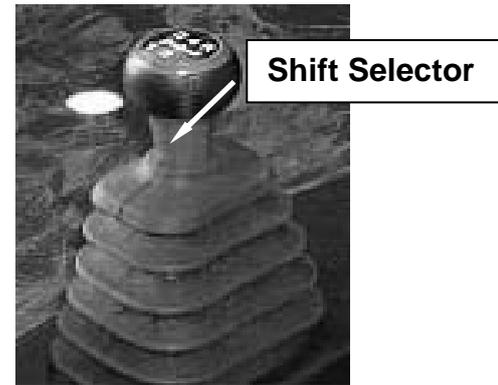


FIGURE 3

Switch

Ignition Switch: Pull firmly up on the park brake lever with your hand until the lever is tight. Set shift selector in neutral. Insert the key into key-switch, turn the key clockwise, and release the key when the engine starts. (Warning: Don't crank starter more than 5 seconds at one time). (See figure 4)

Turning-light switch: control the turning- light. Press the top of button down and the right turning light work; Press the bottom of button down and the left turning light work; Set the button in neutral while moving in line. (See figure 5)

Head light switch: control the headlight far beam or lower beam. Press the lower-beam button down and the head light work as lower beam, the far-beam button and work as far beam. (See figure 5)



FIGURE 4

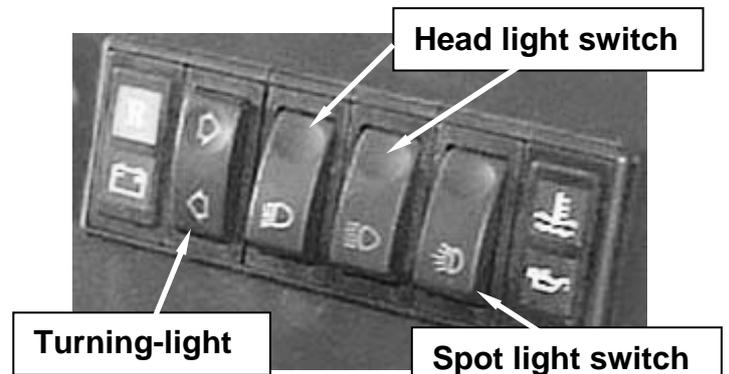


FIGURE 5

Park Brake Light switch: control the 4 turning lights on or off. Pull the park-brake-light switch out and the 4 turning lights illuminate together. (See figure 6)

Horn Switch: control the horn. Press the horn button down and hold, the horn buzz. (See figure 7)

Spot light switch: control the 4 spot- lights on or off.

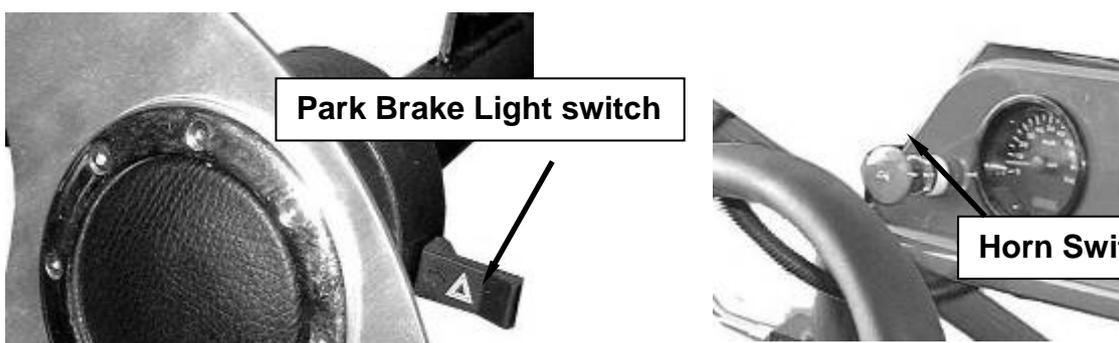


FIGURE 7

Indicating and gauges

Speedometer: Indicates the speed vehicle is moving at. It warns you to drive at proper speed. (See figure 8)

Tachometer: Indicates the RPM of engine. (See figure 8)

Coolant temperature indicator: indicate the temperature of coolant, if the temperature is above 1200C/2480 F. Stop engine immediately. Check coolant lever and add if low, see authorized JOYNER dealer if temperature indicator stay on and overflow tank is full of coolant. (See figure 8)

Voltmeter: Indicates battery is charging. Check battery if voltmeter registers a charge that is lower than normal. See your authorized JOYNER dealer if battery is good and voltmeter still register low charge (See figure 8)

Fuel level gauge: The fuel gauge displays approximately how much fuel you have in the fuel tank. Always park the vehicle on level ground to get an accurate reading. The fuel tank is empty when the fuel gauge-needle points to 0 and full when the needle points to 1. (See figure 8)

Oil pressure gauge: Indicates oil pressure. If the needle point to red area, stop engine immediately. Check oil level and add if low. See authorized Joyner dealer if needle stays on and engine is full of oil. (See figure 8)

Reverse gear light: indicate reverse gear engaged if illuminated. (See figure 9)

Battery charge light: If indicator light is on, stop and check battery or charging. If it is off, indicate battery is charging. (See figure 9)

Coolant temperature light: indicate coolant temperature is above 1200C. (See figure 9)

Oil pressure light: Indicates low/high oil pressure when illuminated, see authorized JOYNER dealer if necessary. (See figure 9)

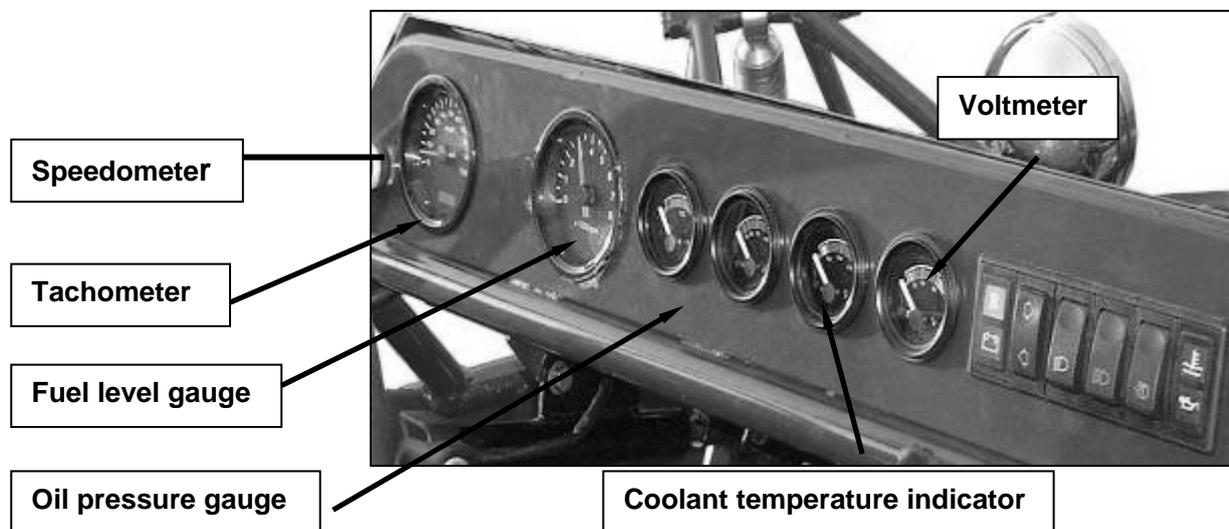


FIGURE 8



FIGURE 9

Passengers

The vehicle allows for two riders only. Make sure you brief your passenger on proper safety procedures like keeping hands, arms, feet and other bodily appendages inside the vehicle. Passengers should only be transported in factory-supplied seating.

Operator and passenger are responsible for deciding if their situation warrants using Seat Belts.

Seat

The seats must always be securely fastened in the position which best affords the operator control of the foot pedals, steering wheel, and the remote stop button. **(See figure 10)**

Pull seat adjustment handle upward to disengage seat slide.

Move seat to desired position.

Be sure seat adjustment handle snaps back into place and that

the seat is locked into position.



Seat adjustment handle

FIGURE 10

WARNING

Before attempting to adjust the seat ensure that engine of the Off highway recreational vehicle is stopped.

WARNING

Never operate this Off highway recreational vehicle when the provided seat is not securely fastened, to do so could result in a strong possibility of severe personal injury or loss of life. Before attempting to adjust the seat ensure that engine of Off highway recreational vehicle is stopped.

10.MAINTENANCE

Chassis Maintenance

Tire Maintenance

Use only tires recommended by Joyner. It is important for your safety and the safety of others that the tires have correct air pressure. Check air pressure in four tires before each use. Visually inspect tires for loss of air throughout each day of operation. See Tire inflation Chart below for correct tire pressure.

Tire Inflation Chart	
Tire	Inflation PSI
Front Tires	15
Rear Tires	15

Shift Adjustment

After a long time of use, it is necessary to adjust the shift cable to make shift clear, screw the thin nut shown in the following figure clockwise or counter clockwise to move the shift cable at a proper position where you can shift clearly and smoothly, and then tighten the shin nut. (See figure 11,12)

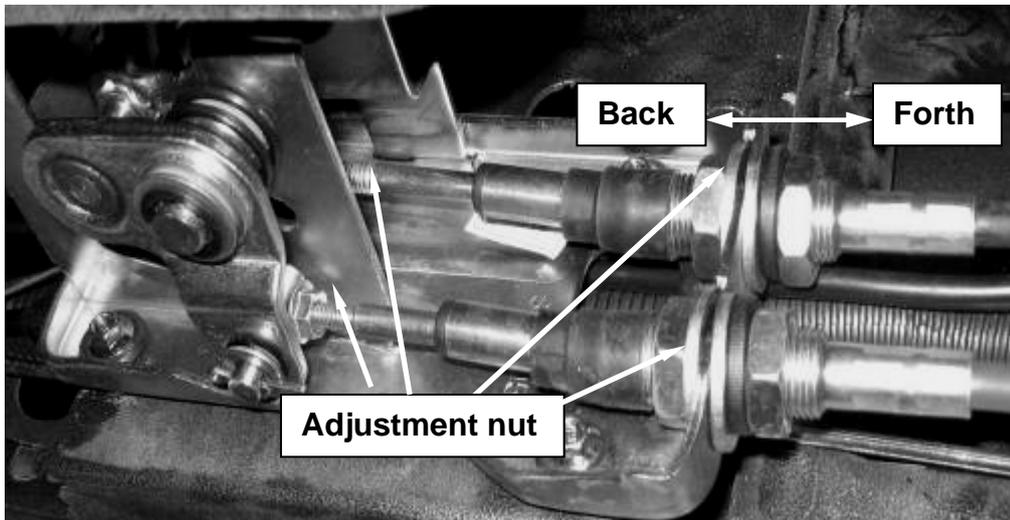


FIGURE 11

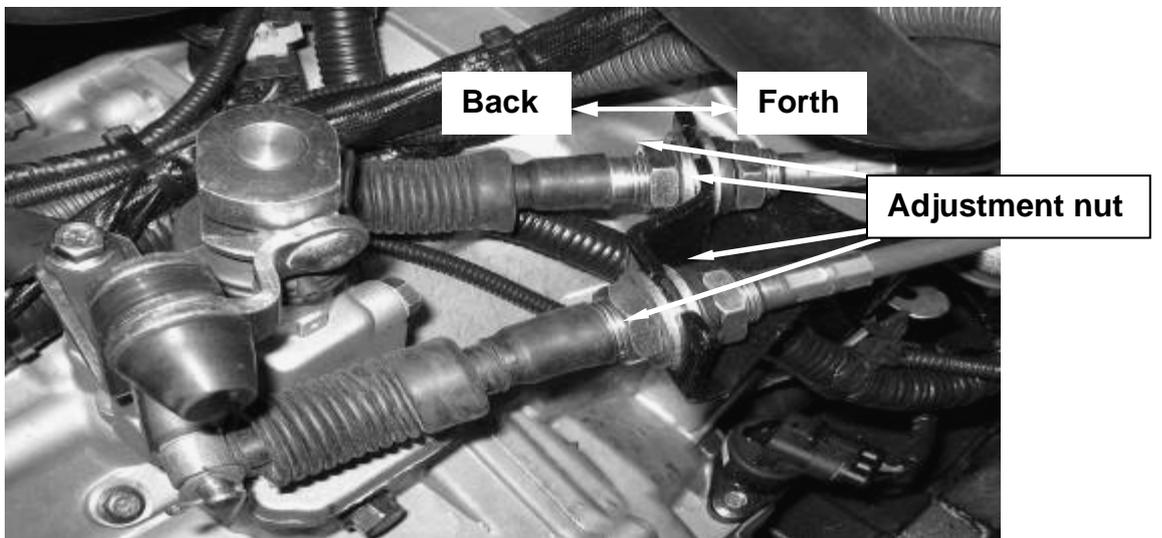


FIGURE 12

Parking Adjustment

Pull the park brake lever up so that the unit can engage park brake. To release the unit, press button on front end of parking lever then push the parking lever to the bottom. Adjust the parking cable if necessary. (See figure 13)

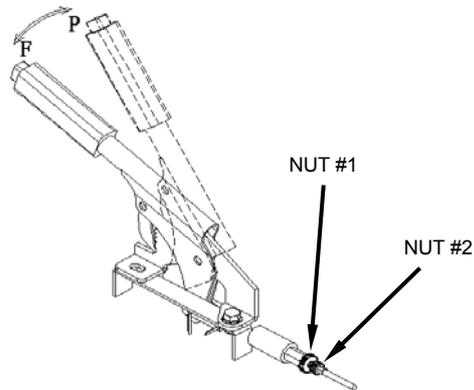


FIGURE 13

Break-in

The first month is most important in the life of your vehicle. Proper operation during this break-in period will help assure maximum life and performance from your new vehicle. The following guidelines explain proper break-in procedures.

After the engine starts, the engine is not allowed in high speed in the neutral gearshift.

Drive vehicle from stop to low speed slowly.

Avoid braking strongly.

Do not exceed the vehicle speed on the below schedule.

The speed of vehicle	The first 1000 km		
Max speed in each gear	1 st	Gear	25km/h
	2 nd	Gear	45km/h
	3 rd	Gear	70 km/h
	4 th	Gear	90km/h

Front Wheel Replacement

Do not disassemble the center castle nuts when you replace the front wheels (See Fig. 15). Tighten the nuts after replacing the wheels.

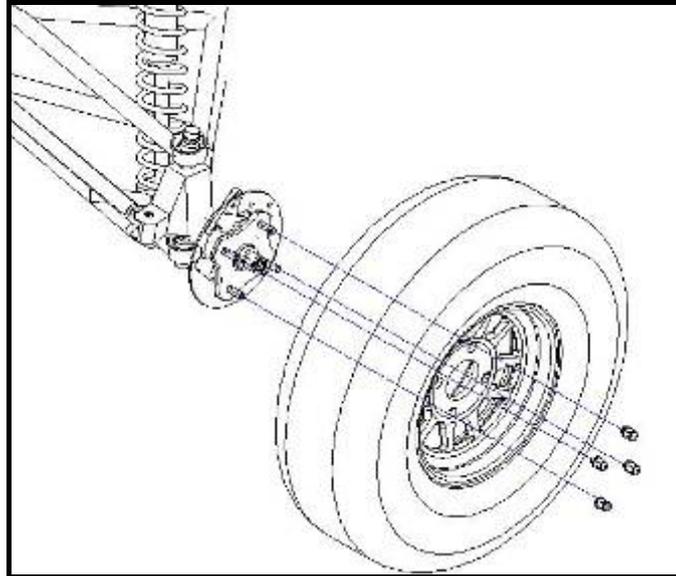


FIGURE 15

Rear Wheel Replacement

Do not disassemble the center castle nuts when you replace the rear wheels (See Fig. 16). Tighten the nuts after replacing the wheels.

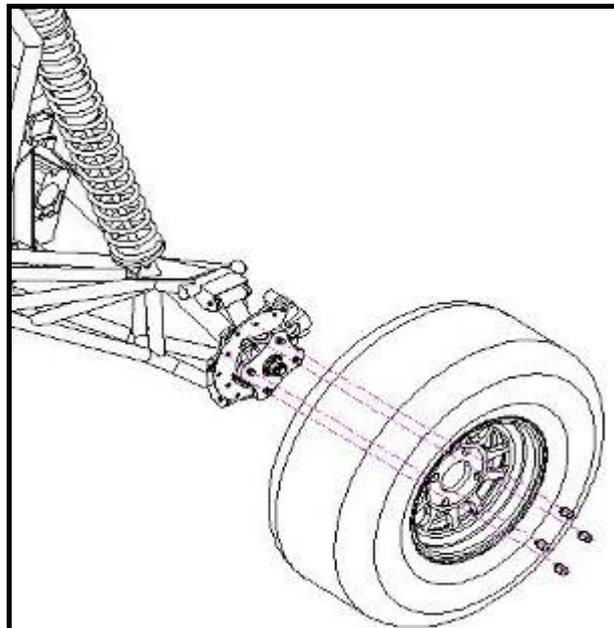
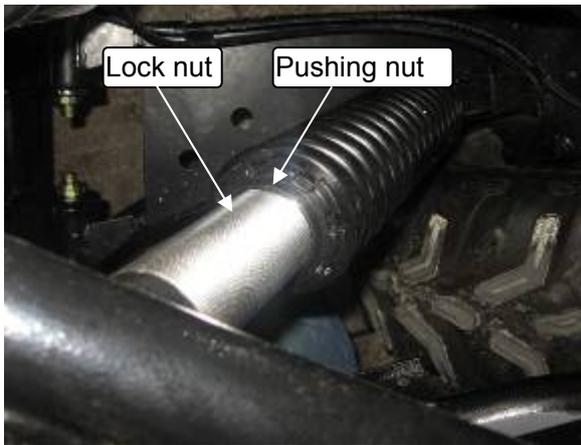


FIGURE 16

.Shock adjustment

1. After a long time use, the shock need to be adjusted for more tension refer to maintenance and service log, adjust the shock with a special spanner. In other case, the chock nitrogen needs to be added to get more nitrogen pressure; the recommended nitrogen pressure is 1.0MPa/145psi.
2. Adjust the shock refer to the following drawing.

3. Loose the lock nut on the top of the shock spring, and then turn the pushing-nut clockwise to increase tension, and counter clockwise to decrease tension.

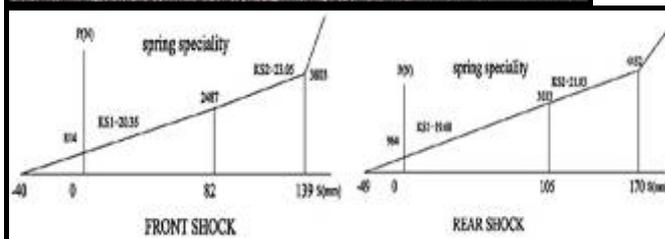


Special spanner

Clock wise



Special spanner



Clutch replacement

Remove two bolts, and demount Starter-assembly carefully. (See Fig. 17-20)

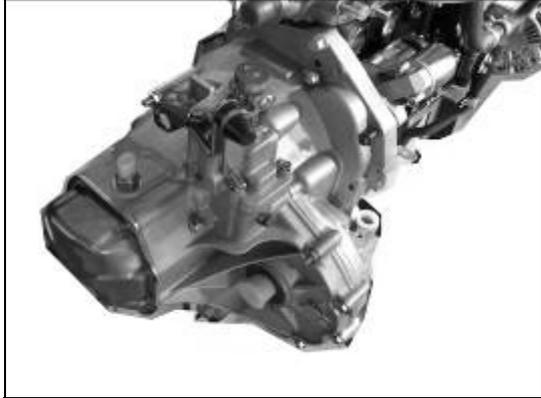


FIGURE 17

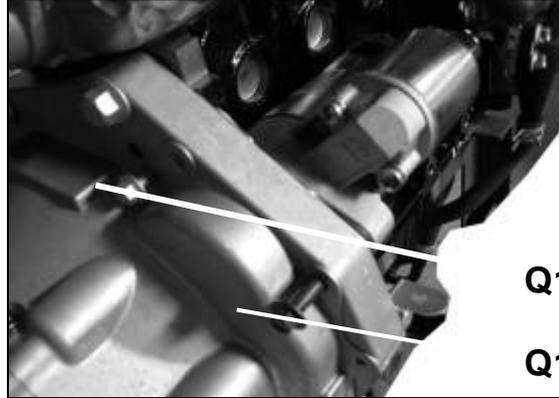


FIGURE 18



FIGURE 20



FIGURE 19

2. Remove four bolts on the transmission case, lay down these carefully. **Caution:** When fix the four bolts in the transmission case; you must tighten them according to the prescribed **torque 45-55N.M.** (See Fig. 21-24)



FIGURE 22

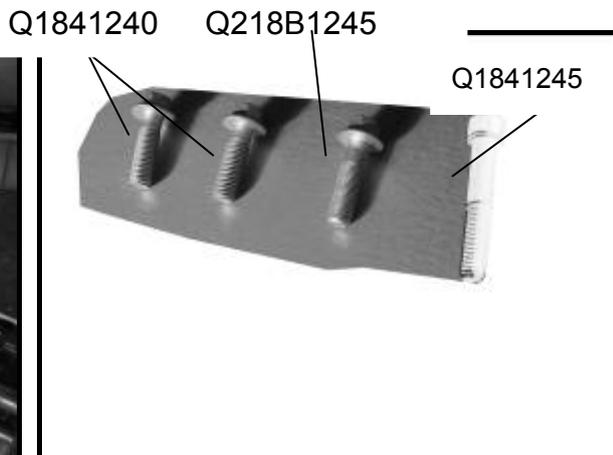


FIGURE 21

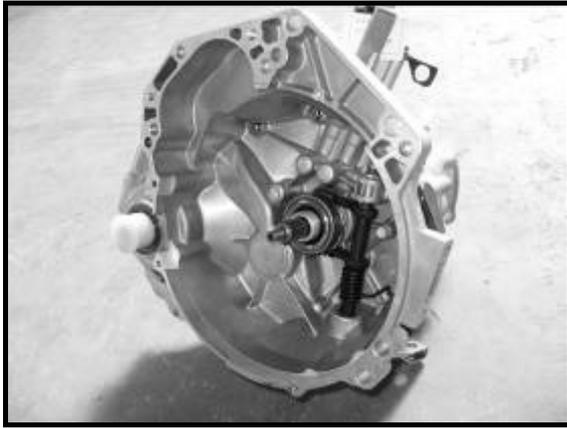


FIGURE 23

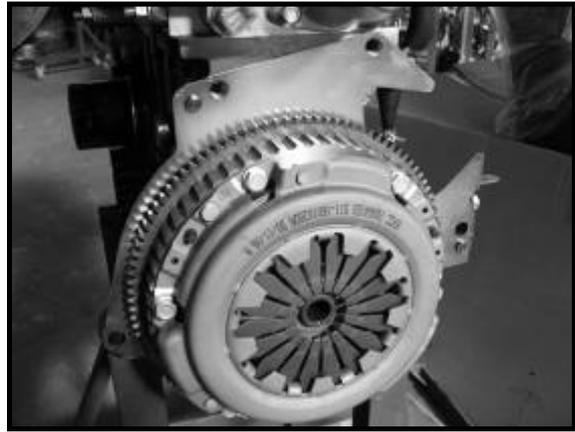


FIGURE 24

3. Remove upper steel cushions and lower steel cushion. (See Fig. 25-26)

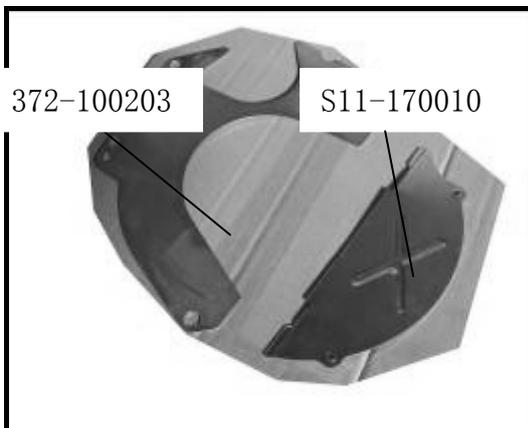


FIGURE 25

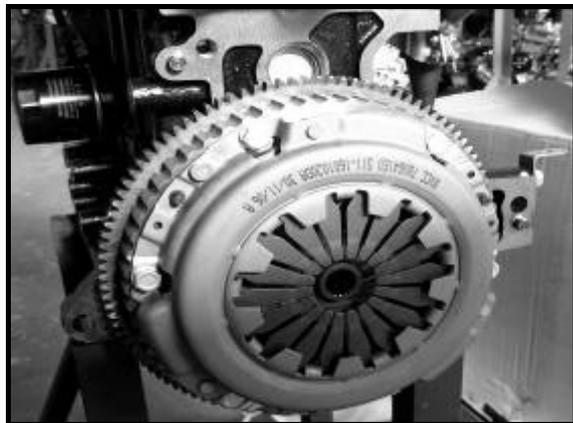


FIGURE 26

4. Insert a spine-shaft into the hole of the Clutch assy , remove the six bolts on the Clutch pressure plate, now It's clear. **Caution:** When fix the six bolts in the Clutch pressure plate; you must tighten them according to the prescribed **torque 28 N.M.** (See Fig. 27-31)

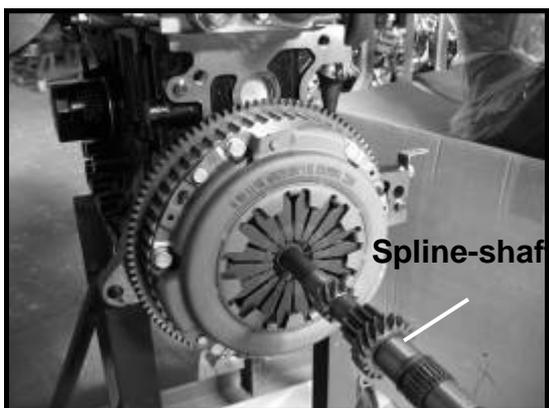


FIGURE 27



FIGURE 28

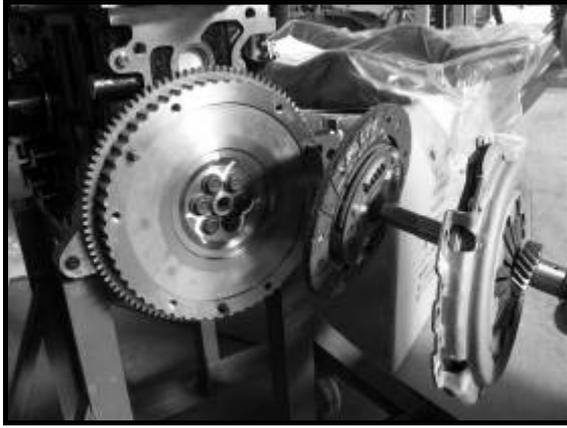


FIGURE 29

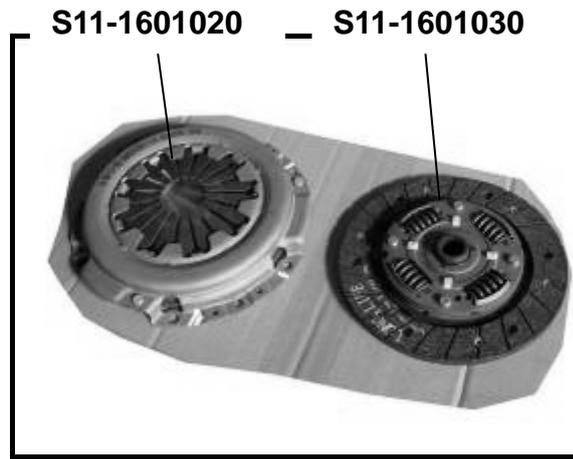


FIGURE 30



FIGURE 31

5. Insert a spline-shaft into the hole of the Clutch assy , fix the six bolts on the Clutch pressure plate , tighten them according to the prescribed **torque 28 N.M** . (See Fig. 32-33)



FIGURE 32

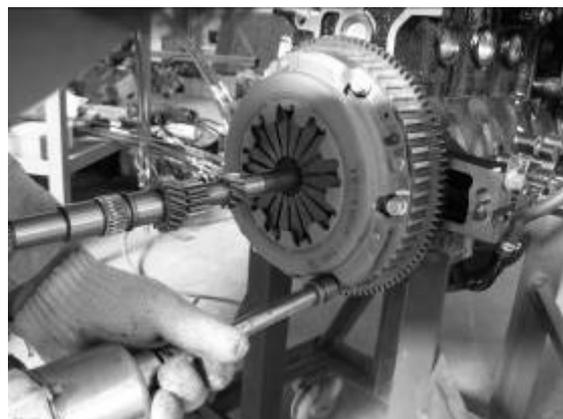


FIGURE 33

6. Fix parts according to reverse operation to the disassembly.

Front Wheel Alignment

Put the vehicle on level ground.

The "tie-in" of the front wheels should be 0.63 inches. To check alignment, measure distance A and B between the centerline (CL) of the wheels. The proper toe-in dimension A should be 0.63 inches greater than dimension B.

To adjust the alignments, loose the lock nuts on both sides of Front Tie Rods. To make Dimension B smaller, turn the rod to the left. Turn the rod to the right to make Dimension B larger. After adjusted to desired length, tighten the lock nut against the rod end. Recheck the dimensions for proper alignment.

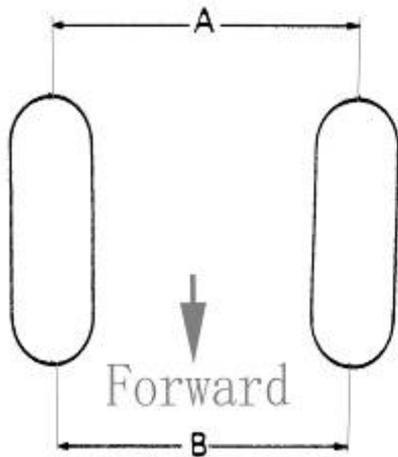


FIGURE 34

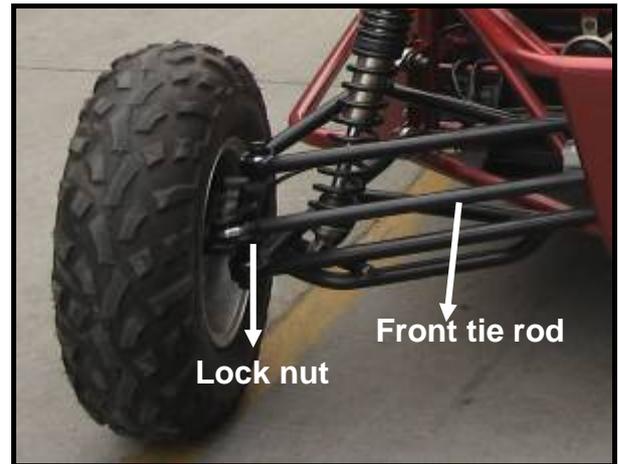
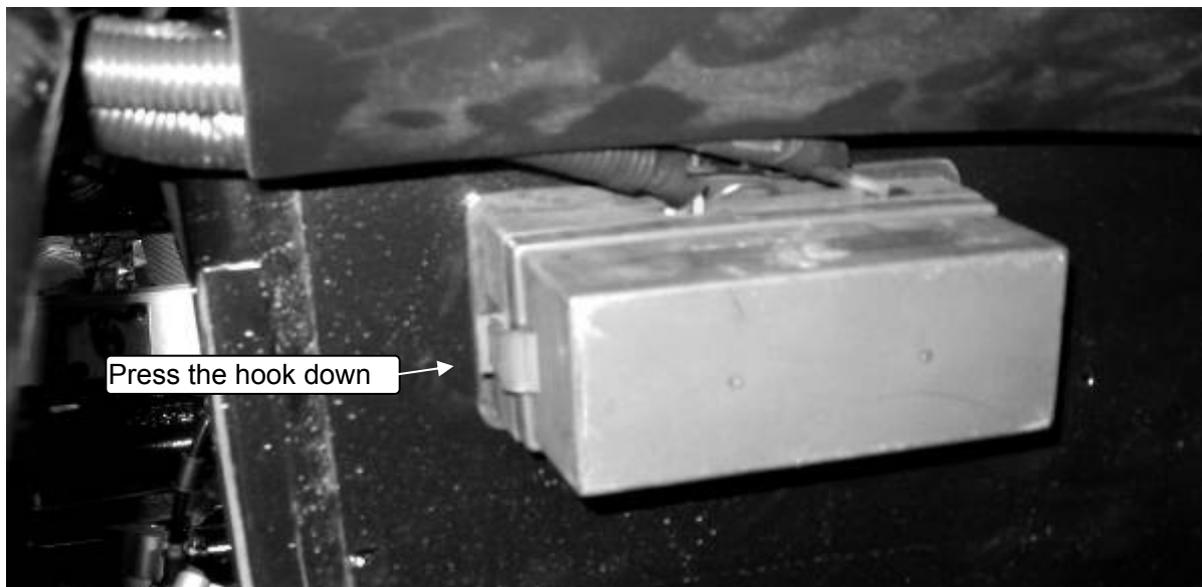


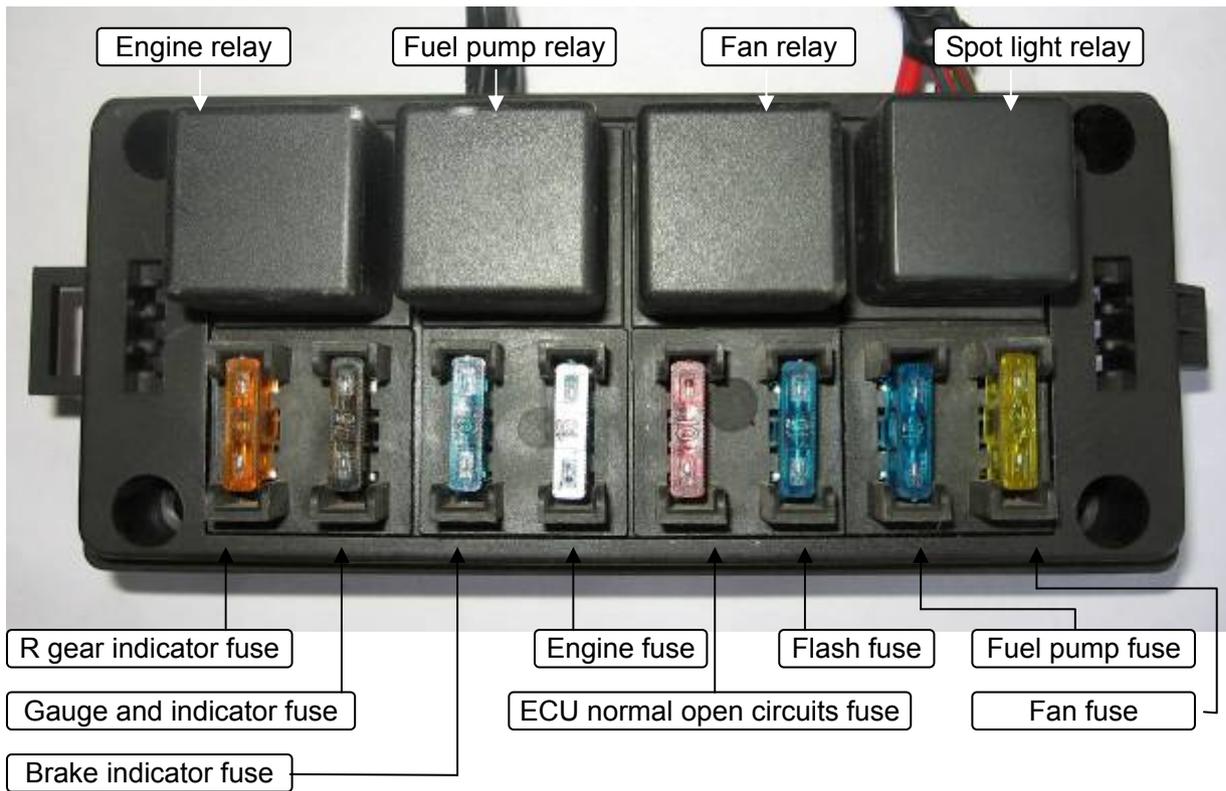
FIGURE 35

Fuse and relay

To check or replace fuses:

1. Take off the cover of the fuse box. Press the hook down and pull off the cover.
2. Check and replace the fuse according the fuses and relays diagram.



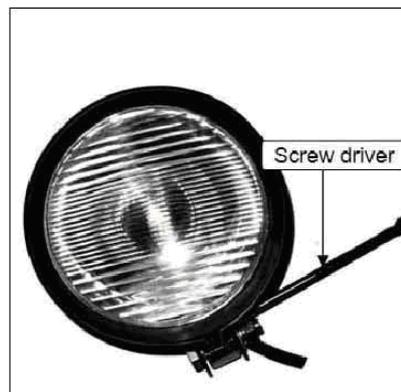


Bulb replacement

To replace the bulb of the sport light, do the following, see Pic 1-Pic 6:



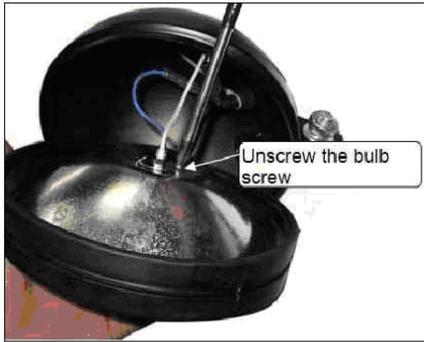
Pic 1



Pic 2



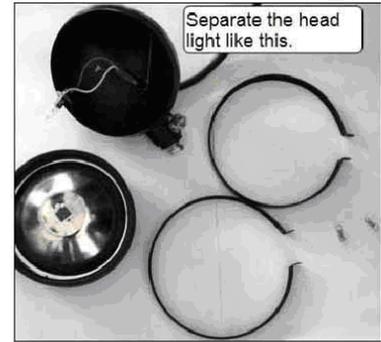
Pic 3



Pic 4



Pic 5

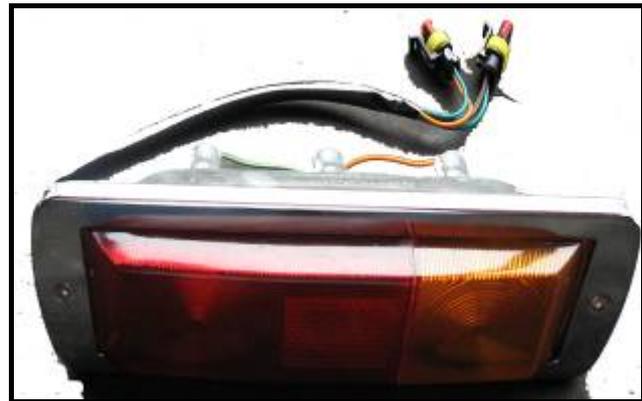


Pic 6

4. Loosen the 2 screws at the bottom of the head light, and take off the 2 hoops around the head light.
 5. Separate the head light as the picture.
 6. Unscrew the screw that fixes the bulb, and take off the bulb carefully.
 7. Disconnect the bulb from the wiring.
 8. Connect a new bulb with the same specification to the wiring.
 9. Put all the parts disassembled above with reversing step 1~4.
- To replace the bulb of the taillight, do the following, see Pic 7-Pic 8
- Unscrew the 6 screws from the taillight.



Pic 7



Pic 8

- Separate the taillight cover from the taillight body.
- Take off the bulb you need to replace through turning the bulb counter clockwise about a half round, and replace a new one.
- Put all the parts back with reversing step 1~2.

Cleaning Instructions

Keep your Off highway recreational vehicle clean. With a clean rag, wipe off any dirt and oil from around controls. Wipe off any spilled fuel and oil. Keep the engine clean of foreign object and be sure to check that air intake fan is free of debris for proper cooling.

Off highway recreational vehicle Lubrication

Lubricate vehicle every 90 days of use, Apply several drops of oil in specific points.

Storage Instruction

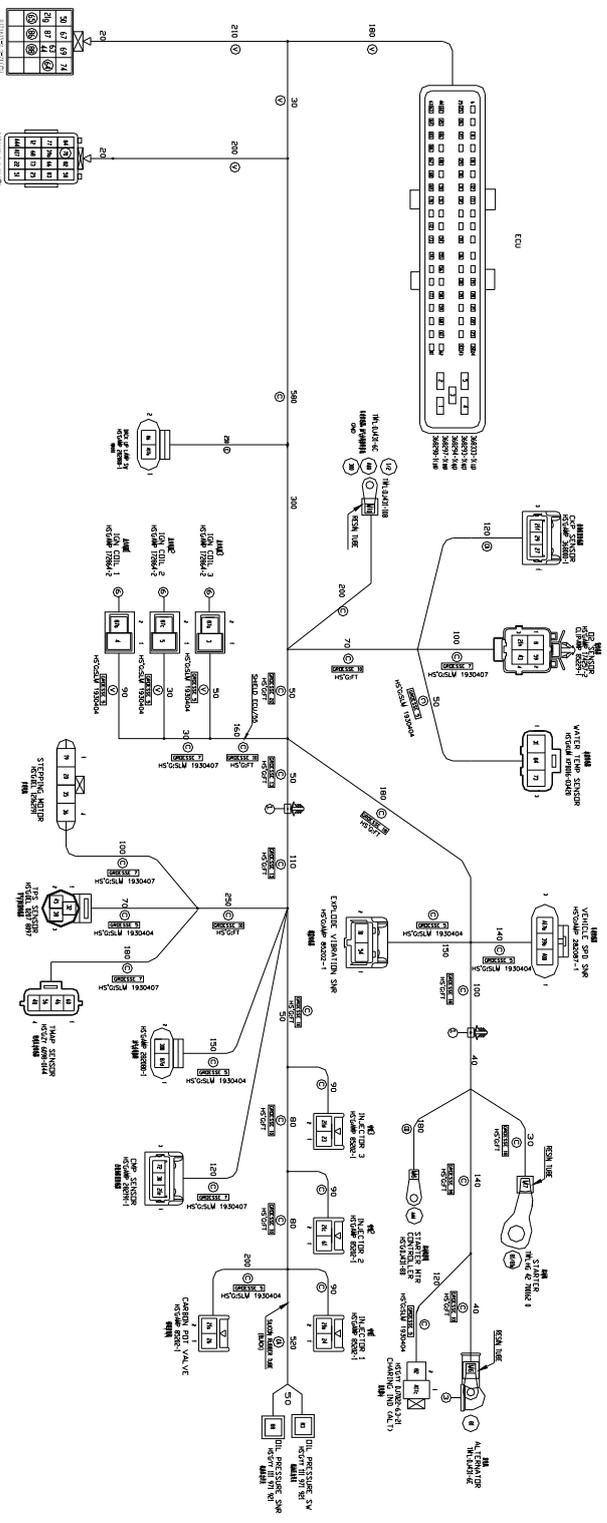
In the event your Off highway recreational vehicle is not to be operated for periods in excess of 30 days or at the end of each driving season prepare for storage as follows:

1. Drain fuel tank by allowing engine to run out of fuel, or use a fuel stabilizer.
2. Lubricate engine cylinder by removing the spark plug and pour one ounce of clean lubricating oil through the spark plug hole into the cylinder. Crank the engine slowly to spread oil and replace spark plug.
3. Do not save or store gasoline over winter. Using old gasoline, which has deteriorated from storage, will cause hard starting and affect engine performance.



Do not drain fuel while engine is hot. Be sure to move Off highway recreational vehicle outside before draining fuel.

ENGINE WIRING DIAGRAM



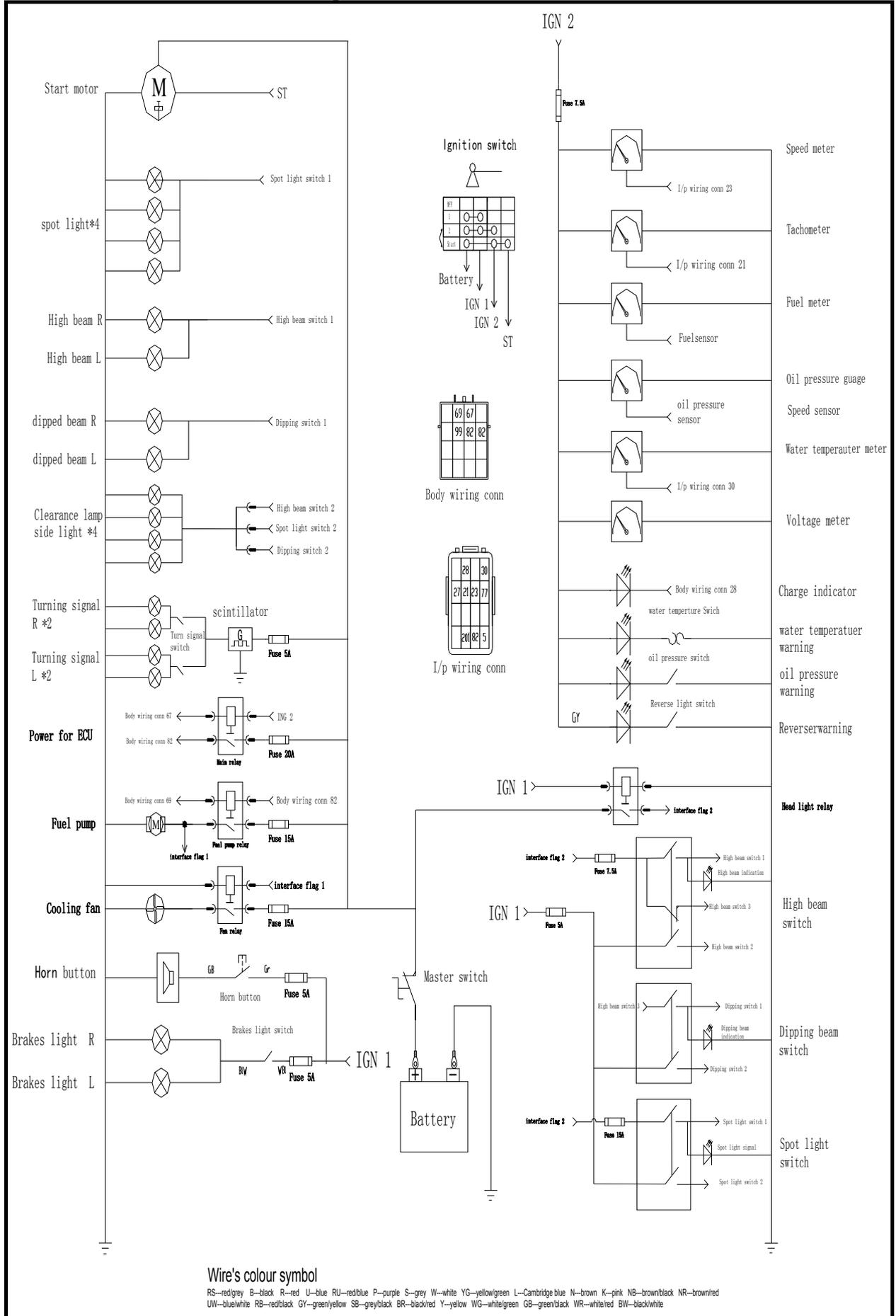
Wiring No.	Component	Quantity	Notes
45	151 GB	ECU	1
44	152 GB	ENGINE WIRING CNM 1	1
43	153 VB	ECU	1
39	153 RV	I/P WIRING CNM 1	1
38	153 RV	VEHICLE SW SW 2	1
37	153 RV	VEHICLE SW SW 1	1
36	153 L	ECU	1
35	153 G	ECU	1
34	153 L	ECU	1
33	153 L	ECU	1
32	153 L	ECU	1
31	153 L	ECU	1
30	153 L	ECU	1
29	153 L	ECU	1
28	153 L	ECU	1
27	153 L	ECU	1
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11	153 L	ECU	1
10	153 L	ECU	1
9	153 L	ECU	1
8	153 L	ECU	1
7	153 L	ECU	1
6	153 L	ECU	1
5	153 L	ECU	1
4	153 L	ECU	1
3	153 L	ECU	1
2	153 L	ECU	1
1	153 L	ECU	1

Wiring No.	Component	Quantity	Notes
A16	153 RV	CAMSHAFT POS. SENS 1	1
A15	153 RV	WATER TEMP SENS 1	1
A14	153 RV	VEHICLE SW SW 3	1
A13	153 RV	I/P WIRING CNM 15	1
A12	153 RV	IGN COIL 3	1
A11	153 RV	IGN COIL 2	1
A10	153 RV	IGN COIL 1	1
A9	153 RV	VEHICLE SW SW 2	1
A8	153 RV	VEHICLE SW SW 1	1
A7	153 RV	ENGINE WIRING CNM 7	1
A6	153 RV	WATER TEMP SENS 2	1
A5	153 RV	I/P WIRING CNM 18	1
A4	153 RV	WATER TEMP SENS 3	1
A3	153 RV	I/P WIRING CNM 1	1
A2	153 RV	WATER TEMP SENS 4	1
A1	153 RV	WATER TEMP SENS 5	1
A0	153 RV	WATER TEMP SENS 6	1
A0	153 RV	WATER TEMP SENS 7	1
A0	153 RV	WATER TEMP SENS 8	1
A0	153 RV	WATER TEMP SENS 9	1
A0	153 RV	WATER TEMP SENS 10	1
A0	153 RV	WATER TEMP SENS 11	1
A0	153 RV	WATER TEMP SENS 12	1
A0	153 RV	WATER TEMP SENS 13	1
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A0	153 RV	WATER TEMP SENS 94	1
A0	153 RV	WATER TEMP SENS 95	1
A0	153 RV	WATER TEMP SENS 96	1
A0	153 RV	WATER TEMP SENS 97	1
A0	153 RV	WATER TEMP SENS 98	1
A0	153 RV	WATER TEMP SENS 99	1
A0	153 RV	WATER TEMP SENS 100	1

Wiring No.	Component	Quantity	Notes
200	200	IGN COIL 1	1
150	150	IGN COIL 2	1
100	100	IGN COIL 3	1
50	50	IGN COIL 4	1
20	20	IGN COIL 5	1
10	10	IGN COIL 6	1
5	5	IGN COIL 7	1
2	2	IGN COIL 8	1
1	1	IGN COIL 9	1
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Wiring No.	Component	Quantity	Notes
300	300	IGN COIL 1	1
250	250	IGN COIL 2	1
200	200	IGN COIL 3	1
150	150	IGN COIL 4	1
100	100	IGN COIL 5	1
50	50	IGN COIL 6	1
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1			

Electrical schematic diagram



Engine maintenance

1. Service Air Filter

Service air filter every 80 hours

NOTE: Service more often under dusty conditions.

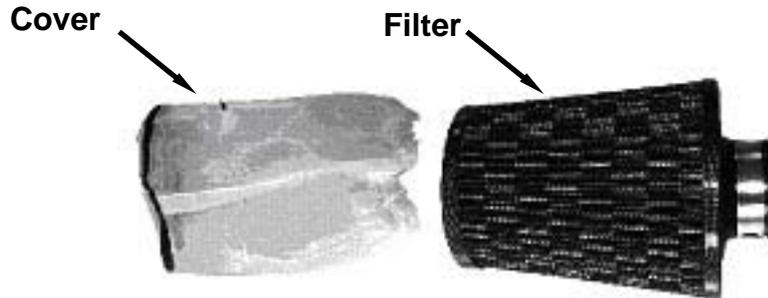


FIGURE 35

Remove filter cover (See Fig. 35). Check the filter cover and the air filter, if the filter cover and the air filter are dusty, please clear the filter cover and replace with a new air filter.

2. Engine Lubrication

Engine oil replacement

You must change the oil in the crankcase after the first 10 hours of operating of your new engine and after 40 hours of use thereafter. That will insure proper lubrication of internal parts and prevent costly repairs due to excessive wear. (See Fig. 36-38)

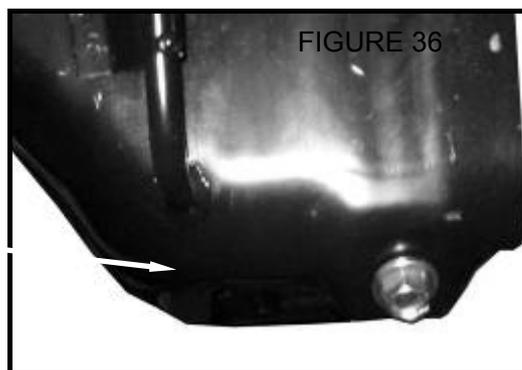


FIGURE 38



FIGURE 37

With the engine warm, put the vehicle on the level ground.

Shut down the engine, put a collecting oil plate under the engine oil outlet. Let the engine oil out fully (see Fig. 38).

Tighten the engine oil outlet plug.

Remove the oil filler cap (see Fig. 36), fill oil (SAE 10W/30-50) about 3.86 liters to the engine.

Pull out the engine oil dip stick (see Fig. 36), confirm the corrective oil level in the crankcase (see Fig. 37).

Check engine oil and recharge

If the color of engine oil changes, you need to replace the engine oil as above.

Check the engine oil level; charge from 2.1.4 as above if the oil level is lower than “L”,

3. Transmission lubrication

Oil replacement

You must change the oil in the transmission refer to preventative maintenance log after the first 10 hours of operating of your new engine and after 40 hours of use thereafter. That will insure proper lubrication of internal parts and prevent costly repairs due to excessive wear (See Fig. 39).



FIGURE 39

Put the vehicle on the level ground. Shut down the engine, put a collecting oil plate under the transmission oil outlet. Loosen the oil outlet plug in the transmission. Let the transmission oil out fully (see Fig. 36、 38).

Remove the iron dust plug, this plug has a magnet on it. Iron dust caused by moving parts will stick to the plug. Clean the iron dust from this dust plug (see Fig. 38).

Tighten the transmission oil outlet plug and the iron dust plug(see Fig. 38).

Remove the plug (see Fig. 39), fill oil (API 80(75) W-90 GL-3/ GL-5 Gear Oil) about 2.0 liters.

Check transmission oil

If the color of transmission oil changes, you need to replace oil. Replace transmission oil as above.

4. Engine Coolant

Add Coolant

You must check the coolant for level and leaks. If it is low, you need to refill coolant into the radiator (approximately 6000 ml). The lack of coolant will cause the engine to overheat. This can cause engine damaged. (See Fig. 40)

The coolant should always be topped up, since the coolant can evaporate.

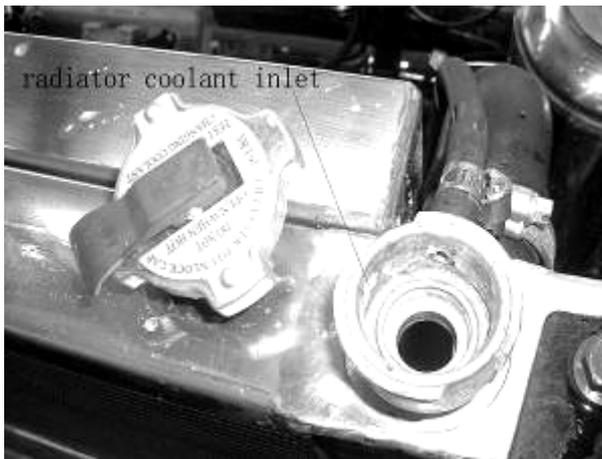


FIGURE 40

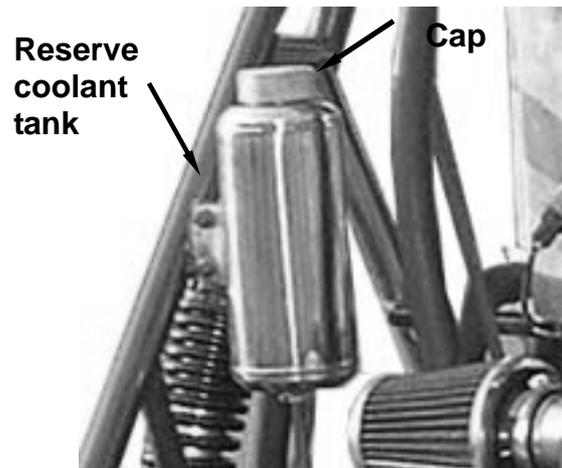


FIGURE
41

5. Put the vehicle on level ground.

Turn the coolant cap counterclockwise and open the cap (see Fig. 40).

Pour fresh coolant to filler neck, Start the engine at idle. Increase the engine rev's a few times. Repeat 2,3,4 till the coolant is at neck and no bubbles come up. Refit the coolant cap, turn it clockwise and tighten it.

Turn the reserve coolant case cap counterclockwise and open the cap (see Fig. 41).

Pour fresh coolant of the specified type into the reserve coolant tank till the coolant reaches 2/5 to 3/5 of the reserve coolant tank volume.

Close the reserve coolant case cap, turn it clockwise and tighten it.

! WARNING

Opening the radiator cap while the engine is hot can be hazardous. Opening the radiator cap can spray the high temperature coolant in your eyes, face and any parts of your body. This can result in severe injury. Never open the radiator cap while the engine is hot.

! WARNING

New and used coolant can be hazardous. Children and pets may be harmed by new or used coolant. Continuous or brief contact with coolant may be dangerous for your health. Keep new and used coolant away from the children and pets. To minimize your exposure to new and used coolant, wear a long sleeve shirt and moisture-proof gloves (such as dishwashing gloves) when you change coolant. If coolant contacts your skin, wash thoroughly with soap and water. Wash any clothing or rags if wet with coolant. Recycle or properly dispose of used coolant.



WARNING

Harm or damage may occur if using coolant does not meet the specification that is 50% standard green coolant and 50% distill water.

6. Idle Speed

Adjustment

Never make unnecessary adjustments. The factory recommended settings are correct for most applications. It's not necessary to disassemble the screw unless the idle speed needs to adjustment.

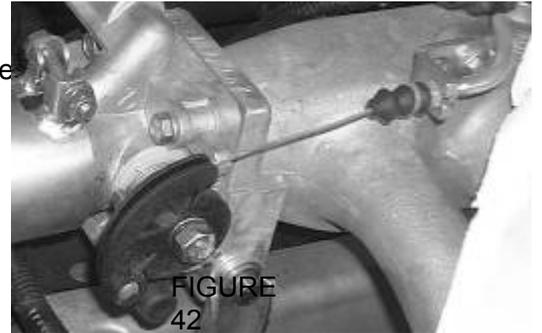
(See Fig. 43)

Warm up the engine (5~10min)

Connect the tachometer; adjust the throttle to limit the idle speed (800-900RPM).

Adjust the screw and adjust the idle speed to an ideal value.

Repeat step 5.2 until the RPM of engine stables.



Spark plug inspection

7. Clean spark plug

1. Check spark plug refer to Preventative maintenance and service log, if too much carbon adhered, which will weaken the spark.
2. Clear the carbon adhered with a dry brush, and scratch the carbon adhered to insulating lay carefully with a file. And blow of dust with dry and clear air. And adjust the space to 0.9~1.1mm/0.035~0.043inch see Pic 7.9.



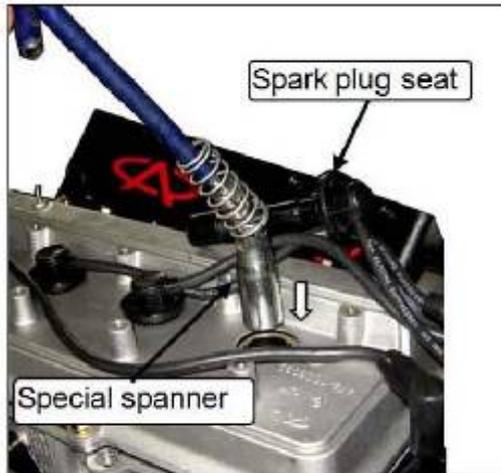
Pic 7.9



Pic 7.10

Spark plugs replacement

The spark plugs should be replaced every 30000km/18641miles, or 18 months. Do the following step by step.



Pic 7.11



Pic 7.12

Unscrew 8 screws and take off spark plug plastic cover.

Clean the dust in the spark plug seat.

Pull off the high-voltage wire, remove the spark plug with a special spanner.

Insert a new spark plug or a cleaned spark plug, and turn a few rounds clockwise, if retardance happen, take it off and try it again to make sure screw engaged correctly.

Tighten spark plug with a special spanner (torque: 25Nxm/18.4Ft-Lb).

Connect high-voltage wire in order.

CAUTION:

Engine damage or working unsteadily may occur if:

Not install the spark plug correctly.

Use a forbidden spark plug.

To avoid damage, follow the following items:

Tighten spark plug to a required torque (25Nxm), over tightening will damage the screw.

Removing or installing a spark plug, make sure the slot aligned.

Do not pull the high-voltage wire, pulling the tube wrapping the high-voltage wire is allowed.

Other brands of spark plug are forbidden.

Make sure spark plugs hole lip is clear.

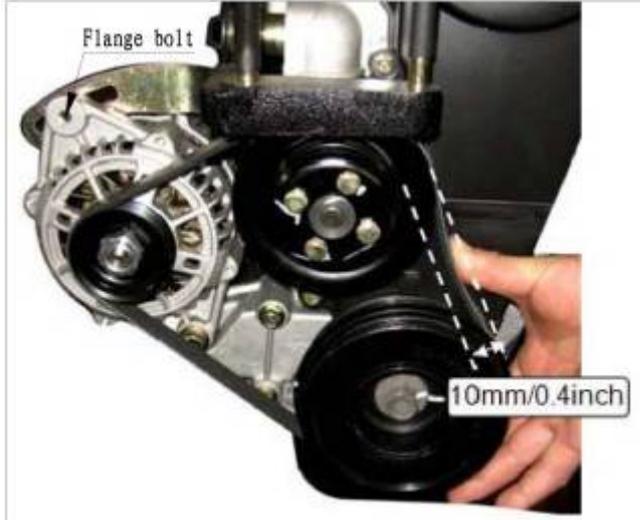
The spark plugs is hot after a long-time driving, make sure the spark plugs is not hot before operation.

Wedge belt figure

Correct installation and the proper tension will ensure electrical generator and air conditioner work well. If chap, tear, wear, or looseness happen, contact Joyner dealer and replace it immediately.

Check the belt tension:

Apply a pressure (about 100N/22.48lbf) on the belt, if the movement is more than 10mm/0.4inch, loosen the flange bolt and change the position of starter to tension the belt and fasten the bolt. If the belt has been wearing heavily, it is necessary to replace a new one.



Pic 7.13



WARNING

Serious body injury or death may occur to start engine while checking the wedge belt.

ENGINE MECHANICAL SYSTEMS

372 mechanical systems

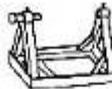
Forewords

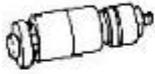
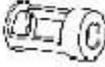
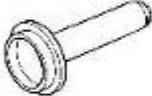
In order to help the technical servicing personnel to have correct understanding and good command of the JNSZ800MV vehicle, and to master the skills for fast repairs and rational maintenance, a special edition of the "372 Engine Mechanics Division" is compiled and published.

This Manual gives a detailed description on the dismantling, installation, checks and tests, adjustments and diagnoses, technical standards and specifications for adjustments and diagnoses of various parts and components as well as subsystems of 372 engines. This Manual is published by Joyner Co., Ltd.

Chapter 1 Special tools

1. Special tools for maintenance:

	Outer appearance	Code and Name	Purpose
		Auxiliary devices for engine dismantling and checks	Mounting onto engine dismantling and check stand
		Engine dismantling and check stand	Dismounting and installing engine
S		Clockwise belt wheel wrench	Camshaft clockwise belt wheel dismantling

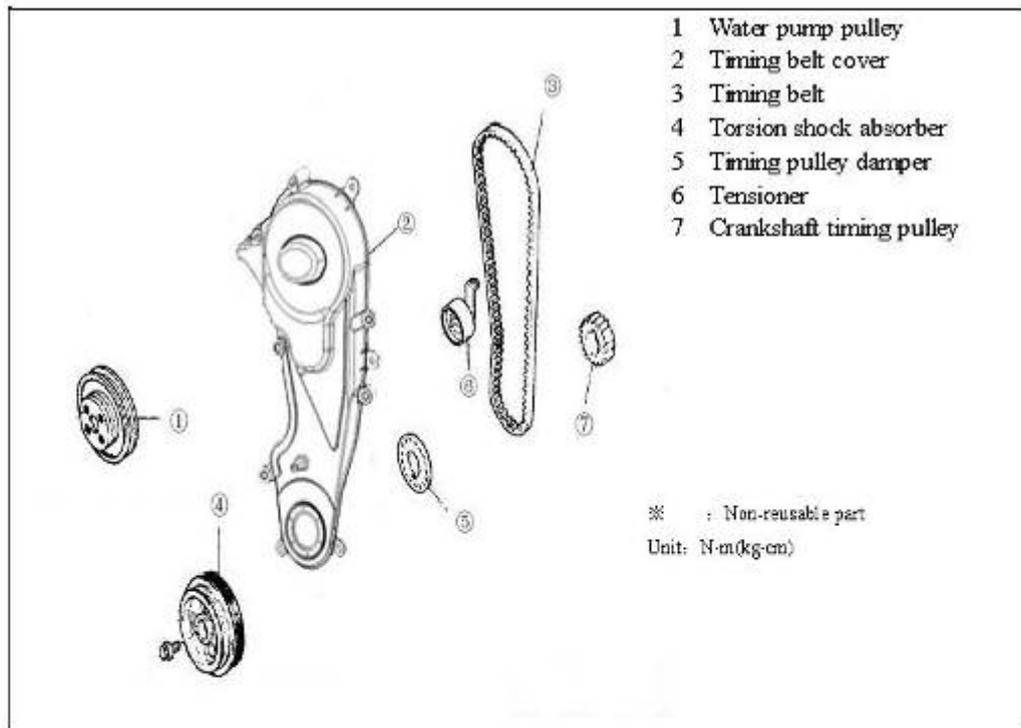
S		Spring bush pulling and removing device	Installing crankshaft oil seal
		Valve locking block removal device	Dismounting and installation of valve spring locks
		Auxiliary tools	
T		Flying wheel fixture	Dismounting and installation of crankshaft
		Valve guiding pipe punch	Removing and installation of valve guiding pipe
		Shaft oil seal replacer	
		Oil seal stand screw driver	

	Outer appearance	Code and Name	Purpose
		Crankshaft belt wheel fixture	Remove and install crankshaft belt wheel
		Wrench	Remove and install camshaft slave gear wheel
			Replace valve spacing adjust washer

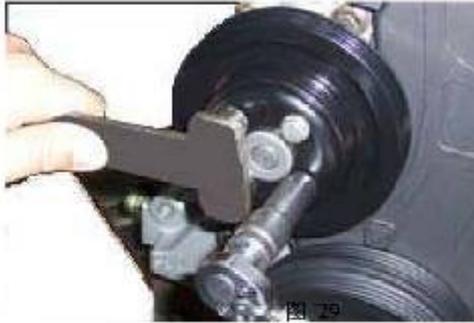
		Water pump pulley assembly wrench	water pump Assembly
Measuring tools	Clearance gauge, calipers, Micrometer, ruler, centesimal meter, cylinder gauge, pressure meter, torque wrench		
Tool	Piston ring dismounting device		
Oils	Engine lubricating oil, bond		

Chapter 2 Timing Belt Service

1. Configuration diagram

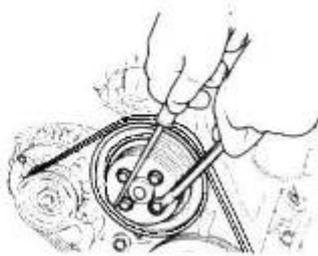


Remove torsional vibration damper.

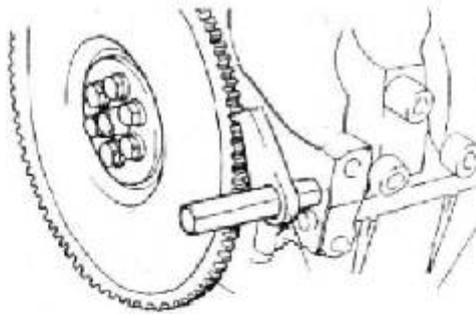


Remove water pump pulley.

Remove the water pump pulley according to the illustration.

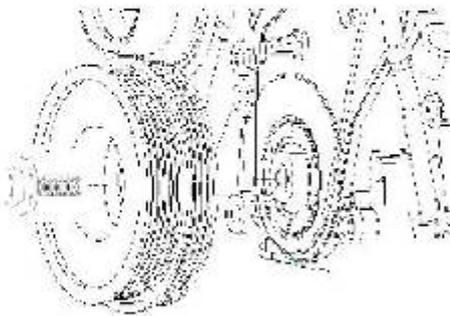


Remove it with screwdriver and wrench according to the illustration.



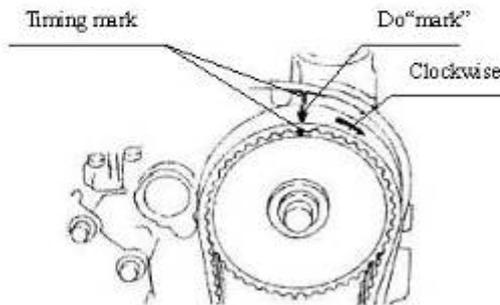
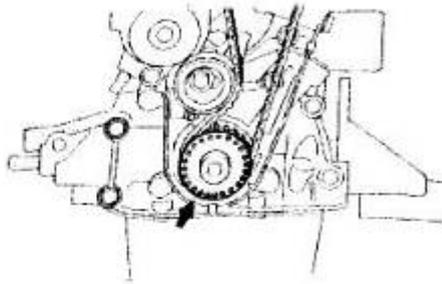
Remove torsional vibration damper

(1) Fix the flywheel and prevent the gear ring from rotating.



(2) Remove bolt of torsional vibration damper.

Remove timing cover cap
 Torque: $6 \pm 1 \text{ N.m}$
 Remove timing pulley damper

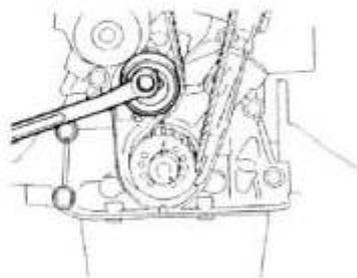
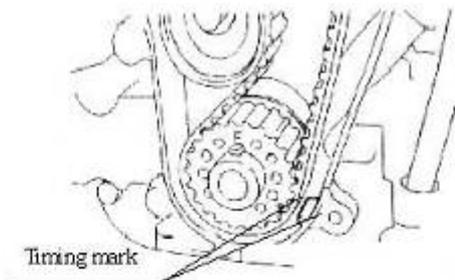


Remove the tensioner

- (1) Carry out the operation at the upper thrust point of compression of the first cylinder piston
- (2) After removing the timing cover cap, turn the bolt and rotate the timing gear clockwise with wrench, align timing mark of camshaft timing gear with the cam mark of camshaft cover cap;

Attention: You can rotate the engine clockwise only, after installing the pulley,
 Before removal, make a arrow mark on the position of timing mark, assemble according to original state.

- (3) Make sure that the crankshaft timing pulley wheel mark is aligned with the mark of the oil pump.



- (4) Remove the tensioner bolt, and take off the tensioner

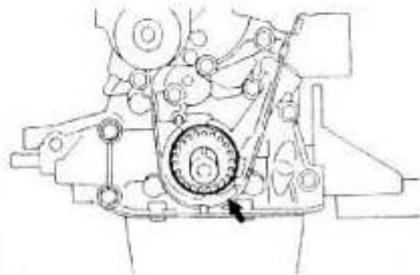
Remove the timing belt.

[Caution] It is absolutely not allowed to use screw driver or some other sharp-edged tools to remove the belt.

Attention: Pay attention to the following points while using timing belt:

- Don't bend the belt even at a small angle, otherwise it will result in rope fracture inside the belt.
- - Service life of belt is short, don't pollute the belt with grease and water.
- You have no choice but rotate the engine clockwise after installing the belt.

2.7 Remove the crankshaft timing gear

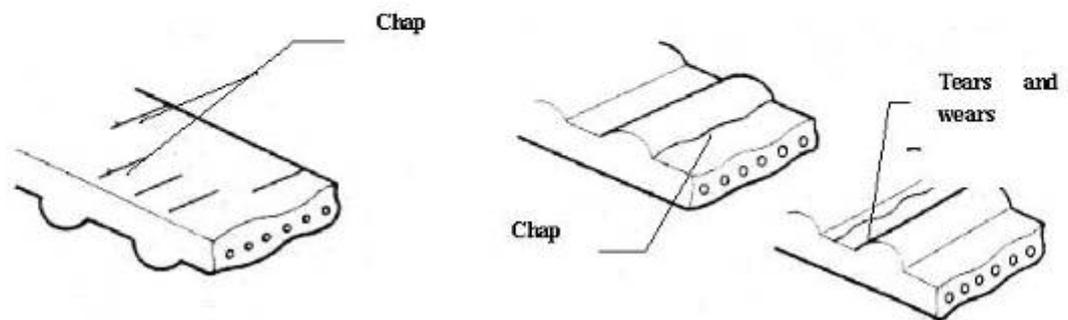


3 Make careful and detailed checks on the timing belt. Replace with new parts if any of the conditions shown in the figure occurs.

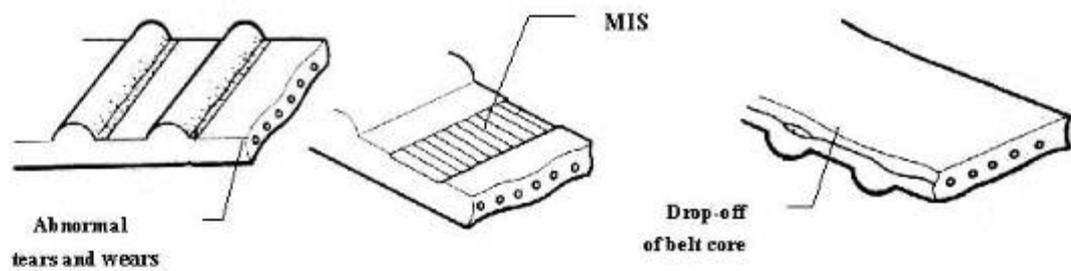
3.1 Cracks on the back side rubber;

3.2 Cracks of teeth roots, cracks clearing off the fabric lining layer;

3.3 Tears and wears of fabric lining layer, missing rear teeth, broken teeth, etc.



3.4 Abnormal tears and wears on belt sides



3.5 Even if the damages on the outer appearance can not be confirmed, the belt should be replaced under any of the following circumstances:

3.5.1 If the water in the water pump is leaked, which makes it necessary to refill the water continuously;

3.5.2 There are much oil stains on the belt, the belt should be replaced for the rubber will be damaged when it is expanded;

3.6 Specifications and model of the timing belt

Part number	372-1007081
Belt wide	25.3mm

3.7 Timing belt tensioner

Turn the belt tensioner supporting stand bolts to see if there are any abnormal sound. Check to see if there are any damages on the contacting surface of the belt.

Specifications and model of the timing belt tensioner

Part number	372-1007030
Wide	27.0mm
Outside diameter	φ50mm

3.8 Check to see if there are any damages on the outer appearance

Specifications and model of clockwise pulley

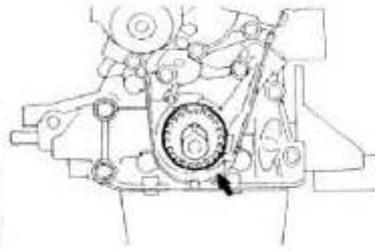
Item	Model	E F
		GL、ZL、GS、ZS
Diameter of camshaft timing gear (mm)		$\phi 110.7^{+0.1}_{-0.2}$
Diameter of crankshaft timing gear (mm)		$\phi 54.65^{+0.7}_{-0.13}$

3.9 Baffle of crankshaft timing gear

Check to see if there is any deformation

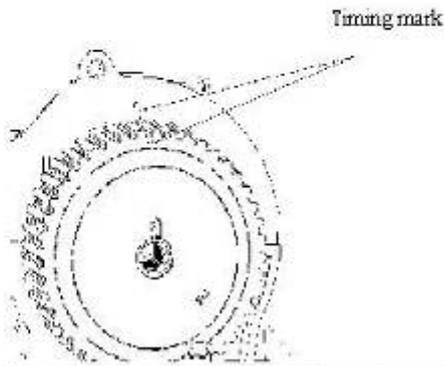
Standard size of crankshaft timing gear:

Wide	28.6mm
------	--------



4. Installation

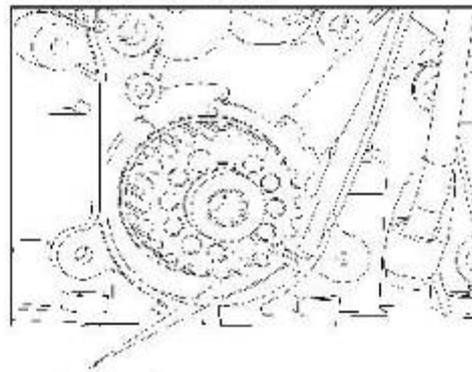
4.1 Installation of crankshaft timing gear



4.2 Installation of timing belt

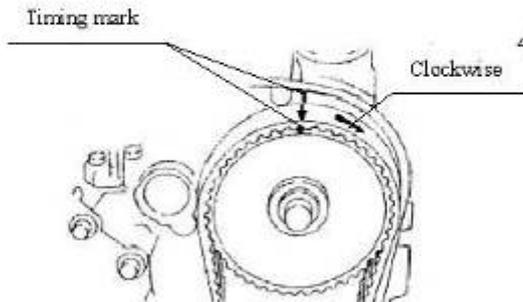
4.2.1 On the upper thrust point of the first cylinder compression

Place the camshaft timing gear around the front end of the air exhaust camshaft so as to make the positioning groove on the gear be aligned with the positioning pin on the end surface of the camshaft. Then use screws to fix the clockwise gear, with the torque of $100 \pm 5\text{N.m}$.

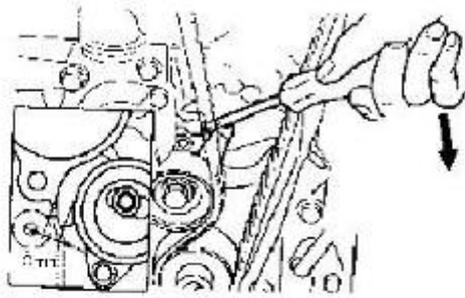


4.2.2 Make sure that the punched mark on the crankshaft clockwise pulley is aligned with the mark of the oil pump.

Timing mark



4.2.3 Install timing pulley accordingly.



4.3 Install the tensioner

4.3.1 Adjust the tension of the timing belt

① As shown in the figure, make the space between the edge of the stretching wheel and the water pump case arc to be about 8mm;

② Tighten the bolt of the stretching wheel with a torque of $25 \pm 3\text{N.m}$. Use a screwdriver to swing the stretcher toward the right.



③ Turn the crankshaft for two circles towards the engine rotating direction, so that the camshaft pulley and the crankshaft pulley matches the clockwise marks respectively.

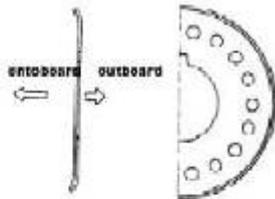
④ Use hands to press down for about 5mm. The force for pressing the clockwise belt is about:

[Reference]

20~30 N

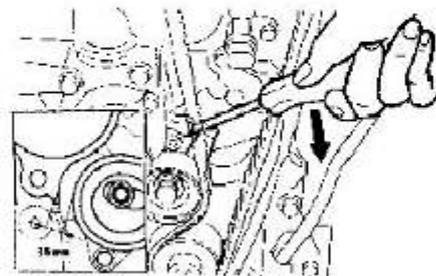
Notice: When the deflection of the timing belt fails to meet the specifications, the key is to adjust the above-mentioned stretcher fastening bolt by widening the spacing.

Tighten the S/A fixing bolt of the stretcher with the specified torque of $25 \pm 3\text{N.m}$

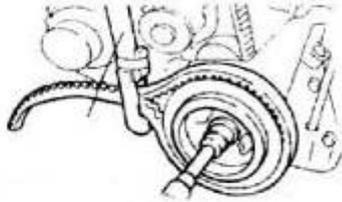


4 Install the baffle of the crankshaft timing pulley

[Attention] Install the baffle towards the direction shown in the right figure.



5 Install the timing cover cap
torque : $6\pm 1\text{N}\cdot\text{m}$

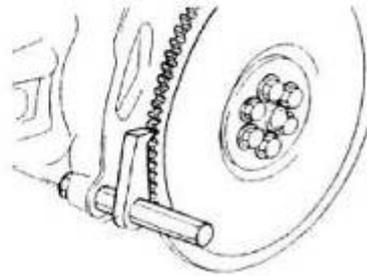


6 Install the torsional vibration damper (use SST)

1) When there is not a flying wheel,

① Fix a part of the crankshaft pulley.

② Pay attention not to make the gear belt moving, tighten the bolt according to the specified torque **torque** $98.0\pm 10\text{N}\cdot\text{m}$ ($10\pm 1\text{kgm}$)



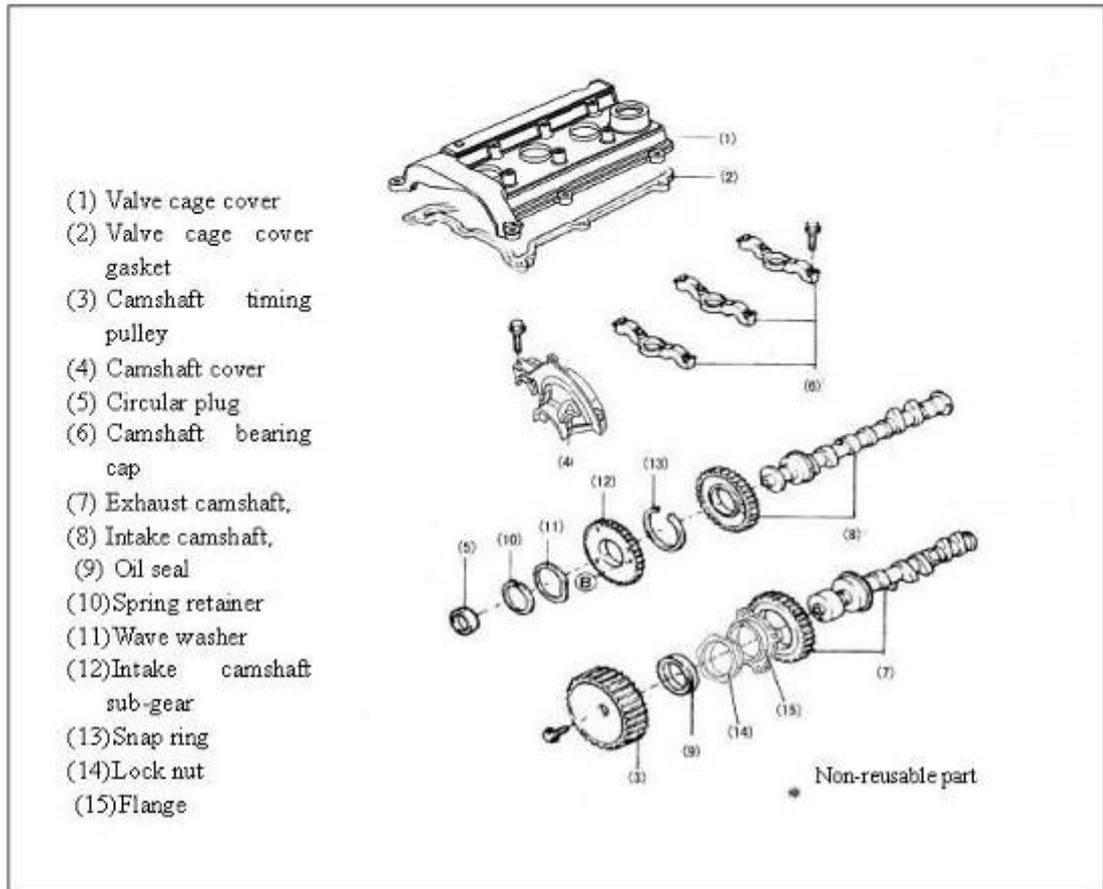
2) When there is a flying wheel,

① Fix the flywheel to prevent the tooth ring from turning

② Then tighten bolt of torsional vibration damper.

Chapter 3 Camshaft Service

3-1. Diagram (Removal and installation order for timing belt)



3-2 Removal

① Remove cylinder

head cover assembly

Remove the valve chamber cover cap bolt from two sides to the centre symmetrically.

② Remove valve chamber cover gasket

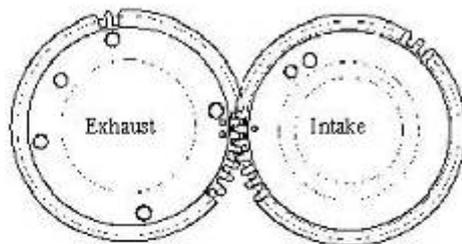
2 Routine check of valve

valve clearance standard:

Valve clearance	IN	0.18±0.05
	EX	0.25±0.05

3 Dismount the camshaft clockwise gear

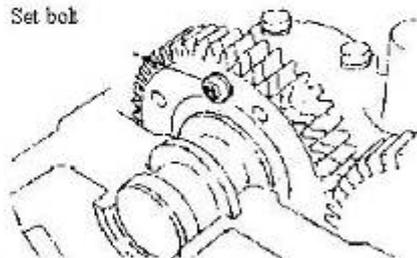
Attention: You must prevent the camshaft from rotating.



4 Removal of camshaft cover cap and camshaft bearing cover

(1) Align the marks on the camshaft gears as shown in the right figure.

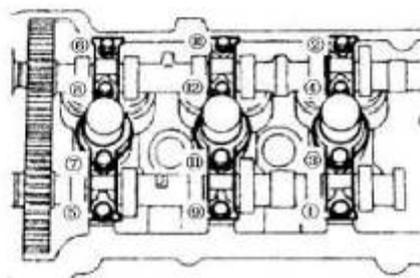
Set bolt



(2) Use bolt to position the master and slave gears on the air inlet camshaft, as shown in the right figure.

Attention In order to eliminate the radial force, keep the camshaft in the leveled position before dismantling it

(to avoid possible damages caused by excessive radial forces)



(3) Remove the bolts in the sequence shown in the right figure;

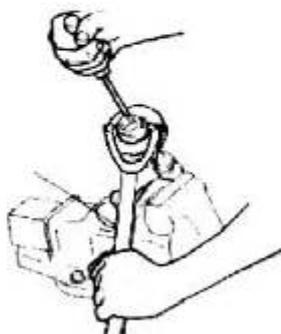
Remove the camshaft bearing cover

(4) Remove the spark plug

(5) Remove the camshaft slave gear. Use the special tool as shown in the right figure.

Clip the camshaft tightly, and turn the gear, to keep the bite state of master and slave gear; remove the fixing bolts of slave gear.

Attention Do not damage the surface of the camshaft.



(6) Use tensioning apparatus to remove the bearing use elastic snap ring, remove wave washer and teethed ring.

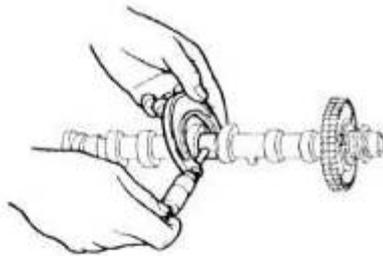
3-3 Camshaft

1 Use the caliper to measure the height of the camshaft. If it is below the specified limits, make proper replacement.

Camshaft

Unit: mm

Model Item		EF	
		ZL、 RL	GL、GS、 ZS
Standard	IN	$\varphi 23.0^{+0.02}_{-0.033}$	
	EX	$\varphi 23.0^{+0.02}_{-0.033}$	
Limit	IN	$\varphi 22.9$	
	EX	$\varphi 22.9$	



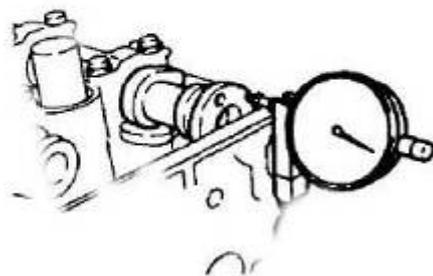
2 Checks on camshaft axial clearance

(1) When the axial spacing is measured with a clipper to be larger than the benchmark value, the camshaft is to be replaced.

The air inlet camshaft axial clearance is 0.1~0.170mm.

The air exhaust camshaft axial spacing is 0.1 ~ 0.173mm.

Limits for operation: 0.18mm

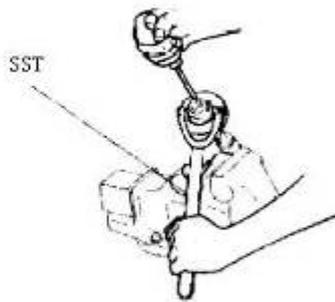


3-4 Cleaning

1、Clear off the spark plug carbon accumulation with a metal brush.

3-5 Installation

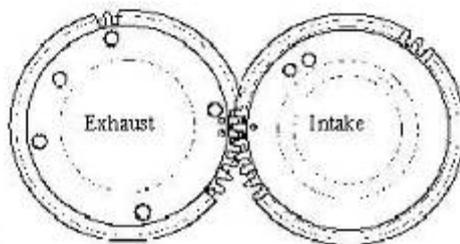
- ① Fix the two $\phi 6$ holes of the camshaft gear S/A.
- ② Turn the slave gear to the right, match the mark hole on the slave gear with the mark on the master gear, or align the marks on the slave gear with the mark on the master gear; then fix the slave gear with bolt (thread: M5; pitch: 0.8)



2. Installation of the camshaft

Attention Size of the axial clearance of the camshaft

- (1) Smear lubricating oil at the camshaft gear section and the cylinder cover axial diameter section.
- (2) Fix the camshaft slave gear by roughly adjusting on the cylinder cover.
- (3) It is necessary to measure the size of axial clearing of camshaft.

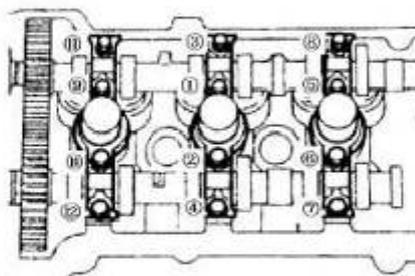


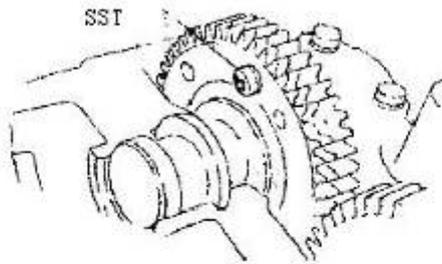
- (4) Install camshaft, the timing mark must be aligned shown as the right figure.

(5) Smear lubricating oil on the camshaft assembly, the gears and the cylinder head axial diameter section.

3 Tighten the camshaft bearing cap shown as right figure.

4 Remove the bolt for fixing the slave gear of the camshaft assembly.



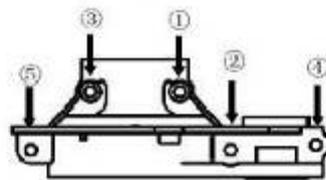


5 installation of camshaft head cap

Smear the fluid sealant on the camshaft head cap section (with oil groove) shown as the right figure.



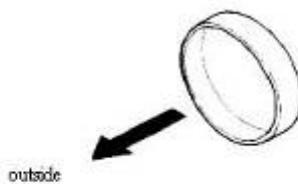
Tighten the bolts according to the sequences shown as the right figure with the specified torques.



6 After smearing oil in the plug cap hole and assembling surface of the plug, use SST to press the plug lid

Attention Install the plug lid shown as the right illustration.

Keep unbiased with cylinder head end surface after pressing.



7 Smear engine oil on the oil seal installation port of cylinder head, camshaft oil seal edge of blade and outside ring, use M10 bolt (length 50-60 mm) and SST press the cylinder, lower 1mm than the end surface of the cylinder head.

Attention Under the condition of use the oil seal

repeatedly, press here with engine oil adhesive agent

- The oil seal should not be pressed inclining to one side.

8 Installation of the timing gear of camshaft

After smearing the fluid sealant, use SST to prevent rotating,

tighten the timing gear bolt of camshaft according to regulated torque of $100 \pm 5 \text{ N.m}$.

9 Installation of valve chamber cover cap

(1) The used base facing the cylinder cover of the timing belt cover must be cleaned thoroughly.

(2) Install the new base correctly into the groove of the

valve cage cover cap

(3) Install valve cage cover cap to cylinder head from two sides to the centre symmetrically according to the regulated torque of $6 \pm 1 \text{ N.m}$

1 Use feeler gauge to check the throttle clearance.

Attention Make sure to measure the clearance between basic circle of cam and valve adjusting gasket.

Standard of valve clearance :

valve	IN	0.18 ± 0.05
spacing	EX	0.25 ± 0.05

2 When it is beyond the benchmark value, the adjustment washer has to be replaced and the clearance should be adjusted.

Attention The valve number that goes beyond the benchmark value has to be recorded, and the result of measurements should be recorded as well

(1) Use a caliper to measure and adjust the thickness of the separation cushion.



2.18	2.40	2.62
2.20	2.42	2.64
2.22	2.44	2.66
2.24	2.46	2.68
2.26	2.48	2.70
2.28	2.50	2.72
2.30	2.52	2.74
2.36	2.58	2.80
2.34	2.56	2.78
2.32	2.54	2.76
2.38	2.60	

(2) Select proper separation cushion on the basis of the throttle thrusting rod benchmark values.

① IN

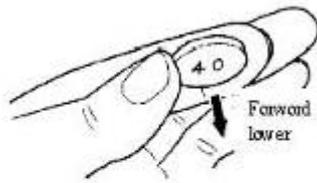
Selected cushion thickness = removed cushion thickness + (measured throttle spacing - 0.18mm)

② EX

Selected cushion thickness = removed cushion thickness + (measured throttle spacing - 0.25mm)

[Reference] there are 32 kinds of shim is thickness, shown as the illustration

(7) Use the selected adjusting gasket to adjust the

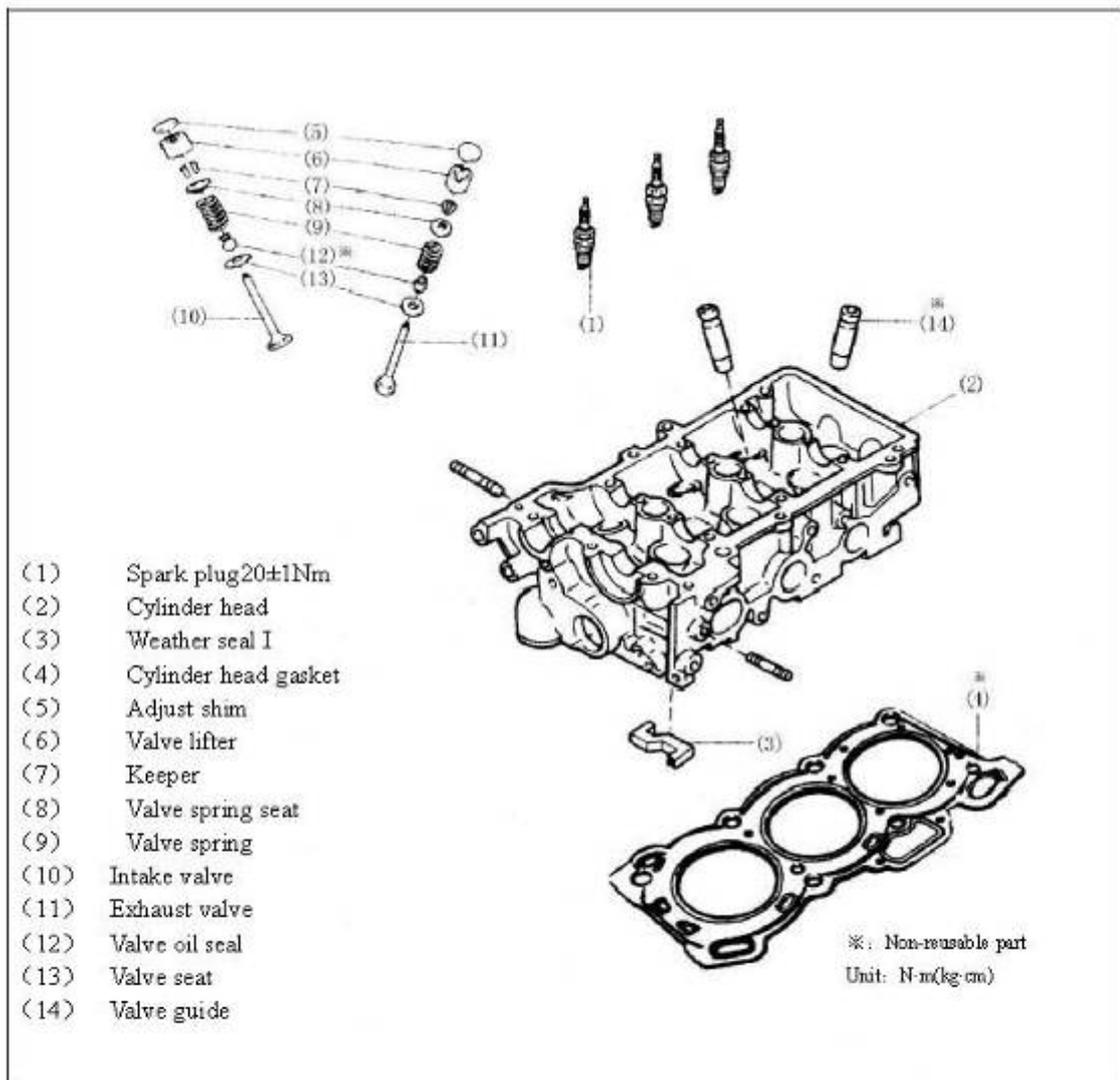


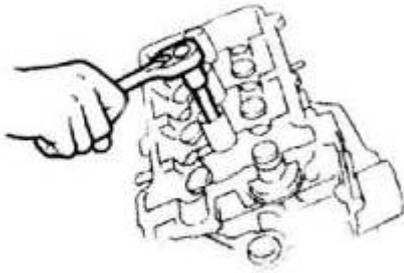
throttle clearance.

Attention Install the feeler with the identification mark facing downwards.

4. Cylinder head

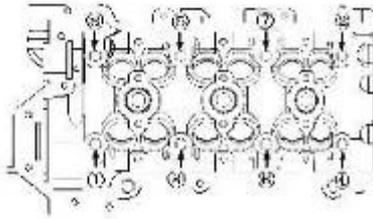
4-1 Configuration diagram (Do the following operations in the procedures for the dismounting and installation of the camshaft)





4-2 Dismounting

1. Removal of spark plug



2 There are 8 cylinder cover bolts. In the process of removing the cylinder, please follow the sequences shown as the right illustration, loosen the bolts one by one evenly and gently.



SST for valve oil seal

3 Removal of the cylinder dustproof sealing and cylinder cover base.

Attention The cylinder cushion can not be used repeatedly.

4 Removal of throttle adjusting separation cushion and valve thrusting rod

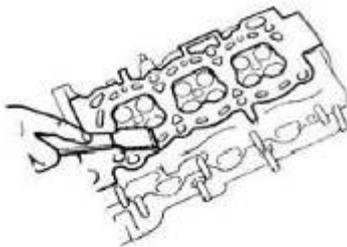
5 Use special tools to remove the valve spring locking block, throttle spring stand, valve spring, IN valve and EX valve.

6 Removal of valve oil seal and valve spring washer

4-3 Clearing

1 The accumulated carbon residue covered on the valve must be cleared.

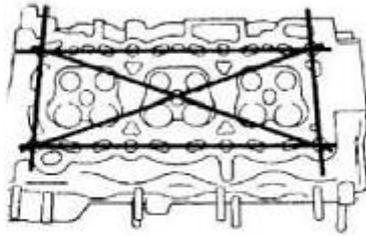
2 Use scraper to clear the cylinder cover, the air inlet and exhaust branching pipe surfaces and bottoms.



Attention

Do not damage the cylinder cover surface by scraping during the process of clearing.

Do not drop filth into the air inlet and the water channel.



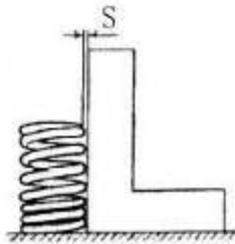
4-4 Routine checks

4-4-1 Cylinder cover

1 Use the straight knife sharp edge ruler to measure the levelness at various points as shown in the figure.

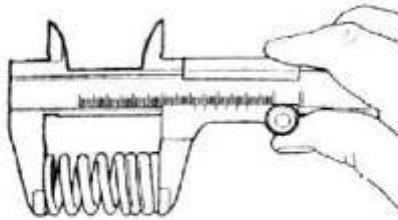
Cylinder cover 0.10mm

Air inlet branching pipe surface 0.10 mm



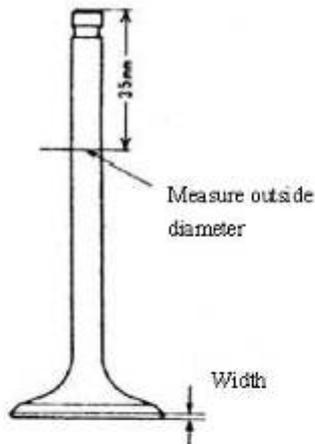
2 Use a square ruler to measure the right angle of the valve spring. Replace the spring if it fails to meet the specifications.

[Limit] 1.2mm



3 Measure the free state of spring

[Benchmark value] 37mm



4-4-3 Throttle

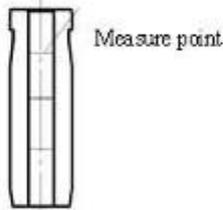
Routine checks on throttles

1. Check to see if there are some deformations, obvious tears and wears

Routine check list on valve

Unit: mm

item		standard	limit
wide	IN	0.85~1.41	—
	EX	1.07~1.36	—
Width of valve top	IN	1.0±0.2	0.75
	EX	1.0±0.2	0.75



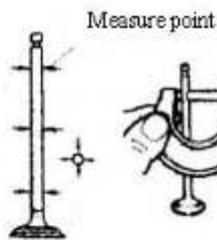
(2) Checks on the clearance between the throttle guiding pipe and throttle thrusting rod

1 Use a dial gauge to measure the inner diameter of the throttle guiding pipe, and use a caliper to measure the outer diameter.

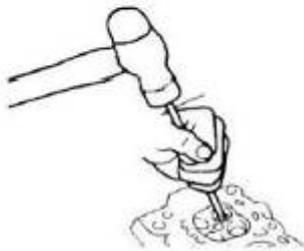
1 Use a dial gauge to measure the inner diameter of the throttle guiding pipe, and use a caliper to measure the outer diameter.

a) Work out the differences of the measured values. If it is above the specified limits, the throttle or the guiding pipe must be replaced.

Attention : The measurement points are shown as the figure. Work out the clearance of the final torn and worn section



Item		standard	limit
Valve guide Inside diameter(mm)		φ 5.0	—
Valve stem outside diameter (mm)		φ 5.0	—
Spacing (mm)	IN	0.056 ~ 0.020mm	0.07
	EX	0.066 ~ 0.030mm	0.08



(2) Replacement of valve guide

a) Heat the cylinder cover to 80—100 degrees C with hot water

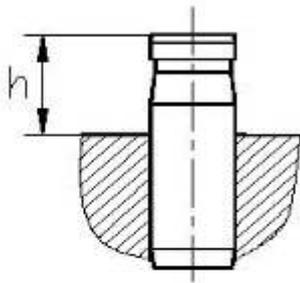
b) Use special tools to drive in the valve guiding pipe to the position as shown in the right figure from the side of the combustion chamber.

Attention : The removed guiding pipe cannot be used

repeatedly. The air intake and exhaust valve guiding pipes should not be mixed up in installation.

c) Use special tools to drive in the new valve guiding pipe to the position as shown in the right figure.

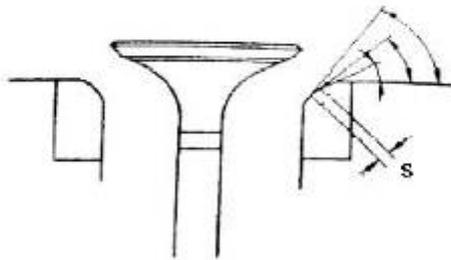
Attention : In the process of driving in the guiding pipe into the cylinder cover, the operation should be carried out slowly until the pipe gets to the proper position. No excessive driving should be exerted. Pay attention to the specifications in the operation.



Model	EF	
Item	GL,ZL,RL,GS,ZS	
Height (mm)	IN	13.71±0.25
	EX	12.11±0.25

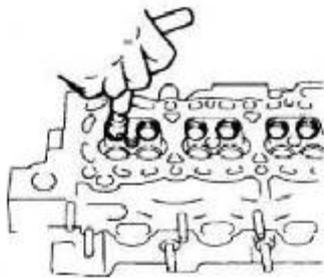
Driving in depth of throttle guiding pipe

Use reamer to grind the inner diameter to achieve the standard value of the clearing.



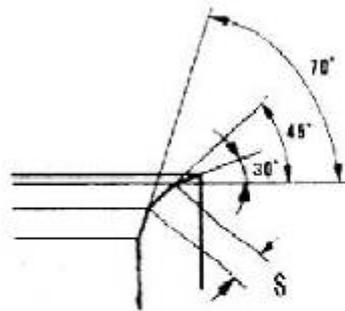
(3) Valve mating surface

- a) Smear thin layer of red lead powder on the valve mating surface. Do not turn the valve, and gently drive it in. Check the mating condition and the width of mating line.

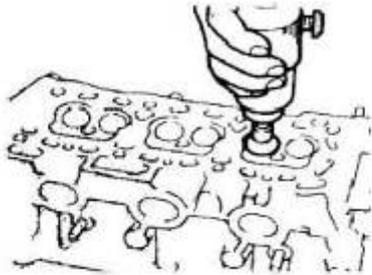


Correction of valve base stand ring

~~Attention~~ Signs of breaking or cracking should not appear on the correction surface. Take it out slowly after the correction is completed.

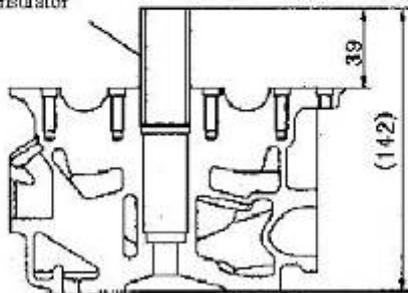


1. Use a 45 degree cone as the mating benchmark value.
2. Check the mating position of the throttle. If it is in the center of the valve, the position is the best one. If not, proper corrections have to be made.
3. Make conic cutting at the center of the mating position with 70 degrees toward inwards and 30 degrees outwards.



4 Use polishing agent to grind and polish the throttle sealing.

Spark plug insulator



4-5 Assemble of cylinder head

4-5-1 Cylinder head

Pay attention to the following instructions in the process of assembling for the other accessories on the cylinder cover.

(1) Spark plug insulator

1 Put the spark plug insulator in the corresponding hole on the cylinder head with special use auxiliary tools, smear fluid sealant before pressing, pressing height is shown as the illustration:

Attention Pay attention that the vertical degree of its

pressing depth and the cylinder head top surface;

The insulator should not be deformed while being pressed; otherwise, it is easy for the valve chamber cover cap to lea

4-6 Installation

1. Installation of valve spring washer and valve oil sealing

(1) Cover auxiliary tools on the valve rod head, smear oil on the outer circle of the auxiliary roundness and inside of new valve oil seal, install it on the illustrated position, pull out the auxiliary tools of valve oil seal.

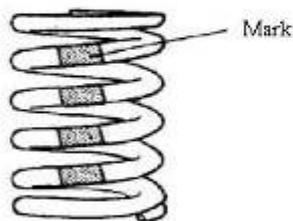
[Reference] Insert the oil sealing up to the dimension as shown in the right figure.

2 Installation of IN and EX

3 Assembling of valve springs

Attention It is for you to distinguish the different suppliers by means of paintings on the valve spring, valve spring of same engine should have the same identification paint marking.

Sub stool
valve
Oil sealing
Spring bottom plate



4 Install the locking blocks for the valve spring stands.

Warning

- Protective eye glasses must be worn in the process of this operation to protect the eyes.
- Beware of the flying spring and other objects

Upon completion of the installation of the throttle springs and throttle spring stands, use special tools to install the locking blocks for the throttle spring stands.

5 Installation of the throttle thrusting rod and throttle spacing by adjusting the separation cushions

6 Install the cylinder cover base, make identification of the marks for the front and rear directions.

7 Assembling of dustproof sealing strip and cylinder cover

a) Apply lubricating oil at the threads and grooves of the bolts.

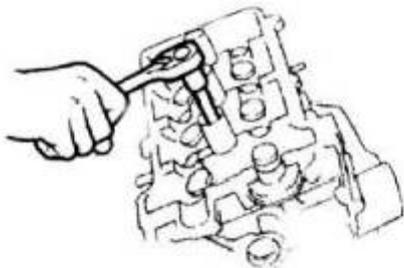
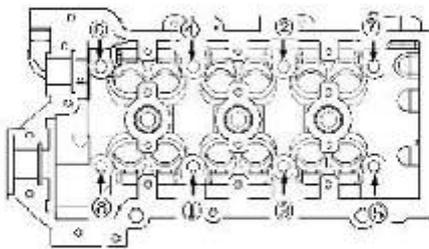
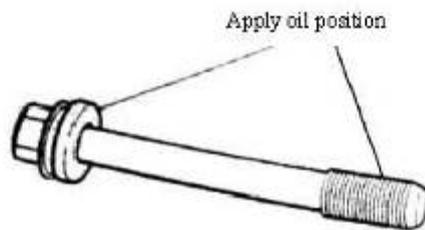
b) The tightening of the cylinder bolts should follow the sequence as shown in the right figure. The tightening is to be carried out in 2—3 operations till the torque meets the specifications. The torque for the first tightening operation is $30\pm 2\text{N}\cdot\text{m}$; the torque for the second tightening operation is $50\pm 3\text{N}\cdot\text{m}$, and the torque for the third tightening operation is $70\pm 3.5\text{N}\cdot\text{m}$.

[Torque] $70\pm 3.5\text{N}\cdot\text{m}$

① Installation of the spark plug

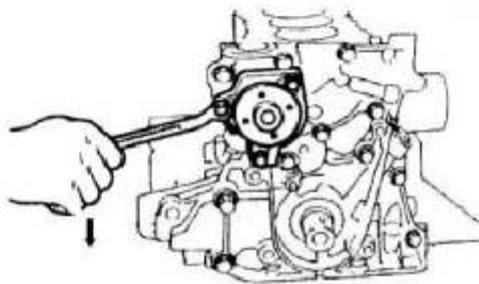
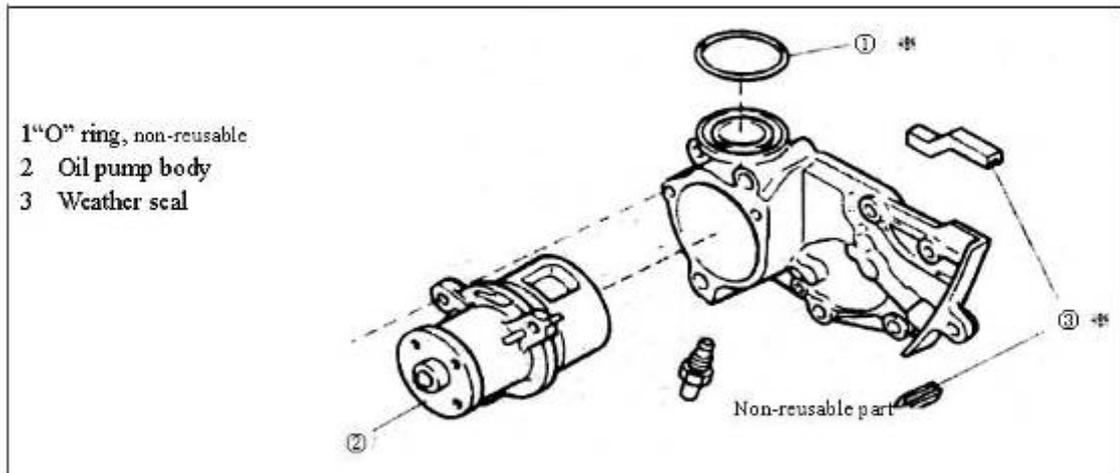
[Torque] $20\pm 1\text{N}\cdot\text{m}$

Attention: The tools should be placed vertically, so as not to make the spark plug insulator become deformed, otherwise it is easy to leak oil.



5. Water pump

5-1 Configuration diagram (the dismantling and assembling of the cylinder body should be done in the following procedures)



5-2 Dismounting

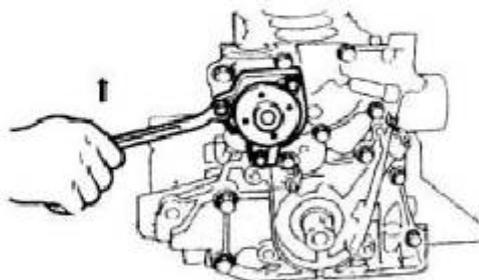
1. Dismounting and removal of O-shaped ring
Attention These rings are not reusable.
2. Removing the three bolts and dismount the water pump principal body.
3. Removal of the dustproof sealing stripe

5-3 Clearing

1. Clearing of the mating surface of the water pump

5-4 Routine checks

1. Check to see if there are any deformation or damages
2. Use a hand wrench to see if the tuning is OK, and if it is smoothly lubricated?

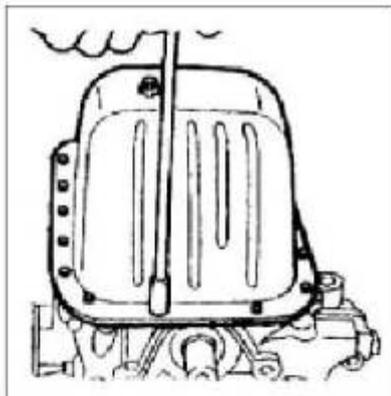
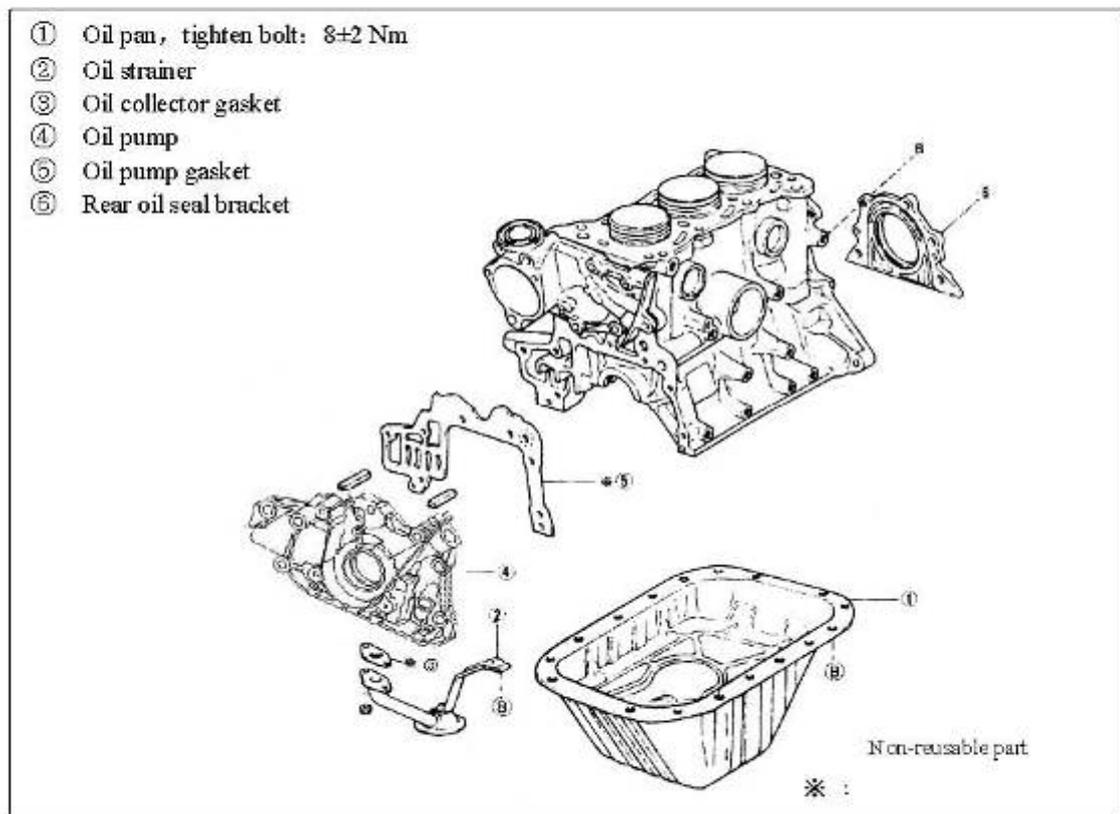


5-5 Installation

1. Install the dustproof sealing stripes
2. Install the water pump principal body
Tighten with a torque of $25 \pm 1.5 \text{ N.m}$
2. Install the new O-rings

6. Oil pump

6-1 Configuration diagram (The dismounting and installation of the lubricating oil pump should be carried out according to the following procedures).

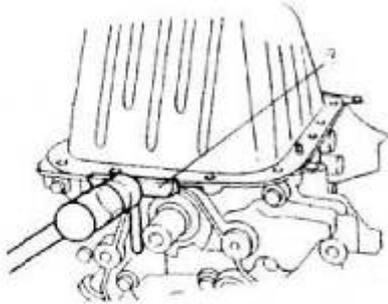


6-2 Dismounting

1 The engine being turned upside down on the dismounting frame, take off the bolts.

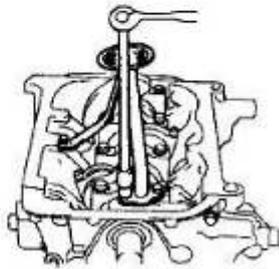
2 Remove the oil pan from the cylinder body.

Attention Do not make the oil pan flange section to be deformed.

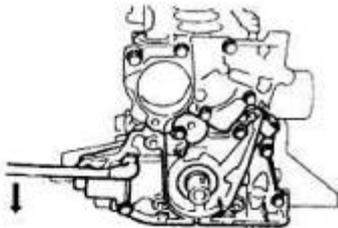


3 Remove the oil collecting filter and its flange

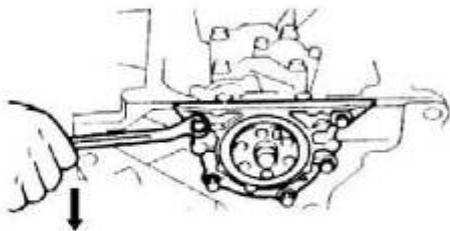
Attention The filter flange is not reusable.

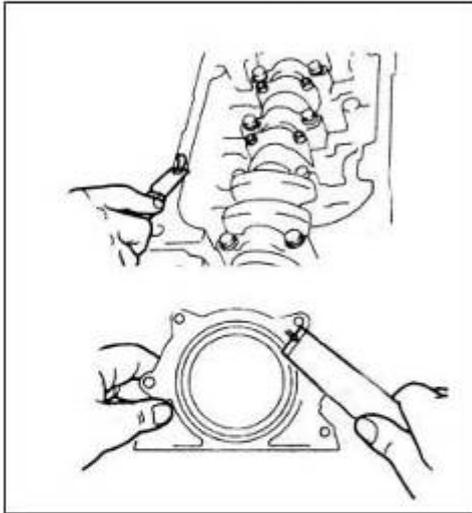


4 Dismount the oil pump assembly and oil pump cushion



5 Dismounting of oil seal stand





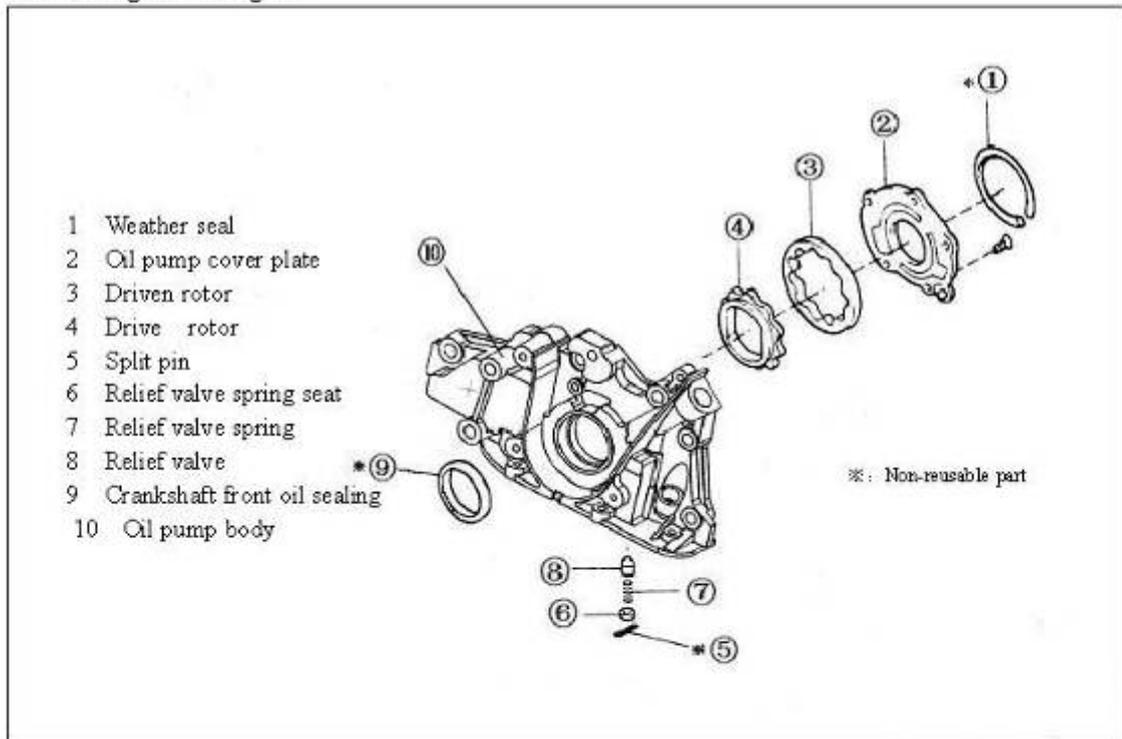
6-3 Clearing

1. For the mating surfaces of the oil bottom case, oil pump and oil seal stands,
 2. For the mating surfaces of the rear oil seal stand and oil pump
- scraper and chipping chisel or some other tools may be used to clear the used ones.

Attention Do not drop the residues into the cylinder body.

6-4 Disintegration and assembling of oil pump

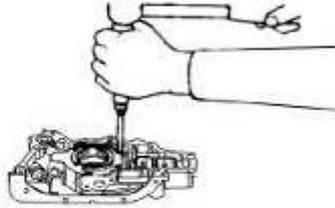
6-4-1 Configuration diagram



6-4-2 Disintegration

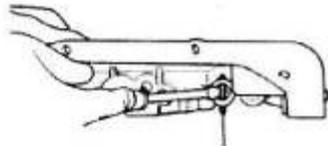
1. Weather seal

Attention The weather seal are not reusable.



2 Remove the oil pump cover

Attention: The bolt is assembled with glue, loosen it with screw driver according to the illustrations



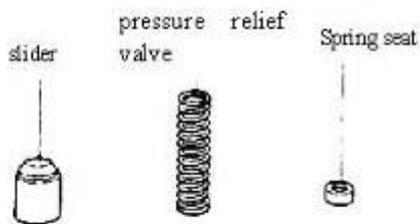
pressure
relief valve

3 Remove the driven and drive rotor of the oil pump

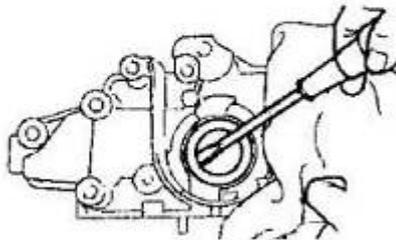
4. Take off the split pin

Attention The split pins are not reusable.

Attention: Pay attention not to make the spring and spring seat sending forth and dropping suddenly, while taking off the open pins.

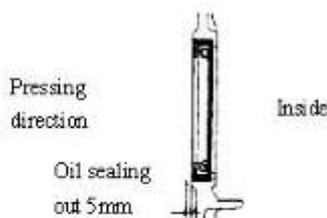
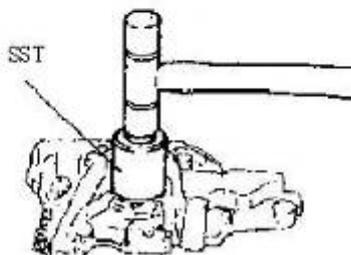
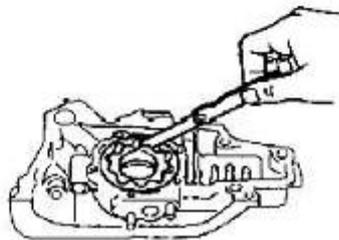
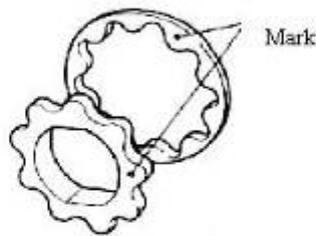


5. Removal of the oil pump pressure relief valve spring stand, spiral spring, oil pump pressure relief valve



6. Removal of the front oil seal of the crankshaft

Attention The removed oil seals are not reusable.



6-4-3 Routine checks

(1) Checks on lubricating oil pump spacing

1. Follow the mark on the interior and exterior gears of the oil pump to place it into the lubricating oil pump body on the cylinder body.

2. Use a feeler to measure the clearance between the interior gear and the exterior gear

[Benchmark] 0.05-0.18mm(average of 9 points)

[Limit] 0.35 mm

1. Use a feeler to measure the clearance between the rotator and the pump body

[Benchmark] 0.10-0.181mm

[Limit] 0.25mm

(2) Routine checks on the pressure relief valve

1 Remove the pressure relief valve, there should be no visible tears, wears and scrapes on the pressure relief valve

6-4-4

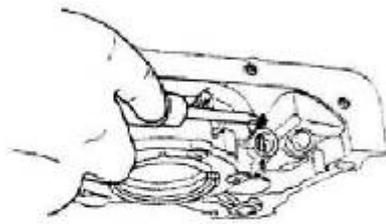
1 After smearing lubricating oil on the lips of the new

T-shaped oil seals, use SST to make the assembly.

Attention

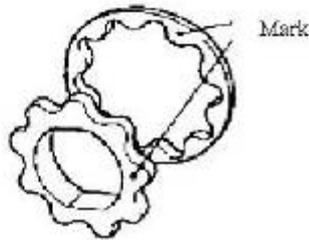
·Use new oil seal..

·The exposed part of the outer edge of the oil seal after being pressed in should be less than 0.5mm.

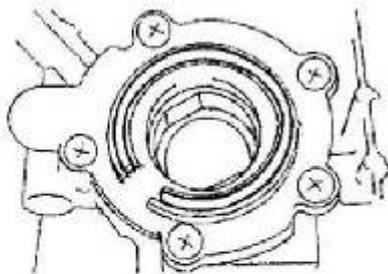


2. Assembling of the oil pump pressure relief valve and split pins

Attention The split pins are not reusable.



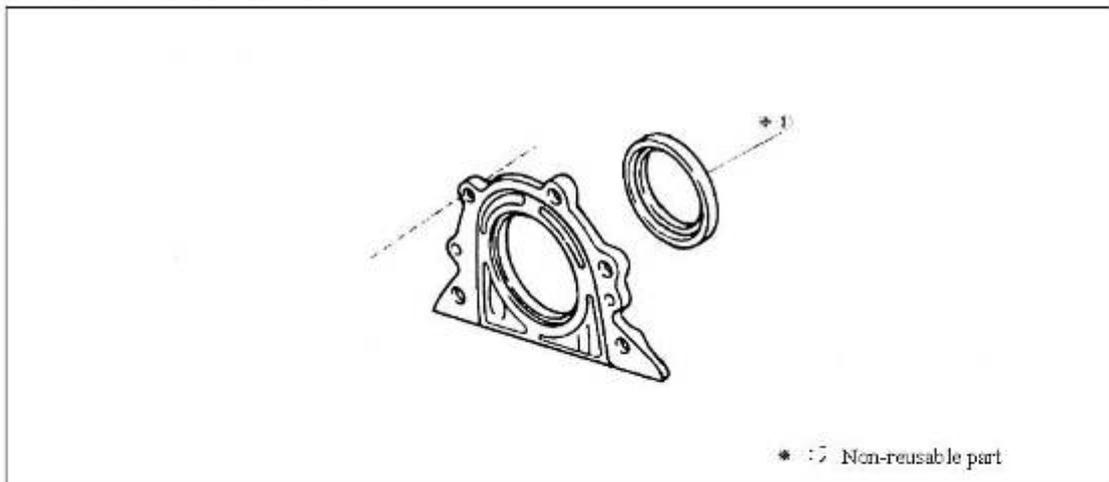
3. The marks of the exterior and interior gears of the lubricating oil pump should be on the visible side when being assembled into the pump body.

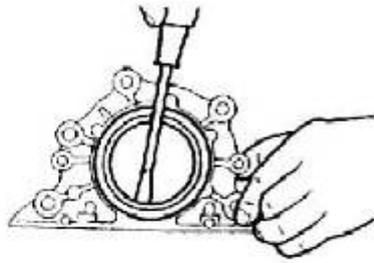


4 The new weather seal should be put inside the oil pump cover groove.

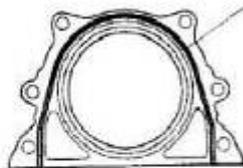
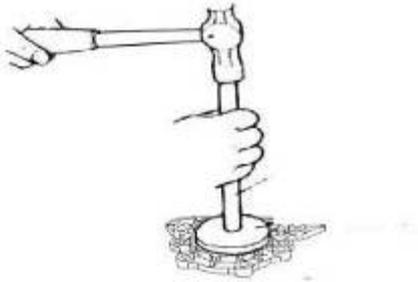
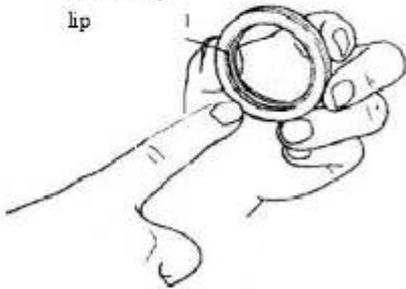
6-5 Disintegratin and assembling of oil seal

6-5-1 Configuration diagram





Oil sealing lip



6-5-2 Disintegration

1. Use a flat screwdriver to remove the rear oil seal.

Attention The oil seals are not reusable.

6-5-3 Checks

Check to see if the tears and wears of the lip section of the oil seals are within the normal conditions, and if there are any damages in outer appearance.

6-5-4 Assembling

Smear lubricating oil on the new oil seal lip section.

2. Install the oil seal shown as the right figure.

6-6 Assembling

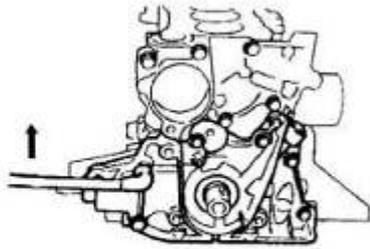
1. Assembling of the oil sealing stands

(1) Smear oil sealing silica on the oil sealing stands shown as the right figure.

[Grease] Letai 5699

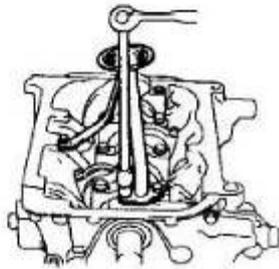
Attention The liquid sealing silica is to be smeared to the mating section of the oil seal stands and cylinder body surface, with a width of 3—4mm.

[Torque] 25±1.5N.m



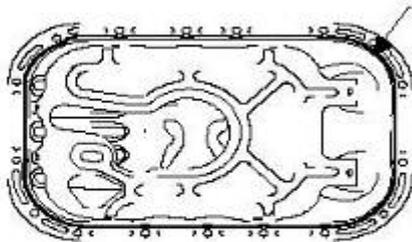
2. Assembling of new oil pump washer, oil pump assembly

[Torque] $20 \pm 1.5 \text{ N.m}$



3. Installation of new lubricating oil collecting and filtering device, oil pump collecting and filtering device

[Torque] $6 \pm 1 \text{ N.m}$



4. Assembling of oil pan

(1) Clear the mating surface with the cylinder body

(2) Apply sealing silica before assembling

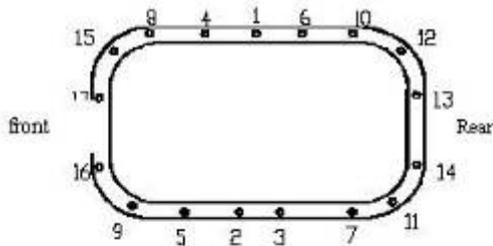
[Grease] Letai 5699

Attention

·The liquid cushion with silica line diameter of

$\phi 3-4 \text{ mm}$, without any broken section

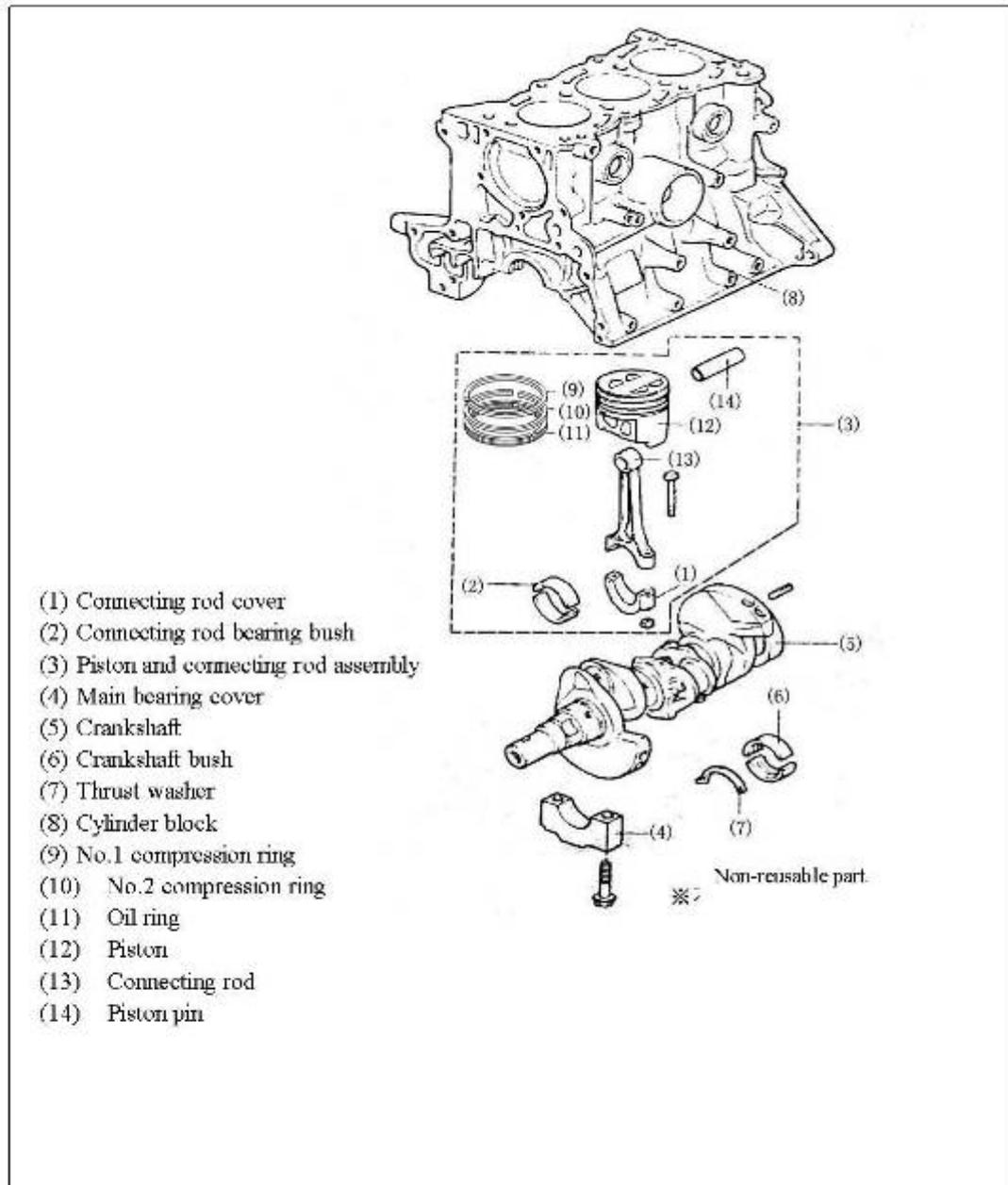
·Make the assembly in 15 minutes after the application of silica

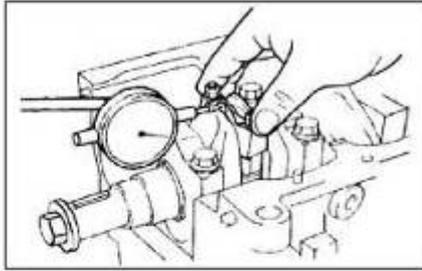


(3) Tighten in the sequence shown in the right figure with the torque of $6 \pm 1 \text{ N.m}$ from the centre to the two sides

7. Crankshaft connecting rod mechanism

7-1 Configuration diagram (Dismount and assemble the oil pump in the follow sequence)



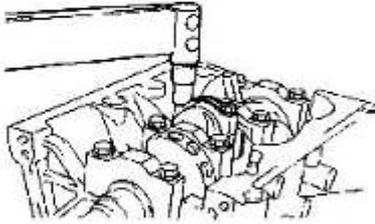


7-2 Disintegration of crankshaft connecting rod mechanism

1. Check the connecting rod axial clearance
 - (1) Use centimeter or feeler to measure axial spacing

[Benchmark]: 0.15-0.24mm

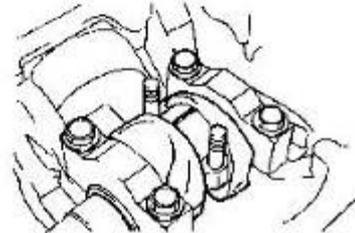
[Limit]: 0.30mm



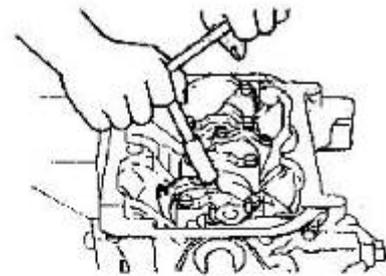
2. Check the connecting rod bush vertical clearance
 - (2) Remove the bush cover

Attention Parts and components of various cylinders should be placed in good order.

- (3) Clean the bush and axle diameter

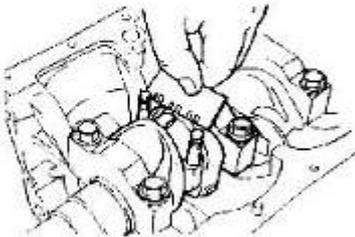


- (4) Place clearance gauge on the connecting bearing diameter.



- (5) Tighten bush cover according to regulated torque

torque: $40 \pm 2 \text{ N.m}$

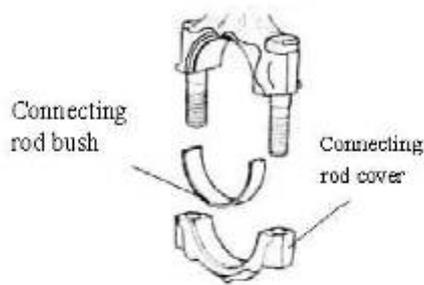


Attention Do not turn the crankshaft

- (6) Remove the bush cover, measure the maximum width of the spacing ruler

[Benchmark]: 0.020-0.044 mm

[Limit]: 0.07 mm

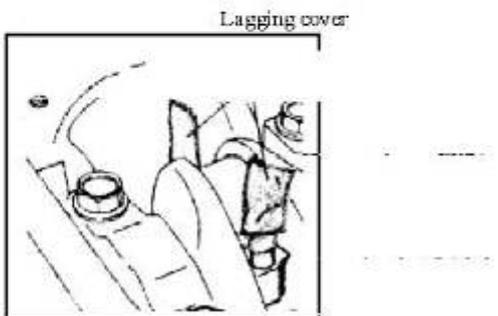


(6) Replace the bush if width is beyond the limit.

Attention

In replacing the bushes, you should use the products of same brand and from the same manufacturer, which can accord with the request of clearings.

3. Removal of connecting rod bearing cover and connecting rod bush



(1) The threaded section of the connecting rod bolt is to be equipped with protective sleeve to prevent from scraping the cylinder hoe and crankshaft connecting rod axle diameter. Then knock the piston connecting rod out with the handle of a hammer.

Attention Put the parts and components of various cylinders in good order.

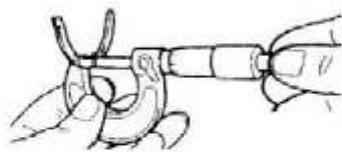


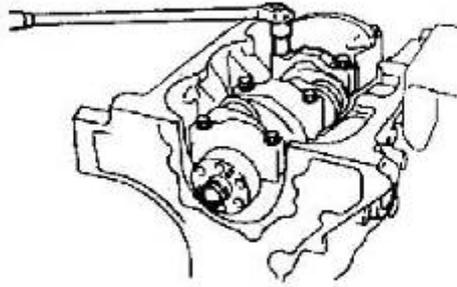
(2) Use a caliper to measure the crankshaft axial clearance. If the axial clearance is above the limits, it is needed to replace the axial thrust washer or the crankshaft.

[Benchmark]: 0.089-0.211mm

[Limit]: 0.30mm

item	Benchmark value
Thickness of thrust face	1.9-0.11 0.03

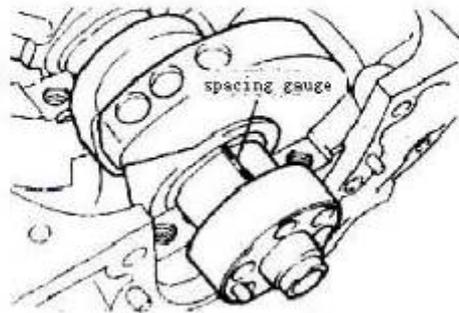
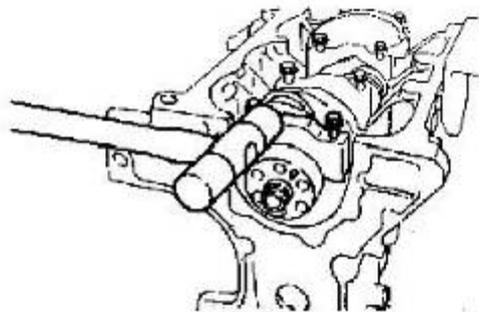




4 Remove the main bush of the crankshaft, the crankshaft, the crankshaft bush, and the axial thrust plate of crankshaft

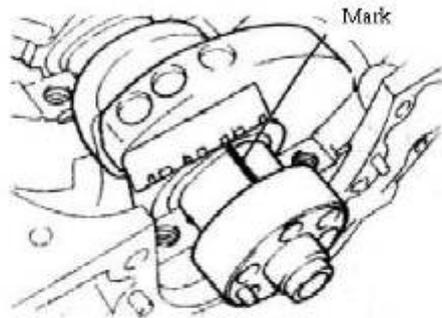
Check the radial clearance of the crankshaft

- (1) Remove the crankshaft bearing cover, use a resin hammer to knock the bearing cover off gently.
- (2) Clean the inside of the bushes, the inside of the bearing cover, the cylinder walls, the axle diameter, etc. Make thorough checks for any tears and wears as well as other damages.



- (3) Use a clearance gauge to adjust the radial clearance of the crankshaft, tighten the bolts of bearing bush cover with specified torque. **[Torque]**
 $70 \pm 3.5 \text{ N.m}$

Attention Tighten the bolts of the crankshaft bearing cover in three times to the regulated value, in the sequence as shown in the right figure.
 Attention: Don't turn the crankshaft after tightening ,because of the clearance gauge.

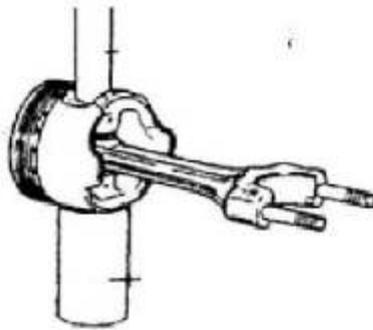


(4) Remove the bearing cover and measure the maximum width of the spacing. If it goes beyond the limit, replace the bush.

[Benchmark]: 0.025-0.069mm

[Limit]: 0.10mm

5 Disassembling of connecting rod assembly of the piston

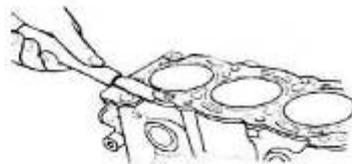


(1). Use the piston ring pliers to remove the primary ring, the secondary ring and the oil ring

[Attention] Do not mix up the pistons and piston rings for each unit of assembly.

(2). Use SST to remove the piston, connecting rod and piston pin

① Remove the piston pin to take off the piston and the connecting rod by using SST.



7.3 Clearing

7-3-1 Cylinder body

[Warning] Wear eye glasses during the clearing operation to protect your eyes.

1. Use flat chisel to clear the cylinder body, the cylinder cover, the oil bottom casing, the oil pump and the oil seal.



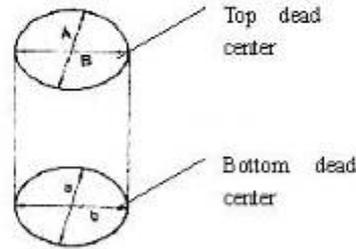
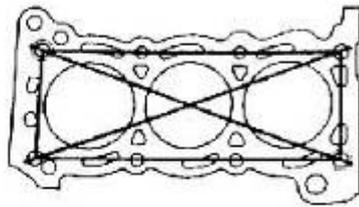
7-3-2 Piston

[Warning] Wear eye glasses in the process of clearing to protect your eyes.

1. Use the old ring to clean the accumulated carbon in the ring groove.

2. Clean the accumulated carbon at various parts with detergents.

[Attention] Do not use metal brush or some other hard substance to do the cleaning.



7-4 Routine checks

7-4-1 Cylinder block

1. Checks on the levelness of cylinder top surface
 (1). Use a ruler and feeler to do the measurements of the six parts as shown in the right figure.

[Limit] 0.08mm

2. The use of cylinder meter: Measure the values at the parts as shown in the right figure and work out the

maximum value and the minimum value. Replace the cylinder body or do the boring of the cylinder if the values exceed the limits.

[Limit] 0.03mm

[Reference] Circularity: A-B or a-b

Cylindricity: A-a or B-b

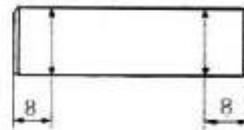
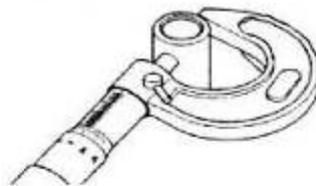
[Reference] Cylinder standard diameter:

$\varnothing 72.00-72.01\text{mm}$

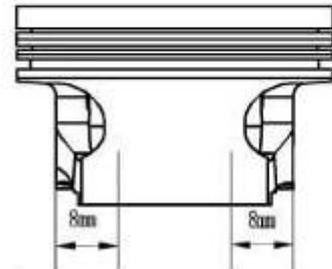
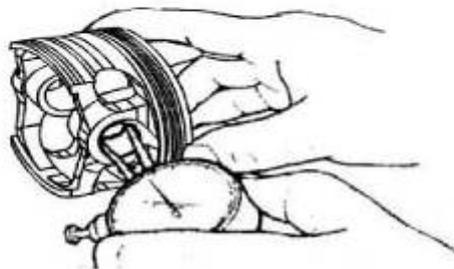
7-4-2 Piston

1. Check the clearance between the piston pinholes.

(1) Use a caliper to measure the positions of the piston shown in the following figure, with the maximum value as the size of the piston pin diameter.



(2) Use the inner diameter centimeter to measure the positions of the piston hole diameter shown as the following figure, take the minimum value as the size of the pinhole diameter.



(3) Work out the clearance on the basis of the size difference between the hole diameter and the pin diameter. Replace the piston pin or the piston if the result exceeds the benchmark value.

[Benchmark] 0.004-0.009mm

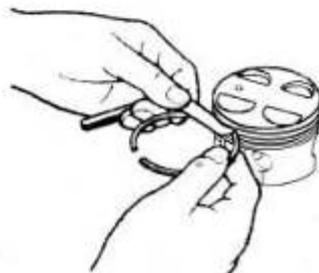
[Limit] 0.015mm



1. Measurement of the piston diameter

(1) Make the measurement at the position 11mm below the piston skirt and along the vertical direction of the piston pin.

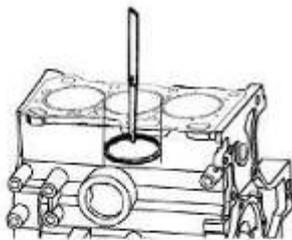
[Benchmark] $\phi 72^{-0.013}_{-0.025}$



2. Check the clearance between the piston ring and the ring groove

(1) Use a feeler to measure the rings

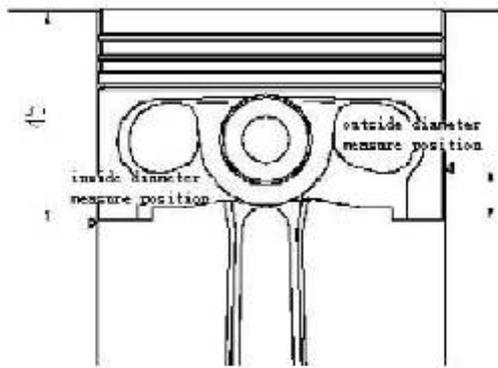
	Benchmark(mm)	Limit (mm)
Primary ring	0.03~0.06	0.12
Secondary ring	0.03~0.06	0.11



3. Check the clearance of piston ring ends

(1) Put the piston ring in the position which is 45 mm under the cylinder hole top surface, in order to make the piston ring keep flattened, you can press the piston ring with piston top surface, then use a piston gauge to measure the open clearance.

	Benchmark(mm)	Limit (mm)
Primary ring	0.25-0.40	0.65
Secondary ring	0.35~0.50	0.65
Oil ring	0.20~0.70	1.00



7-4-3 Check the clearance between the piston and the cylinder wall

1. The positions for measuring the inner diameter of the cylinder and the piston skirt are as shown in the right figure. Replace and repair the piston or the cylinder body, or bore the cylinder if the measured results exceed the limits

[Benchmark] 0.018~0.03

[Limit] 0.10

[Reference] The clearance between the piston and the cylinder hole is subject to the innermost diameter of cylinder in vertical direction minus the maximum outer diameter of the piston.

2. After the replacement of the piston or the cylinder body, it is needed to confirm the clearance of the replaced cylinder once again.

Datum: 0.018~0.030

7-4-4 Crankshaft

1. Check the coaxiality of the main shaft diameter
(1) Use the centimeter to measure the coaxiality. Replace the crankshaft if the measurement result exceeds the limit.

[Limit] 0.03mm

[Attention] The bending value should be 1/2 of the

fluctuation for one circle of turning the crankshaft.

2. Check the tears and wears of the crankshaft

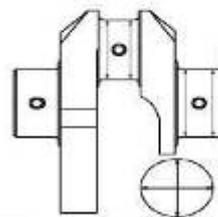
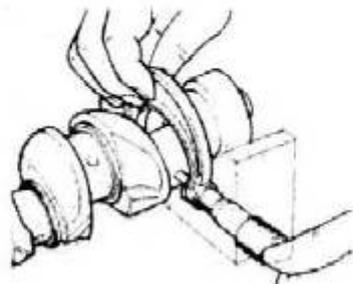
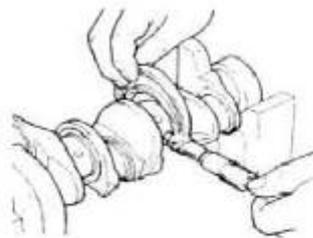
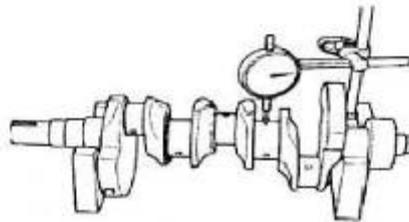
(1) Use a caliper to measure the shaft diameter, and work out the circularity and cylindricity.

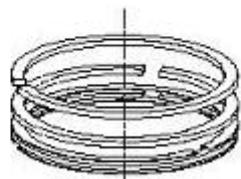
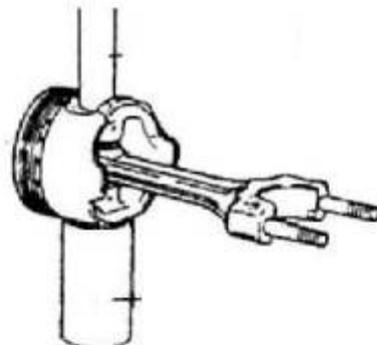
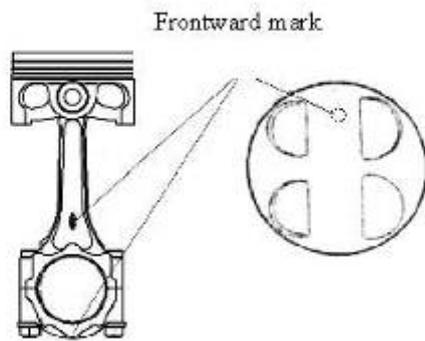
[Limit] 0.005mm

(2) Use a caliper to measure the connecting rod diameter, and work out the circularity and cylindricity.

[Limit] 0.004mm

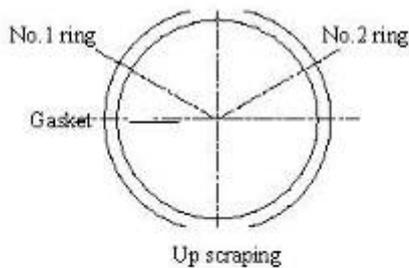
the measuring position is shown as the figure,





From up
to down:
No.1 ring
No.2 ring
Oil ring

Ring open angle Down scraping



7-4-5 Assembling of the crankshaft connecting rod mechanism

1. Assembly of the piston and connecting rod

(1) Use special tools to assemble the piston, connecting rod and piston pin in the following specified procedures.

① Smear lubricating oil to the connecting rod pin hole, and make the assembly according to the marks for the same unit and in the indicated direction.

② Make the installation shown as the right figure.

③ Make adjustments and installation of the piston and the connecting rod shown as the right figure.

④ After smearing lubricating oil to the piston pin, use pressurizing device to assemble the piston and the connecting rod.

Attention

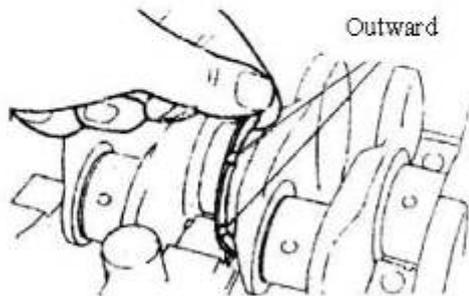
- Pay attention to the assembling direction when pressing in the piston pin;
- The small bit of connecting rod should be heated to 300℃ while pressing the piston pin in the piston.
- Exert pressure in the process of pressing by assuring the alignment of the pin.

(2) Side face with marks should be upright, install steel belt assembly oil ring (gasket ring, down scraper and upper scraper), then install the secondary ring, then install the primary ring

Open degree of every ring is shown as the illustration:

3 The crankshaft main bearing cover. Assemble the crankshaft, shaft bush, shaft body and thruster according to the following instructions.

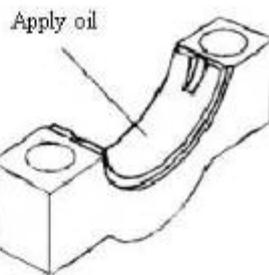
(1) The protruding thrust block on the bush should match the groove on the cylinder body for installation. **Attention** Use the bush made by the same manufacturer.



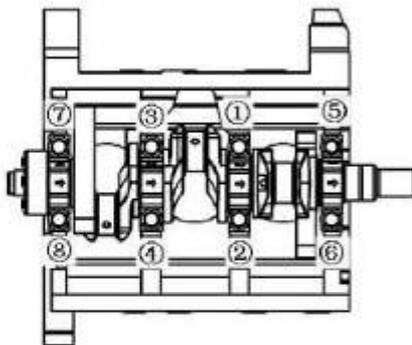
(2) Smear lubricating oil on this side (upper side) of the crankshaft before installing it.

The side thrust chip with oil sink should face outward (crankshaft handle) for installation on the cylinder body bearing stand.

Attention Smear lubricating oil on the side of the oil sink.



(3) Smear lubricating oil on the friction side opposite to the contact of the bush lower parts. Install the parts according to the forward induction mark on the crankshaft bearing cover.

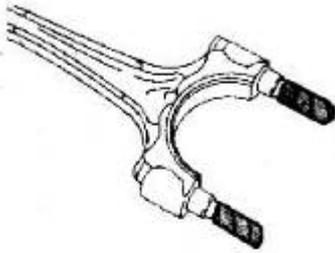


(4) After applying the lubricating oil, tighten the bolts in the sequence shown as the right figure for 2—3 cycles with the specified torque.

[Torque] $70 \pm 3.5 \text{ N.m}$

(5) Rotate the crankshaft after assembling, you should rotate it with ease, the torque should be less than 1Nm

Attention: The torque of crankshaft rotating should be less than 1Nm;(The torque is for installing the crankshaft only, not for installing the piston connecting rod)



4. Assemble the piston connecting rod Ay, connecting rod bush and connecting rod bearing cover according to the following instructions.

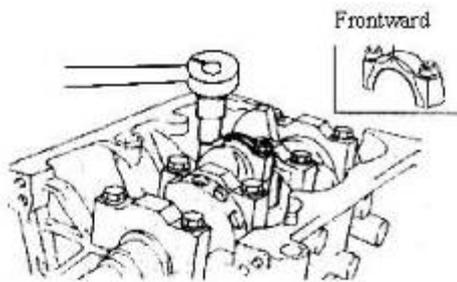
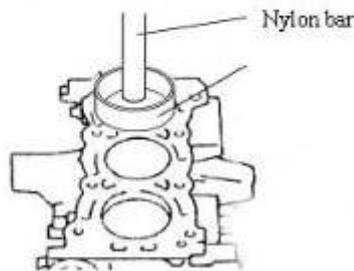
(1) The openings of the air ring and oil ring should match the specified direction.

(2) Use nylon sleeves for the bolts of the connecting rod to prevent from scraping the cylinder hole and axial diameter.

(3) Apply lubricating oil to the piston I, the connecting rod and the surfaces of the other related moving parts.

(4) Make sure the frontward indication mark on the piston. Should be frontward and assemble the piston connecting rod Ay with SST.

Attention The cylinder number on the piston connecting rod Ay should be identical to the cylinder number.



(5) Assemble the connecting rod bearing cover and bush according to the following instructions.

① Smear a little lubricating oil on the bolt and screw nut stand before they are mounted according to the indication mark.

② Tighten the left and right screw nuts alternately for a couple of times with the specified torque.

[Torque]: $40 \pm 2 \text{ N.m}$

Attention The connecting rod and the rod bush should be bought from the same supplier.

Chapter 1 the principle for EFI and actuator

1. Intake air pressure and intake Temperature sensor

Usage: Measure 0.1 ~ 0.2 bar pressure in manifold and intake air temperature to supply load information for engine.

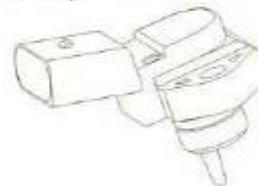
Constitution and principle: The sensor consists of two sensors, MAP and IAT, which mounted on steady pressure well.

MAP: consists of one silicon chip that etched a film on the chip. There are 4 piezoelectric resistances that consist of a Wheatstone bridge. The information processing circuit is also on the chip. The chip consists of closed reference space with a metal shell. The air absolute pressure in the space is nearly to zero. In this way, a micro electric-mechanic system is formed. The active face of the chip is endured a pressure nearly to zero, and MAP pressure applies on the back of the chip through a connecting pipe. The thickness of the chip is only several microns (μm), so the change of MAP pressure will result the mechanical deformation for the chip together with 4 resistances to change their resistance. The voltage signal that is linearity with pressure is formed after processing by information processing circuit in the chip.

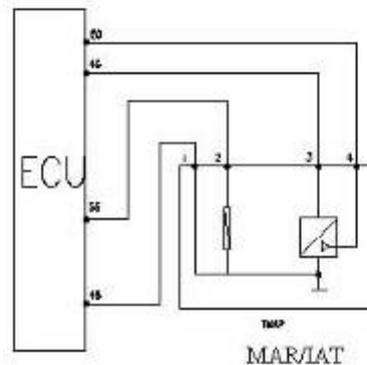
Intake air temperature sensor: IAT is a resistor with NTC. Like coolant temperature sensor, the resistance decreased with the temperature increasing. ECU in engine monitors the change of intake air temperature (corresponding in series circuit).

Diagnosis: The open, short or wear of sensor could be judged by the rear electronic unit of MAP. ECU will judge the malfunction of sensor if the output signal exceeds the signal outside the output response. For example, if the intake air pressure is higher or lower than the limit, ECU will judge the

sensor is malfunction (The intake air pressure is below lower limit in starting, but ECU can judge starting condition), "CHECK ENGINE" light will be on at the same time and engine will run at malfunction mode. (The light will on not for all malfunctions).



MAP/IAT



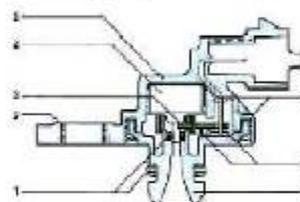
The circuit for MAP/IAT

Pins: No.1 Ground

No.2 Output temperature signal

No.3 To 5V

No.4 Output pressure signal



The section plane of MAP/IAT

1. Seal 2. Stainless steel bush 3. PCB plate 4. Sensor
5. Shell 6. Support 7. Welding connection 8. Felt connection

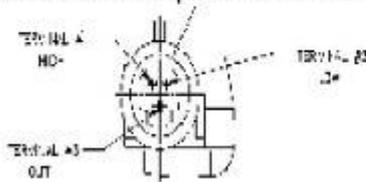
2. TPS

Usage: TPS is used to supply Throttle angle signal. According to this signal, ECU will receive engine load signal and working condition signal such as starting, idle, back up, partial load, and full load) as well as acceleration and deceleration signal.

Constitution and principle: TPS is an angle sensor with linear output. It consists of 2 arc slide resistors and 2 slide arms. The shaft of arm and throttle shaft connect to one axes. When running throttle, arm run together and slides on resistor. Output UP as output voltage. So it is an angle potentiometer. ECU use UP/US as ratio to avoid the fluctuate of sensor value caused by engine voltage fluctuate.

Diagnosis: ECU check if throttle angle exceeds the up limit or lower Limit of output signal. If so, ECU will judge TPS malfunction, engine will run at malfunction mode, MIL will on (Impinge sensor or dirty will cause engine malfunction).

Install: Screw torque for bolts: 1.5Nm-2.5Nm



Out view of TPS

Pins: 1. Volt output 2. Signal ground 3. Signal output

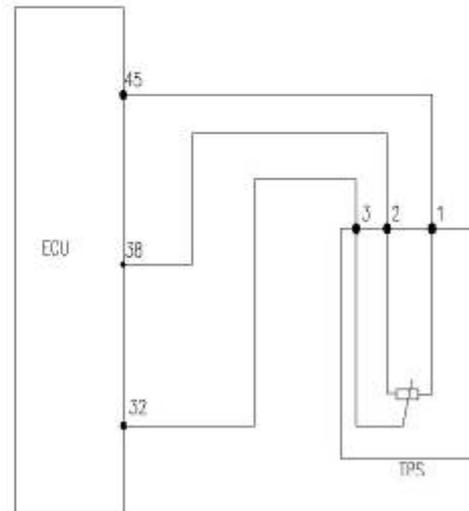


Diagram of TPS

3. CTS TF-W

Usage: CTS is used to supply Coolant temperature information for the ignition timing and fuel inject pulse width control on engine start, idle, normal running.

Constitution and principle: CTS is a temperature sensitive resistor with NTC. The resistance decreases with coolant temperature increase, but it is not linear relationship. The resistor is enclosed in copper bush. The change of resistance is transformed into changing voltage to ECU by a voltage distribute circuit to monitor the change of coolant temperature.

Diagnosis: When coolant temperature is over up limit, or below lower limit, MIL is on, engine run at malfunction mode. ECU control ignition and fuel inject according to set temperature. Fan runs at high speed.

Limit data: $2.5 \pm 5\% K \Omega$

Hint: Screw torque: $15 \pm 2 Nm$

Hint: There are 2 sensors in vehicle. One is single pin water temperature and supply coolant temperature signal for coolant temperature meter; The other is double pins and supply the temp signal to ECU.

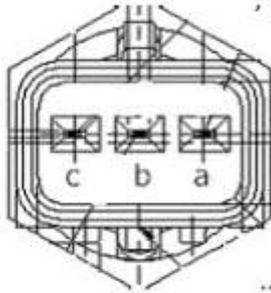
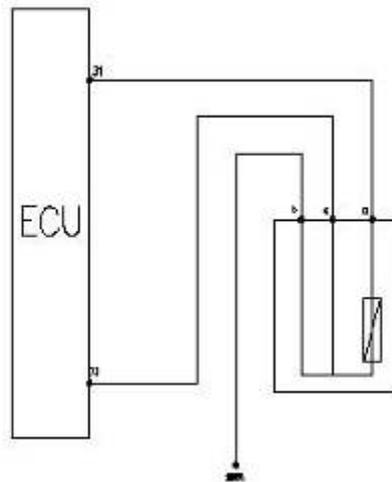


Diagram of CTS

Pins: There are 3 pins that could be interconverted.

- EFI coolant temperature signal pin, resistance is $2.45K \Omega$ at $20^{\circ}C$.
- Instrument water temperature signal pin, resistance is $0.05K \Omega$ at $80^{\circ}C$.
- Signal ground



Circuit diagram of CTS

Hint: There are 1 coolant temperature sensor with 3 lines on it. One is power line, two are signal lines which one to ECU and the other to instrument.

4. KS

Usage: Supply knock signal to ECU for knock control.

Constitution and principle:

KS is vibration acceleration sensor mounted on engine. The sense element is a piezoelectricity element. The vibration of cylinder is transformed to piezoelectrical crystal through mass block in sensor. The pressure of crystal produce voltage on two polar faces and change vibration signal into

output AC voltage signal.

Because the frequency of vibration caused by engine knock is much higher than normal frequency of engine vibration signal, so ECU can distinguish knock and unknock signals after filtering the signal of KS. When engine load, speed and coolant temperature exceed sill value, and not set KS malfunction information record, the signal of KS will be used to close loop control for knocking. When the control is actuated, the signal of KS will input to ECU for integral after amplify and filter.

When certain integral value in crank angle exceeds sill value, ECU will consider the knock happens, and reduce 1 degree of ignition advanced-angle. If knock happens on next cycle, ECU will reduce 1 degree of ignition advanced-angle again; If no knocks happen in next cycles, ECU will resume the angle to normal value.

Diagnosis: ECU monitors each sensor, actuator, power amp lifier and check circuit. KS will mark malfunction position once following situations happen:

KS malfunction

KS control data process circuit malfunction

Cylinder identification signal is untrustable

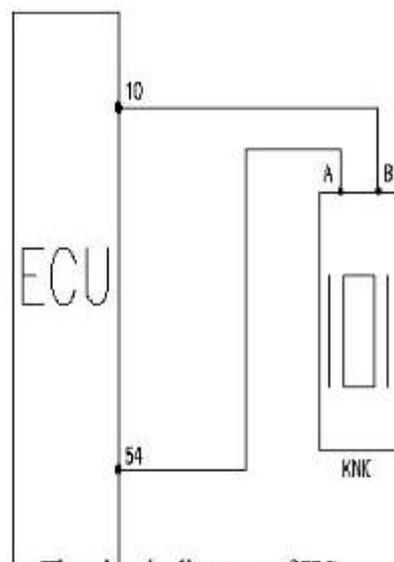
After KS marks the malfunction position, knock

close loop control will shut off and reduce a commutation angle for ignition advanced-angle stored in ECU. When wrong frequency is below set value, malfunction position will resume.

Hint: Screw torque $20 \pm 5 Nm$



KS with cable



The circuit diagram of KS

Pins: pin 1 and pin 2 connect ECU
The shield wire of sensor is folded on outside of signal wire.

5. Oxygen sensor

Usage: The sensor is used to supply the information that if oxygen is superfluous after the fuel in cylinder burnt completely in intake air. ECU uses the information to close-loop control for quantitative fuel and transforms or purifies three venomous ingredients such as HC, CO and NO_x in catalyzer.

Constitution and principle: The sense element is a ceramic pipe with bores. The outside of pipe is surrounded by exhaust of engine, and inside is touched with atmosphere. The pipe wall is one kind of solid electrolyte with electric heating pipe in it to heat ceramic body to 300 C⁰ for ceramic body to work. The oxygen ion can pass pipe freely.

The concentration difference is transformed into electric differential with this feature to form electric signal. If mix air is richer, electric differential and output voltage are higher; if mix air is leaner, electric difference and output voltage are lower.

The working voltage of sensor fluctuates between 0.1-0.9V with 5-8 times per 10 seconds. Sensor is aging if the frequency is below this value and needs replacing. The sensor cannot be repaired.

Trouble diagnosis: ECU monitors each sensor, actuator, power amplifier and check circuit. ECU will mark the malfunction position for oxygen sensor once one of following situations happen:

Battery voltage is not trustable.

MAP signal is not trustable.

Injector driver is fault.

After marking malfunction position for oxygen sensor, fuel ration close-loop control will shut off and will carry on according to basic inject time stored in ECU.

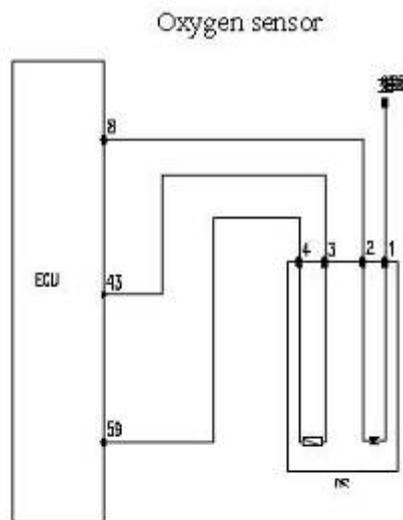
Install hint: The screw torque of sensor is 50-60Nm. Smear anticorrosive oil on sensor after replacing.



actuator such as injector and ignition coil to control engine operation.

Constitution: There are shield shell and PC board in ECU. Many electronic control units are interated on the board to control EFI system

Install: ECU is double connector type and is fixed under instrument panel by screws. Series 372 only use one connector with 81pins.



The diagram of oxygen sensor

Oxygen sensor connects with cable. The other end os cable is electric connector. There is asbestos Cover on outside.

Pins on connector:

No.1: Connect heat source (+)/white

No.2: Connect heat source (-)/white

No.3: Connect signal (-)/gray

No.4: Connect signal (+)/black

The heat coil of sensor is controlled by ECU. When sensor is heated to certain temperature, ECU will cut current to the coil and stop heating. (when open or short heating coil, ECU will find malfunction information and MIL will on. Engine will run under malfunction mode in some working conditions).

6. ECU

Usage: ECU is central part of electronic control system. Sensors supply every signal for ECU.

After calculation, ECU will control the action of

ECU pins:

1. Battery ground	29. CKP input	57. Not used
2. Battery ground	30. CMP ground	58. A/C apply
3. Ignition coil 3	31. Coolant temperature signal	59. O ₂ ground
4. Ignition coil 1	32. TPS input	60. IAT ground
5. Ignition coil 2	33. Not used	61. Injector of cylinder 2
6. Can-bus low	34. Not used	62. Not used
7. Can-bus high	35. Step motor B+	63. ECU power (+12V BAT)
8. O ₂ sensor signal output	36. Step motor B-	64. High speed fan relay control
9. Not used	37. Not used	
10. KS signal output	38. TPS ground	65. High Speed fan relay control output
11. Not used	39. Speed signal	66. Engine speed input signal
12. Evaporator temperature sensor input	40. Not used	67. Main relay control output
13. Evaporator temperature sensor ground	41. Not used	68. A/C relay control output
14. Not used	42. Not used	69. Fuel pump relay output
15. Not used	43. O ₂ sensor	70. Trouble lamp
16. Not used	44. ECU power (+12V BAT)	71. Not used
17. Not used	45. TPS power supply (+5V)	
18. Not used	46. IAT power supply (+5V)	
19. Step motor A+	47. Not used	72. CKP input
20. Step motor A-	48. IAT ground	73. Coolant temperature sensor ground
21. Main relay power supply	49. Not used	74. Power steering pressure switch signal
22. Ignition switch power supply	50.	75. Not used
23. No.3 injection nozzle	51. Not used	76. Not used
24. No.1 injection nozzle	52. Not used	77. Diagnostic (K wire)
25. Not used	53. Not used	78. Not used
26. Canistor relay	54. KS ground	79. Not used
27. CKP ground	55. Ignition coil ground	80. Not used
28. Not used	56. IAT signal	81. Not used

7. Fuel pump

Usage: Fuel pump feeds fuel with certain pressure and quantity to engine. The temperature and voltage have great influence on pump.

Constitution and principle: The pump consists of DC motor, vane motor and cover (together with stop return valve, leak valve and anti-electromagnetism interference elements). The pump and motor

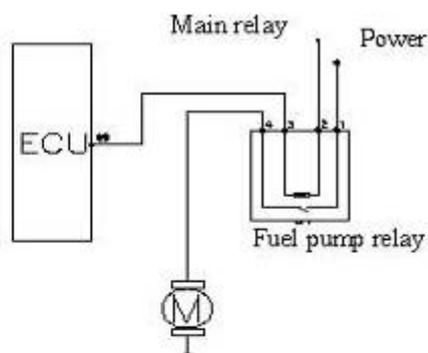
are mounted on same shaft and sealed in same shell. Pump and motor in shell are surrounded by fuel for radiation and lubrication. Battery supplies voltage to pump through pump relay. The relay only switches on pump circuit during engine starting and running. When engine stops for malfunction, pump will stop automatically. The maximum pressure on outlet of pump is decided by leak valve. Series 372 use non-return fuel system and fuel pressure

regulator is mounted on pump assembly. The regulator adjusts pump pressure to 380kPa to adapt the requirement for system operation.

Note: The temperature of fuel has great influence on pump function. When working under high temperature for a long time, the pump pressure will drop rapidly if fuel temperature is over certain value. If engine cannot be heat started, please check carefully whether the high temperature working function is good.



Fuel pump



The diagram of fuel pump

Pins: There are 2 pins on pump to connect pump relay. Marks “+” and “-” are cut on the shell of pump.

8. Injector

Usage: Injector injects atomized fuel to engine in specified time according to instruction of ECU.

Constitution and principle: ECU sends pulses to injector coil to form magnetic field force. When the force increased enough to overcome the resultant force of spring pressure, weight of needle valve and friction, needle valve begins to lift and inject process starts. The maximum lift height of needle valve does not exceed 0.1mm. When inject pulses stop, needle valve closes again by the pressure of return spring.

Install hint: The injector must use suitable connector.

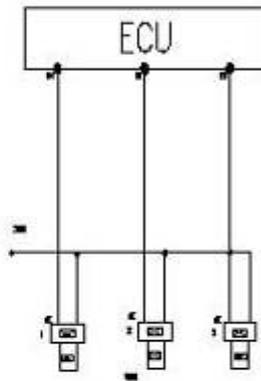
Note: For long stopped vehicle, please check carefully if the fuel cohered blocks injector.

In order to mounting easily, recommend to smear non-silicon clear oil on the surface of O-ring connected with fuel distribution pipe. Pay attention to not pollute internal injector and injector hole by oil. Install injector to the seat vertically to injector seat, and then clamp injector on the seat by clip.

Diagnosis: S11 EFI system does not diagnose the injector itself, but diagnoses for injector driver. When injector driver is short to battery voltage or overload, short to ground or open, ECU will mark malfunction position. Oxygen sensor close-loop control and self-study pre-control will shut off. The last self-study data is effective. After troubleshooting, malfunction position resumes.



Injector



The diagram of injector

Pins: There are 2 pins on each injector. One of pins marked (+) on side of shell connects pin 87 on pump relay, and another connects pin 23,24 or 61 on ECU.

9. Step motor DLA

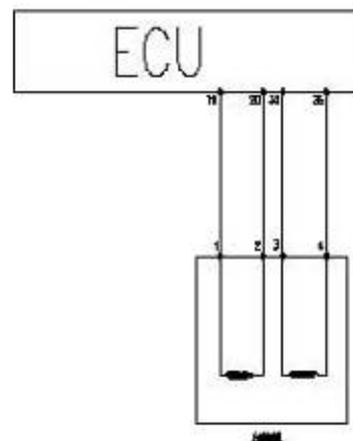
Function: Step motor with idle actuator offers by-pass intake air channel. When throttle closes, air will enter engine through the channel. ECU can regulate the section of channel to adjust mass airflow and adjust inject fuel amount. When engine works, ECU will control step motor according to different working conditions to change the operation of engine.

Constitution and principle: Step motor is a micro motor that consists of several steel stators and one rotor. A coil is reeled on each stator. Rotor is a permanent magnet with a nut on the center. All stator coils is always connected with electricity. If changing current direction in one coil, rotor will turn a degree. When current direction in each stator coil is changed in suitable order, revolving field is formed to run rotor in certain direction.

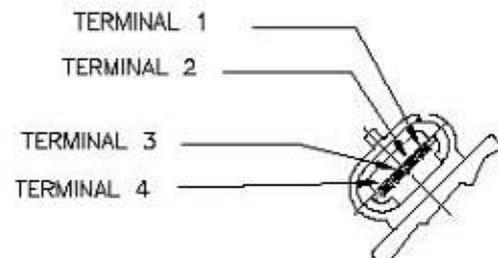
Disgnosis: ECU can monitor the short or open of two coils for step motor and lights MIL. Engine runs at malfunction mode. Some time use test can find the steps changing, but engine still does not work normally. Please check if intake air pressure changes to confirm is the piston of step motor works.



Step motor



The diagram of step motor



Pins:

Pin1: Connect pin 19 on ECU.

Pin2: Connect pin 20 on ECU.

Pin3: Connect pin 35 on ECU.

Pin4: Connect pin 36 on ECU.

Pin 1 and pin 2 are on one coil and pin 3 and

pin 4 are on the other. The resistances in both coils are same. Please confirm if the resistance is in standard values.

10. Ignition coil ZSK-ROV Function:

Ignition coil transforms low voltage on primary coil into high voltage on secondary coil and produces spark through spark plug to light fuel-air mix in cylinder. Independent ignition: There are 3 ignition coils on vehicle. ECU will control the ground of these coils according to the signal of crank position and cam position to control ignition of engine.

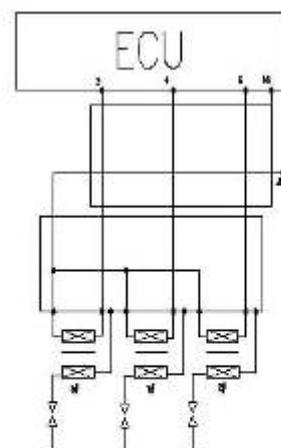
Constitution and principle: Ignition coil consists of primary coil, secondary coil, iron core and shell. When battery voltage supplies on primary coil, the coil is charged. Once ECU cuts off the return loop of primary coil, charging stops. The high voltage is induced in secondary coil at same time.

Diagnosis: ECU does not have diagnosis function for ignition coil. So if ignition coil is fault, malfunction code does not exist. It can judge if the coil works normally only by checking resistance of ignition coil. Usually, ignition coil produces more heat during the working, but over heat of coil will result in increasing for coil resistance. It will cause unstable running and automatically stopping work for engine.

Primary coil: 0.47 ohms.
Secondary coil: 8 ohms.



The cut view of ignition coil(for 372, there 3 such coils)



The diagram of ignition coil(without distributor)

Pins: There are 2 pins on low voltage side of coil. Pin marked (+) connects battery and the other connects ECU.

11. Canister control valve

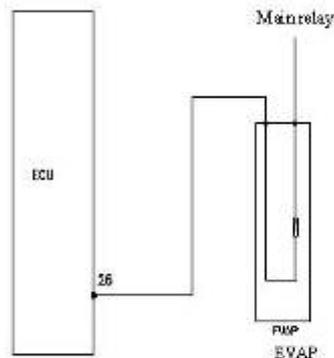
Usage: The valve is used to control flux to clean canister. The valve is controlled by ECU according to engine load, lasting time and frequency of pulses. The fuel vapor in canister will accumulate to leak fuel for environmental pollution. The function of canister solenoid is to open the solenoid to pass superfluous vapor into intake air pipe to be in combustion.

Constitution and principle: The valve consists of magnetic coil, iron core and valve body. There is filter on inlet. Mass flow through the valve is related with the frequency of electric pulses that put out to control valve by ECU and with the pressure differential between inlet and outlet. If no pulses, canister control valve will close. ECU controls the electrify time for canister solenoid to indirectly control the mass flow of clearing air.

Diagnosis: ECU does not have diagnosis function for canister control valve, but can diagnoses canister control valve driver. When canister control valve driver is short to battery voltage or over load, short to ground and open, the basic self-study of fuel metering close-loop control is shut off. If canister solenoid is fault, engine will be unstable idle or over high idle.



Out view of canister control valve



The diagram of canister control valve

TEV-2

Pins: There 2 pins on canister control valve. One connects pin 87 on main relay and the other connects pin 26 on ECU.

12. Steel fuel distribution pipe assembly

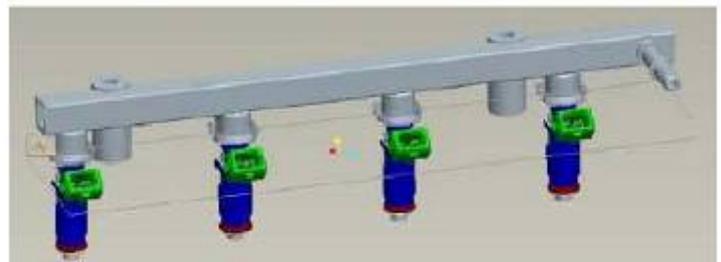
Usage: To store and distribute fuel and return superfluous fuel into fuel tank.

Injector and fuel pressure regulator are mounted on the tank to offer stable pressure circumstance to balance the fuel pressure and amount of fuel for smooth running of engine.

Constitution: Series 372 fuel distribution pipe assembly consists of injector and fuel supply pipe assembly. Since system does not use return fuel control, there is no fuel pressure regulator.

Install request: Clamp in/out fuel pipe and rubber hose with clip. The type of clip should be matched with rubber hose to insure the seal between in/out fuel pipe and the hose.

Diagnosis: Usually, fuel supply pipe assembly is seldom to be fault. Mostly bad installing causes the fuel leakage. Pay more attention during installation. Don't install the seal or o-ring that are used.



Fuel distribution pipe assembly



Chapter 2 Basic principle for diagnosis of EFI

(1) Fault information record

ECU continually detect the sensors, actuator, related circuit, MIL and battery voltage as well as ECU itself, and carry on reliability test for sensor output signal, actuator drive signal and internal signal such as oxygen close loop control, knock control, idle control and battery voltage control. Once the malfunction in one point is found, or one signal is not true, ECU will set the malfunction information record on RAM memory. The record exists as malfunction code form and displays as the order of malfunction code appearing. Malfunction can be divided as stable malfunction or temporary malfunction such as the fault caused by short-lived, harness open or bad contact for inserters according to the frequency

(2) Malfunction statuses

If the lasting time for one malfunction detected exceeds stable time settled, ECU will consider it as a stable fault and stores it as "stable malfunction". If it disappears, ECU will store it as "temporary malfunction" or "not existing". If it is detected again, it will be "temporary malfunction", but the existing history malfunction does not influence the normal use of engine.

(3) Malfunction types

Short to positive pole of battery.

Short to ground.

Open (In the case of up or down resistors, ECU will identify the open fault in input terminal as short between input terminal and battery positive pole or short to ground).

(4) Limp drive home

For some important faults detected, if their lasting time exceeds the setting stable time, ECU will apply some software methods, for example, to close some control function of oxygen sensor close loop control and set substitute value for some unbelievable value. At the moment, through the working condition of engine is not so good, but the vehicle can be drive home. In this way, vehicle can drive home or service station for repairing to void stop on road. Once the fault is detected disappears, the normal values will be used again.

(5) Warning

All 372 of MS200 system vehicles equip MIL. When some important parts such as ECU, MAP, TPS, ECT, KS, O₂, phase sensor, injector, idle actuator, 2 drive poles of step motor, canister control valve, fan relay are fault, ECU will turn MIL on and warning until the faults disappear.

(6) Fault read out

The malfunction information records can be read out from ECU by tester, or be read by flashing malfunction codes. If the faults relate the function of fuel/air mix ratio regulator,

engine will read malfunction information records after running at least 5 minutes.

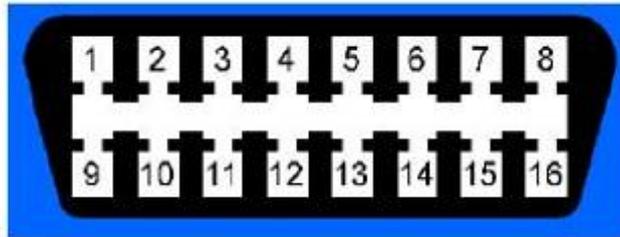


Fig. 3-1 ISO 9141-2 Standard diagnosis connector

The diagnosis connector install under glove box of assistant driving side

(7) Clear malfunction code

When eliminate the faults, DTC should be cleared. There are 2 methods:

Clear DTC by using tester with the order of “clear DTC” .

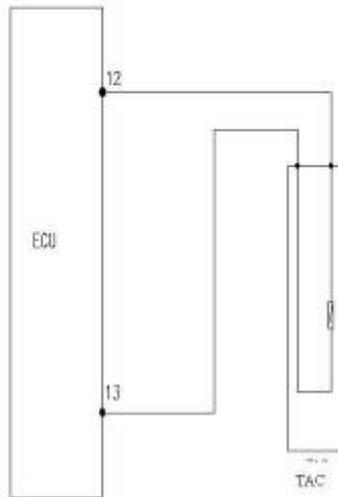
Remove ECU terminals or battery terminals to clear DTC outside of RAM.

(8) Finding faults

Getting above DTC means only to know the faults position, but not the real fault because the reason for one fault may be the electric or mechanical one such as sensor, ECU or actuator damage, or open circuit or short circuit or even mechanical damage.

Fault is internal, but the appearances are various. Firstly use tester or flashing light to check if existing any DTC, and trouble clearing accord to DTC, then find the reason of fault according to engine symptom.

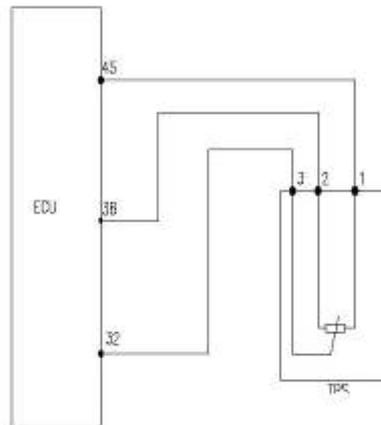
A/C evaporator outlet temperature sensor



The diagram for A/C evaporator temperature sensor

No.	Operation steps	Test results	Next step
1	Turn on ignition key.		Next
2	Pull out connector of A/C evaporator temperature sensor, measure if the volt between 2 pins is 5V with multimeter.	Yes	Next
		No	4
3	Check any open or short between 2 pins with multimeter.	Yes	Replace sensor
		No	Replace ECU
4	ECU and harness, check any open or short between pin 12 and 13 of ECU and pin (1) and (2) of sensor with multimeter.	Yes	Repair or replace harness
		No	Replace ECU

TPS



The diagram of TPS

No.	Operation steps	Test results	Next step
1	Turn on ignition key.		Next
2	Pull out connector of TPS, measure if the volt between pin (1) and (2) of sensor is 5V with multimeter.	Yes	Next
		No	5
3	Measure the resistance between pin (1) and (2) of sensor if in 1.6 to 2.4k with multimeter.	Yes	Next
		No	Replace sensor
4	Run slowly TPS from one end to another and check any open or short between pin (1) and (3), or check if the resistance jump.	Yes	Replace sensor
		No	Replace ECU
5	Connect commutator between ECU and harness, check any open or short between pin 45,38,32 of ECU and pin (1) ,(2)and (3) of sensor with multimeter.	Yes	Repair or replace harness
		No	Replace ECU

KS

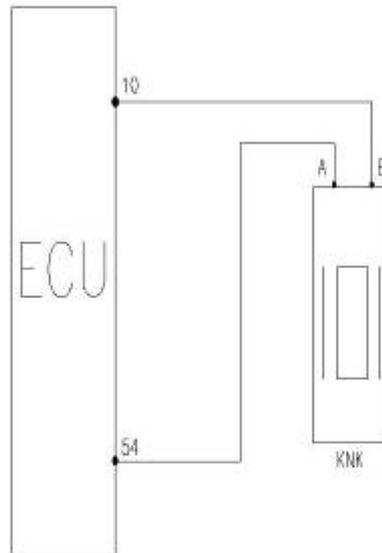


Diagram for KS

No.	Operation steps	Test results	Next step
1	Turn off ignition key, engine nor run.		Next
2	Pull out connector of KS sensor, measure if the resistance between pin 1, pin 2 of sensor is over 1M with multimeter.	Yes	Next
		No	Replace sensor
3	Slightly knock around sensor with small hammer and check if any AC signals putout between pin1 and pin2 of sensor.	Yes	Next
		No	Replace sensor
4	Turn on ignition key but engine not run		Next
	Connect adaptor between ECU and harness and check any open or short between pin 10,54 of ECU and pin A and pin B of sensor with multimeter.	Yes	Repair or replace harness
		No	Replace ECU

MAP/IAT

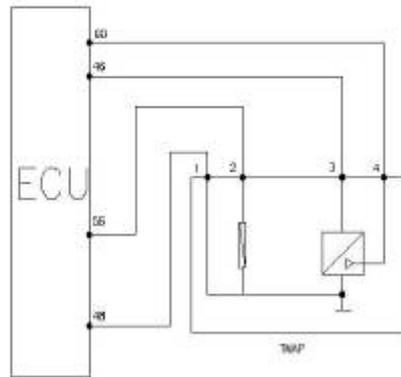
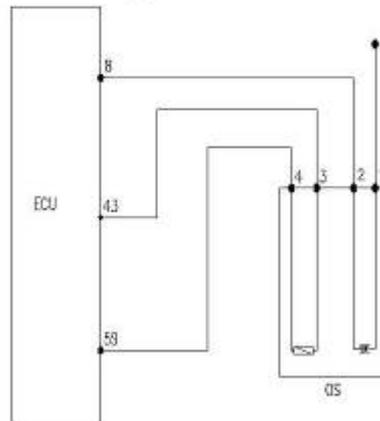


Diagram of MAP and IAT

No.	Operation steps	Test results	Next step
1	Turn on ignition key.		Next
2	Pull out the connectors on harness of MAP and IAT and check if the voltage between pin1 and pin 3 of sensor is 5V with multimeter.	Yes	4
		No	Next
3	Connect the commutator between ECU and harness, check if open or short between pin 48, pin 46, pin 60 of ECU and pin 1, pin 3, pin 4 of sensor separately with multimeter.	Yes	Repair or replace harness
		No	Next
4	Turn on ignition key but engine not run		Next
5	Put on N shaft and run engine in idle. Step down accelerate pedal to fully open. Check if the voltage between pin 4 and pin 1 of sensor (pin 6, pin 48 of ECU) is increasing to 4V with multimeter.	Yes	Replace ECU
		No	Replace ECU or sensor

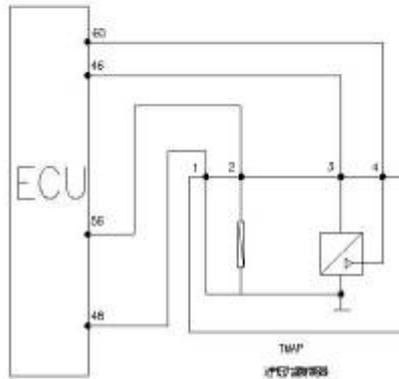
Oxygen sensor



The diagram of oxygen sensor

No.	Operation steps	Test result	Next step
1	Turn on ignition key.		Next
2	Put out the connector on oxygen sensor and check if the voltage between pin 1 and pin 2 is 12 V.	Yes	Next
		No	4
3	Check if the resistance between pin 1 and pin 2 on oxygen sensor is from 6 to 25.	Yes	Replace ECU
		No	Replace sensor
4	Check if the fuse in oxygen sensor heating circuit is burn out.	Yes	Replace fuse
		No	Next
5	Check if open or short between pin 1 on sensor and pin 87 on fuel pump relay, check open or short between pin 2 and pin 59.	Yes	Repair or replace harness
		No	Next
6	Insert the connector of oxygen sensor harness. Put N shaft and run engine in idle to normal coolant temperature.		Next
7	Put out the connectors of oxygen sensor from harness. Check if output 0.1-0.9V voltage between pin 4 (+) and pin 3 (-)	Yes	Next
		Yes	Repalce sensor
8	Connect the adaptor between ECU and harness. Check if open or short between pin 43, pin 59 on ECU and pin 3, pin 4 separately	Yes	Repair or replace harness
		No	更换 Replace ECU

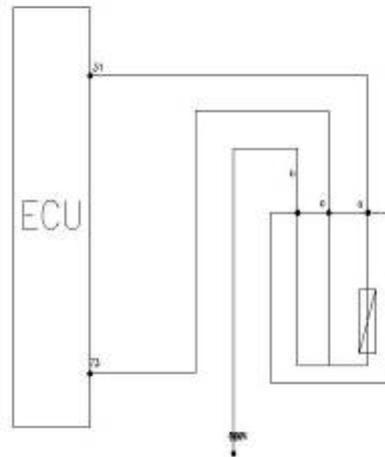
DTC 18 IAT



The diagram of MAP and IAT

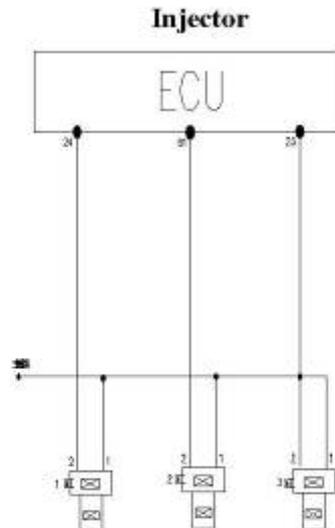
No.	Operation Steps	Test result	Next step
1	Turn on ignition key.		Next
2	Put out the connectors on MAP and IAT harness. Check if the voltage between pin 1 and pin 2 is 5 V.	Yes	Next
		No	4
3	Check if the resistance between pin 1 and pin 2 is suit to the temperature (see related parts in this manual).	Yes	Replace ECU
		No	Replace sensor
4	Connect the adaptor between ECU and harness. Check if open or short between pin 48, pin 46, pin 56 on ECU and pin 1, pin 3, pin 2 separately.	Yes	Repair or replace harness
		No	Replace ECU

Coolant temperature sensor



The diagram of CTS

No.	Operation steps	Test result	Next step
1	Turn on ignition key.		Next
2	Put out the connector on CTS harness, check if the voltage between pin a and pin c is 5V.	Yes	Next
		No	4
3	Check if the resistance between pin a and pin c is suit to the temperature (see related parts in this manual).	Yes	Replace ECU
		No	Replace sensor
4	Connect the adaptor between ECU and harness. Check if open or short between pin 73, pin 31 on ECU and pin a, pin c separately.	Yes	Repair or replace harness
		No	Replace ECU



The diagram of injector

No.	Operation steps	Test result	Next step
1	Turn on ignition key without engine run.		Next
2	Put out all connectors on injector harness; connect two probes of multimeter on pin 1 and engine ground.		Next
3	Turn on ignition key. See if the display on multimeter is 12 V for 1 second once turning on the key.	Yes	Repeat step 2
		Yes	6
		No	Next
4	Use multimeter to check if open or short between pin 87 on pump relay output and pin 1 on each injector.	Yes	Repair or replace harness
		No	Next
5	Repair or replace pump relay, main relay and circuit.	Yes	Repair or replace harness
6	Connect the commutator between ECU and harness. Check if open or short between pin 24, pin 61, pin 23 on ECU and pin 2 on each injector separately.	No	Next
7	Use multimeter to check if resistance between pin 1 and pin 2 on injector is 12—16V in 20°C.	Yes	Repeat step 7
		Yes	Next
		No	Replace injector
8	Reinsert all injector connector. Put N shaft and run engine in idle. Put out each injector connector in turn and check if the vibration of engine picks up hereby.	Yes	Repeat step 8
		No	Replace ECU

Canistor control driver

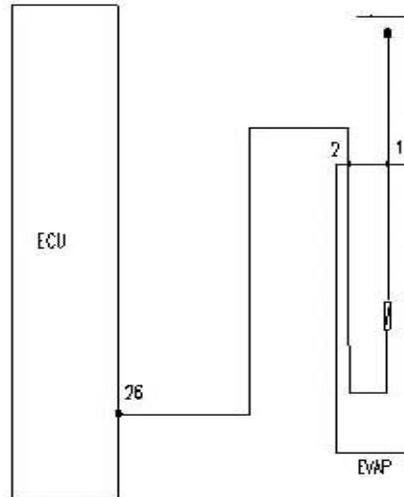


Diagram of canister control valve

No.	Operation steps	Test result	Next step
1	Run engine in idle to normal coolant temperature.		Next
2	Put out the connector on canister valve and check if the voltage between two pins is 12 V.	Yes	Next
		No	5(Check live wire)
3	Reinsert connector of canister valve harness. Run engine to 1500 RPM. Touch valve with hand and check if any slightly vibration or impact on valve.	Yes	Next
		No	7(Check ground wire)
4	Use multimeter to check if resistance between pin 1 and pin 2 is 22—30.	Yes	Replace ECU
		No	Replace canister control valve
5	Use multimeter to check if open or short between pin 87 on main relay and pin 1 on valve.	Yes	Repair or replace harness
		No	Next
6	Repair or replace main relay and circuit.		
7	Shut off engine. Connect commutator between ECU and harness. Use multimeter to check if open or short between pin 26 on ECU and pin 2 on valve.	Yes	Repair or replace harness
		No	Replace ECU

Canistor control driver

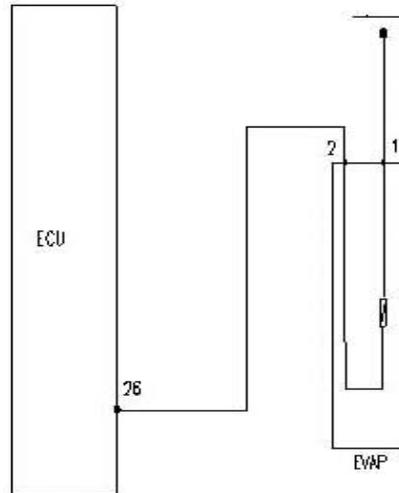
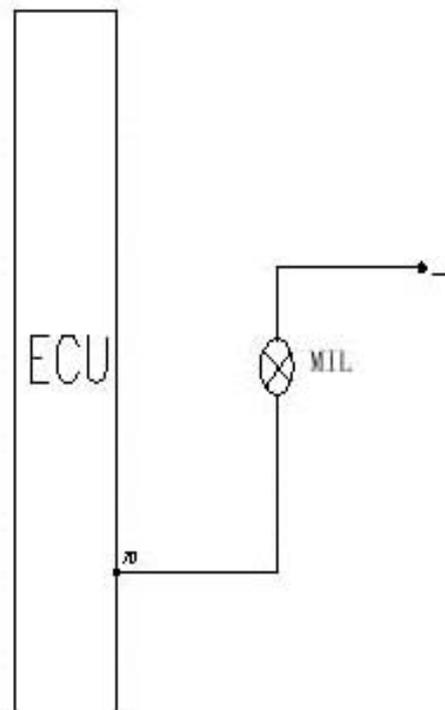


Diagram of canister control valve

No.	Operation steps	Test result	Next step
1	Run engine in idle to normal coolant temperature.		Next
2	Put out the connector on canister valve and check if the voltage between two pins is 12 V.	Yes	Next
		No	5(Check live wire)
3	Reinsert connector of canister valve harness. Run engine to 1500 RPM. Touch valve with hand and check if any slightly vibration or impact on valve.	Yes	Next
		No	7(Check ground wire)
4	Use multimeter to check if resistance between pin 1 and pin 2 is 22—30.	Yes	Replace ECU
		No	Replace canister control valve
5	Use multimeter to check if open or short between pin 87 on main relay and pin 1 on valve.	Yes	Repair or replace harness
		No	Next
6	Repair or replace main relay and circuit.		
7	Shut off engine. Connect commutator between ECU and harness. Use multimeter to check if open or short between pin 26 on ECU and pin 2 on valve.	Yes	Repair or replace harness
		No	Replace ECU

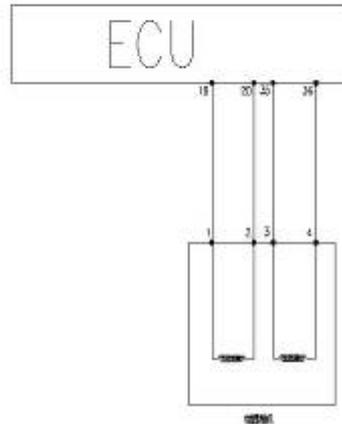
MIL driver



The diagram of MIL

NO.	Operation steps	Test result	Next step
1	Turn on ignition key		Next
2	Remove instrument panel. Put out MIL bulb. Use multimeter to check if the voltage in MIL socket is 12 V.	Yes	Next
		No	5 (Check live wire)
3	Use multimeter to check if MIL bulb is good.	Yes	Next
		No	Replace bulb.
4	Connect the commutator between ECU and harness. Check if open or short between pin 70 on ECU and input connector of MIL.	Yes	Repair or replace harness
		No	Replace ECU
5	Check if the fuse in oxygen heating circuit is burn out.	Yes	Replace fuse
		No	Next
6	Use multimeter to check if open or short between pin 87 on main relay and pin 1 on MIL socket.	Yes	Repair or replace harness
		No	Next
7	Repair or replace main relay and circuit.		

No. 1 and No.2 coil driver in step motor



The diagram of idle actuator/step motor

No.	Operation steps	Test results	Next step
1	Turn on ignition key but engine not run.		Next
2	Put out the connector on step motor and check if the resistance between pin 1 and pin 2 as well as pin 3 and pin 4 is 40—80.	Yes	Next
		No	Replace idle actuator
3	Use multimeter to check if the resistance between pin 1 and pin 2 as well as Pin 3 and pin 4 are infinite.	Yes	Next
		No	Replace bulb or actuator
4	Use multimeter to check if voltages between pin 1 and pin 2 as well as pin 3 and pin 4 are 12V.	Yes	Replace actuator
		No	Next
5	Connect commutator between ECU and harness. Use multimeter to check if open or short between pin 19, pin 20, pin 35, pin 36 on ECU and pin 1, 2, 3, 4 on step motor.	Yes	Repair or replace harness
		No	Replace ECU

6. The diagnosis steps according to engine symptoms

Before beginning diagnosis steps according to engine symptoms, the primary checking should be carried out:

- (1) Make any abnormal situation for ECU and MIL (except vehicle without MIL).
- (2) Use diagnoses instrument or flashlight to check to insure no any malfunction information records.
- (3) Use diagnoses instrument to check the idle data on heated engine of EFI system to insure everything is OK.
- (4) Make sure the symptoms that driver told exist and check the exact position of symptom.

Then begin appearance check:

Check if clear or firm on harness ground.

Check if any rupture, twist in bulb or if connect correctly.

Check if any bottleneck in bulb.

Check if any stave or damage on intake air pipe.

Check if the seal between throttle body and manifold is good.

Check if any rupture, aging on secondary wire in ignition system or connect correctly.

Check if the connection of wires is correct or any loose/bad contact on connector.

1) Engine does not run or run slowly on start

No.	Operation steps	Test step	Next step
1	Check if the voltage between two poles on battery is 10—12.5 V.	Yes	Next
		No	Repair or replace battery
2	Turn on ignition key. Check if the voltage on positive poles of battery connected with the key is 10—12.5 V.	Yes	Next
		No	Repair poles or replace wires
3	Keep ignition key on start position. Check if the voltage on positive pole of starter connected with ignition key is 8V.	Yes	Next
		No	Replace bulb, replace actuator, repair or replace ignition key
4	Keep ignition key on start position. Check if the voltage on positive pole of starter is 8V.	Yes	Next
		No	Repair poles or replace wires
5	Use multimeter to check if open or short for starter.	Yes	Repair or replace start motor
		No	Next
6	Check if engine blocks for bad lubrication.	Yes	Trouble shooting
		No	Next
7	If in winter, check if the resistance of starter is too big that resulted by wrong lubricant or gear oil.	Yes	Replace suitable oil
		No	Repair or replace timing belt

2) Engine can run but cannot start successfully (without distributor)

No.	Operation steps	Check step	Next step
1	Turn on ignition key. Use tester to check if malfunction information record exists.	Yes	Eliminate trouble
		No	Next
2	Pull out cylinder wire and connect ignition plug with the electrode 5—10mm from engine body. Run engine with starter and check if high voltage ignition in blue and white appears.	Yes	8
		No	Next
3	Check if the resistance of high voltage wire is normal (about 16k/ m. For exact data, please touch manufacture).	Yes	Next
		No	Repair or replace high voltage wire
4	Check if any ignition coil damage or crack.	Yes	Replace
		No	Next
5	Check if any loose or damage for identification ring in ignition coil.	Yes	Replace
		No	Next
6	Check if ignition coil is normal.	Yes	Next
		No	Replace
7	Check if ignition coil connector is good.	Yes	Next
		No	Connect plug
8	Turn on ignition key. Check if fuel pump relay and fuel pump can work for 3 seconds.	Yes	Next
		No	Repair fuel pump circuit
9	Connect fuel pressure gauge valve. Short pin 30 on fuel pump relay and pin 87 to start fuel pump. Check if fuel pressure is 300 kPa.	Yes	Next
		No	13
10	Pull out fuel distribution pipe together with injector. Pull out injector connector on harness. Supply 12V voltage directly from battery to injector. Check if injector can inject fuel.	Yes	12
		No	Next
11	Re-check if injector can inject fuel after cleaning.	Yes	Next
		No	Replace injector
12	Check If fuel deterioration or containing water.	Yes	Replace fuel oil
		No	18
13	Check if fuel pressure below 300kPa.	Yes	Next
		No	17

14	Shut off fuel gauge valve. Connect ignition key again to run fuel pump for 3 seconds. Check if fuel pressure can be set up.	Yes	Next
		No	16
15	Check if fuel pipe is leaked or blocked.	Yes	Repair or replace fuel inlet
		No	Replace fuel pump
16	Check returning fuel pipe is blocked or curving.	Yes	Repair or replace oil return pipe
		No	Replace fuel pressure regulator
17	Connect commutator between ECU and harness. Check if voltage exists on pin 1,2. Check if the positive source on above pins and ground wires of pin 22,44,63 on ECU are normal.	Yes	Next
		No	Repair or replace harness
18	Check if intake air system parts are leakage.	Yes	Repair
		No	Next
19	Check if MAP or IAT are blocked.	Yes	Repair or replace
		No	Next
20	Check if CTS is normal.	Yes	Next
		No	Repair or replace
21	Check if engine cannot start because mechanical reason such as cylinder head spacing and cylinder leakage.	Yes	Eliminate mechanical malfunction
		No	Replace ECU

3) Heat start difficult

No.	Operation steps	Test results	Next step
1	Turn on ignition key. Use tester to check if malfunction information record exists.	Yes	Eliminate trouble
		No	Next
2	Connect fuel pressure gauge valve. Short pin 30 on fuel pump relay and pin 87 to start fuel pump. Check if fuel pressure is 250—300 kPa.	Yes	Next
		No	9
3	Disconnect fuel pipe. Shut off ignition key. After 1 hour, check if pressure in fuel system can keep 150—200 kPa.	Yes	Next
		No	Repair fuel system leak

4	Connect fuel pipe. Use returning fuel blocker to block returning fuel pipe and shut off fuel pressure gauge valve. Shut off ignition key. After 1 hour, check if pressure in fuel system can keep 150—200 kPa.	Yes	Replace fuel pressure regulator
		No	Next
5	Check if injector and fuel pipe leaks fuel.	Yes	Replace injector and oilpipe
		No	Next
6	Pull out coolant temperature sensor connector and run engine. Check if engine can start.	Yes	Check coolant temperature and circuit
		No	Next
7	Connect adaptor between ECU and harness. Check if voltage exists on pin 1,2. Check if the positive source on above pins and ground wires of pin 22,44,63 on ECU are normal.	Yes	Next
		No	Repair or replace harness
8	Replace fuel and heat start engine again. Check if engine can start.	Yes	Harness
		No	Replace ECU
9	Check if fuel pipe is blocked or curving, or if fuel pump regulator can work normally.	Yes	Next
		No	Repair or replace
10	Use multimeter to check if voltages between two ends of fuel pump connector exists.	Yes	Next
		No	Repair or replace fuel pump relay and leading line
11	Check if fuel pump resistance is correct.	Yes	Next
		No	Replace fuel pump
12	Check if fuel pump is blocked.	Yes	Replace fuel pump
		No	Replace ECU

4) RPM is normal but difficult in starting

No.	Operation steps	Test results	Next step
1	Turn on ignition key. Use tester to check if malfunction information record exists.	Yes	Eliminate malfunction
		No	Next
2	Check if air filter is through.	Yes	Next
		No	Replace
3	Check if MAP pressure is 35—65 kPa in idle after start.	Yes	Next
		No	Eliminate intake system leak

4	Step down throttle slightly and check engine can start easily.	Yes	Replace or check throttle valve and idle pass
5	Connect fuel pressure gauge valve. Short pin 30 on fuel pump relay and pin 87 to start fuel pump. Check if fuel pressure is 250—300 kPa.	Yes	Next
		No	9
6	Use special connector to supply 12 V voltage from battery to injector and check if injector works normally.	Yes	8
		No	Next
7	Re-check if injector can inject fuel after cleaning.	Yes	Next
		No	Replace injector
8	Replace fuel. Check If fuel deteriorates or containings water.	Yes	Replace fuel
		No	14
9	Check if fuel pressure below 250kPa.	Yes	Next
		No	13
10	Shut off fuel gauge valve. Connect ignition key again to run fuel pump for 3 seconds. Check if fuel pressure can be set up.	Yes	Next
		No	12
11	Open fuel gauge valve, use return fuel blocker to clamp fuel pipe for no returning fuel. Check if fuel pressure can be set up soon.	Yes	Replace fuel pressure regulator
		No	Repair and replace injector or fuel pipe
12	Connect fuel pessure gauge valve. Short pin 30 on fuel pump relay and pin 87 to start fuel pump. Check if fuel pressure is 250—300 kPa	Yes	Repair and replace fuel pipe
		No	Replace fuel pump
13	Check returning fuel pipe is blocked or curving.	Yes	Repair or replace returning fuel pipe
		No	Replace fuel prassure regulator
14	Pull out idle actuator connector before coolant temperature reaches 35°C and check if engine speed is degressive.	Yes	Next
		No	Repair or replace idle actuator
15	Turn on ignition key. Check voltages on following pins are normal: 12 V for pin 27 and zreo for pin 14 and 19.	Yes	Next
		No	Check harness or connector
16	Run engine in idle. When coolant temperature reaches normal, ground pin 51 and check if ignition advance angle is 6.75 crank angle.	Yes	Next
		No	Adjust ignition advance angle

17	Check if cylinder compressed pressure is normal.	Yes	Next
		No	Trouble shooting
18	Check if MAP and IAT blocks.	Yes	Repair or replace
		No	Next
19	Check if coolant temperature sensor is normal.	Yes	Replace ECU
		No	Repair or replace

5) Cold start difficult

No.	Operation steps	Check results	Next step
1	Turn on ignition key. Use tester to check if malfunction information record exists.	Yes	Eliminate malfunction
		No	Next
2	Use multimeter to check if coolant temperature sensor is normal. Or link 1.5k resistors between pin 45 and pin 30 on ECU to replace coolant temperature sensor for starting engine. If engine can start, coolant temperature sensor is normal.	Yes	Next
		No	Replace sensor
3	Turn on ignition key. Check if voltages on following pins are normal: 12 V for pin 27 and zero for pin 14 and 19.	Yes	Next
		No	Check harness and connector
4	Check if air filter is through.	Yes	Next
5	Check if MAP pressure is 35—65 kPa in idle after start.	No	Replace
		Yes	Next
6	Step down throttle slightly and check engine can start easily.	No	Eliminate intake system malfunction
		Yes	Check throttle and idle pass
7	Pull out idle actuator connector before coolant temperature reaches 35°C and check if engine speed is degressive.	No	Next
		Yes	Repair or replace idle actuator
8	Connect fuel pressure gauge valve. Ground pin 86 on fuel pump relay. Turn on ignition key to run fuel pump relay and fuel pump to check if fuel pressure is 250—300kPa.	Yes	Next
		No	12
9	Use special connector to supply 12 V voltages from battery to injector and check if injector works normally.	Yes	11
		No	Next
10	Re-check if injector can inject fuel after cleaning.	Yes	Next
		No	Replace injector

11	Check If fuel deteriorates or containings water.	Yes	Replace fuel
		No	17
12	Check if fuel pressure below 250kPa.	Yes	Next
		No	16
13	Shut off fuel gauge valve. Connect ignition key again to run fuel pump for 3 seconds. Check if fuel pressure can be set up.	Yes	Next
		No	15
14	Open fuel gauge valve, use return fuel blocker to clamp fuel pipe for no returning fuel. Check if fuel pressure can be set up soon.	Yes	Replace fuel pressure regulator
		No	Repair or replace injector and fuel pipe
15	Check if fuel pipe is leaked or blocked.	Yes	Repair or replace intake fuel pipe
		No	Replace fuel pump
16	Check returning fuel pipe is blocked or curving.	Yes	Repair or replace returning fuel pipe
		No	Replace fuel pressure regulator
17	Check if cylinder compressed pressure is normal.	Yes	Next
		No	Troble shooting
18	Check if intake air system is leak.	Yes	Repair
		No	Next
19	Check if MAP and IAT blocks.	Yes	Repair or replace
		No	Replace ECU

6) Unstable idle at any situation

1	Turn on ignition key. Use diagnostic equipment to check if malfunction information record exists.	Yes	Eliminate malfunction
		No	Next
2	Check if EWD3 idle actuator or step motor actuator blocked.	Yes	Repair or replace idle actuator
		No	Next
3	Turn on ignition key. Connect adaptor between ECU and harness. Check if voltages on pin 31,56 (output signal for IAT and ECT), pin 19,20,35,36 (output signal for stepmotor) and pin19, 35 (for EWD3) are normal.	Yes	Check harness and connector
		No	Next

3	Shut off engine. Check if air filter is through	Yes	Next
		No	Replace
4	Check if MAP pressure is 35—65 kPa at idle	Yes	Next
		No	Eliminate intake system leak
5	Connect fuel pressure gauge valve. Short pin 30 and pin 87 of fuel pump relay to start fuel pump. Check if fuel pressure is 300 kPa.	Yes	Next
		No	9
6	Use special connector to supply 12 V voltages from battery to injector and check if injector works normally.	Yes	8
		No	Next
7	Re-check if injector can inject fuel after cleaning.	Yes	Replace
		No	Replace injector
8	Check if fuel is degenerative or containing water	Yes	Replace fuel
		No	14
9	Check if fuel pressure blowe 250kpa	Yes	Next
		No	13
10	Shut off fuel gauge valve. Connect ignition key again to run fuel pump for 3 seconds. Check if fuel pressure can be set up.	Yes	Next
		No	12
11	Open fuel gauge valve, use return fuel blocker to clamp fuel pipe for no returning fuel. Check if fuel pressure can be set up soon.	Yes	Replace fuel pressure regulator
		No	Repair and replace injector or fuel pipe
12	Check if fuel inlet is leak or block	Yes	Repair or replace fuel inlet
		No	Replace fuel pump
13	Check if return fuel pipe is block or curving.	Yes	Repair or replace return fuel pipe
		No	Replace fuel pressure regulator
14	Pull out coolant temperature sensor and check if engine is normal	Yes	Replace coolant temperature sensor
		No	Next
15	Check if cylinder compression pressure of engine is normal	Yes	Next
		No	Trouble shooting
16	Check if the resistance of secondary wire is normal (about 16k/ m. For exact data, please touch manufacture). °	Yes	Next
		No	Replace

18	Check if sensor holes on MAP and IAT block.	Yes	Cleaning
		No	Next
19	Run engine in idle. After coolant temperature reaches actuating temperature for closed loop control, check if oxygen sensor works normally.	Yes	Next
		No	Check oxygen sensor and harness
20	Check if intake air system leaks.	Yes	Eliminate leak
		No	Next
21	Check if cylinder pressure is normal.	Yes	Next
		No	Trouble shooting

7) Unstable idle at heat engine

1	Turn on ignition key. Use diagnostic equipment to check if malfunction information record exists.	Yes	Eliminate malfunction
		No	Next
2	Check if air filter is through.	Yes	Next
		No	Replace
3	Check if MAP pressure is 35—65 kPa at idle in heating engine process.	Yes	Next
		No	Eliminate intake system malfunction
4	Shut off engine, turn on ignition key. Connect commutator between ECU and harness. Check if voltages on pin 31, 56 (output signal for IAT and ECT) is normal.	Yes	Next
		No	Check
5	Pull out idle actuator connector before heat engine finish and check if engine speed is normal	Yes	Next
		No	Replace idle actuator
6	Check if coolant temperature sensor is normal	Yes	Next
		No	Replace

8) Unstable idle after heat engine

1	Turn on ignition key. Use diagnostic equipment to check if malfunction information record exists	Yes	Eliminate malfunction
		No	Next
2	Turn on ignition key. Connect adaptor between ECU and harness. Check if voltages on pin 60,56,31,43(output signal for MAP, IAT, CTS and oxygen sensor) and pin 19,20,35,36 (output to idle actuator) are normal	Yes	Next
		No	Repair or replace harness

3	Shut off engine. Check if air filter is through	Yes	Next
		No	Replace
4	Check if MAP pressure is 35—65 kPa at idle	Yes	Next
		No	Eliminate intake system leak
5	Connect fuel pressure gauge valve. Short pin 30 and pin 87 of fuel pump relay to start fuel pump. Check if fuel pressure is 300 kPa.	Yes	Next
		No	9
6	Use special connector to supply 12 V voltages from battery to injector and check if injector works normally.	Yes	8
		No	Next
7	Re-check if injector can inject fuel after cleaning.	Yes	Replace
		No	Replace injector
8	Check if fuel is degenerative or containing water	Yes	Replace fuel
		No	14
9	Check if fuel pressure blowe 250kpa	Yes	Next
		No	13
10	Shut off fuel gauge valve. Connect ignition key again to run fuel pump for 3 seconds. Check if fuel pressure can be set up.	Yes	Next
		No	12
11	Open fuel gauge valve, use return fuel blocker to clamp fuel pipe for no returning fuel. Check if fuel pressure can be set up soon.	Yes	Replace fuel pressure regulator
		No	Repair and replace injector or fuel pipe
12	Check if fuel inlet is leak or block	Yes	Repair or replace fuel inlet
		No	Replace fuel pump
13	Check if return fuel pipe is block or curving.	Yes	Repair or replace return fuel pipe
		No	Replace fuel pressure regulator
14	Pull out coolant temperature sensor and check if engine is normal	Yes	Replace coolant temperature sensor
		No	Next
15	Check if cylinder compression pressure of engine is normal	Yes	Next
		No	Trouble shooting
16	Check if the resistance of secondary wire is normal (about 16k/ m. For exact data, please touch manufacture). °	Yes	Next
		No	Replace

17	Check if any ablation damage or crack on ignition coil.	Yes	Replace
		No	Next
18	Check if spark plug is normal	Yes	Replace ECU
		No	Replace spark plug

9) Unstable idel or switch off

1	Turn on ignition key. Use diagnostic equipment to check if malfunction information record exists	Yes	Eliminate malfunction
		No	Next
2	Turn on A/C switch. Turn on ignition key. Connect commutator between ECU and harness. Check if pin 50 and 58(A/C switch) have signal input	Yes	Next
		No	Repair A/C circuit
3	Check if A/C system pressure, magnetic clutch of compressor and A/C pump are normal	Yes	Next
		No	Repair or replace
4	Turn on ignition key. Check if voltage on pin19, 20,35,36(output to idle actuator) are normal	Yes	Next
		No	Check control circuit
5	Remove stepmotor and check if stepmotor is jamming or does not work flexibly	Yes	Repair or replace stepmotor
		No	Next
6	Turn engine and open A/C .Check if idle actuator is normal	Yes	Replace ECU
		No	Replace idle actuator

10) Periodicity unstable(ECU needs self-study again)

1	Turn on ignition key. Use diagnostic equipment to check if malfunction information record exists	Yes	Eliminate malfunction
		No	Next
2	Check if air filter is through °	Yes	Next
		No	Replace
3	Check if intake pressure is 35—65 kPa in idle	Yes	Next
		No	Repair
4	Run engine in idle. Shut off each cylinder one by one and check if engine speed is dropping or fluctuates.	Yes	7
		No	Next

5	Turn on ignition key. Connect commutator between ECU and harness. Check if voltages on pin 48,60,45,28(output signal for MAP, IAT, CTS and oxygen sensor), 1, 2(ground), 22 (ignition switch) and pin 19,20,35,36(output to idle actuator) are normal	Yes	Next
		No	Rpair or replace harness
6	Run engine in idle. After coolant temperature reaches normal, check if ignition advance angle is normal	Yes	Next
		No	Adjust ignition advance angle
7	Check if sensor holes on MAP and IAT block.	Yes	Cleaning
		No	Next
8	Check if fuel is degenerative or containing water	Yes	Replace fuel
		No	Next
9	Use special connector to supply 12 V voltages from battery to injector and check if injector works normally.	Yes	Next
		No	Repair harness and injector
10	Check if the resistance of secondary wire is normal	Yes	Next
		No	Replace
11	Check if any ablation damage or crack on ignition coil	Yes	Replace
		No	Next
12	Check if spark plug is normal	Yes	Replace ECU
		No	Replace spark plug

11) Idle is too high (ECU needs self-study again)

1	Turn on ignition key.Use diagnostic equipment to check if malfunction information record exists °	Yes	Eliminate malfunction
		No	Next
2	Check if throttle pedal bracing wire is blocked or too tight	Yes	Adjust or replace
		No	Next
3	Check if canister control valve, fuel pressure regulator, PCV vacuum pipe and vacuum power-assisted hose of braking system are good	Yes	Repair or replace
		No	Next
4	Step down brake pedal and check if idle is too high while engine idle running and in neutral.	Yes	Next
		No	6
5	Clamp vacuum power-assisted hose and check if idle is normal	Yes	Repair or replace vacuum actuator

		No	Next
6	Clamp PCV vacuum hose and check if idle is normal	Yes	Replace PVC
		No	Next
7	Clamp canister control valve hose and check if idle is normal	Yes	Replace canistor control valve
		No	Next
8	Check if idle actuator is not flexibly or blocked	Yes	Repair or replace
		No	Next
9	Check if intake pipe have leak	Yes	Repair or replace
		No	Next
10	Check if sealed washer of injector is good	Yes	Next
		No	Replace sealing washer
11	Check if MAP and IAT are good	Yes	Replace ECU
		No	Replace sensor

12) Speed of engine is low or switch off while speeding up

1	Turn on ignition key. Use diagnostic equipment to check if malfunction information record exists -	Yes	Eliminate malfunction
		No	Next
z2	Check if air filter is through	Yes	Next
		No	Replace
3	Check if speed is normal at idle	Yes	Next
		No	Next
4	Check if intake pressure is 35—65 kPa in idle	Yes	Next
		No	Repair
5	Run engine in idle. After coolant temperature reaches normal, check if ignition advance angle is normal	Yes	Next
		No	Adjust ignition advance angle
6	Connect fuel pessure gauge valve. Short pin 30 on fuel pump relay and pin 87 to start fuel pump. Check if fuel pressure is 300 kPa	Yes	Next
		No	10
7	Use special connector to supply 12 V voltages from battery to injector and check if injector works normally.	Yes	9
		No	Next
8	Re-check if injector can inject fuel after cleaning.	Yes	Next
		No	Replace injector
9	Check if fuel is deterirate or containing water	Yes	Replace fuel

	°	No	15
10	Check if fuel pressure below 250kPa.	Yes	Next
		No	14
11	Shut off fuel gauge valve. Connect ignition key again to run fuel pump for 3 seconds. Check if fuel pressure can be set up.	Yes	Next
		No	13
12	Open fuel gauge valve, use return fuel blocker to clamp fuel pipe for no returning fuel. Check if fuel pressure can be set up soon °	Yes	Replace fuel pressure regulator
		No	Replace and repair injector or fuel pipe
13	Check if fuel pipe is leaked or blocked.	Yes	Repair or replace fuel inlet
		No	Replace fuel pump
14	Check returning fuel pipe is blocked or curving.	Yes	Repair or replace returning fuel pipe
		No	Replace fuel pressure regulator
15	Turn on ignition key. Connect commutator between ECU and harness. Check if voltages on pin 32(output signal for TPS) ,pin 38 (ground connection)and pin 45(for 4.5-5V power of sensor) are normal.	Yes	Next
		No	Repair or replace harness
16	Check if ignition coil, distributor, secondary wire and spark plug are normal	Yes	Replace ECU
		No	Repair or replace relate unit

13) Speeding up is slow

1	Turn on ignition key. Use diagnostic equipment to check if malfunction information record exists	Yes	Eliminate malfunction
		No	Next
2	Shout off engine. Check if air filter is through	Yes	Next
		No	Replace
3	Check if speed is narmal in idle	Yes	Next
		No	Refer to trouble shooting of idle system
4	Check if intake pressure is 35—65 kPa in idle	Yes	Next
		No	Repair
5	Turn on ignition key. Connect commutator between ECU and harness. Check if voltages on	Yes	Next

	between ECU and harness. Check if voltages on pin 32(output signal for TPS), pin38 (ground connection) and pin 45(4.5-5V power for sensor) are normal.	No	Repair or replace
6	Run engine in idle. After coolant temperature reaches normal, check if ignition advance angle is normal	Yes	Next
		No	Adjust ignition advance angle
7	Connect fuel pressure gauge valve. Short pin 30 on fuel pump relay and pin 87 to start fuel pump. Check if fuel pressure is 300 kPa	Yes	Next
		No	11
8	Use special connector to supply 12 V voltages from battery to injector and check if injector works normally.	Yes	10
		No	Next
9	Re-check if injector can inject fuel after cleaning.	Yes	Next
		No	Replace injector
10	Check if fuel is degenerative or containing water	Yes	Replace fuel
		No	16
11	Check if fuel pressure below 250kPa.	Yes	Next
		No	15
12	Shut off fuel gauge valve. Connect ignition key again to run fuel pump for 3 seconds. Check if fuel pressure can be set up.	Yes	Next
		No	14
13	Open fuel gauge valve, use return fuel blocker to clamp fuel pipe for no returning fuel. Check if fuel pressure can be set up soon	Yes	Replace pressure regulator
		No	Repair and replace injector or fuel pipe
14	Check if fuel pipe is leaked or blocked.	Yes	Repair or replace fuel pipe
		No	Replace fuel pump
15	Check returning fuel pipe is blocked or curving.	Yes	Repair or replace fuel pipe
		No	Replace pressure regulator
16	Check if exhaust system and TWC is blocked	Yes	Replace or cleaning
		No	Replace ECU

14) Poor performance of acceleration and power lessness

1	Check if exist malfunction as following: clutch	Yes	Repair
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	slipping,air pressure of tire is low,braking drag,size of tire and four-wheeled alignment are wrong	No	Next
2	Check if throttle can full-open	Yes	Next
		No	Rpair or replace throttle
3	Turn on ignition key. Use diagnostic equipment to check if malfunction information record exists.	Yes	Eliminate malfunction
		No	Next
4	Run engine in idle. After coolant temperature reaches normal, check if ignition advance angle is normal.	Yes	Next
		No	Adjust ignition advance angle
5	Turn on ignition key. Connect commutator between ECU and harness. Check if voltages on pin 48,60,45,28(output signal for MAP,IAT, CTS and oxygen sensor),1,2(ground),22(ignition switch)and pin 19,20,35,36(output to idle actuator)are normal	Yes	Next
		No	Repair or replace harness
6	Check if intake pressure is 35—65 kPa in idle after start	Yes	Next
		No	Repair
7	Connect fuel pessure gauge valve. Short pin 30 on fuel pump relay and pin 87 to start fuel pump. Check if fuel pressure is 300 kPa	Yes	Next
		No	11
8	Use special connector to supply 12 V voltages from battery to injector and check if injector works normally.	Yes	10
		No	Next
9	Re-check if injector can inject fuel after cleaning.	Yes	Next
		No	Replace injector
10	Check if fuel is degenerative or containing water	Yes	Replace fuel
		No	16
11	Check if fuel pressure below 250kPa.	Yes	Next
		No	15
12	Shut off fuel gauge valve. Connect ignition key again to run fuel pump for 3 seconds. Check if fuel pressure can be set up.	Yes	Next
		No	14
13	Open fuel gauge valve, use return fuel blocker to clamp fuel pipe for no returning fuel. Check if fuel pressure can be set up soon	Yes	Replace pressure regulator
		No	Repair and replace injector or fuel pipe
14	Check if fuel pipe is leaked or blocked.	Yes	Repair or replace fuel inlet
		No	Replace fuel pump

15	Check returning fuel pipe is blocked or curving.	Yes	Repair or replace returning fuel pipe
		No	Replace pressure regulator
16	Check if the date of MAP or IAT are normal °	Yes	Next
		No	Replace sensor
17	Check if ignition coil, distributor, high voltage wire and spark plug are normal	Yes	Next
		No	Replace or adjust
18	Check if A/C system has malfunction.	Yes	Check A/C system
		No	Replace ECU

15) A/C system malfunction

1	Check if there is full refrigerant and check if A/C belt, A/C clutch, pressure switch are normal	Yes	Next
		No	Eliminate malfunction
2	Turn on A/C switch in engine idle. Check if A/C thermistor is malfunction	Yes	Eliminate malfunction
		No	Next
3	Turn on A/C switch. Connect commutator between ECU and harness. Check if output signal for ECU pin 50 and 58(A/C switch) is normal	Yes	Next
		No	Check harness
4	If the vehicle is low-level control, check if A/C can working when turn off A/C.	Yes	Replace bulb or repair harness
		No	Next
5	Check if output low-level for ECU pin 68(connect earthing terminal of A/C relay pullin coil)	Yes	Repair A/C relay and harness
		No	Replace ECU

8. Precaution for service

1) Precaution for service EFI

(1) Controller removal request

Remove controller before welding or painting

Turn off ignition switch when removing controller to avoid

Don't remove power wires from battery when engine running or electric appliance is in using

Don't start engine with high current

Note that the ambient temperature of controller could not exceed 80°C

(2) Clean request: Please observe following regulations:

Put removed parts on clean place and cover them with suitable cloth

Only allowed to pull out or insert each harness or tester harness after ignition switch turns off

Make sure the correction for connecting wires when measuring voltage or ground for electronic control system

Removing power wires from battery or pulling out controller connector will cause losing the information for diagnosis and self-study stored in memory

(3) Precaution for fuel system service

When removing or installing fuel pump in fully or partial fully fuel tank, pay attention to:

Mounting equipment that could absorb leaked fuel on tank outlet before operation

Avoid skin touch with fuel directly

Completely clean the connecting part and around before loose it

To prevent fuel spray, put a piece of dishcloth on the connecting part

Cover or block out the opened part if it is not be used at once

Take out parts only before installing. Don't use the parts without package

Don't damage O-ring during installing injector. Smear a little lubricant on o-ring for better fitting

Don't use compressed air or move vehicle when opening system.

2) Safety precaution

In order to avoid personal hurt or damage injector and ignition unit, pay attention to:

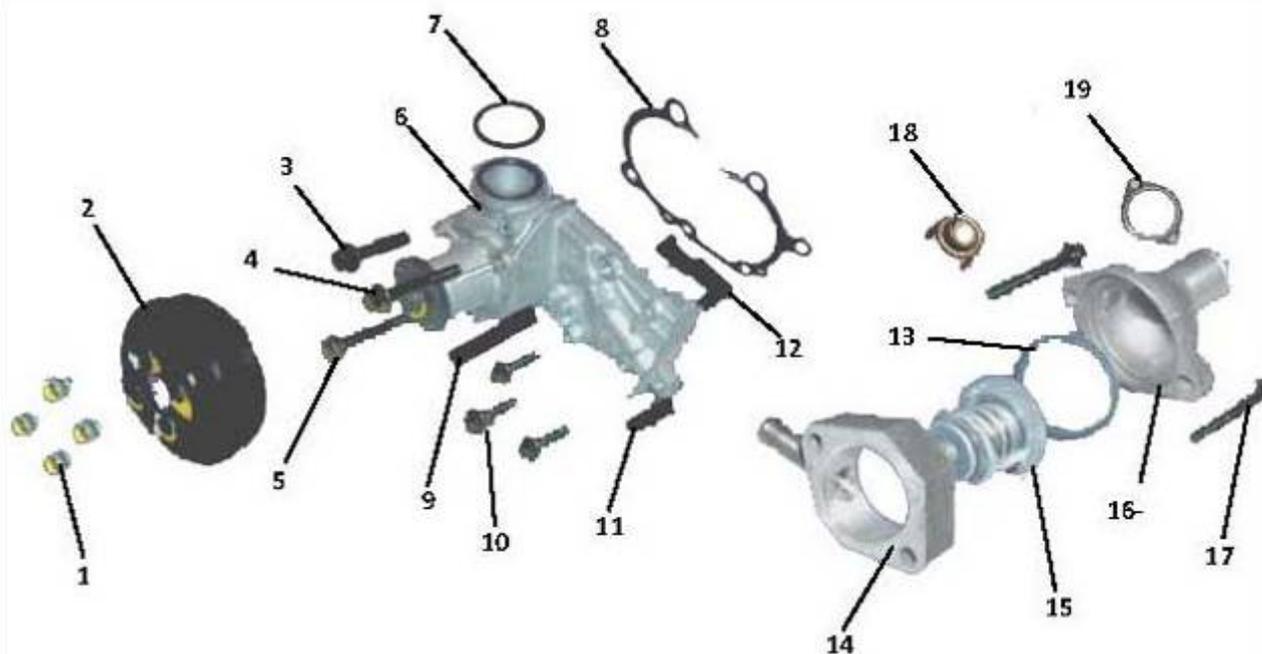
Don't touch or pull out ignition harness if engine is running or starting

Pull out harness connector if engine is starting by starter motor (for example in the situation of checking compressed air).

PARTS MANUAL

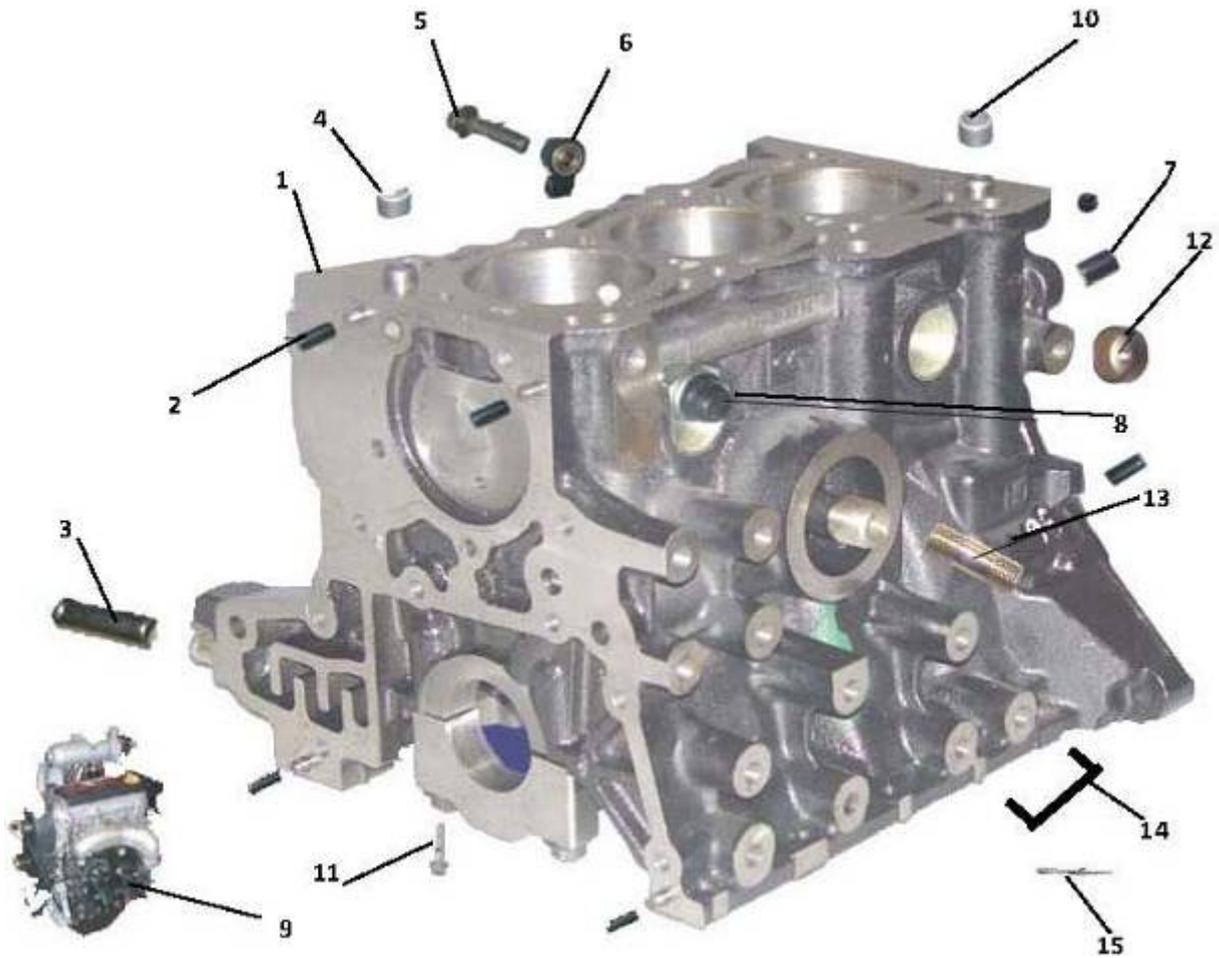
1.ENGINE

1.1 Cooling system



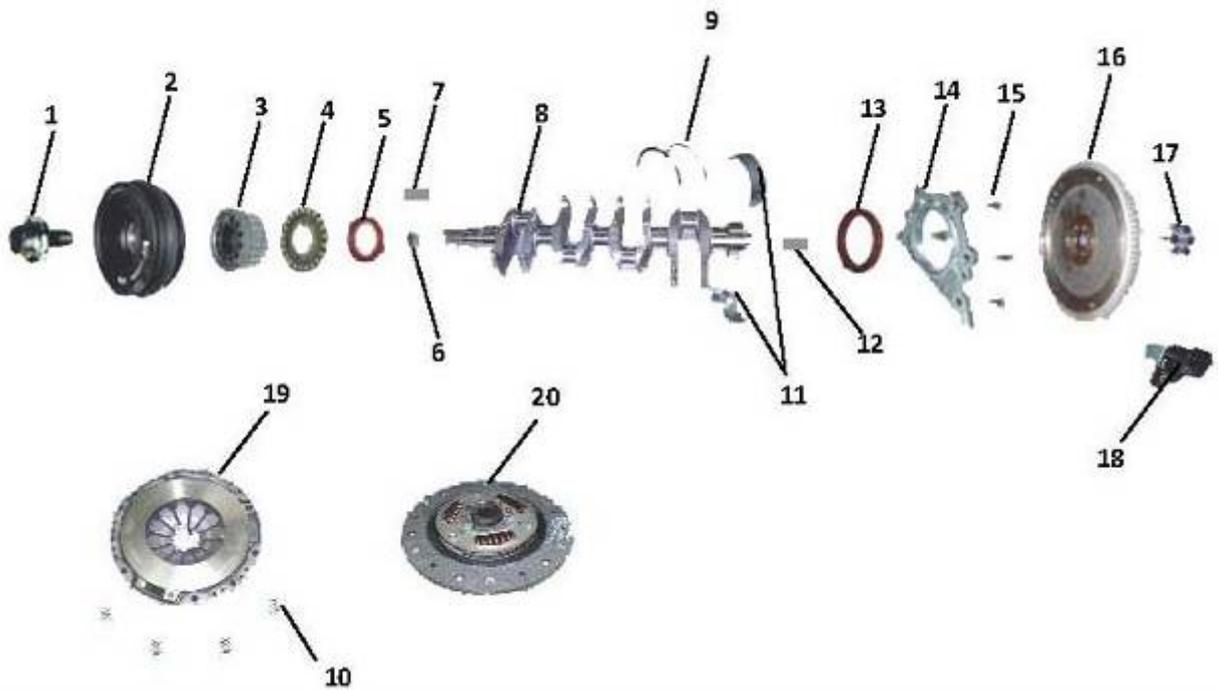
Ref	ERP Code	Part No.	Part Description	Qty
1	02.DLJ.Q1400612	Q1400612	HEXAGON HEAD BOLT	4
2	02.DLJ.372-1307014	372-1307014	WATER PUMP PULLEY	1
3	02.DLJ.Q1840840	Q1840840	HEXAGON FLANGE BOLT	1
4	02.DLJ.Q1840855	Q1840855	BOLT (M8X55)	1
5	02.DLJ.Q1840865	Q1840865	HEXAGON FLANGE BOLT	1
6	02.DLJ.372-1307010	372-1307010	WATER PUMP SET	1
7	02.DLJ.372-1307015	372-1307015	'O' RING	1
8	02.DLJ.372-1307041	372-1307041	WATER PUMP WASHER	1
9	02.DLJ.372-1307018	372-1307018	SEAL STRIP 2	1
10	02.DLJ.Q1840825	Q1840825	BOLT	3
11	02.DLJ.372-1307019	372-1307019	SEAL STRIP 3	1
12	02.DLJ.372-1307012	372-1307012	SEAL STRIP 1	1
13	02.DLJ.GB50-18	GB50-18	'O' RUBBER RING	1
14	02.DLJ.372-1306016	372-1306016	SEAT-THERMOSTAT OUTER	1
15	02.DLJ.372-1306020	372-1306020	THERMOSTAT ASSY	1
16	02.DLJ.372-1306001	372-1306001	SEAT-THERMOSTAT	1
17	02.DLJ.Q1840850	Q1840850	HEXAGON FLANGE BOLT	2
18	02.DLJ.372-1306012	372-1306012	SEAT-THERMOSTAT INNER	1
19	02.DLJ.372-1306018	372-1306018	SEAT-THERMOSTAT	1

1.2 Cylinder block



Ref	ERP Code	Part No.	Part Description	Qty
1	02.DLJ.372-1002010	372-1002010	CYLINDER BLOCK ASSY	1
2	02.DLJ.372-1002037	372-1002037	POSITION PIN	6
3	02.DLJ.372-1002046	372-1002046	CRANKCASE VENTILATION PIPE	1
4	02.DLJ.372-1002044	372-1002044	CYLINDER HEAD SEAL PLUG	2
5	02.DLJ.Q1840830	Q1840830	HEXAGON FLANGE BOLT	1
6	02.DLJ.372-1002060	372-1002060	KNOCK SENSOR	1
7	02.MV800.06.04.0001	MV800.06.04.00.01	POSITION PIN	2
8	02.DLJ.372-1002070	372-1002070	OIL PRESSURE SWITCH	1
9	02.DLJ.372-1000410	372-1000410	ENGINE ASSY	1
10	02.DLJ.11G10GB308	11G10GB308	BALL-STEEL	1
11	02.DLJ.372-1002023	372-1002023	BOLT-MAIN BEARING CAP	8
12	02.DLJ.372-1002045	372-1002045	CAP-OIL CONTROL	1
13	02.DLJ.372-1012021	372-1012021	CONNECTOR-OIL FLITER	1
14	02.DLJ.372-1014110BA	372-1014110BA	PIPE-CRANKCASE VENTILATION	1
15	02.DLJ.372-1014130BA	372-1014130BA	PIPE(3)-CRANKCASE VENTILATION	1

1.3 Crankshaft



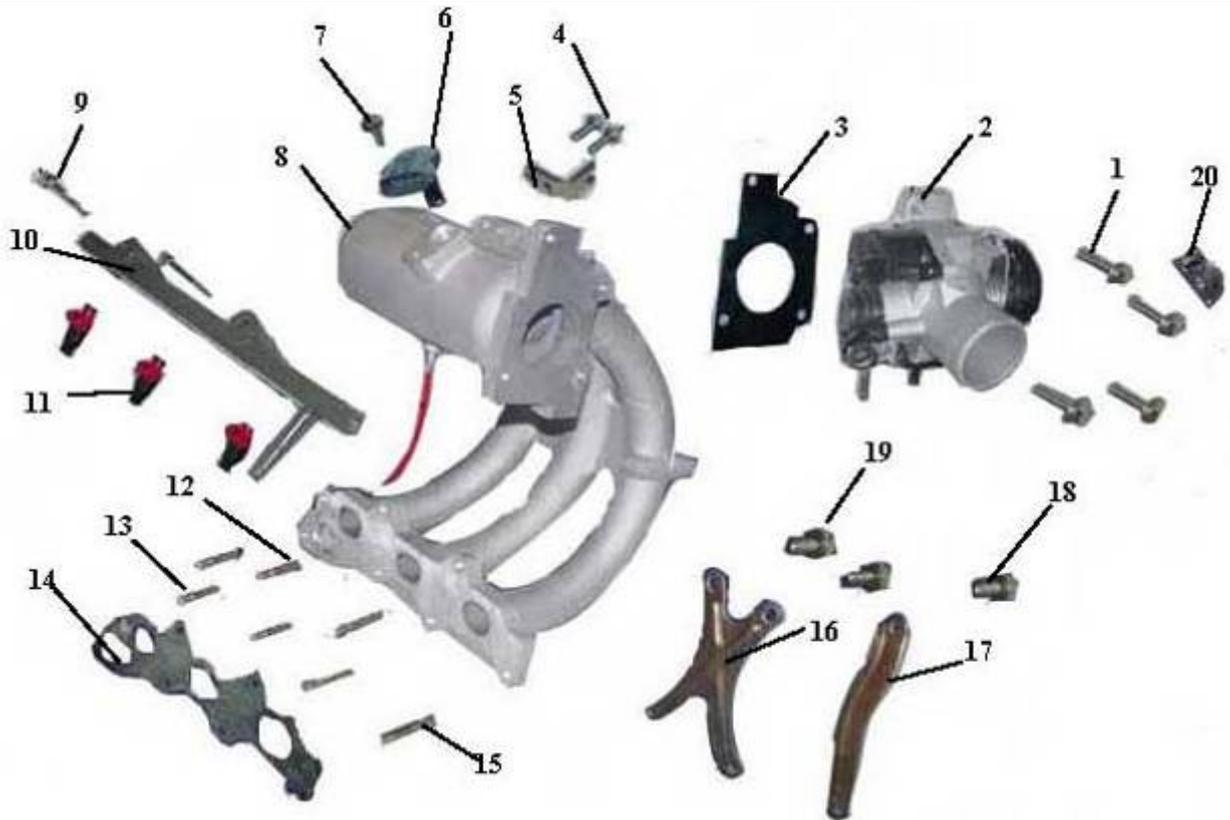
Ref	ERP Code	Part No.	Part Description	Qty
1	02.DLJ.372-1005031	372-1005031	PULLEY BOLT	1
2	02.DLJ.372-1005040	372-1005040	TORSION SHOCK ABSORBER ASSY	1
3	02.DLJ.372-1005018	372-1005018	CRANKSHAFT TIMING GEAR	1
4	02.DLJ.372-1005017	372-1005017	TOOTHED BELT BAFFLE	1
5	02.DLJ.372-1005015	372-1005015	CRANKSHAFT FRONT OIL SEAL	1
6	02.DLJ.372-1005033	372-1005033	NEEDLE BEARING	1
7	02.DLJ.372-1005032	372-1005032	WOODRUFF KEY	1
8	02.DLJ.372-1005010	372-1005010	CRANKSHAFT ASSY	1
9	02.DLJ.372-1005016	372-1005016	STOPPER PLATE	2
10	02.DLJ.S11-1601101	S11-1601101	COVER SET BOLT	4
11	02.DLJ.372-1DF1005010	372-1DF1005010	BEARING-CRANKSHAFT	4
12	02.DLJ.372-1005036	372-1005036	PIN-DOWEL	1
13	02.DLJ.372-1005030	372-1005030	REAR OIL SEAL	1
14	02.DLJ.372-1005021	372-1005021	REAR OIL SEAL BRACKET	1
15	02.DLJ.Q1840820	Q1840820	HEXAGON FLANGE BOLT	5
16	02.DLJ.372-1005050	372-1005050	FLYWHEEL ASSY	1
17	02.DLJ.372-1005054	372-1005054	LOCK-FLY WHEEL BOLT	6
18	02.DLJ.S11-1005117	S11-1005117	CRANKSHAFT POSITION SENSOR	1
19	02.DLJ.S11-1601020CA	S11-1601020CA	COVER-CLUTCH	1
20	02.DLJ.S11-1601030CA	S11-1601030CA	DRIVEN DISK ASSY	1

1.4 Exhaust manifold



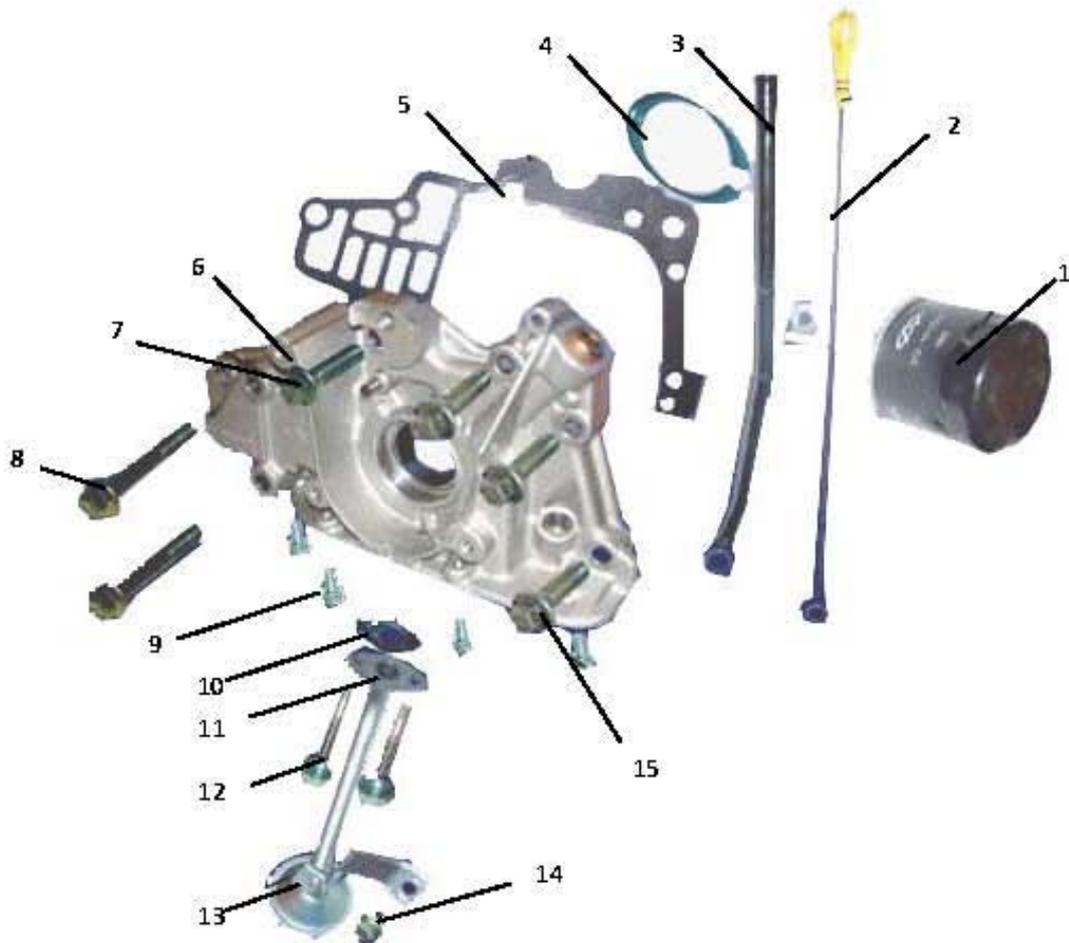
Ref	ERP Code	Part No.	Part Description	Qty
1	02.DLJ.372-1008033	372-1008033	EXHAUST MANIFOLD WASHER	1
2	02.DLJ372-100801BA	372-100801BA	EXHAUST MANIFOLD	1
3	02.DLJ.Q1200825F3	Q1200825F3	STUD	4
4	02.DLJ.Q33008	Q33008	HEXAGON NUT	6
5	02.DLJ.372-1008044	372-1008044	HEAT INSULATOR	1
6	02.DLJ.Q1460612	Q1460612	HEXAGON HEAD BOLT	4
7	02.DLJ.S11-1205110	S11-1205110	OXYGEN SENSOR	1
8	02.DLJ.Q1200835F3	Q1200835F3	STUD	1
9	02.DLJ.S11-3724863	S11-3724863	OXYGEN SENSOR BRACKET	1

1.5 Intake system



Ref	ERP Code	Part No.	Part Description	Qty
1	02.DLJ.Q1420625	Q1420625	HEXAGON HEAD BOLT	4
2	02.DLJ.372-1107011CA	372-1107011CA	BODY-THROTTLE	1
3	02.DLJ.372-1107012	372-1107012	THROTTLE BODY WASHER	1
4	02.DLJ.Q1840620	Q1840620	HEXAGON FLANGE BOLT	2
5	02.DLJ.372-1008043	372-1008043	ACCELERATOR PULLING WIRE BRACKET	1
6	02.DLJ.S11-1109411	S11-1109411	INTAKE TEMPERATURE AND PRESSURE SENSOR	1
7	02.DLJ.Q1400416	Q1400416	HEXAGON HEAD BOLT	1
8	02.DLJ.372-1008013	372-1008013	AIR INTAKE MANIFOLD	1
9	02.DLJ.Q1420645	Q1420645	HEXAGON HEAD BOLT	2
10	02.DLJ.S11-1112030	S11-1112030	OIL RAIL	1
11	02.DLJ.S11-1112010	S11-1112010	INJECTOR ASSY	3
12	02.DLJ.Q1200835F3	Q1200835F3	STUD	2
13	02.DLJ.Q1200828F3	Q1200828F3	STUD	4
14	02.DLJ.372-1008021	372-1008021	INTAKE MANIFOLD GASKET	1
15	02.DLJ.Q1200840F3	Q1200840F3	STUD	1
16	02.DLJ.372-1008041	372-1008041	INTAKE MANIFOLD FRONT BRACKET	1
17	02.DLJ.372-1008042	372-1008042	INTAKE MANIFOLD REAR BRACKET	1
18	02.DLJ.Q1840816	Q1840816	HEXAGON FLANGE BOLT	2
19	02.DLJ.Q1840820	Q1840820	HEXAGON FLANGE BOLT	2
20	02.DLJ.372-1107051	372-1107051	THROTTLE POSITION SENSOR	1

1.6 Lubricating device



Ref	ERP Code	Part No.	Part Description	Qty
1	02.DLJ.372-1012010	372-1012010	OIL FILTER	1
2	02.DLJ.372-1009130	372-1009130	OIL DIP STICK	1
3	02.DLJ.372-1009120	372-1009120	OIL DIP STICK PIPE	1
4	02.DLJ.372-1011055	372-1011055	SEAL STRIP	1
5	02.DLJ.372-1011021	372-1011021	OIL PUMP GASKET	1
6	02.DLJ.372-1011030	372-1011030	OIL PUMP ASSY	1
7	02.DLJ.Q1840825	Q1840825	BOLT	1
8	02.DLJ.Q1840855	Q1840855	BOLT (M8X55)	2
9	02.DLJ.Q1420612	Q1420612	HEXAGON HEAD BOLT	17
10	02.DLJ.372-1010017	372-1010017	OIL STRAINER WASHER	0
11	02.DLJ.Q1200616	Q1200616	STUD	2
12	02.DLJ.Q33006	Q33006	HEXAGON NUT	2
13	02.DLJ.372-1010010	372-1010010	OIL STRAINER ASSY	1
14	02.DLJ.Q1840610	Q1840610	HEXAGON FLANGE BOLT	1
15	02.DLJ.Q1840830	Q1840830	HEXAGON FLANGE BOLT	3

1.7 Cylinder head



Ref	ERP Code	Part No.	Part Description	Qty
1	02.DLJ.372-1003074	372-1003074	SPARK PLUG SLEEVE	3
2	02.DLJ.Q1400638	Q1400638	HEXAGON HEAD BOLT	17
3	02.DLJ.372-1003051	372-1003051	CYLINDER HEAD BOLT	8
4	02.DLJ.372-1003052	372-1003052	CYLINDER HEAD BOLT WASHER	8
5	02.DLJ.S11-3808013	S11-3808013	WATER TEMP SENSOR	1
6	02.DLJ.S11-1003069	S11-1003069	CAMSHAFT POSITION SENSOR	1
7	02.DLJ.Q1400816	Q1400816	HEXAGON HEAD BOLT	1
8	02.DLJ.372-1003023	372-1003023	VALVE GUIDE	12
9	02.DLJ.372-1003022	372-1003022	EXHAUST VALVE SEAT INSERT	6
10	02.DLJ.372-1003021	372-1003021	INTAKE VALVE SEAT INSERT	6
11	02.DLJ.372-1003040	372-1003040	CYLINDER HEAD GASKET	1
12	02.DLJ.372-1003202	372-1003202	FRONT TRUNNION	1
13	02.DLJ.Q1840816	Q1840816	HEXAGON FLANGE BOLT	2
14	02.DLJ.372-1003067	372-1003067	BLOCK COVER	1
15	02.DLJ.372-1003066	372-1003066	CAMSHAFT OIL SEAL	1
16	02.DLJ.372-1003010	372-1003010	CYLINDER HEAD	1
17	02.DLJ.372-1003063	372-1003063	CAMSHAFT BEARING CAP POSITION COVER	8
18	02.DLJ.S11-3808010	S11-3808010	WATER TEMP SENSOR	0
19	02.DLJ.372-1003001	372-1003001	CYLINDER HEAD ASSY	1
20	02.DLJ.372-1003024	372-1003024	BOWL SHAPE PLUG	1
21	02.DLJ.372-1003028	372-1003028	PLUG	1
22	02.DLJ.372-1003038	372-1003038	STUD	1
23	02.DLJ372-1003076	372-1003076	WATER PROOF BUSH	1

1.8 Cover-valve chamber



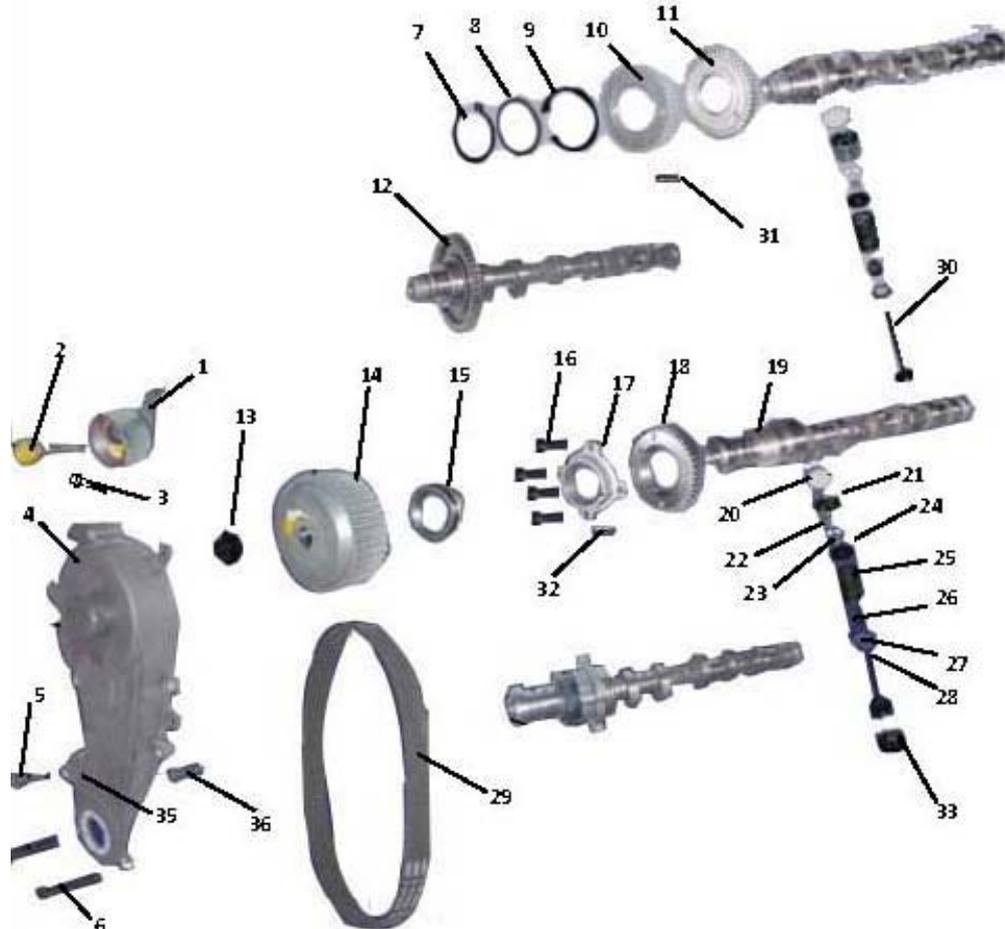
Ref	ERP Code	Part No.	Part Description	Qty
1	02.DLJ.372-1003090	372-1003090	OIL CAP	1
2	02.DLJ.Q2540616	Q2540616	SCREW	6
3	02.DLJ.372-1003075	372-1003075	ENGINE TRIMING COVER ASSY	1
4	02.DLJ.372-1003030	372-1003030	ROCKER COVER ASSY	1
5	02.DLJ.372-1003036	372-1003036	CYLINDER HEAD COVER GASKET	1
6	02.DLJ.Q1460625	Q1460625	HEXAGON HEAD BOLT	5

1.9 Oil pan



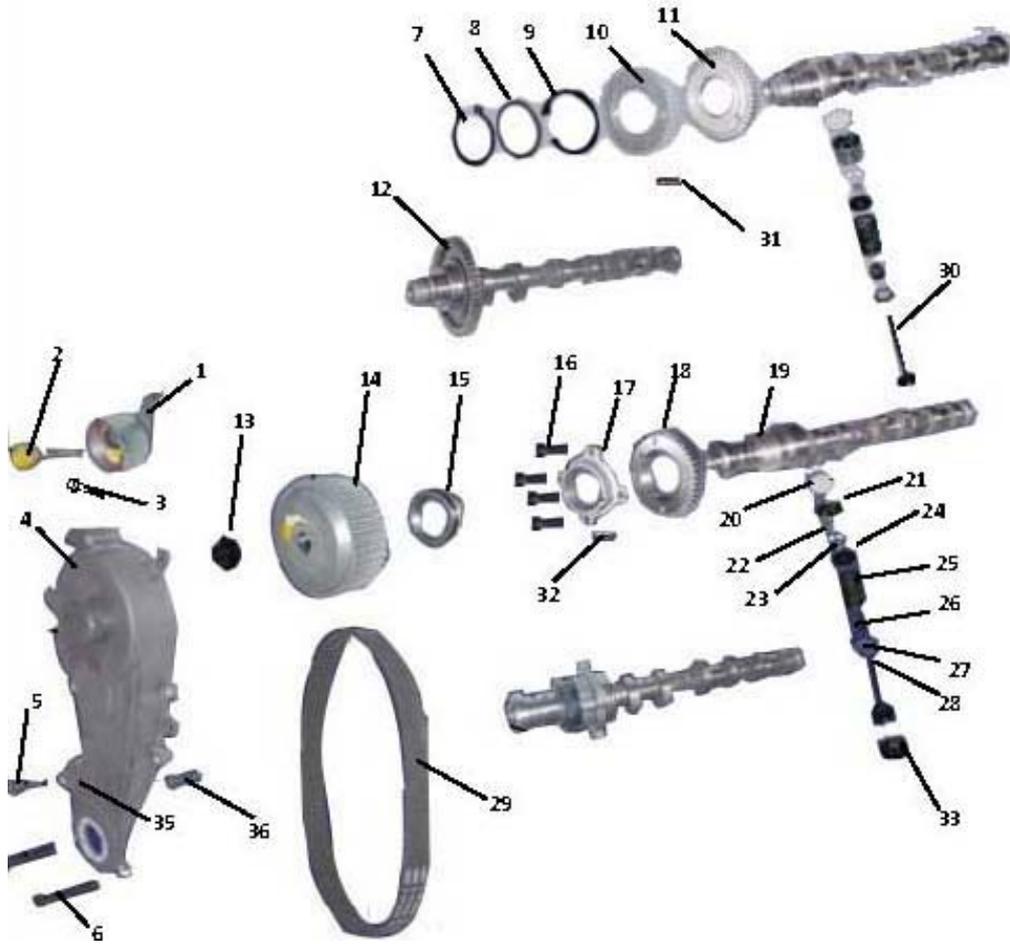
Ref	ERP Code	Part No.	Part Description	Qty
1	02.DLJ.372-1009010	372-1009010	OIL PAN ASSY	1
2	02.DLJ.Q1420612	Q1420612	HEXAGON HEAD BOLT	17
3	02.DLJ.372-1009017	372-1009017	OIL PLUG WASHER	1
4	02.DLJ.372-1009014	372-1009014	DRAIN PLUG	1

1.10 Valve mechanism



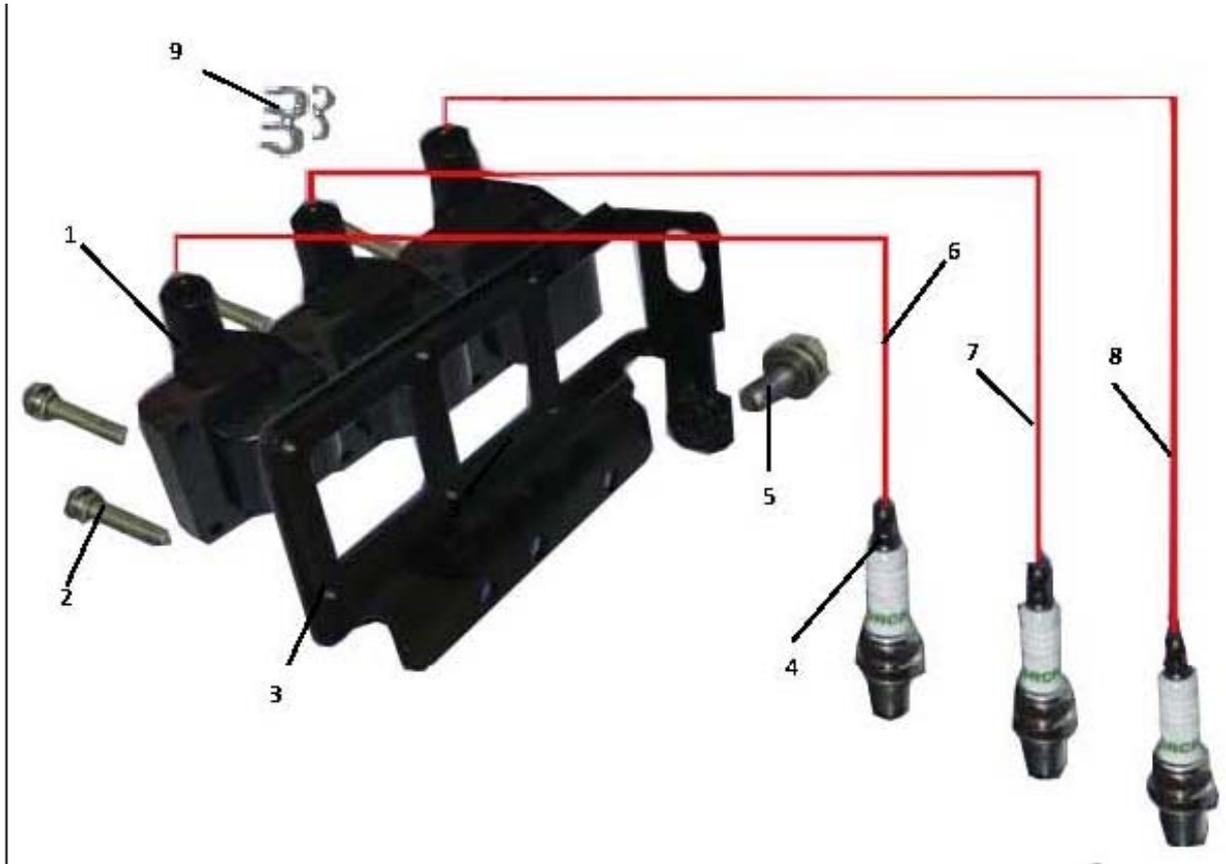
Ref	ERP Code	Part No.	Part Description	Qty
1	02.DLJ.372-1007030	372-1007030	TENSIONING PULLEY	1
2	02.DLJ.Q1401045	Q1401045	HEXAGON HEAD BOLT	1
3	02.DLJ.Q1400616	Q1400616	HEXAGON HEAD BOLT	3
4	02.DLJ.372-1007040	372-1007040	TIMING GEAR COVER	1
5	02.DLJ.Q1460625	Q1460625	HEXAGON HEAD BOLT	2
6	02.DLJ.Q1460650	Q1460650	HEXAGON HEAD BOLT	2
7	02.DLJ.Q43140	Q43140	SHIELD-SHAFT SPRING RING	1
8	02.DLJ.372-1006032	372-1006032	SADDLE FLIP WASHER	1
9	02.DLJ.372-1006031	372-1006031	DRIVE RING	1
10	02.DLJ.372-1006041	372-1006041	INTAKE CAMSHAFT SUB GEAR	1
11	02.DLJ.372-1006030	372-1006030	INTAKE CAMSHAFT MAIN GEAR	1
12	02.DLJ.372-1006020	372-1006020	INTAKE CAMSHAFT ASSY	1
13	02.DLJ.372-1006071	372-1006071	HEXAGON FLANGE BOLT	2
14	02.DLJ.372-1006066	372-1006066	TIMING BELT SPROCKET	1
15	02.DLJ.372-1006064	372-1006064	LOCK-CLUTCH HUB NUT	1
16	02.DLJ.Q2180620	Q2180620	INNER HEXGON HEAD BOLT	4
17	02.DLJ.372-1006063	372-1006063	COUPLING FLANGE	1
18	02.DLJ.372-1006062	372-1006062	TEXHAUST CAMSHAFT GEAR	1

1.10 Valve mechanism



Ref	ERP Code	Part No.	Part Description	Qty
19	02.DLJ.372-1006060	372-1006060	EXHAUST CAMSHAFT ASSY	1
20	02.DLJ.372-1007017	372-1007017	ADJUSTMENT WASHER	12
21	02.DLJ.372-1007018	372-1007018	VALVE LIFTER	12
22	02.DLJ.372-1007019	372-1007019	VALVE LOCK BLOCK	24
23	02.DLJ.372-1007021	372-1007021	EDDY SLEEVE	12
24	02.DLJ.372-1007014BA	372-1007014BA	UPPER VALVE SPRING SEAT	12
25	02.DLJ.372-1007013	372-1007013	VALVE SPRING	12
26	02.DLJ.372-1007020	372-1007020	VALVE SEAL	12
27	02.DLJ.372-1007016	372-1007016	LOWER VALVE SPRING SEAT	12
28	02.DLJ.372-1007012	372-1007012	EXHAUST VALVE	6
29	02.DLJ.372-1007081	372-1007081	TOOTHED TIMING BELT	1
30	02.DLJ.372-1007011	372-1007011	INLET VALVE	1
31	02.DLJ.372-1006042	372-1006042	GEAR PIN	1
32	02.DLJ.372-1006067	372-1006067	STOPPER PIN	1
33	02.DLJ.372-1007014	372-1007014	UPPER VALVE SPRING SEAT	1
34	02.DLJ.Q673B155	Q673B155	CLAMP	1
35	02.DLJ.472-1007042	472-1007042	LOWER TIMING GEAR COVER	1
36	02.DLJ.480-1011062	480-1011062	BOLT	1

1.11 Ignition device



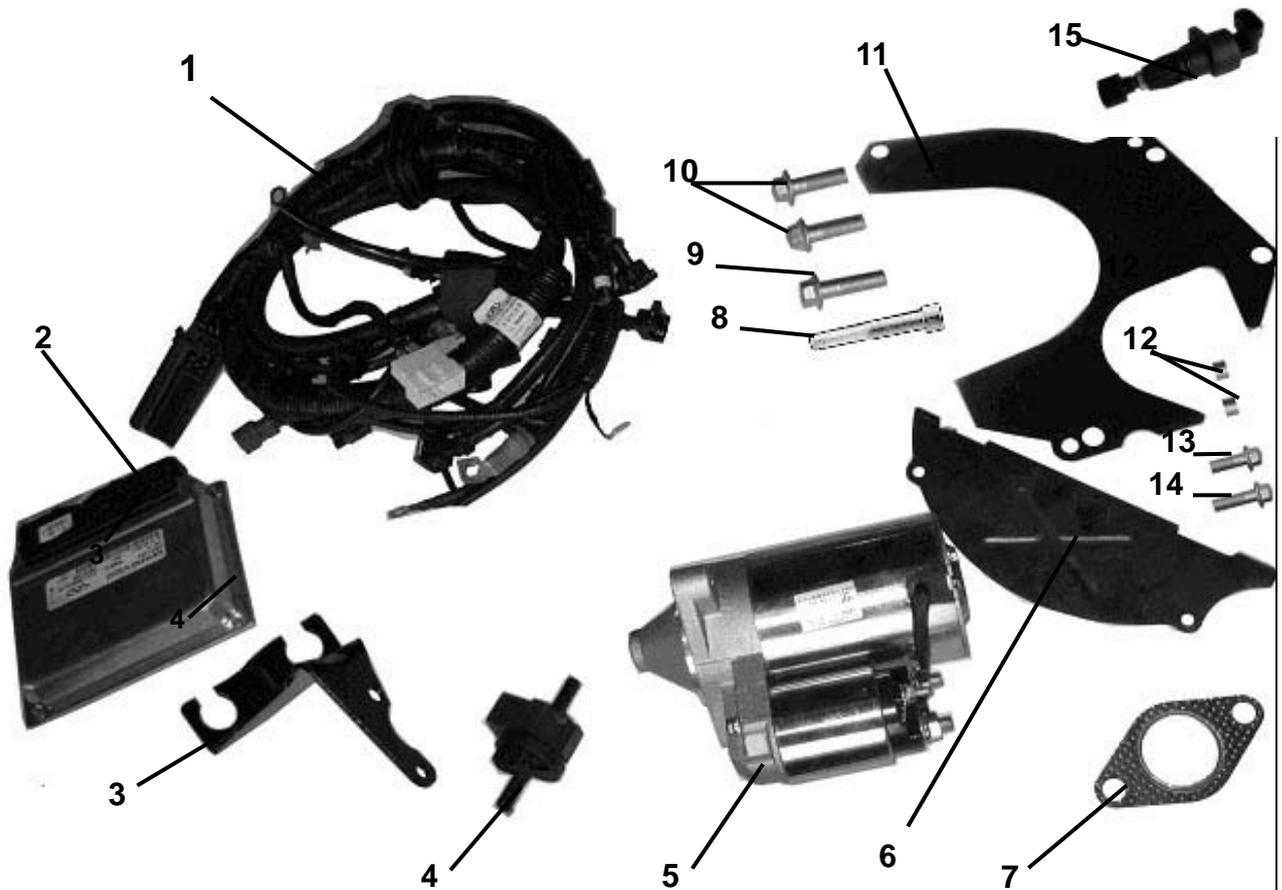
Ref	ERP Code	Part No.	Part Description	Qty
1	02.DLJ.S11-3705110JA	S11-3705110JA	IGNITION COIL	3
2	02.DLJ.Q2320525	Q2320525	SCREW AND WASHER UNIT	6
3	02.DLJ.S11-3705001	S11-3705001	IGNITION COIL BRACKET	1
4	02.DLJ.S11-3707100	S11-3707100	SPARK PLUG ASSY	3
5	02.DLJ.Q1460820	Q1460820	HEXAGON HEAD BOLT	1
6	02.DLJ.S11-3707040	S11-3707040	HI.TENSION CORD NO.3	1
7	02.DLJ.S11-3707030	S11-3707030	HI.TENSION CORD NO.2	1
8	02.S800.04.01.05	S800.04.01.05.00-R2	HI.TENSION CORD NO.1	1
9	02.DLJ.S11-3724183	S11-3724183	CLIP	0

1.12 Piston and connecting rod device



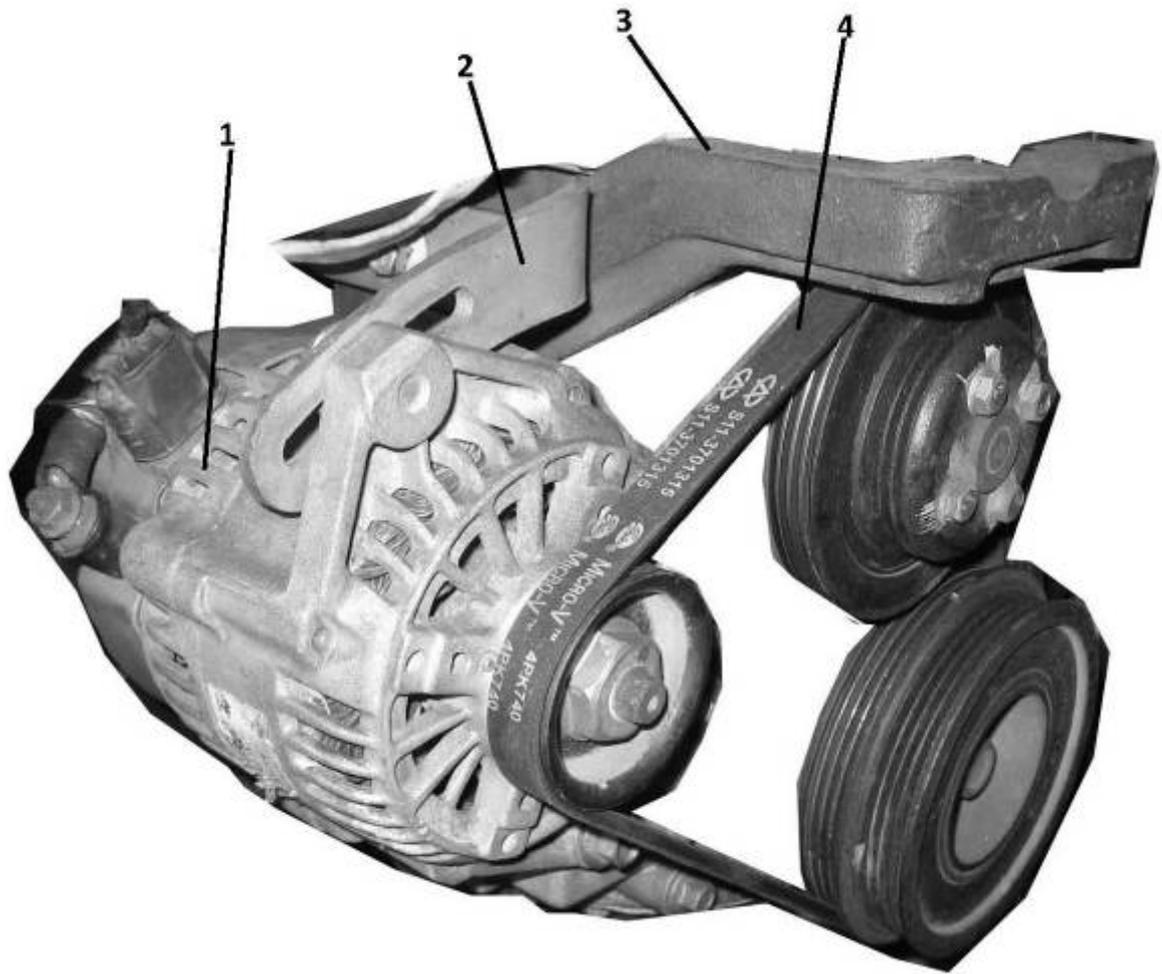
Ref	ERP Code	Part No.	Part Description	Qty
1	02.DLJ.372-1DE1004030	372-1DE1004030	PISTON RING ASSY	1
2	02.DLJ.372-1004031	372-1004031	PISTON PIN	3
3	02.DLJ.372-1004021	372-1004021	PISTON	3
4	02.DLJ.372-1004110	372-1004110	CONNECTING ROD ASSY	3
5	02.DLJ.372-1DF1004110	372-1DF1004110	CONNECTING ROD BEARING	6

1.13 Other accessory 1



Ref	ERP Code	Part No.	Part Description	Qty
1	02.DLJ.S11-3724180CA	S11-3724180CA	Engine Harness	1
2	02.DLJ. S11-BJ3605010TA	S11-BJ3605010TA	renovated ECU	1
3	02. SV1100.05.02.01	SV1100.05.02.01.00	Shifter Bracket	1
4	02.DLJ.S11-1206211	S11-1206211	carbon can PCV	1
5	02.DLJ.S11-3708110BA	S11-3708110BA	Starter	1
6	02.DLJ.S11-1700103	S11-1700103	lower Steel cushion	1
7	02.DLJ.S11-1200011CA	S11-1200011CA	Single Exhaust Gasket	1
8	02.DLJ.Q1841245	Q1841245	Hex socket head bolt M12x45	1
9	02.DLJ.Q218B1245	Q218B1245	Bolt 12x45	1
10	02.DLJ.Q1841240	Q1841240	Bolt 12x50	2
11	02.DLJ.372-1002030	372-1002030	Upper steel cushion	1
12	02.DLJ.S11-3708111	S11-3708111	locating dowel	2
13	02.DLJ.Q1840845	Q1840845	Bolt 8x45	2
14	02.DLJ.Q1840850	Q1840850	Bolt 8x50	1
15	02.DLJ.S11-3802020	S11-3802020	Electric odometer sensor assy	1

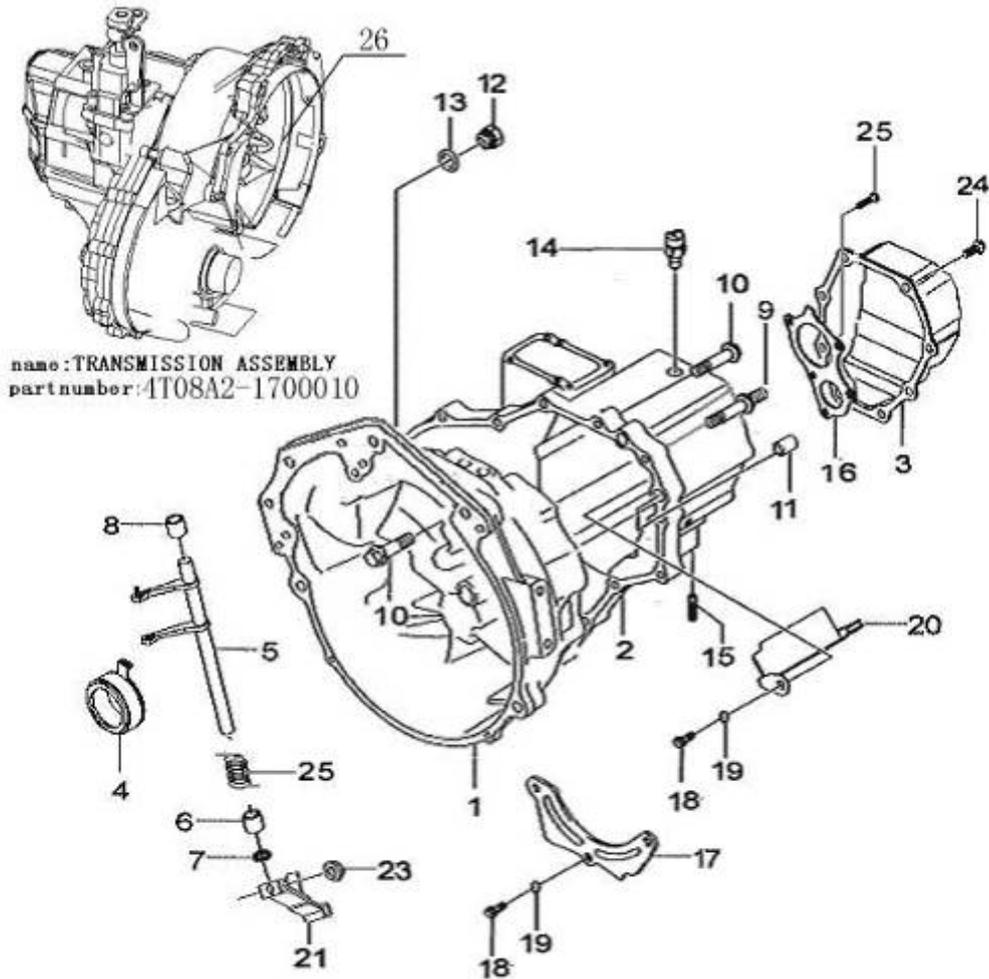
1.14 Other accessory 2



Ref	ERP Code	Part No.	Part Description	Qty
1	02.DLJ.S11-3701110BB	S11-3701110BB	Alternator	1
2	02.DLJ.S11-3701211BA	S11-3701211BA	Alternator bracket	1
3	02.DLJ.S11-1001415BA	S11-1001415BA	Rear bracket	1
4	02.DLJ.S11-3701315	S11-3701315	V-ribbed belt	1

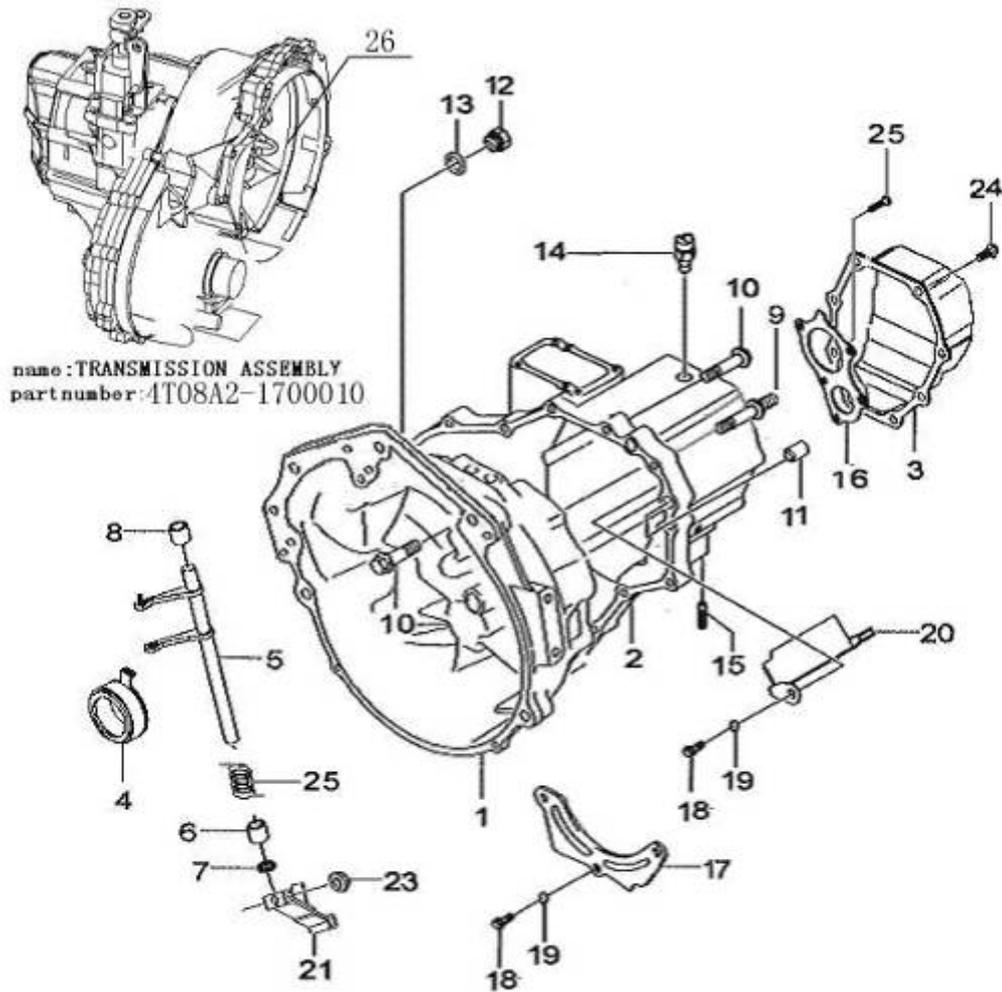
2. 4T08A2 TRANSSMISSION ILLUSTRATION

1.CASE&ACCESSORY



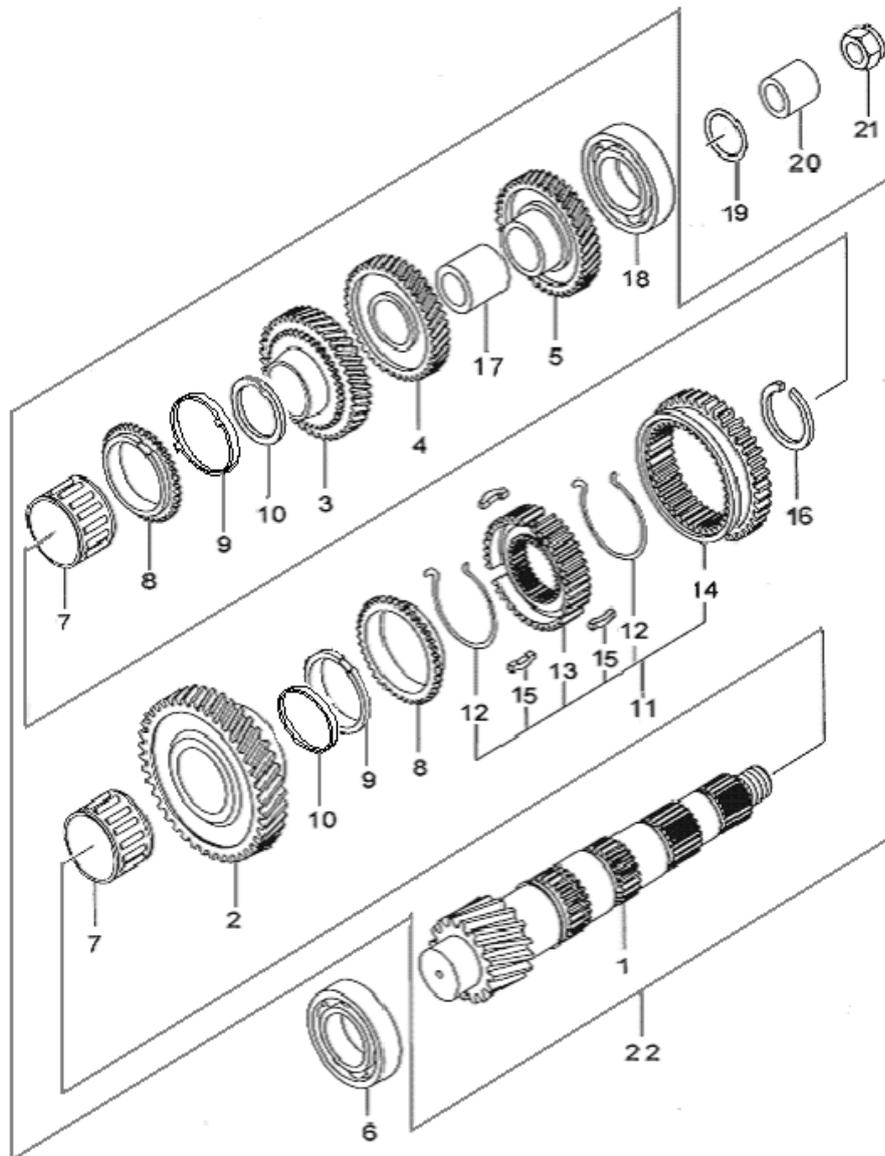
No	ERP CODE	Code name	Description	Qty
1	02.DLJ.QR512-1701101	QR512-1701101	CASE.CLUTCH	1
2	02.DLJ.4T08A1-1701111	4T08A1-1701111	CASE.TRANSMISSION	1
3	02.DLJ.5T07-1701020	5T07-1701020	SIDE COVER	1
4	02.DLJ.5T07-1702010	5T07-1702010	DECLUTCH BEARING	1
5	02.DLJ.5T07-1702020A	5T07-1702020A	DECLUTCH FORK	1
6	02.DLJ.5T07-1702004	5T07-1702004	SLEEVE.CLUTCH FORK 2	1
7	02.DLJ.5T07-1702030	5T07-1702030	SEAL.CLUTCH FORK	2
8	02.DLJ.5T07-1702001	5T07-1702001	SLEEVE.CLUTCH FORK 1	1
9	02.DLJ.QR512-1701103	QR512-1701103	DOUBLE-SCREW ROD	2
10	02.DLJ.GB/T5789-1986	GB/T5789-1986	BOLT AM8x40	12
11	02.DLJ.5T07-1701001	5T07-1701001	LOCATING PIN	2
12	02.DLJ.5T07-1701002	5T07-1701002	PLUG SCREW.OIL	1
13	02.DLJ.5T07-1701003	5T07-1701003	WASHER.PLUG SCREW.OIL	2

1.CASE&ACCESSORY



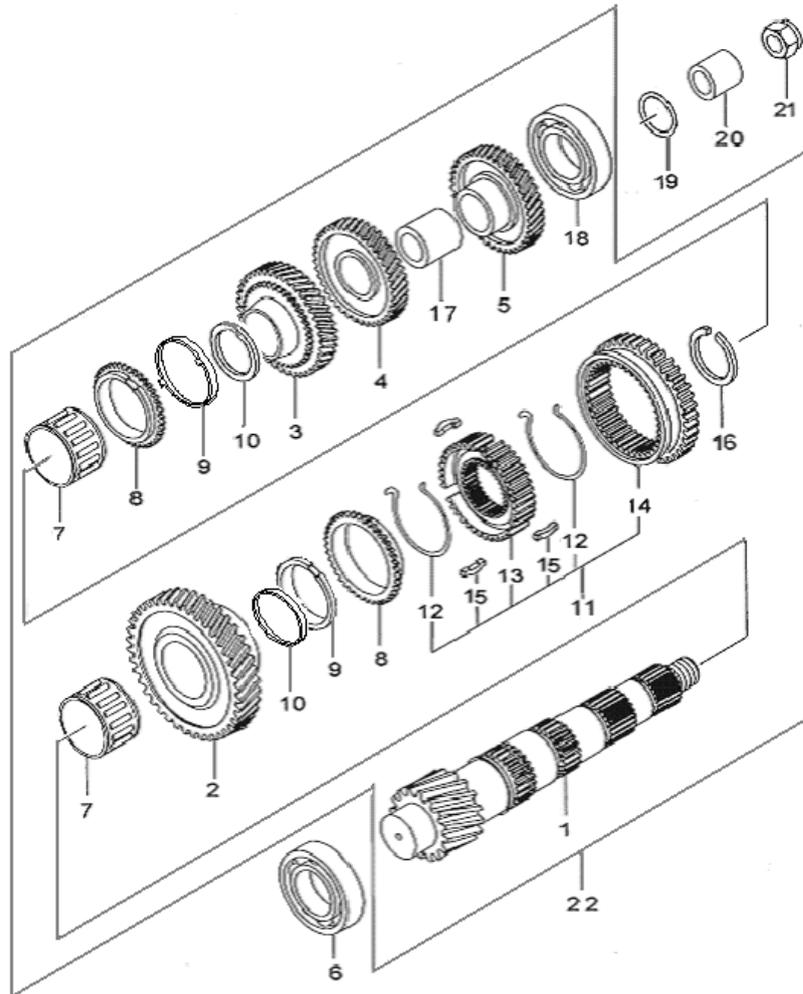
No	ERP CODE	Code name	Description	Qty
14	02.DLJ.5T07-3729010	5T07-3729010	SWITCH.BACK-UP LIGHT	1
15	02.DLJ.5T07-1701058A	5T07-1701058A	DOUBLE-SCREW ROD	1
16	02.DLJ.5T07-1701009	5T07-1701009	STOP PLATE.BEARING	1
17	02.DLJ.5T07-1701004	5T07-1701004	OIL-STOP PLATE	1
18	02.DLJ.GB/T5789-1986	GB/T5789-1986	AM6×12/BOLT AM6X12	2
19	02.DLJ.GB/T7246-1987	GB/T7246-1987	6/WASHER 6	4
20	02.DLJ.5T07-1701400	5T07-1701400	OIL GROOVE ASSY	1
21	02.DLJ.5T07-1702080A	5T07-1702080A	ROCKER.CLUTCH	1
22	02.DLJ.GB/T5789-1986	GB/T5789-1986	AM8×35/BOLT AM8X35	1
23	02.DLJ.GB/T6177-2000	GB/T6177-2000	NUT M8	1
24	02.DLJ.5T07-1701603	5T07-1701603	BOLT.SIDE COVER	8
25	02.DLJ.QR512-1602113	QR512-1602113	RELEASE SPRING.DECLUTCH	1
26	02.DLJ.4T08A1-1700010	4T08A1-1700010	TRANSMISSION assy	1

2.COUNTERSHAFT



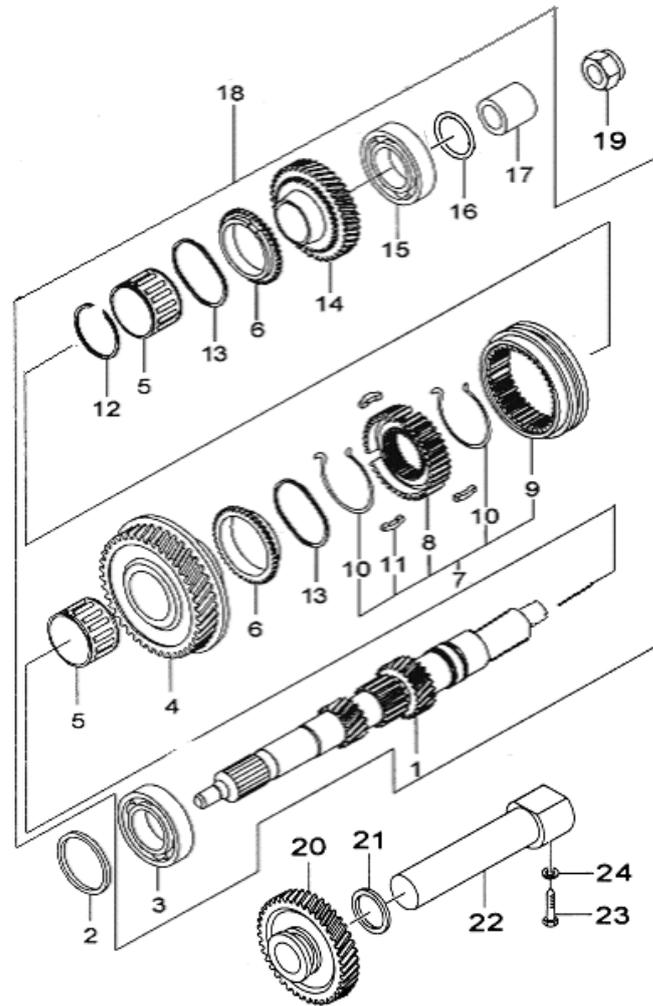
No	ERP CODE	Code name	Description	Qty
1	02.DLJ.4T08A-1701401	4T08A-1701401	COUNTERSHAFT	1
2	02.DLJ.QR512-1701410	QR512-1701410	DRIVEN GEAR ASSY.FIRST GEAR	1
3	02.DLJ.4T08A1-1701420	4T08A1-1701420	DRIVEN GEAR ASSY.SECOND GEAR	1
4	02.DLJ.4T08A1-1701441	4T08A1-1701441	DRIVEN GEAR.THIRD GEAR	1
5	02.DLJ.4T08A1-1701461	4T08A1-1701461	DRIVEN GEAR.FOURTH GEAR	1
6	02.DLJ.5T07-1701610	5T07-1701610	BEARING.OUTPUT SHAFT.FRONT	1
7	02.DLJ.5T07-1701240	5T07-1701240	NEEDLE BEARING.1ST GEAR&2ND GEAR	2
8	02.DLJ.QR512-1701439	QR512-1701439	OUTER RING.SYNCHRONIZER.1ST GEAR&2ND GEAR	2
9	02.DLJ.QR512-1701406	QR512-1701406	MID RING.SYNCHRONIZER.1ST GEAR&2ND GEAR	2
10	02.DLJ.QR512-1701435	QR512-1701435	INNER RING.SYNCHRONIZER.1ST GEAR&2ND GEAR	2
11	02.DLJ.QR512-1701430	QR512-1701430	SYNCHRONIZER.1ST GEAR&2ND GEAR	1

2.COUNTERSHAFT



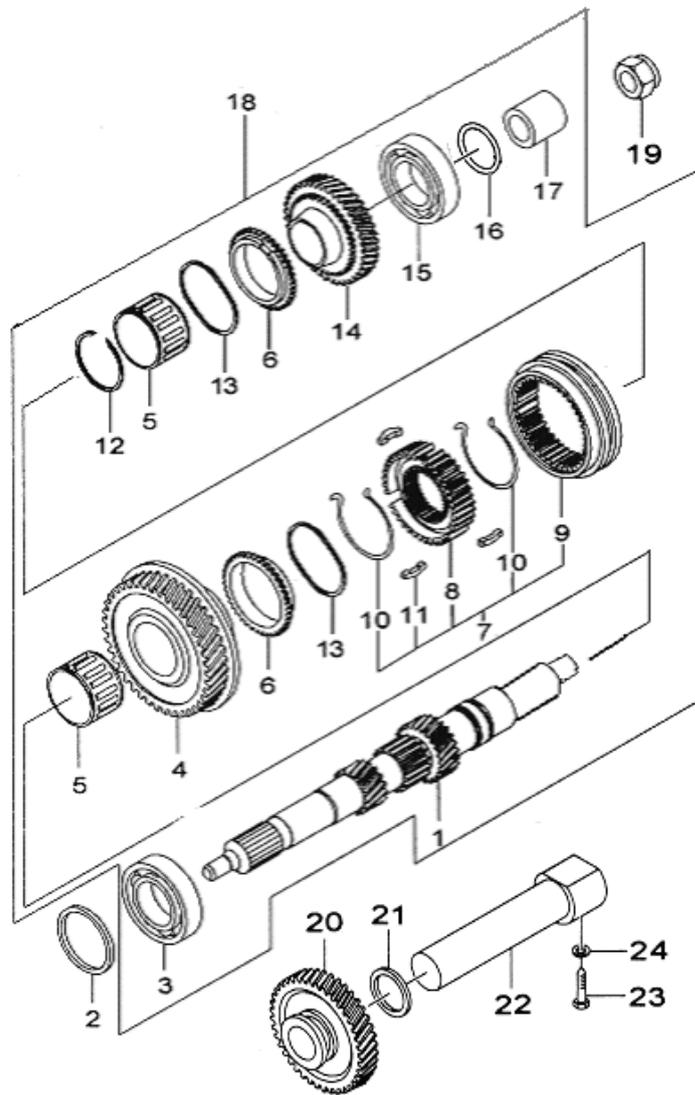
No	ERP CODE	Code name	Description	Quantity
12	02.DLJ.QR512-1701433	QR512-1701433	SPRING.SYNCHRONIZER.1ST GEAR&2ND GEAR	2
13	02.DLJ.QR512-1701434	QR512-1701434	GEAR-HUB.SYNCHRONIZER.1ST GEAR&2ND GEAR	1
14	02.DLJ.QR512-1701431	QR512-1701431	GEAR-SLEEVE.SYNCHRONIZER.1ST GEAR&2ND GEAR	1
15	02.DLJ.QR512-1701432	QR512-1701432	GUIDE BLOCK.SYNCHRONIZER.1ST GEAR&2ND GEAR	3
16	02.DLJ.5T07-1701205	5T07-1701205	RETAINER.SYNCHRONIZER.1ST GEAR&2ND GEAR	1
17	02.DLJ.5T07-1701202	5T07-1701202	SPACER.3RD GEAR&4TH GEAR	1
18	02.DLJ.5T07-1701250	5T07-1701250	REAR BEARING.OUTPUT SHAFT	1
19	02.DLJ.QR512-1701187	QR512-1701187	ADJUSTING WASHER. REAR BEARING.OUTPUT SHAFT	Demand
20	02.DLJ.4T08A-1701402	4T08A-1701402	SLEEVE.COUNTERSHAFT	1
21	02.DLJ.MQC4-1701219	MQC4-1701219	NUT.COUNTERSHAFT	1
22	02.DLJ.4T08A1-1701400	4T08A1-1701400	COUNTERSHAFT ASSY	1

3.INPUT SHAFT ASSY



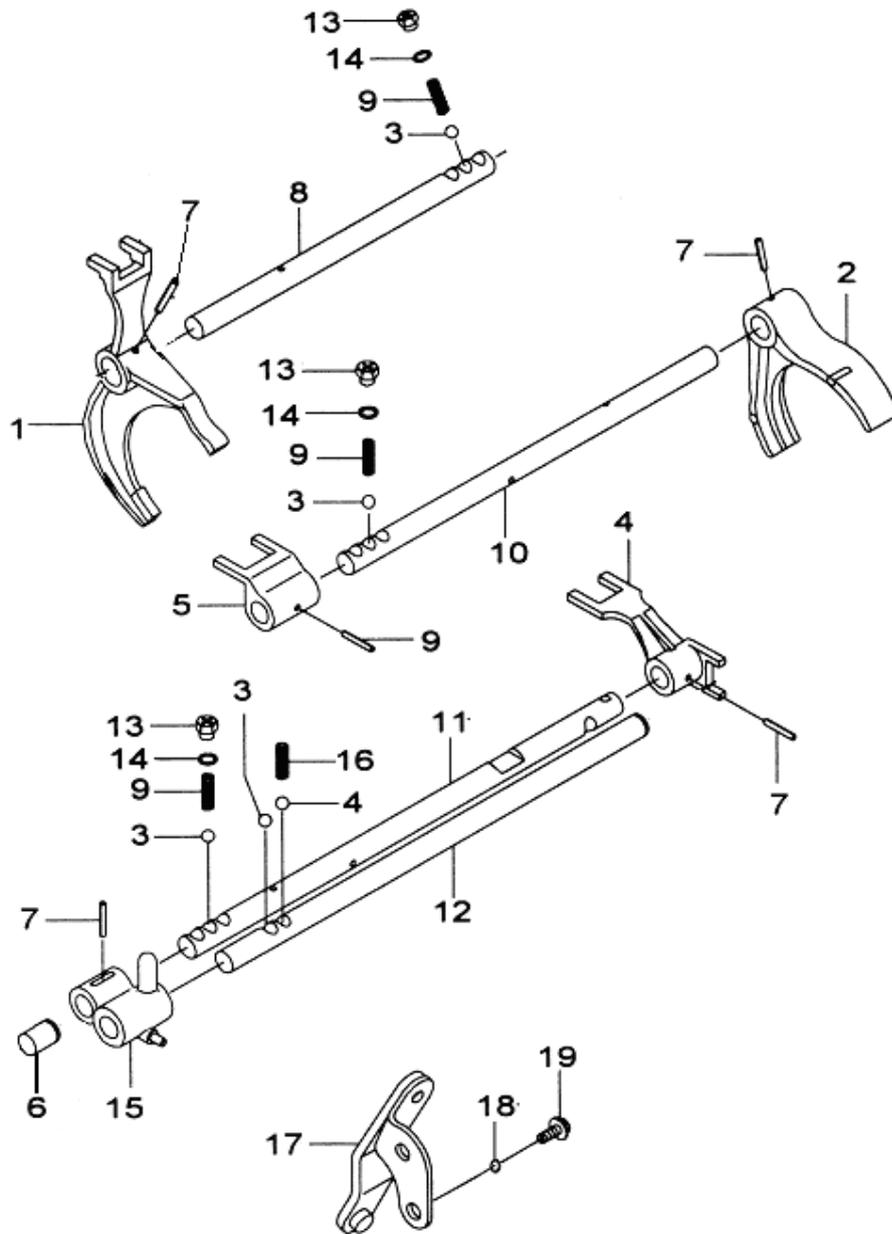
No	ERP CODE	Code name	Description	Qty
1	02.DLJ.4T08A1-1701201	4T08A1-1701201	INPUT SHAFT	1
2	02.DLJ.5T07-1701080	5T07-1701080	SEAL.INPUT SHAFT	1
3	02.DLJ.4T08-1701130	4T08-1701130	BEARING 6204/YA/P63	1
4	02.DLJ.4T08A1-1701240	4T08A1-1701240	DRIVE GEAR ASSY.3RD GEAR	1
5	02.DLJ.5T07-1701150	5T07-1701150	NEEDLE BEARING.3RD GEAR&4TH GEAR	2
6	02.DLJ.QR512-1701257	QR512-1701257	RING.SYNCHRONIZER.3RD GEAR&4TH GEAR&5TH GEAR	2
7	02.DLJ.QR512-1701250	QR512-1701250	SYNCHRONIZER ASSY.3RD GEAR&4TH GEAR	1
8	02.DLJ.QR512-1701252	QR512-1701252	GEAR-HUB.SYNCHRONIZER. 3RD GEAR&4TH GEAR	1
9	02.DLJ.QR512-1701251	QR512-1701251	GEAR-SLEEVE.SYNCHRONIZER. 3RD GEAR&4TH GEAR	1
10	02.DLJ.QR512-1701254	QR512-1701254	SPRING.SYNCHRONIZER.3RD GEAR&4TH GEAR&5TH GEAR	1
11	02.DLJ.QR512-1701253	QR512-1701253	GUIDE BLOCK.SYNCHRONIZER. 3RD GEAR&4TH GEAR	3
12	02.DLJ.5T07-1701103	5T07-1701103	RETAINER.SYNCHRONIZER. 3RD GEAR&4TH GEAR	1

3.INPUT SHAFT ASSY



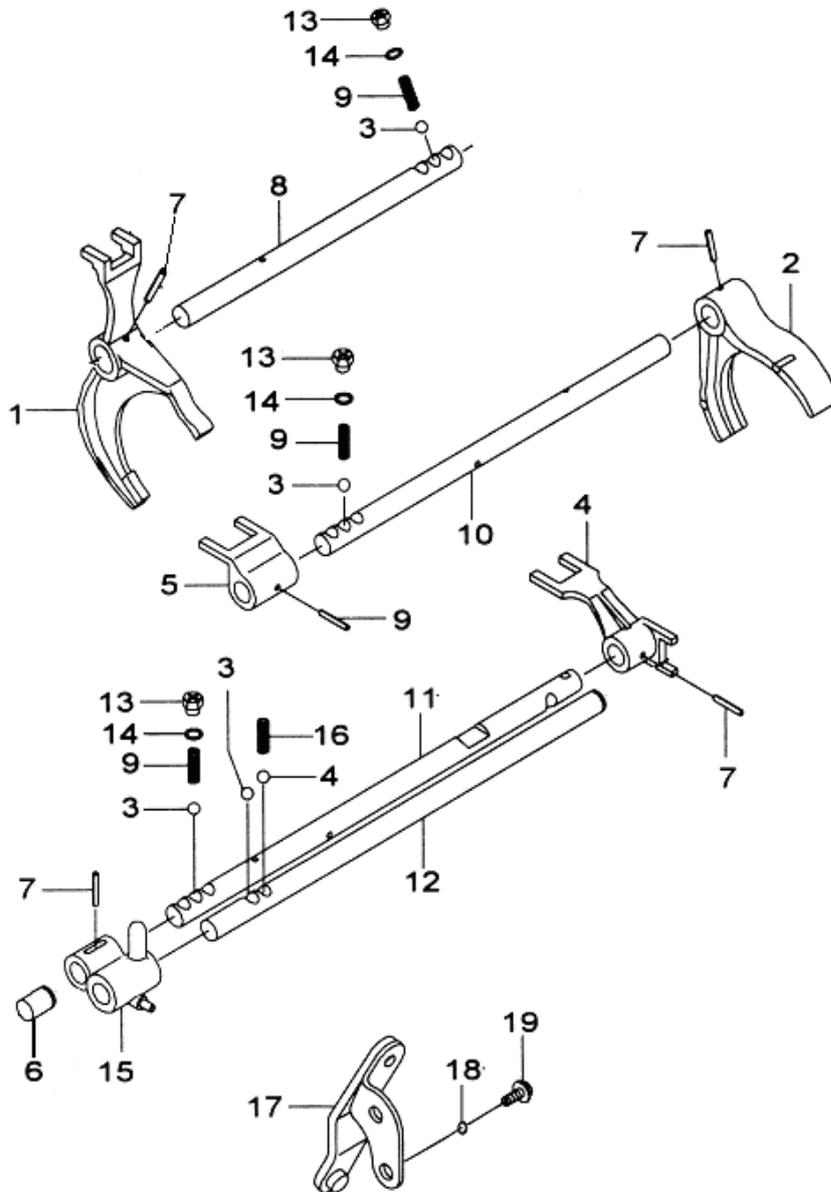
No	ERP CODE	Code name	Description	Qty
13	02.DLJ.QR512-1701258	QR512-1701258	WAVEFORM RING.SYNCHRONIZER WASHER	2
14	02.DLJ.4T08A1-1701260	4T08A1-1701260	DRIVING GEAR ASSY.4TH GEAR	1
15	02.DLJ.5T07-1701110	5T07-1701110	BACK BEARING/INPUT SHAFT	1
16	02.DLJ.QR512-1701287	QR512-1701287	ADJUSTING WASHER. BACK BEARING/INPUT SHAFT	1
17	02.DLJ.4T08A-1701202	4T08A-1701202	SLEEVE.INPUT SHAFT	1
18	02.DLJ.4T08A1-1701200	4T08A1-1701200	INPUT SHAFT ASSY	1
19	02.DLJ.QR512-1701298	QR512-1701298	NUT.SYNCHRONIZER.5TH GEAR	1
20	02.DLJ.QR512-1701710	QR512-1701710	IDLE GEAR ASSY	1
21	02.DLJ.5T07-1701053	5T07-1701053	RETAINER.REVERSING IDLE GEAR	1
22	02.DLJ.5T07-1701061A	5T07-1701061A	SHAFT.REVERSING IDLE GEAR	1
23	02.DLJ.5T07-1701057A	5T07-1701057A	BOLT.REVERSING IDLE GEAR	1
24	02.DLJ.5T07-1701052	5T07-1701052	WAHSHER. REVERSE-GREAR SHAFT	1

4.SHIFT FORK& SHIFT- FORK SHAFT



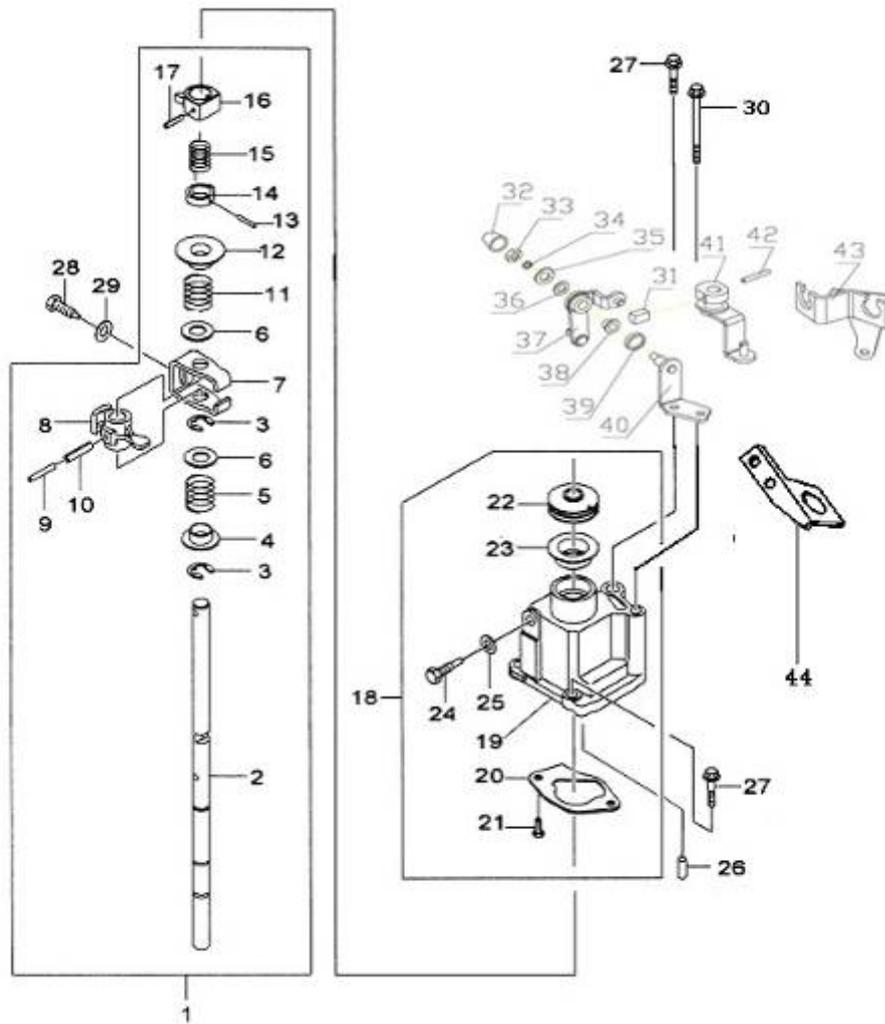
No	ERP CODE	Code name	Description	Qty
1	02.DLJ.QR512-1702311	QR512-1702311	SHIFT FORK.1ST GEAR&2ND GEAR	1
2	02.DLJ.5T07-1702041A	5T07-1702041A	SHIFT FORK.3RD GEAR&4TH GEAR	1
3	02.DLJ.GB/T308-2002	GB/T308-2002	STELL BALL 7.9375	6
4	02.DLJ.5T07-1702042A	5T07-1702042A	SHIFT FORK.5TH GEAR	1
5	02.DLJ.5T07-1702061A	5T07-1702061A	SHIFT FORK.3RD GEAR&4TH GEAR	1
6	02.DLJ.4T08A-1702001	4T08A-1702001	STOP BLOCK	1
7	02.DLJ.QR512-1702231	QR512-1702231	PIN 4.5X20	1
8	02.DLJ.QR512-1702411	QR512-1702411	SHIFT-FORK SHAFT.1ST GEAR&2ND GEAR	1
9	02.DLJ.5T07-1702067	5T07-1702067	SPRING.SHIFT SHAFT	3

4.SHIFT FORK& SHIFT- FORK SHAFT



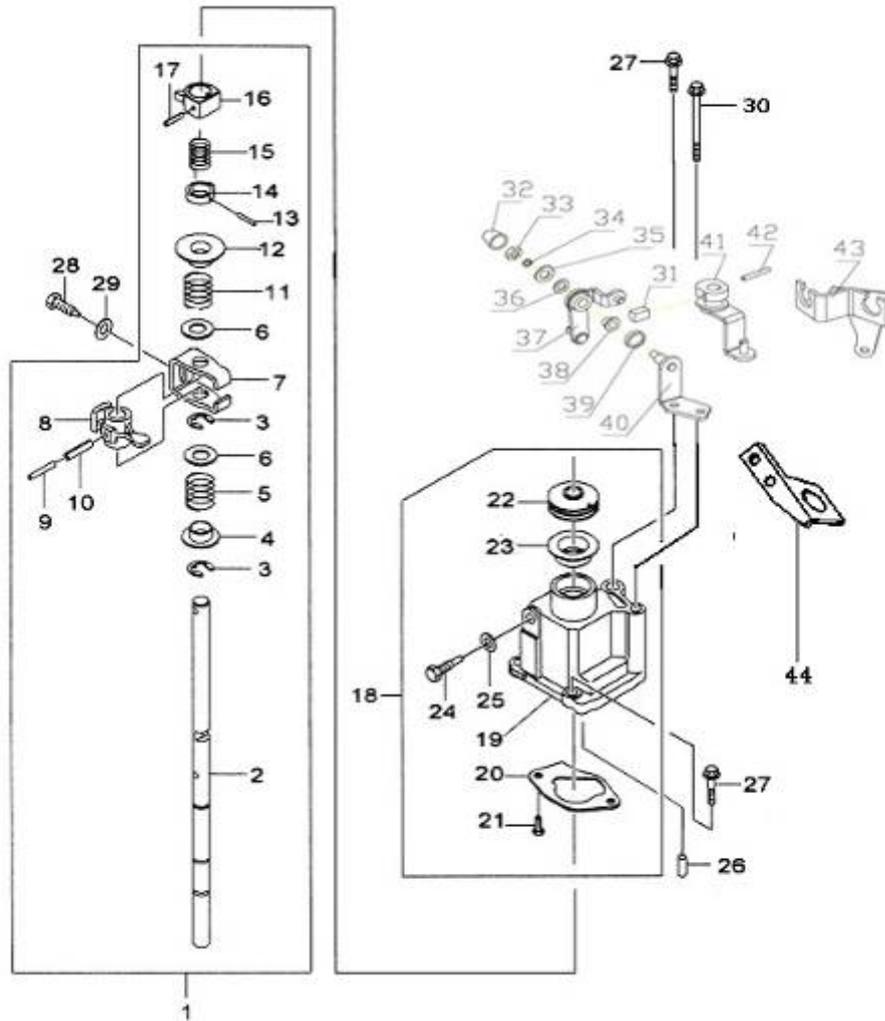
No	ERP CODE	Code name	Description	Qty
10	02.DLJ.QR512-1701421	QR512-1701421	SHIFT SHAFT.3RD GEAR&4TH GEAR	1
11	02.DLJ.QR512-1702431	QR512-1702431	SHAFT. SHIFT FORK.5TH GEAR	1
12	02.DLJ.QR512-1702441	QR512-1702441	SHAFT. SHIFT FORK.REVERSE GEAR	1
13	02.DLJ.5T07-1702234	5T07-1702234	SCREW PLUG.SHIFT-FORK SHAFT	3
14	02.DLJ.5T07-1702233	5T07-1702233	WASHER. SCREW PLUG.SHIFT-FORK SHAFT	3
15	02.DLJ.QR512-1702341	QR512-1702341	SHIFT-FORK PIN.REVERSE GEAR	1
16	02.DLJ.5T07-1702068	5T07-1702068	SPRING.SHIFT BLOCK	1
17	02.DLJ.5T07-1702050A	5T07-1702050A	SHIFT ARM ASSY	1
18	02.DLJ.GB/T93-1987 8	GB/T93-1987	WASHER 8	2
19	02.DLJ.5T07-1702232A	5T07-1702232A	BOLT.SHIFT ARM	2

5.SHIFT CONTROL MACHANISM



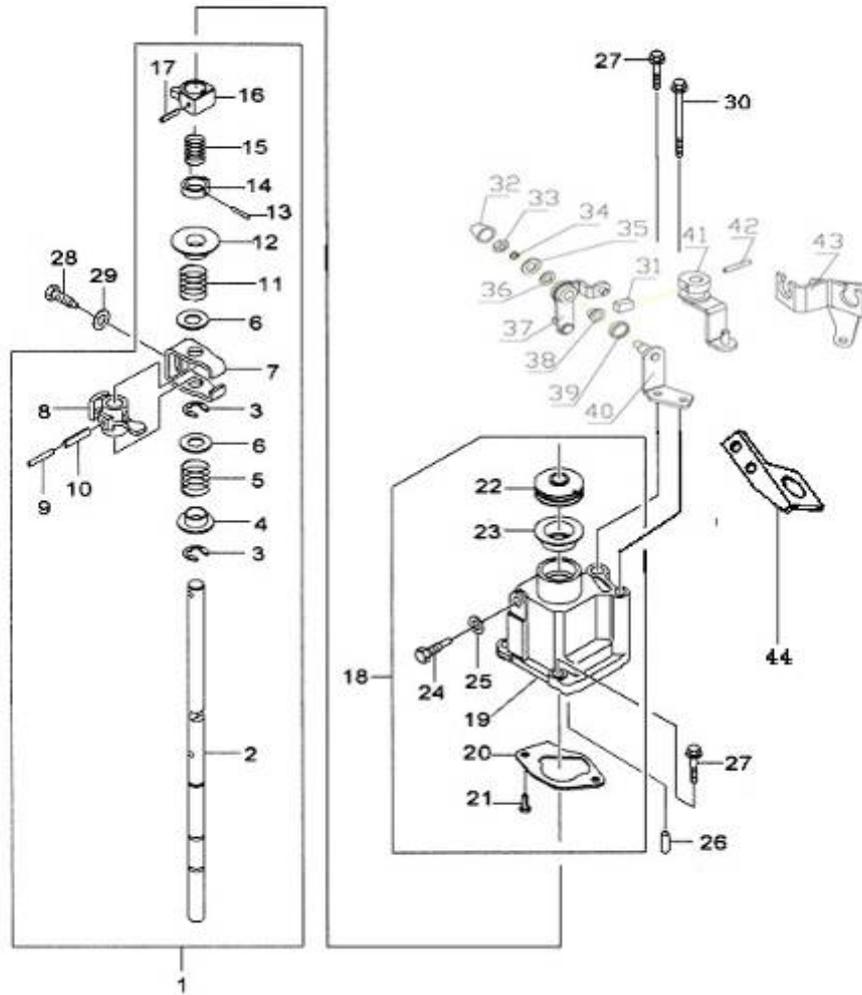
No	ERP CODE	Code name	Description	Qty
1	02.DLJ.5T07-1702100A	5T07-1702100A	SHIFT-SELECT SHAFT ASSY	1
2	02.DLJ.5T07-1702101A	5T07-1702101A	SHIFT-SELECTING SHAFT	1
3	02.DLJ.QR512-1702214	QR512-1702214	SNAP RING.STOP PLATE.SHIFT INTERLOCK	3
4	02.DLJ.5T07-1702102	5T07-1702102	RELEASE-SPRING SEAT.1ST GEAR&2ND GEAR	1
5	02.DLJ.5T07-1702103	5T07-1702103	RELEASE-SPRING.1ST GEAR&2ND GEAR	1
6	02.DLJ.5T07-1702104	5T07-1702104	SPRING-STOP PLATE	2
7	02.DLJ.5T07-1702107A	5T07-1702107A	STOP PLATE.SHIFT INTERLOCK	1
8	02.DLJ.5T07-1702105A	5T07-1702105A	SHIFT-SELECT ARM.	1
9	02.DLJ.QR512-1702113	QR512-1702113	SPRING PIN 3.5X28	1
10	02.DLJ.5T07-1702106	5T07-1702106	PIN.SHIFT-SELECT ARM.	1
11	02.DLJ.5T07-1702114A	5T07-1702114A	RELEASE-SPRING.5TH GEAR&REVERSE GEAR	1
12	02.DLJ.5T07-1702112	5T07-1702112	RELEASE-SPRING SEAT.5TH GEAR&REVERSE GEAR	1
13	02.DLJ.GB/T879,1-2000	GB/T879.1-2000	PIN 3X22	1
14	02.DLJ.5T07-1702108A	5T07-1702108A	SPRING SEAT.REVERSE GEAR	1

5.SHIFT CONTROL MACHANISM



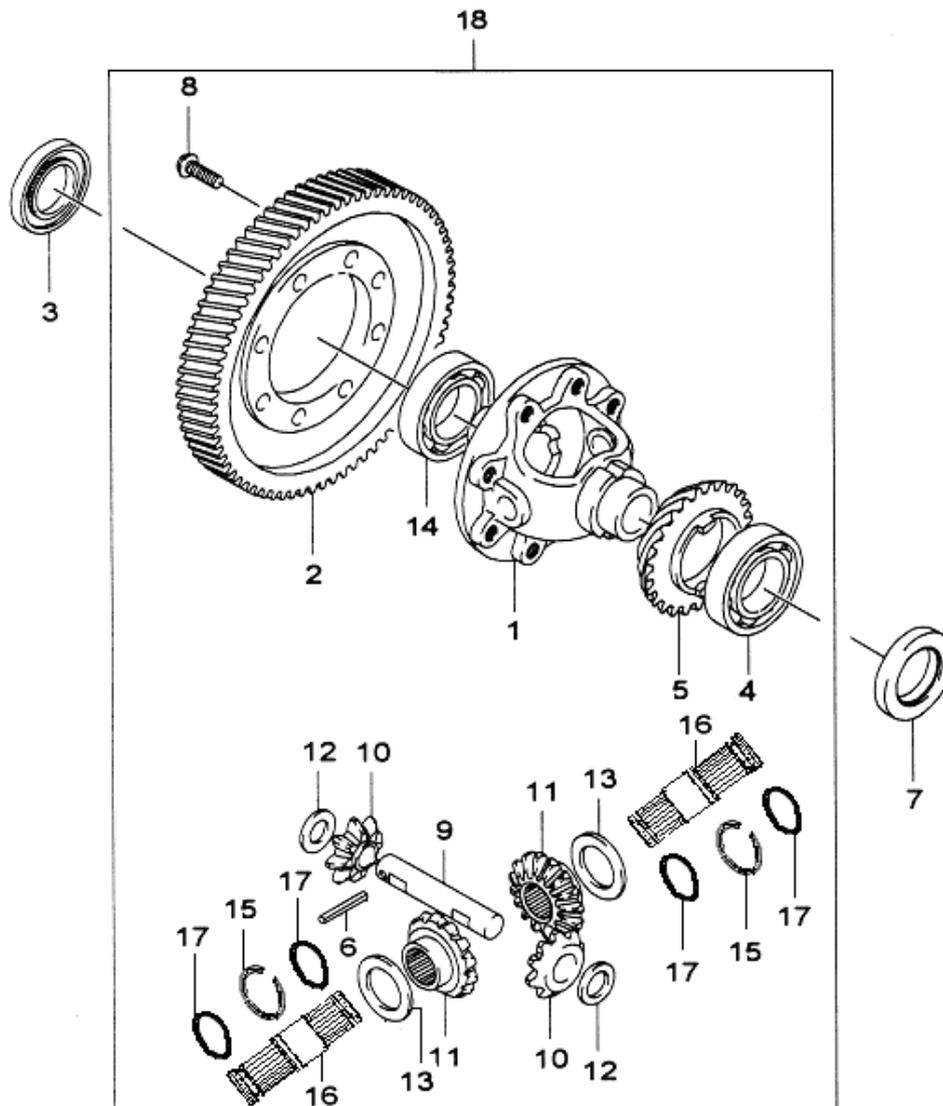
No	ERP CODE	Code name	Description	Qty
15	02.DLJ.5T07-1702109A	5T07-1702109A	LIMITING SPRING.REVERSE GEAR	1
16	02.DLJ.QR512-1702111A	QR512-1702111A	LIMITING CAM.REVERSE GEAR	1
17	02.DLJ.GB/T879,1-2000	GB/T879.1-2000	PIN 5X22	1
18	02.DLJ.5T07-1702070A	5T07-1702070A	GUIDE CASE ASSY. SHIFT-SELECT SHAFT	1
19	02.DLJ.5T07-1702071A	5T07-1702071A	GUIDE CASE. SHIFT-SELECT SHAFT	1
20	02.DLJ.5T07-1702072	5T07-1702072	STOP PLATE.RELEASE SPRING.5TH@REVERSE	1
21	02.DLJ.GB/T5789-1986	GB/T5789-1986	BOLT AM6X12	2
22	02.DLJ.QR512-1702227	QR512-1702227	OIL SEAL.SHIFT-SELECT SHAFT	1
23	02.DLJ.5T07-1702062	5T07-1702062	ANTI-DUST COVER. SHIFT-SELECT SHAFT	1
24	02.DLJ.5T07-1702073	5T07-1702073	LIMITING BOLT.REVERSE GEAR	1
25	02.DLJ.QR512-1702229	QR512-1702229	WASHER.LIMITING BOLT.REVERSE GEAR	1
26	02.DLJ.GB/T119-2000	GB/T119-2000	PIN B 6X12	2
27	02.DLJ.GB/T5789-1986	GB/T5789-1986	BOLT AM 8X25	4
28	02.DLJ.5T07-1702065A	5T07-1702065A	LIMITING BOLT.SHIFT	1

5.SHIFT CONTROL MACHANISM



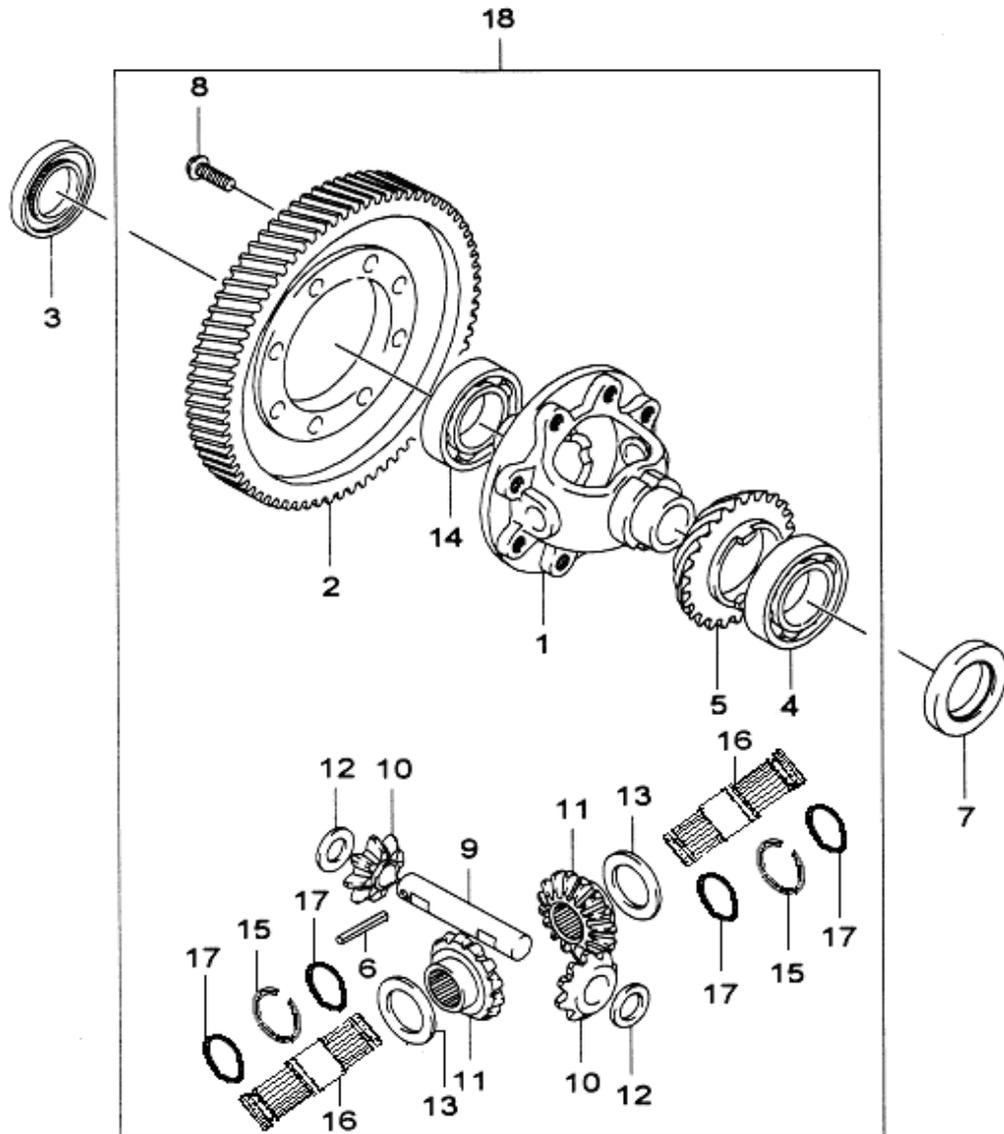
No	ERP CODE	Code name	Description	Qty
29	02.DLJ.QR512-1702229	QR512-1702229	WASHER.STOP SCREW.REVERSE GEAR	1
30	02.DLJ.GB/T5789-1986	GB/T5789-1986	BOLT AM 8X80	1
31	02.DLJ.5T07-1702063	5T07-1702063	PUSHING BLOCK.SHIFT	1
32	02.DLJ.5T07-1702062	5T07-1702062	ANTI-DUST COVER.SHIFT-SELECT SHAFT	1
33	03.02.6170-M8/05	6170-M8	NUT M8	1
34	03.05.93-Φ8/05	93-Φ8	Spring washer 8	1
35	02.DLJ.5T07-1702046	5T07-1702046	BIG WASHER.SHIFT ARM	1
36	02.DLJ.5T07-1702045	5T07-1702045	SMALL WASHER.SHIFT ARM	1
37	02.SV1100.05.02.02	SV1100.05.02.02.00	SHIFT ARM.COMP	1
38	02.SV1100.05.02.0003	SV1100.05.02.00.03	Copper bush	1
39	02.DLJ.5T07-1702047	5T07-1702047	ANTI-DUST WASHER.SHIFT ARM	1
40	02.DLJ.5T07-1702220	5T07-1702220	SUPPORT ASSY.SHIFT ARM	1
41	02.SV1100.05.02.04	SV1100.05.02.04.00	SHIFT ARM COMP	1
42	02.DLJ.GB/T879.1-2000	GB/T879.1-2000	PIN 5X28	1
43	02.SV1100.05.02.01	SV1100.05.02.01.00	Shifter soft shaft bracket	1
44	02.DLJ.QR512-1701656	QR512-1701656	LIFTING HOOK	1

6.DRIVEN GEAR ASSY.SPEED REDUCER



No	ERP CODE	Code name	Description	Qty
1	02.DLJ.4T08A2-1701308	4T08A2-1701308	Differential case	1
2	02.DLJ.4T08A-1701604	4T08A-1701604	DRIVEN GEAR.SPEED REDUCER	1
3	02.DLJ.5T07-1701010	5T07-1701010	Differential seal assy (left)	1
4	02.DLJ.5T07-1701310	5T07-1701310	FRONT BEARING 6007	1
5	02.DLJ.QR512-1701604	QR512-1701604	DRIVING GEAR.ODOMETER	1
6	02.DLJ.GB/T879,1-2000	GB/T879.1-2000	Needle bearing D5×36	1
7	02.DLJ.5T07-1701090	5T07-1701090	Differential seal assy (right)	1
8	02.DLJ.5T07-1701309	5T07-1701309	Bolt AM10×1.25×23	8
9	02.DLJ.5T07-1701303	5T07-1701303	Planet gear shaft	1
10	02.DLJ.QR512-1701621	QR512-1701621	Differential Planet gear	2
11	02.DLJ.QR512-1701631	QR512-1701631	Planet gear bush	2
12	02.DLJ.5T07-1701302	5T07-1701302	Planet gear washer	2

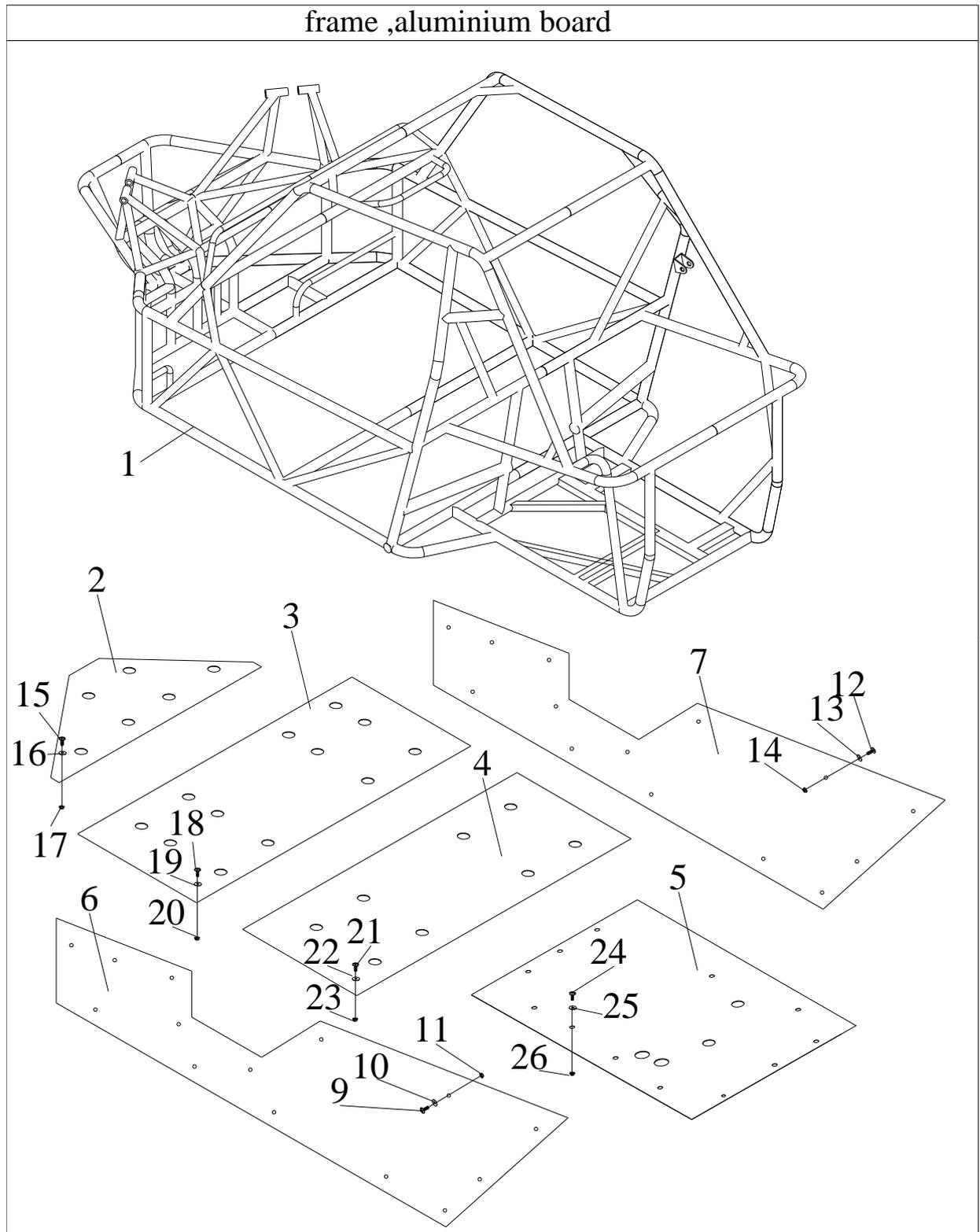
6.DRIVEN GEAR ASSY.SPEED REDUCER



13	02.DLJ.5T07-1701306	5T07-1701306	Half axle adjusting washer	2
14	02.DLJ.5T07-1701320	5T07-1701320	REAR BEARING 6207	1
15	02.DLJ.5T12H-1709506	5T12H-1709506	limited-thrust ring	2
16	02.DLJ.4T08A2-1701611	4T08A2-1701611	output shaft	2
17	02.DLJ.MQC4-2303016	MQC4-2303016	RETAINER RING	4
18	02.DLJ.4T08A2-1701600	4T08A2-1701600	Differential assy	1

3.CHASSIS

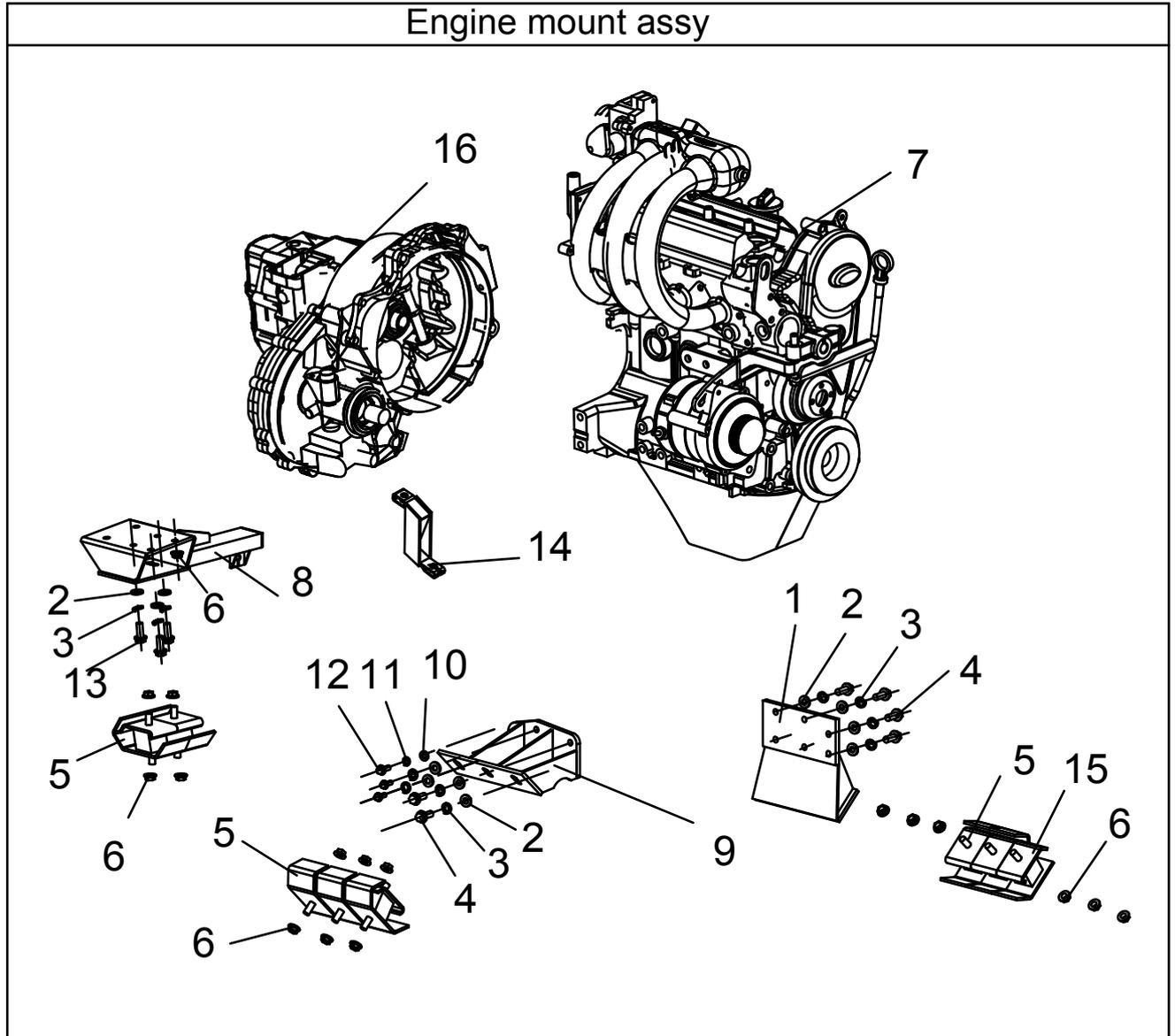
1.Frame, aluminium board



No.	ERP Code	Code name	Description	Q' ty
1	02. MVA800.01.01	MVA800.01.01.00.00	Frame component	1
2	02. MVA800.01.02.0021	MVA800.01.02.00.21	front motherboard	1
3	02. MVA800.01.02.0022	MVA800.01.02.00.22	pedal board	1
4	02. MVA800.01.02.0023	MVA800.01.02.00.23	seat board	1
5	02. MVA800.01.02.0024	MVA800.01.02.00.24	engine board	1

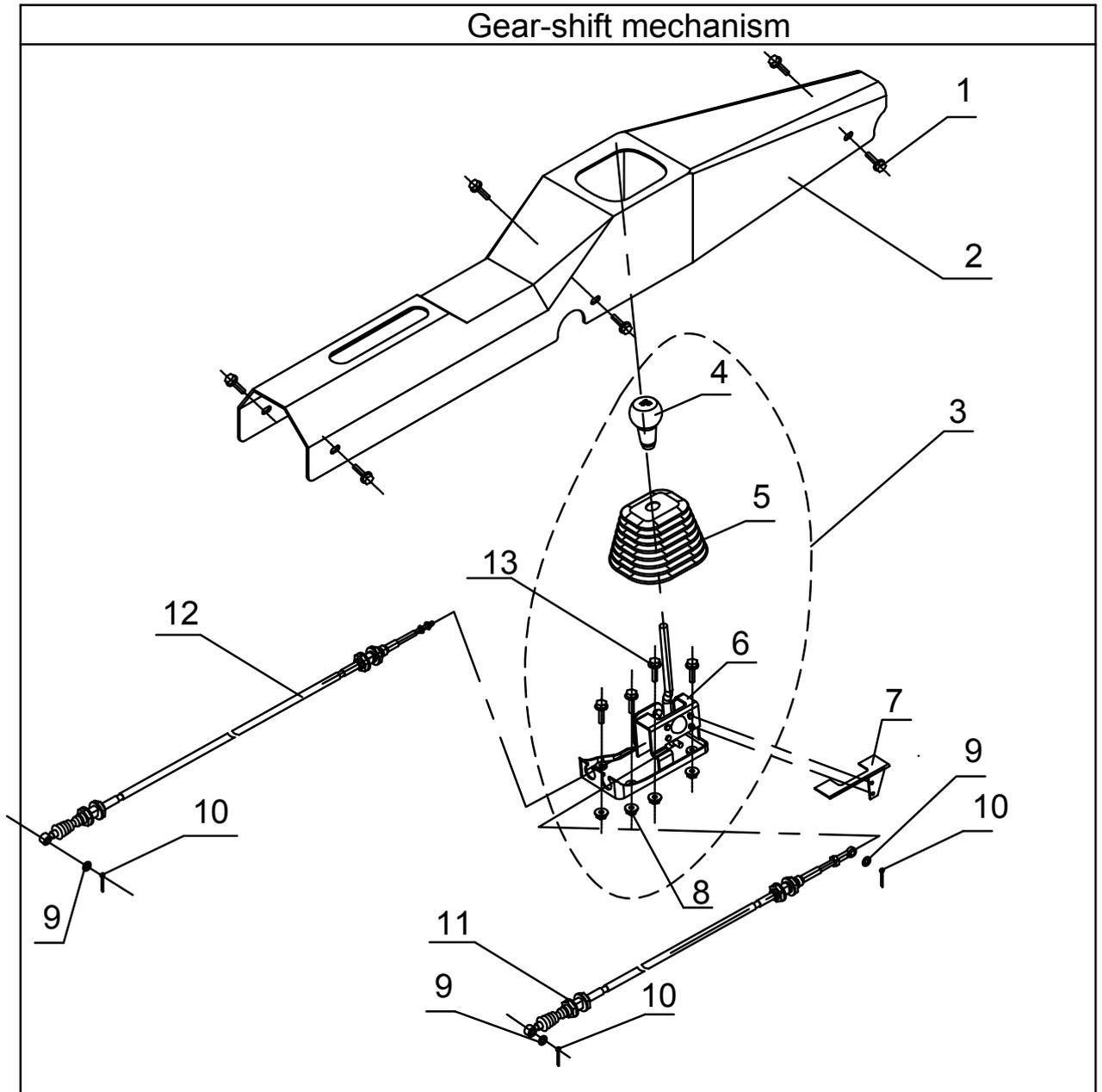
6	02. MVA800.01.02.0025	MVA800.01.02.00.25	left side board	1
7	02. MVA800.01.02.0026	MVA800.01.02.00.26	right side board	1
8				
9	03.01.D818-M6X16	D818-M6X16	Cross head screw M6X16	14
10	02.JD.0900008	JD0900008	Washer 6	14
11	03.02.6183,1-M6/05	6183,1-M6	Self-locking nut M6	14
12	03.01.D818-M6X16	D818-M6X16	Cross head screw M6X16	14
13	02.JD.0900008	02.JD.0900008	Washer 6	14
14	03.02.6183,1-M6/05	6183,1-M6	Self-locking nut M6	14
15	03.01.D818-M6X16	D818-M6X16	Cross head screw M6X16	12
16	02.JD.0900008	02.JD.0900008	Washer 6	12
17	03.02.6183,1-M6/05	6183,1-M6	Self-locking nut M6	12
18	03.01.D818-M6X16	D818-M6X16	Cross head screw M6X16	16
19	02.JD.0900008	02.JD.0900008	Washer 6	16
20	03.02.6183,1-M6/05	6183,1-M6	Self-locking nut M6	16
21	03.01.D818-M6X16	D818-M6X16	Cross head screw M6X16	14
22	02.JD.0900008	02.JD.0900008	Washer 6	14
23	03.02.6183,1-M6/05	6183,1-M6	Self-locking nut M6	14
24	03.01.D818-M6X16	D818-M6X16	Cross head screw M6X16	12
25	02.JD.0900008	02.JD.0900008	Washer 6	12
26	03.02.6183,1-M6/05	6183,1-M6	Self-locking nut M6	12

2.Engine mount assy



No.	ERP Code	Code name	Description	Q' ty
1	02.SV800.04.01.02	SV800.04.01.02.00	front engine mount	1
2	03.03.95-Φ 10X20X2/05	95-Φ 10X20X2	asher Φ 10X20X2	13
3	03.05.93-Φ 10/05	93-Φ 10	spring asher Φ 10	13
4	03.01.5787-M10X30/05	5787-M10X1.5X30	bolt-asher M10X1.5X30	10
5	02.D650.04.01.0001	D650.04.01.00.01	engine rubber bumper	7
6	03.02.2842-M10X1.25/05	2842-M10X1.25	nut-asher M10x1.25	17
7	02.DLJ.372-0000E01AA	372-0000E01AA	engine(372)	1
8	02.MV800.04.01.03	MV800.04.01.03.00	left engine mount	1
9	02.SV1100.04.01.04	SV1100.04.01.04.00	rear engine mount	1
10	03.03.95-φ 8X16X1,5/05	95-φ 8X16X1,5/05	asher Φ 8	1
11	03.05.93-Φ 8/05	93-S Φ 8	spring asher Φ 8	1
12	03.01.5787-M8X30/05	5787-M8X30	bolt-asher M8X30	1
13	03.01.5787-M10X1,25X30/05	5787-M10X1.25X30	bolt-asher M10X1.25X30	3
14	02.SV800.04.01.06	SV800.04.01.06.00	Clutch action arm	1
15	02.D650.04.01.0001A	D650.04.01.00.01A	small engine rubber bumper	1

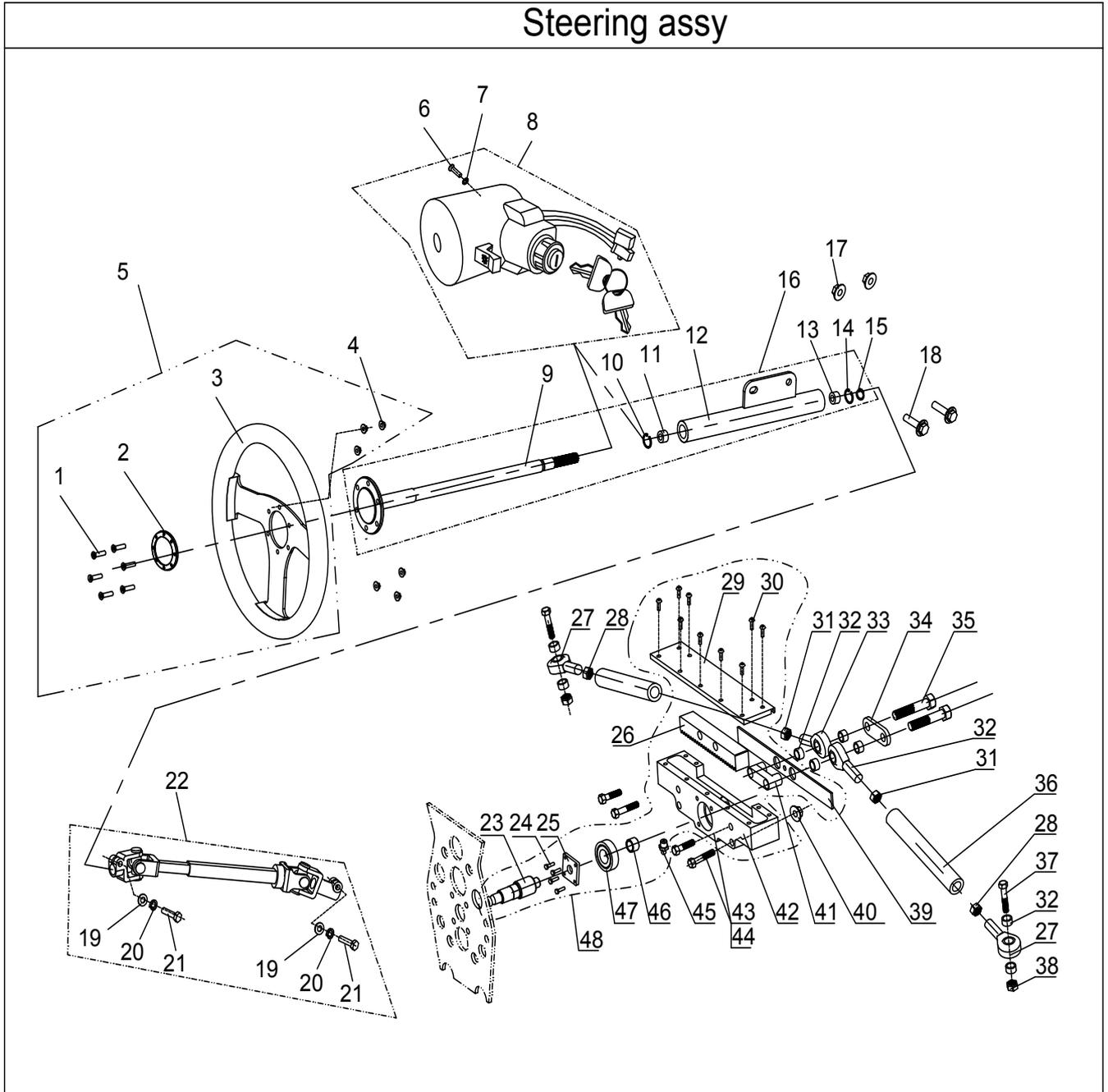
3.Gear-shift mechanism



No.	ERP Code	Code name	Description	Q' ty
1	03.01.5787-M6X12/05	5787-M6X12	M6X12 bolt	6
2	02.SV800.05.02.0001A	SV800.05.02.00.01A	plastic cover	1
3	02.S650.05.02.01	S650.05.02.01.00	shifter control assembly	1
4	02.S650.05.02.01.01	S650.05.02.01.01	rubber shifter indication	1
5	02.S650.05.02.01.02	S650.05.02.01.02	rubber shifter cover	1
6	02.S650.05.02.01.03	S650.05.02.01.03	control framework	1
7	02.SV800.05.02.0005	SV800.05.02.00.05	orientation metal sheet	1
8	03.02.2842-M6/05	2842-M6	M6 nut(m=5.2)	4
9	03.03.95-Φ8X16X1,5/05	95-Φ8X16X1,5	washer Φ8X16X1,5	3
10	03.08.91-Φ2X25/05	91-Φ2x25	cotter pin Φ2x25	3
11	02.MV800.05.02.03	MV800.05.02.03.00	shifter soft shaft 2	1

12	02.MV800.05.02.02	MV800.05.02.02.00	shifter soft shaft 1	1
13	03.01.5787-M6X25/05	5787-M6X25	M6x25 bolt	4

4.Steering assy

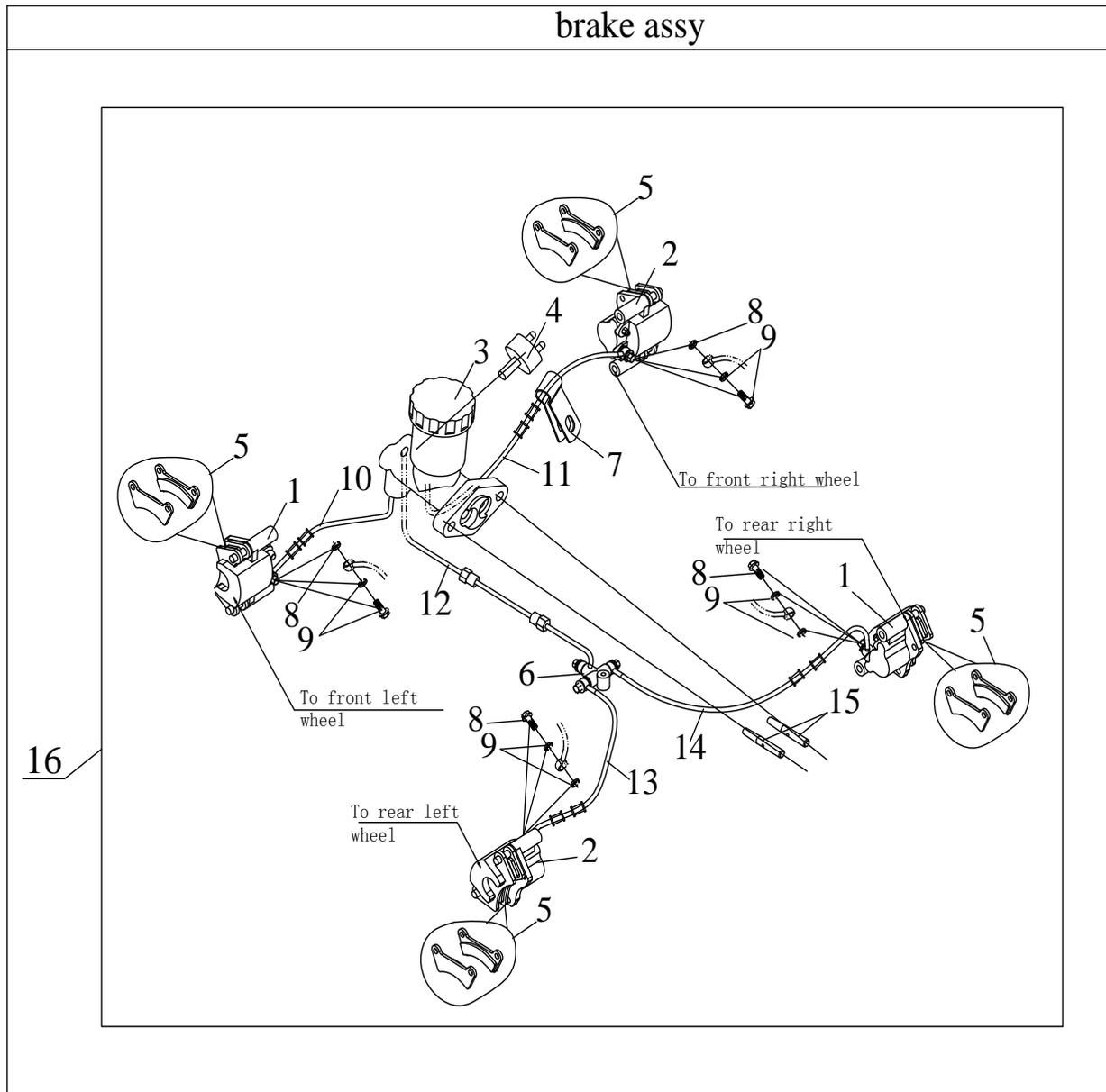


No.	ERP Code	Code name	Description	Q' ty
1	03.01.70,2-M6X20	70.2-M6X20	M6X20 screw	6
2	02.TR1100.05.01.0002-3	TR1100.05.01.00.02-3	plastic cover	1
3	02.TR1100.05.01.0002	TR1100.05.01.00.02	350steering wheel	1
4	03.02.6183,1-M6/05	6183.1-M6	M6 self-locking nut	6
5	02.TR1100.05.01	TR1100.05.01.00.00	steering wheel subassembly	1
6	03.01.819,1-M6X10/05	819.1-M6X10	bolt M6X10	1
7	03.05.93-Φ6/05	93-Φ6	Φ6 spring shim	1
8	02.N650.06.00.18	N650.06.00.18.00	integrated ignition switch	1
9	02.D800.05.01.01.01	D800.05.01.01.01	steering wheel shaft	1
10	03.09.893,2-Φ26	893.2-Φ26	circlip Φ26, internal	1
11	02.276-B61902	276-B61902	61902 bearing	1

12	02.D800.05.01.01.02	D800.05.01.01.02	steering column housing	1
13	02.276-B61803	276-B61803	61803 bearing	1
14	03.09.893,22-Φ28	893.2-Φ28	circlip Φ28, internal	1
15	03.09.894,1-Φ15	894.1-Φ15	Φ15, external circlip	1
16	02.D650.05.01.01	D650.05.01.01.00	steering column assy	1
17	03.02.2842-M10X1,25/05	2842-M10X1.25	M10X1.25 nut	2
18	03.01.5787-M10X1,25X25/05	5787-M10X1.25X25	M10X1.25X25 bolt	2
19	03.03.95-Φ8X24X2/05	96-Φ8X24X2	Φ8 washer(8.4X24X2)	2
20	03.05.93-Φ8	93-Φ8	Φ8 spring shim	2
21	03.01.5782-M8X25/05	5782-M8X25	M8X25 bolt	2
22	02.D800.05.01.02	D800.05.01.02.00	steering universal rod	1
23	02.D800.05.01.03.02	D800.05.01.03.02	steering gear shaft	1
24	03.01.5787-M8X20/05	5787-M8X20	M8X20 bolt	4
25	02.D800.05.01.03.05	D800.05.01.03.05	bearing cover	1
26	02.D800.05.01.03.04	D800.05.01.03.04	gear rack	1
27	02.D800.05.01.0001	D800.05.01.00.01	rod end bearingPOSA12LH	2
28	03.02.6172,1-M12-L/05	6172.1-M12	jam nut M12X1.75LH	2
29	02.D800.05.01.03.03	D800.05.01.03.03	capping plate	1
30	03.01.2672-M6X12	2672-M6X12	socket head screw M6X12	9
31	03.02.6172,1-M12-R/05	6172.1-M12	jam nut M12X1.75	2
32	02.D800.05.01.0003	D800.05.01.00.03	spacer sleeve	4
33	02.D800.05.01.0002	D800.05.01.00.02	rod end bearingPOSA12	2
34	02.D800.05.01.0004	D800.05.01.00.04	baffle plate	1
35	03.01.5782-M12X1.25X80/05	5782-M12X1.25X80	M12X1.25X80 bolt	2
36	02.D800.05.01.04	D800.05.01.04.00	steering cross rod	2
37	03.01.5787-M12X1,5X60/05	5787-M12X1.5X60	M12X1.5X60 bolt	2
38	03.02.2842-M12X1,5/05	2842-M12X1.5	M12x1.5 nut	2
39	02.D800.05.01.03.07	D800.05.01.03.07	dust guard plate	1
40	03.02.2842-M10X1,25/05	2842-M10X1.25	M10X1.25 nut	2
41	02.D800.05.01.03.06	D800.05.01.03.06	bracket	1
42	02.D800.05.01.03.01	D800.05.01.03.01	socket	1
43	03.01.5787-M10X10/05	5787-M10X10	bolt M10X1.5X10	2
44	03.01.5787-M10X1,25X75/05	5787-M10X1.25X75	bolt M10X1.25X75	2
45	02.D800.05.01.03.08	D800.05.01.03.08	adding oil screw	1
46	02.D800.05.01.03.10	D800.05.01.03.10	oiliness bearing 14c7X18X12	1
47	02.D800.05.01.03.09	D800.05.01.03.09	ball bearing 20X42X12	1
48	02.D800.05.01.03	D800.05.01.03.00	steering gear box	1

8	02.D650.07.01.0004A	D650.07.01.00.04A	pushing bar	2
9	03.02.6172,1-M8/05	6172.1-M8	nut M8	2
10	02.D650.07.01.00.03	D650.07.01.00.03	push rod holder	1
11	03.08.91- ϕ 3,2X30/05	91- ϕ 3,2X30	cotter pin 3.2X30	3
12	03.03.95- ϕ 10X28X2/05	95- ϕ 10X28X2	washer(ϕ 10.5X ϕ 18X ϕ 1.6)	3
13	02.SV1100.07.04.02	SV1100.07.04.02.00	clutch pedal	1
14	02.D650.07.01.0005	D650.07.01.00.05	pedal rubber cover	3
15	02.SV800.07.04.01	SV800.07.04.01.00	cable, clutch	1
16	03.01.70,1-M6X55/05	70.1-M6X55	M6X55 socket head bolt	4
17	03.02.6172,1-M6/05	6172.1-M6	M6 nut(m=5.2)	4
18	02.D250.10.003	D250.10.003	spring	3
19	03.07.882- ϕ 10X60/05	882- ϕ 10X60	ϕ 10X60 pin roll	2
20	03.08.91- ϕ 2X25/05	91- ϕ 2X25	cotter pin ϕ 2X25	1
21	03.03.95- ϕ 6X18X1,5/05	95- ϕ 6X18X1.5	washer ϕ 6X18X1.5	1
22	02.D650.07.01.02	D650.07.01.02.00	brake pedal	1
23	03.07.882-6X40/05	882-6X40	ϕ 6X40 pin roll	1
24	03.07.882-10X105/05	882-10X105	ϕ 10X105 pin roll	1
25	02.D650.07.03.02	D650.07.03.02.00	throttle pedal	1
26	02.SV1100.07.03.01	SV1100.07.03.01.00	throttle cable	1
27	03.02.2842-M8/05	2842-M8	M8 nut	2
28	03.01.5787-M8X20/05	5787-M8X20	Bolt-washerM8X20	2
29	02.D650.07.02.01.00	D650.07.02.01.00	park assy	1
30	03.03.95- ϕ 8X16X1,5/05	95- ϕ 8X16X1,5	ϕ 8 washer	1
31	03.08.91- ϕ 3,2X30/05	91- ϕ 3.2x30	cotter pin 3.2x30	1
32	02.D650.07.02.01.01	D650.07.02.01.01	axle 8x24	1
33	02. D650.07.02.0001	D650.07.02.00.01	parking brake connection	1
34	03.08.91- ϕ 3,2X30/05	91- ϕ 3.2x30	cotter pin 3.2x30	1
35	03.02.6183,1-M8/05	6183,1-M8	M8 self-locking nut	2
36	03.01.5787-M8X30/05	5787-M8X30	bolt-washer M8*30	2
37	02.MV800.07.02.03	MV800.07.02.03.00	parking brake assy	1
38	02.MV800.07.02.02	MV800.07.02.02.00	park brake cable	1
39	02.D800.07.02.0001	D800.07.02.00.01	steel bush	1
40	03.01.5787-M8X55/05	5787-M8X55	Bolt-washer M8X55	1

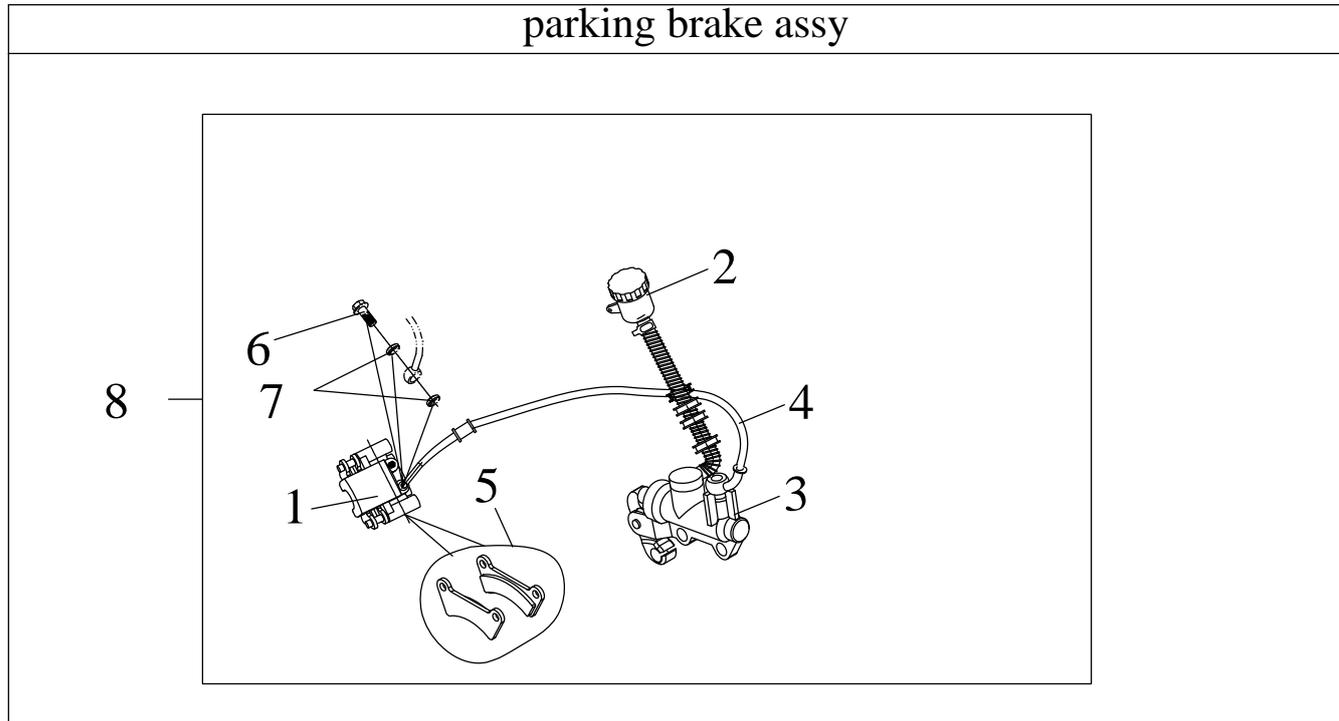
6.Brake assy



No.	Erp code	Code name	Description	Q' ty
1	02.SV800.07.01.01.01	SV800.07.01.01.01	disc brake with floating caliper,front	2
2	02.SV800.07.01.01.02	SV800.07.01.01.02	disc brake with floating caliper,rear	2
3	02.DN250.04.01.01	DN250.04.01.01.00	Master cylinder assy	1
4	02.JK613B	JK613B	hydraulic power brake valve	1
5	02.ZJ509.03-04	ZJ509.03-04	hydraulic brake pads	4 set
6	02.ZJ609.F02-01	ZJ609.F02-01	hydraulic threeway valve	1
7	02.TR1100.07.01.01.02	TR1100.07.01.01.02	clip	8
8	02.ZJGS.01-02	ZJGS.01-02	Hose bolt M10x1.25	10
9	02.ZJGS.01-01	ZJGS.01-01	Seal washer	20
10	02.MV800.07.01.01.05	MV800.07.01.01.05	hydraulic brake hose,front,left	1
11	02.MV800.07.01.01.06	MV800.07.01.01.06	hydraulic brake hose,front,right	1
12	02.MV800.07.01.01.04	MV800.07.01.01.04	hydraulic brake hose,middle	1
13	02.MV800.07.01.01.07	MV800.07.01.01.07	hydraulic brake hose,rear,left	1
14	02.MV800.07.01.01.08	MV800.07.01.01.08	hydraulic brake hose,rear,right	1

15	02.D650.07.01.0004A	D650.07.01.00.04A	Master cylinder rod	2
16	02.MV800.07.01.01	MV800.07.01.01.00	four caliper hydraulic brake assy	1

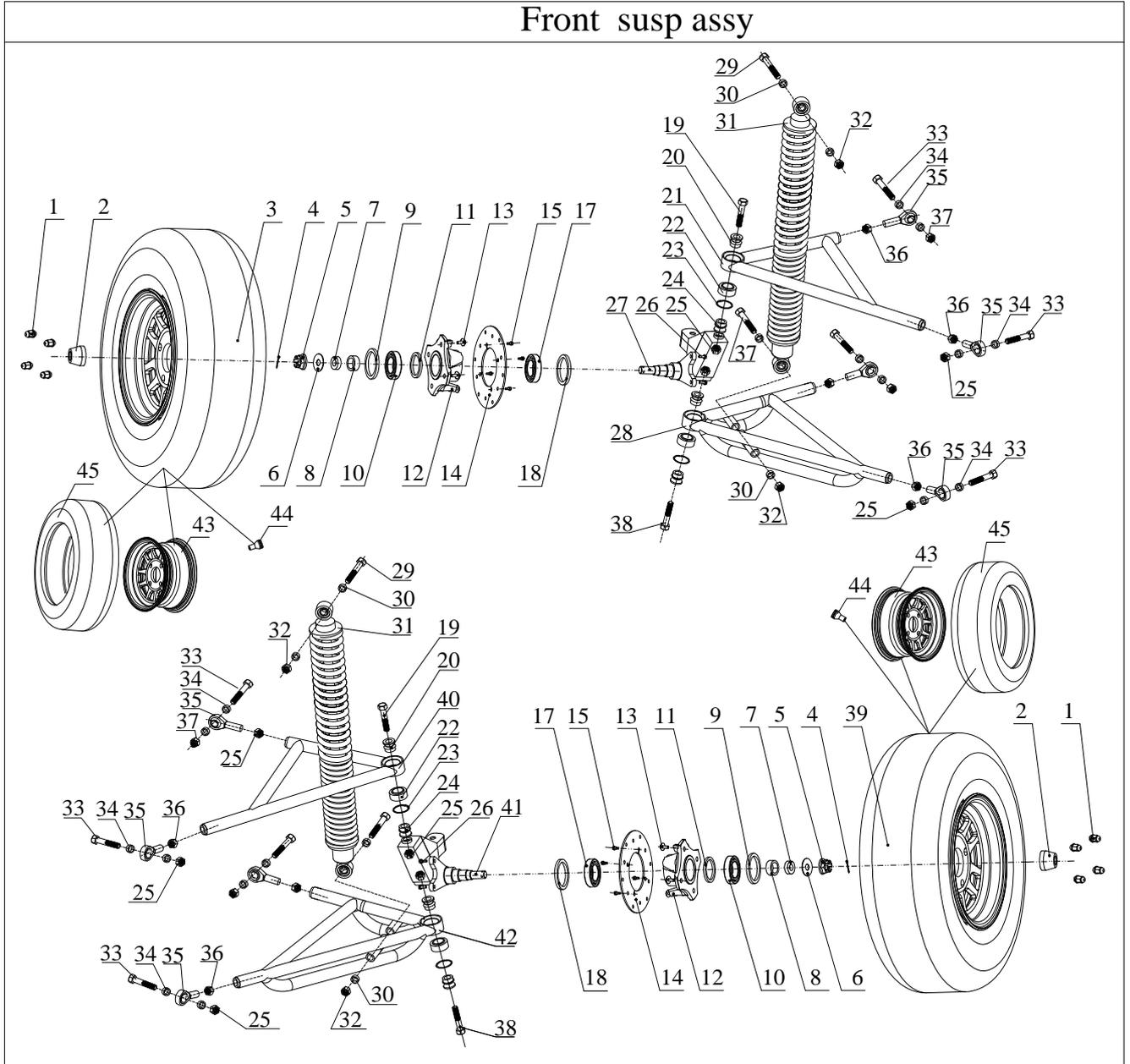
7.Parking brake assy



8.

No.	Erp code	Code name	Description	Q' ty
1	02.SV800.07.01.01.01	SV800.07.01.01.01	disc brake with floating caliper,front	1
2	02.D650.07.02.03.02	D650.07.02.03.02	single hydraulic oil cup	1
3	02.D650.07.02.03.03	D650.07.02.03.03	single hydraulic pump	1
4	02.D650.07.02.03.04	D650.07.02.03.04	pipe	1
5	02.ZJ509.03-04	ZJ509.03-04	hydraulic brake pads	1 set
6	02.ZJGS.01-02	ZJGS.01-02	Hose bolt M10x1.25	1
7	02.ZJGS.01-01	ZJGS.01-01	Seal washer	2
8	02.MV800.07.02.03	MV800.07.02.03.00	parking brake assy	1

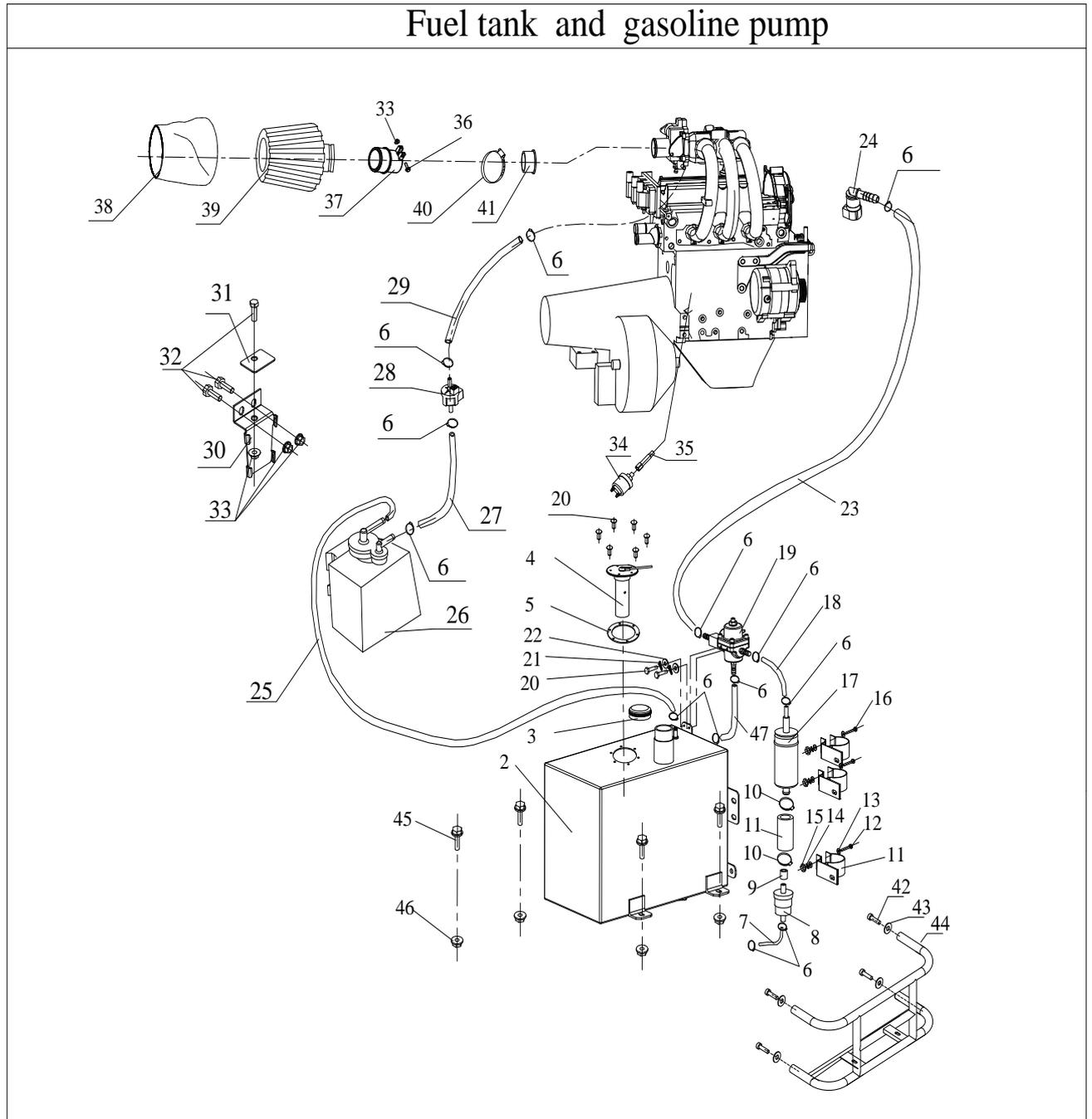
8.Front susp assy



No.	ERP Code	Code name	Description	Q' ty
1	02.S650.03.01.0002	S650.03.01.00.02	M12X1.5 wheel nut	8
2	02.JD.0360010	JD0360010	rubber dirt-proof boot	2
3	02.S650.03.01.01A	S650.03.01.01.00A	left wheel(27X8-12)	1
4	03.08.91-φ4X40/05	91-φ4X40	cotter pin φ4X40	2
5	03.02.9457-M18X1,5/05	9457-M18X1.5	castle nutM18X1.5	2
6	02.D800.03.01.0010	D800.03.01.00.10	washer	2
7	02.D650.03.01.0008	D650.03.01.00.08	spacer sleeve	2
8	02.D800.03.01.0007	D800.03.01.00.07	axle bush	2
9	02.D800.03.01.0008	D800.03.01.00.08	30X52X8 grease seal	2
10	02.D800.03.01.0004	D800.03.01.00.04	ball bearing 25X52X15	2
11	02.D800.03.01.0006	D800.03.01.00.06	spacer sleeve	2
12	02.D800.03.01.0001A	D800.03.01.00.01A	front hub	2
13	02.D650.03.02.0003A	D650.03.02.00.03A	knurled screw M12X1.5	8

14	02.D650.03.02.0005	D650.03.02.00.05	brake disk	2
15	02.D650.03.02.0008	D650.03.02.00.08	M6 bolt	8
16				
17	02.D800.03.01.0005	D800.03.01.00.05	30X62X16 ball bearing	2
18	02.D800.03.01.0009	D800.03.01.00.09	40x62x7 grease seal	2
19	03.01.5782-M16X85/05	5782-M16X85	M16X85 bolt	2
20	02.D800.02.01.0002	D800.02.01.00.02	bushing	8
21	02. N650.02.01.02	N650.02.01.02.00	upper suspension arm,left	1
22	02.D800.02.01.0001	D800.02.01.00.01	radial bearing	4
23	03.09.893,2- φ 42	893.2-42	circlip φ 42	4
24	02.D800.02.01.0002	D800.02.01.00.02	bushing	8
25	03.02.6185,1-M16/05	6185.1-M16	M16 nut	4
26				
27	02.D800.03.01.0002A	D800.03.01.00.02A	front axle left wheel	1
28	02. N650.02.01.01	N650.02.01.01.00	lower suspension arm,left	1
29	03.01.5782-M15X1,5X190/05	5782-M15X1.5X190	M15X1.5X190 bolt	2
30	02.D800.02.03.00.03	D800.02.03.00.03	front spacer shock sleeve	8
31	02.SV1100.02.03.01	SV1100.02.03.01.00	front shock absorber	2
32	03.01.6185,1-M15/05	6185.1-M15	M15 nut	2
33	03.01.5782-M16X65/05	5782-M16X2X65	M16X2X65 bolt	8
34	02.D800.02.01.0004	D800.02.01.00.04	control arm spacer sleeve	16
35	02.D800.02.01.0003	D800.02.01.00.03	control arm rod end bearing	4
36	03.01.6172,1-M16/05	6172.2-M16	jam nut M16	8
37	03.02.5782-M15X210/05	5782-M15X210	M15X210 bolt	2
38	03.01.5782-M16X95/05	5782-M16X95	bolt M16X95	2
39	02.S650.03.01.04A	S650.03.01.04.00A	right wheel(27X8-12)	1
40	02. N650.02.01.03	N650.02.01.03.00	upper suspension arm,right	1
41	02.D800.03.01.0003B	D800.03.01.00.03B	front axle right wheel	1
42	02. N650.02.01.04	N650.02.01.04.00	lower suspension arm,right	1
43	02.S650.03.01.01.01	S650.03.01.01.01	front rim 12X6	2
44	02.D650.03.01.01.03	D650.03.01.01.03	valve cock	2
45	02.S650.03.01.01.02A	S650.03.01.01.02A	front tire 27X8-12	2

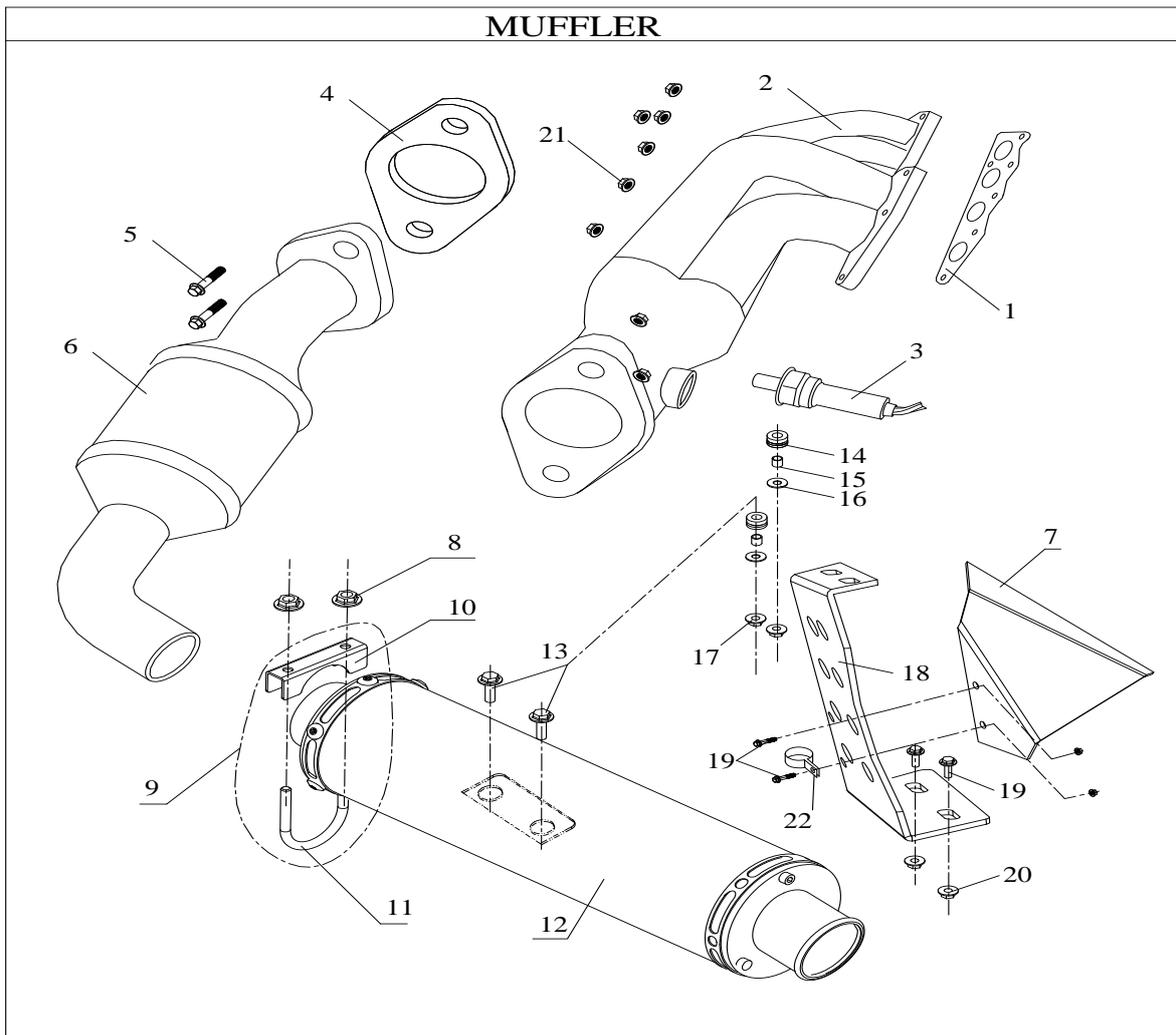
9. Fuel tank and gasoline pump



No.	ERP Code	Code name	Description	Q' ty
1				
2	02.MV800.04.03.01	MV800.04.03.01.00	fuel tank	1
3	02.SR2000.04.03.0003A	SR2000.04.03.00.03A	fuel tank cap	1
4	02. MVA800.04.03.03	MVA800.04.03.03.00	fuel level sensor	1
5	02.SR2000.04.03.03.01	SR2000.04.03.03.01	rubber washer	1
6	02.D650.04.03.0004	D650.04.03.00.04	hoop (10-16)	13
7	02.FTCARB-0816	FTCARB-0816	fuel hose(ϕ 8x ϕ 16)	0.3meter
8	02. TR1100.04.03.0008	TR1100.04.03.00.08	fuel filter	1
9	02.FTCARB-0816	FTCARB-0816	fuel hose(ϕ 8x ϕ 16)	0.1 meter
10	02.D1600.04.02.0006	D1600.04.02.00.06	hoop (16-25)	2
11	02.D650.04.03.0010	D650.04.03.00.10	fuel filter clip	3

12	03.01.D818-M6X30	818-M6X30	M6X30 cross groove head screw	1
13	03.03.95- φ 6X13X1,5/05	95- φ 6X13X1,5	washer φ 6X13X1,5	3
14	03.05.93- φ 6/05	93- φ 6	spring washer φ 6	3
15	03.02.41-M6/05	41-M6	hex nut M6	3
16	03.01.D818-M6X50	818-M6X50	M6X50 cross groove head screw	2
17	02.D1600.04.03.02	D1600.04.03.02.00	fuel pump	1
18	02. FTCARB-0816	FTCARB-0816	fuel hose(φ 8x φ 16)	0.2meter
19	02.D1600.04.03.03	D1600.04.03.03.00	fuel press adjuster	1
20	03.01.5782-M4X40/05	5782-M4X40	bolt M4X10	8
21	03.05.93- φ 4	93- φ 4	spring washer φ 4	2
22	03.03.95- φ 4	95- φ 4	washer φ 4	2
23	02. FTCARB-0816	FTCARB-0816	fuel hose(φ 8x φ 16)	0.5meter
24	02. S800.04.03.0008	S800.04.03.00.08	Express connector	1
25	02. FTCARB-0409	FTCARB-0409	fuel hose(φ 4.5x φ 9)	0.5meter
26	02.TR1100.04.06.01	TR1100.04.06.01.00	carbon canister	1
27	02.D800.04.03.0001	D800.04.03.00.01	connector	1
28	02. FTCARB-0613	FTCARB-0613	fuel hose(φ 6x φ 13)	0.1meter
29	02. FTCARB-0816	FTCARB-0816	fuel hose(φ 8x φ 16)	0.2meter
30	02.D650.04.06.0001	D650.04.06.00.01	carbon can bracket	1
31	02.D650.04.06.0002	D650.04.06.00.02	carbon can plate	1
32	03.01.5787-M6X16/05	5787-M6X16	bolt-washer M6X16	3
33	03.01.2842-M6/05	2842-M6	washer nut M6	4
34	02.MV800.06.04.0001	MV800.06.04.00.01	oil pressure sensor	1
35	02.SV800.04.07.0002	SV800.04.07.00.02	connecting pipe	1
36	03.01.5787-M6X35/05	5787-M6X35	bolt-washer M6X35	1
37	02.SV800.04.05.02	SV800.04.05.02.00	air cleaner bracket	1
38	02.N650.04.05.03	N650.04.05.03.00	air cleaner jacket	1
39	02.N650.04.05.01	N650.04.05.01.00	air cleaner	1
40	02.N650.04.05.0001	N650.04.05.00.01	hoop (65-82)	1
41	02.SV800.04.05.0002	SV800.04.05.00.02	air cleaner rubber sleeve	1
42	03.01.70,1-M12X30/05	70,1-M12X30	M12*30 socket head screw	4
43	03.03.95-φ12X24X2,5/05	95-φ12x24x2.5	washerφ12 (φ13 xφ24 x 2.5)	4
44	02. MV800.01.02.01	MV800.01.02.01.00	rear bumper bar	1
45	03.01.5787-M10X20/05	5787-M10X20	bolt-washer M10X20	2
46	03.01.2842-M10/05	2842-M10	washer nut M10	4
47	02. FTCARB-0816	FTCARB-0816	fuel hose(φ 8x φ 16)	0.2meter

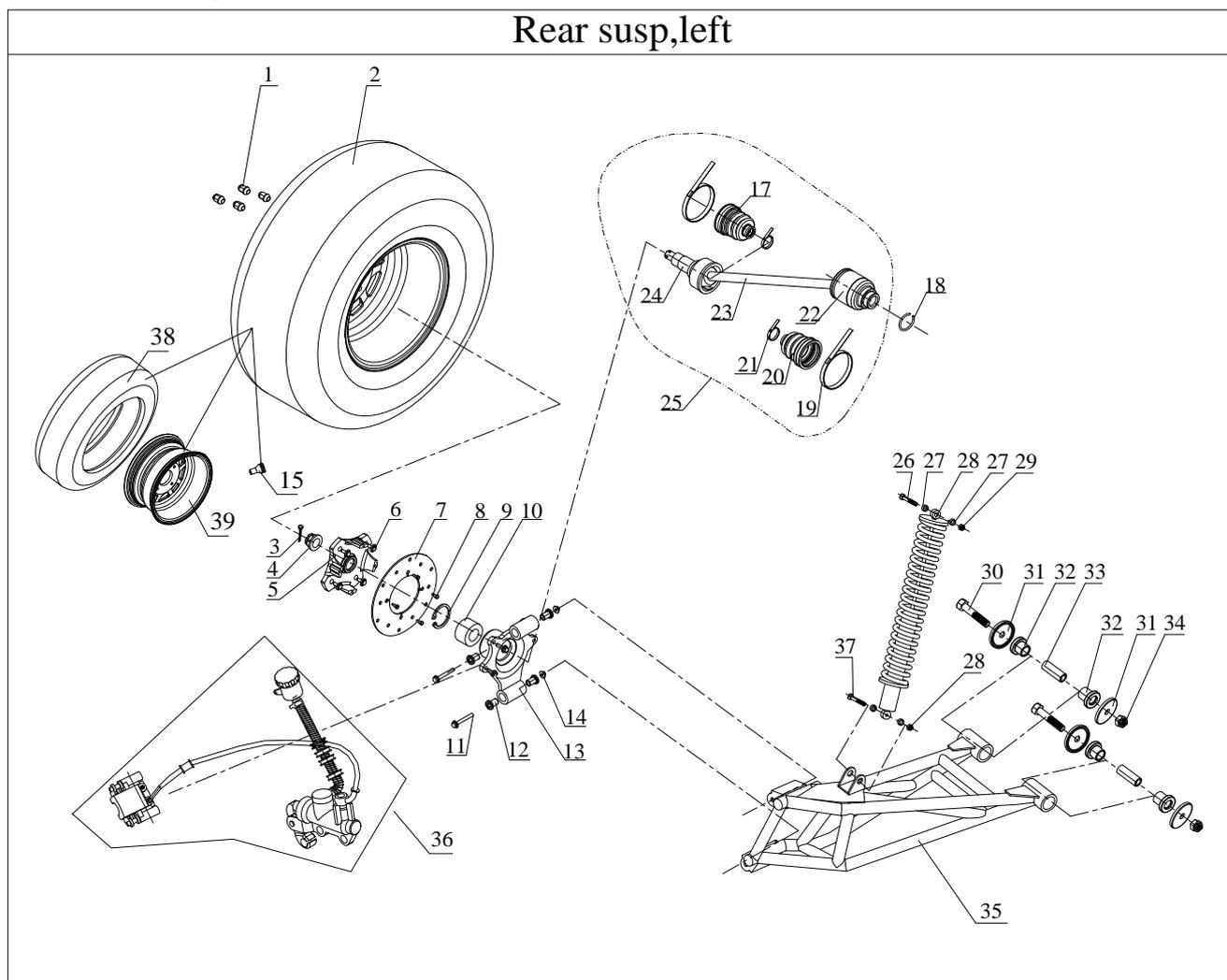
10.Muffler



No.	ERP Code	Code name	Description	Q' ty
1	02.DLJ.472-1008033	472-1008033	exhaust manifold gasket	1
2	02.SV1100.04.04.03	SV1100.04.04.03.00	exhaust manifold	1
3	02.DLJ.S11-1205110JA	S11-1205110JA	oxygen sensor	1
4	02.SV1100.04.04.04	SV1100.04.04.04.00	seal washer	1
5	03.01.5787- M8X35/05	5787- M8X35	nut-washer	6
6	02.SV1100.04.04.02A	SV1100.04.04.02.00A	catalac convertor	1
7	02. C1100.01.02.0005	C1100.01.02.00.05	guide board 1 for cooling	1
8	03.02.6183,1-M8/05	6183,1-M8	self-locking nut M8	2
9	02.D650.04.04.0008	D650.04.04.00.08	U clamp	1
10	02.D650.04.04.0008-1	D650.04.04.00.08-1	U clamp mount	1
11	02.D650.04.04.0008-2	D650.04.04.00.08-2	U clamp screw rod	1
12	02.D650.04.04.01B	D650.04.04.01.00B	long muffler	1
13	03.01.5787-M8X30/05	5787-M8X30	bolt-washer M8*30	2
14	02. JD1910003A	JD1910003A	muffler rubber cover	2
15	02.JD.1910002	JD1910002	spacer	2
16	03.03.95-Φ8X24X2	95-Φ8X24X2	washer Φ8X24X2	2
17	03.02.6183,1-M8/05	6183,1-M8	M8 self-locking nut	2

18	02.SV800.01.02.0003	SV800.01.02.00.03	muffler bracket	1
19	03.01.5787-M8X25/05	5787-M8X25	bolt-washer M8*25	2
20	03.02.6183,1-M8/05	6183,1-M8	M8 self-locking nut	2
21	03.03.95-Φ8X24X2	95-Φ8X24X2	washer Φ8X24X2	6
22	02.SV800.01.02.0006	SV800.01.02.00.06	wire clamp	1

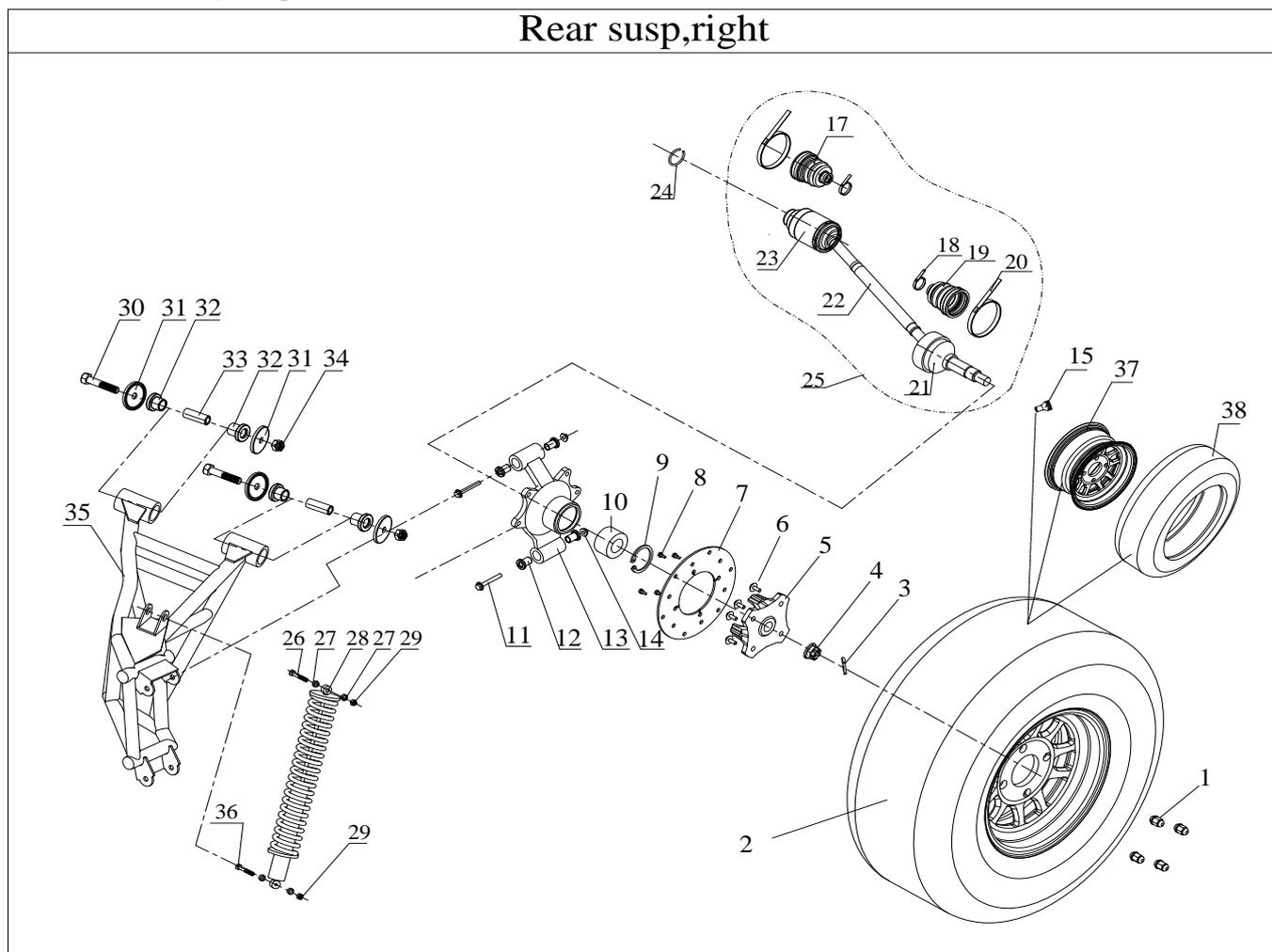
11.Rear susp left



No.	ERP Code	Code name	Description	Q' ty
1	02.S650.03.01.0002	S650.03.01.00.02	wheel nut M12X1.5	4
2	02.S650.03.02.01A	S650.03.02.01.00A	wheel(27X11-12),BL	1
3	03.08.91- φ 4X40/05	91- φ 4X40	cotter pin 4X40	1
4	02.DLJ.JGC2202-K	JGC2202-K	slotted nut M22X1.5,rear shaft	1
5	02.D650.03.02.0004A	D650.03.02.00.04A	disk base	1
6	02.D650.03.02.0003A	D650.03.02.00.03A	M12X1.5 bolt	4
7	02.D650.03.02.0005	D650.03.02.00.05	brake disk	1
8	02.D650.03.02.0008	D650.03.02.00.08	M6 bolt ,brake disk	4
9	03.09.893,2- φ 55	893.2- φ 55	circlip55,internal	1
10	02.D650.03.02.0007	D650.03.02.00.07	bearing(φ 30X φ 50X32)	1
11	03.01.5787-M12X1,5X100/05	5787-M12X1.5X100X25	M12X1.5X100X25 bolt	2
12	02.D800.02.02.0001	D800.02.02.00.01	bush ring	4
13	02.D650.03.02.00.01	D650.03.02.00.01	bearing block	1
14	03.02.2842-M12X1,5/05	2842-M12X1.5	M12X1.5 nut	2
15	02. D650.03.01.01.03	D650.03.01.01.03	valve cock	1
16				
17	02.DLJ.BT-1045	BT-1045	outer boot seal	1
18	02.DLJ2303016	2303016	steel cable baffle ring	1

19	02.DLJ.SH07680	SH07680	BIG band	2
20	02.DLJ.BT-1085	BT-1085	inner boot seal	1
21	02.DLJ.SH07350	SH07350	SMALL band	2
22	02.DLJ.PT SZW5008	PT SZW5008	end motion type inboard joint	1
23	02.DLJ. PT SZ-9037	PT SZ-9037	solid bar,left	1
24	02.DLJ.PT SZW1003	PT SZW1003	fixed enter type outboard joint	1
25	02.MV800.03.02.01.00	MV800.03.02.01.00	left drive shaft	1
26	03.02.5782-M15X1.5X80/05	5782-M15X1.5X80X30	M15X1.5X80X30bolt	1
27	02.D800.02.03.0003	D800.02.03.00.03	spacer sleeve	4
28	02. N650.02.03.02	N650.02.03.02.00	rear shock absorber	1
29	03.02.6185,1-M15/05	6185.1-M15X1.5	M15X1.5 nut	2
30	03.01.5787-M16X125/05	5787-M16X125	M16X2X125 bolt	2
31	02.D800.02.02.0003	D800.02.02.00.03	grease seal, ϕ 46	4
32	02.D800.02.02.0002	D800.02.02.00.02	powdered spacer sleeve	4
33	02.D800.02.02.0004	D800.02.02.00.04	spacer sleeve	2
34	03.02.41-M16/05	41-M16	M16 nut	2
35	02. N650.02.02.02A	N650.02.02.02.00A	rear suspension arm,left	1
36	02. MV800.07.02.03	MV800.07.02.03.00	parking brake assembly	1
37	03.01.5782-M15X65/05	5782-M15X65X25	M15X65X25bolt	1
38	02.S650.03.02.01.02A	S650.03.02.01.02A	rear tire 27X11-12,L	1
39	02.S650.03.02.01.01	S650.03.02.01.01	rear rim 12X8	1

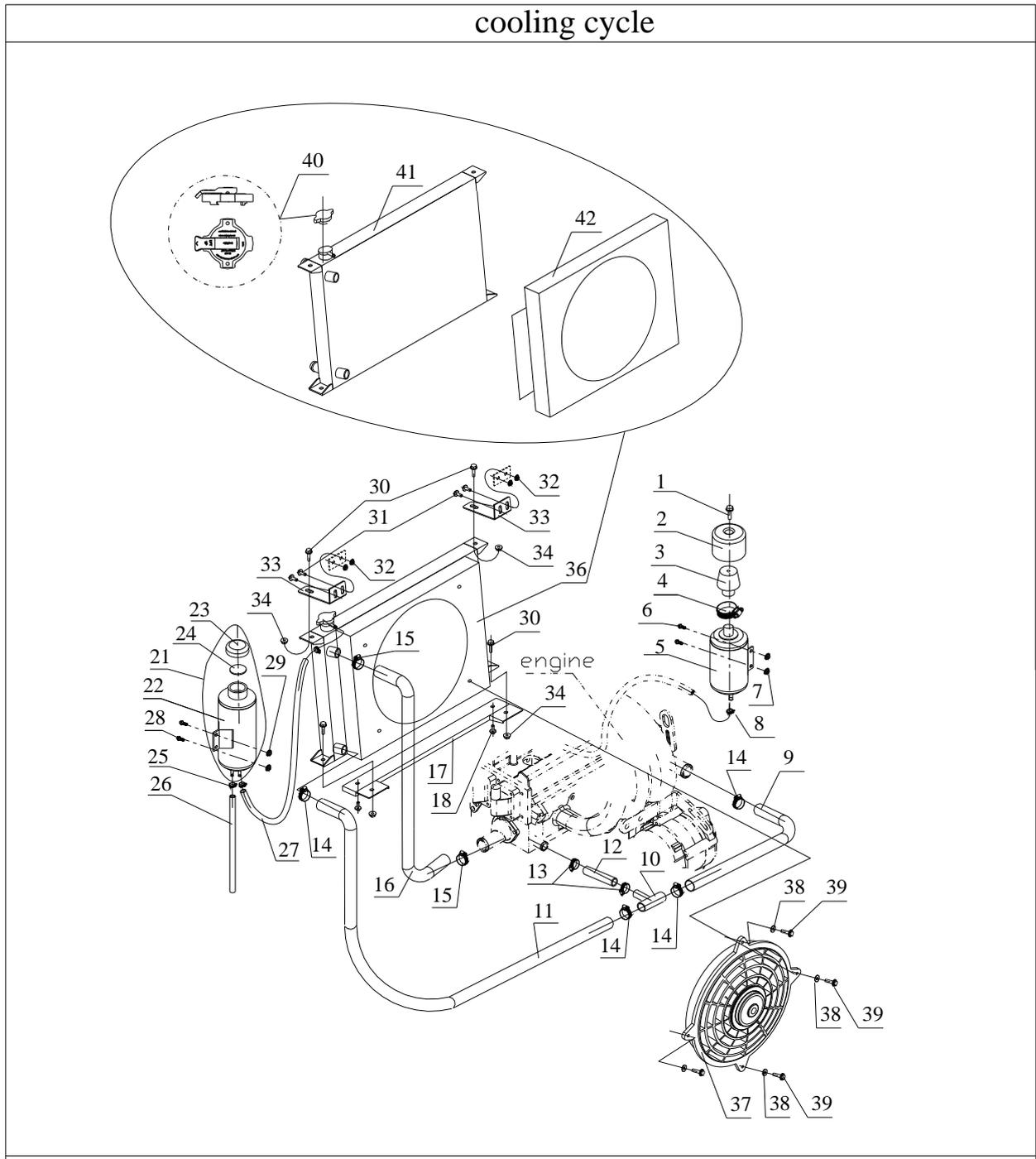
12.Rear susp,right



No.	ERP Code	Code name	Description	Q' ty
1	02. S650.03.01.0002	S650.03.01.00.02	wheel nut M12X1.5	4
2	02.S650.03.02.04A	S650.03.02.04.00A	wheel(27X11-12),BR (F938)	1
3	03.08.91- φ 4X40/05	91- φ 4X40	cotter pin 4X40	1
4	02.DLJ.JGC2202-K	JGC2202-K	slotted nut M22X1.5,rear shaft	1
5	02.D650.03.02.0004A	D650.03.02.00.04A	disk base	1
6	02.D650.03.02.0003A	D650.03.02.00.03A	M12X1.5 bolt	4
7	02.D650.03.02.0005	D650.03.02.00.05	brake disk	1
8	02.D650.03.02.0008	D650.03.02.00.08	M6 bolt ,brake disk	4
9	03.09.893,2- φ 55	893.2- φ 55	circlip55,internal	1
10	02.D650.03.02.00.07	D650.03.02.00.07	bearing(φ 30X φ 50X32)	1
11	03.01.5787-M12X1.5X100/05	5787-M12X1.5X100X25	M12X1.5X100X25 bolt	2
12	02.D800.02.02.0001	D800.02.02.00.01	bush ring	4
13	02.D650.03.02.0001	D650.03.02.00.01	bearing block	1
14	03.02.2842-M12X1.5/05	2842-M12X1.5	M12X1.5 nut	2
15	02. D650.03.01.01.03	D650.03.01.01.03	valve cock	1
16				
17	02.DLJ.BT-1085	BT-1085	inner boot seal	1
18	02.DLJ.SH07350	SH07350	small band	2
19	02.DLJ.BT-1045	BT-1045	outer boot seal	1

20	02.DLJ.SH07680	SH07680	big band	2
21	02.DLJ.PT SZW1003	PT SZW1003	fixed enter type outboard joint	1
22	02.DLJ. PT SZ-9015	PT SZ-9015	solid bar,right	1
23	02.DLJ.PT SZW5008	PT SZW5008	end motion type inboard joint	1
24	02.DLJ.2303016	2303016	steel cable baffle ring	1
25	02. N650.03.02.02	N650.03.02.02.00	right drive shaft	1
26	03.01.5782-M15X1.5X80/05	5782-M15X1.5X80	M15X1.5X80 bolt	1
27	02.D800.02.03.0003	D800.02.03.00.03	spacer sleeve	4
28	02. N650.02.03.02	N650.02.03.02.00	rear shock absorber	1
29	03.02.6185,1-M15/05	6185.1-M15X1.5	M15X1.5 nut	2
30	03.01.5787-M16X125/05	5787-M16X125	M16X2X125 bolt	2
31	02.D800.02.02.0003	D800.02.02.00.03	grease seal, ϕ 46	4
32	02.D800.02.02.0002	D800.02.02.00.02	powdered spacer sleeve	4
33	02.D800.02.02.0004	D800.02.02.00.04	spacer sleeve	2
34	03.02.41-M16/05	41-M16	M16 nut	2
35	02. N650.02.02.01A	N650.02.02.01.00A	rear suspension arm,right	1
36	03.01.5782-M15X1.5X65/05	5782-M15X1.5X65X25	M15X1.5X65X25bolt	1
37	02.S650.03.02.01.01	S650.03.02.01.01	rear rim 12X8	1
38	02.S650.03.02.04.02A	S650.03.02.04.02A	rear tire 27X11-12,R	1

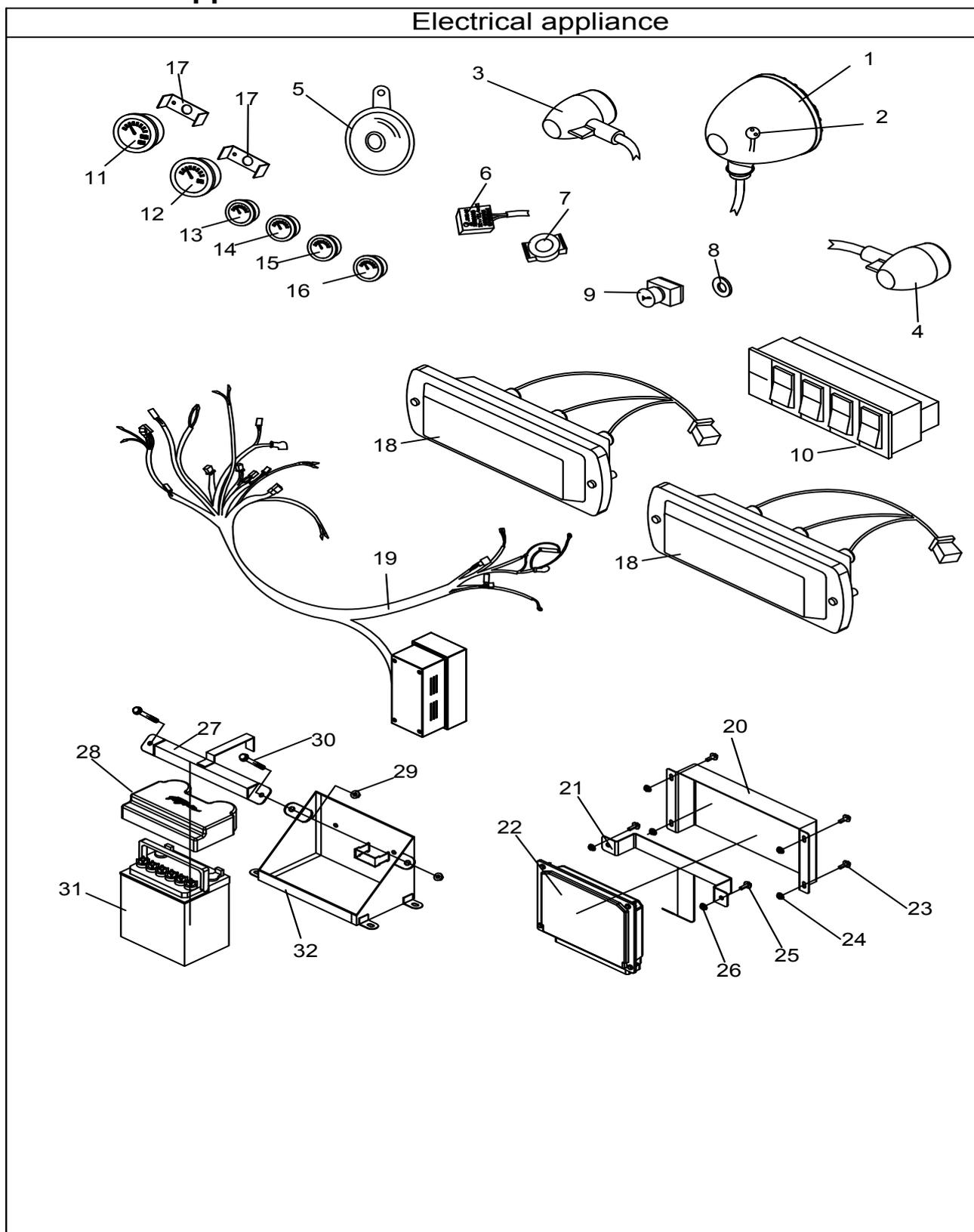
13.Cooling cycle



No.	ERP Code	Code name	Description	Q'ty
1	03.01.D818-M6*16	818-M6X16	Cross head screw M6*16	1
2	02.D650.04.07.0003	D650.04.07.00.03	cover, oil separator	1
3	02.D650.04.07.0002	D650.04.07.00.02	air filter, oil separator	1
4	02.SV800.04.07.0001	SV800.04.07.00.01	hoop(21-38)	1
5	02. D650.04.07.0001	D650.04.07.00.01	oil separator	1
6	03.01.5787-M8X20/05	5787-M8X20	bolt-washer M8*20	2
7	03.02.6183, 1-M8/05	6183, 1-M8	self-locking nut M8	2
8	02.SV1100.04.07.0001	SV1100.04.07.00.01	Hose clip (19-29)	1
9	02. D650.04.02.0002	D650.04.02.00.02	water inlet hose 2, engine	1
10	02.S650.04.02.02	S650.04.02.02.00	Tee branch	1
11	02. D650.04.02.0002	D650.04.02.00.02	water inlet hose 1, engine	1

12	02. SV1100.04.02.0002	SV1100.04.02.00.02	small cooling cycle hose	1
13	02.D1600.04.02.0006	D1600.04.02.00.06	hoop(16-25)	2
14	02.D650.04.02.0003	D650.04.02.00.03	hoop(25-38),water tube	4
15	02.D650.04.02.0003	D650.04.02.00.03	hoop(25-38),water tube	4
16	02. D650.04.02.0001	D650.04.02.00.01	water outlet hose 1, engine	1
17	02. MV800.04.02.01	MV800.04.02.01.00	radiator support	1
18	03.02.6183,1-M8/05	6183,1-M8	self-locking nut M8	2
19				
20				
21	02.D800.04.02.02	D800.04.02.02.00	reserve tank	1
22	02.D800.04.02.0003	D800.04.02.00.03	reserve tank body	1
23	02.D800.04.02.0001	D800.04.02.00.01	cap of reserve tank	1
24	02.D800.04.02.0002	D800.04.02.00.02	airproof washer of reserve tank	1
25	02.D650.04.03.0004	D650.04.03.00.04	hoop(10-16)	3
26	02.WT-0611	WT-0611	tube $\Phi 6 \times \Phi 11$	0.5meter
27	02.WT-0611	WT-0611	tube $\Phi 6 \times \Phi 11$	0.5meter
28	03.01.5787-M8X20/05	5787-M8X20	bolt-washer M8*20	2
29	03.02.6183, 1-M8/05	6183.1-M8	self-locking nut M8	2
30	03.01.5787-M8X20/05	5787-M8X20	bolt-washer M8*20	4
31	03.01.5787-M8X20/05	5787-M8X20	bolt-washer M8*20	4
32	03.02.6183, 1-M8/05	6183.1-M8	self-locking nut M8	4
33	02. D800.01.02.0005	D800.01.02.00.05	bracket	2
34	03.02.6183, 1-M8/05	6183.1-M8	self-locking nut M8	4
35				
36	02. D800.04.02.03	D800.04.02.03.00	aluminium radiator	1
37	02.D1600.04.02.02	D1600.04.02.02.00	radiator fan	1
38	03.03.95- $\Phi 6$	95-W6	Washer 6	4
39	03.01.5787-M6X20/05	5787-M6X20	Bolt-washer M6*20	4
40	02.LS2.04.02.0101	LS2.04.02.0101	cover	1
41	02.D800.04.02.03.01	D800.04.02.03.01	radiator body	1
42	02.D800.04.02.03.02	D800.04.02.03.02	radiator fan support	1

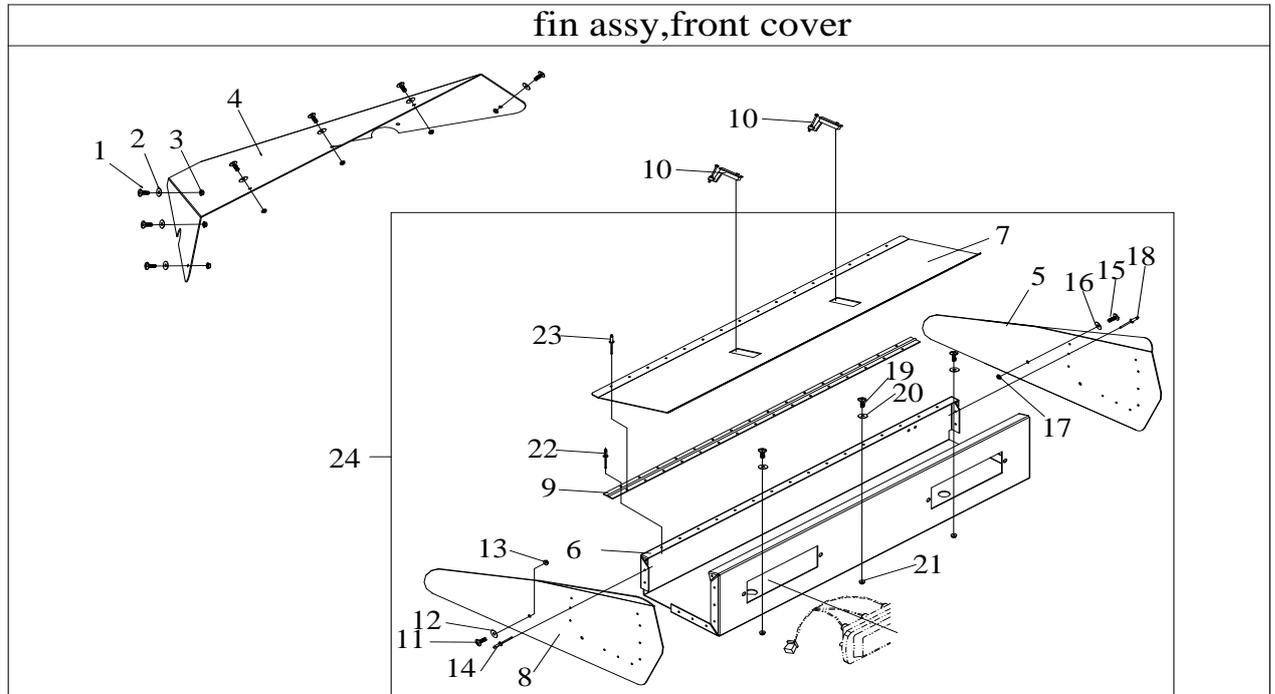
14.Electical appliance



No.	ERP Code	Code name	Description	Q' ty
1	02.D1600.06.11A	D1600.06.11.00.00A	headlight	2
2	02.D1600.06.11.0001	D1600.06.11.00.01	headlight bulb	2
3	02.D650.06.00.05	D650.06.00.05.00	front turning light,left	1
4	02.D650.06.00.15	D650.06.00.15.00	front turning light,right	1

5	02.D650.06.00.09	D650.06.00.09.00	horn	1
6	02.D25007914A	D25007914A	flasher apparatus	1
7	02.D25007924	D25007924	flasher coat	1
8	02.JD.0460003	JD0460003	washer	1
9	02.DS250.10.000005	DS250.10.00.00.05	horn button	1
0	02.D1600.06.03A	D1600.06.03.00.00A	switch assy	1
1	02.MV800.06.02	MV800.06.02.00.00	speedometer	1
1	02.D1600.06.05	D1600.06.05.00.00	tachometer	1
2	02.MV800.06.03	MV800.06.03.00.00	Coolant temperature indicator	1
3	02.D1600.06.09	D1600.06.09.00.00	voltmeter	1
4	02. N650.06.04	N650.06.04.00.00	fuel level gauge	1
5	02.D1600.06.07	D1600.06.07.00.00	oil pressure gauge	1
6	02.D1600.01.02.0006	D1600.01.02.00.06	Bracket of speedometer	1
7	02.D800.06.000012	D800.06.00.00.12	tail light assy	2
8	02.MV800.06.01	MV800.06.01.00.00	electrical wiring harness	1
9	02. MV800.01.02.03	MV800.01.02.03.00	ECU plastic shield	1
0	02.SV800.01.02.0002	SV800.01.02.00.02	ECU bracket	1
1	02.DLJ. S11-BJ3605010TA	S11-BJ3605010TA	renovated ECU	1
2	03.01.5787-M6X20/05	5787-M6X20	M6X20 bolt	4
2	03.02.2842-M6/05	2842-M6	nut-washer M6	4
3	03.01.5787-M6X20/05	5787-M6X20	M6X20 bolt	2
4	03.02.2842-M6/06	2842-M6	nut-washer M6	2
5	02.D1600.01.02.08	D1600.01.02.08.00	battery bracket	1
6	02.D1600.08.01.0004	D1600.08.01.00.04	battery cover	1
7	03.02.2842-M8/05	2842-M8	nut-washer M8	2
8	03.01.5787-M8X140/05	5787-M8X140	bolt-washer M8X140	2
9	02.D1600.06.02	D1600.06.02.00.00	battery	1
0	02.SR2000.01.02.03	SR2000.01.02.03.00	battery case	1
1				
2				

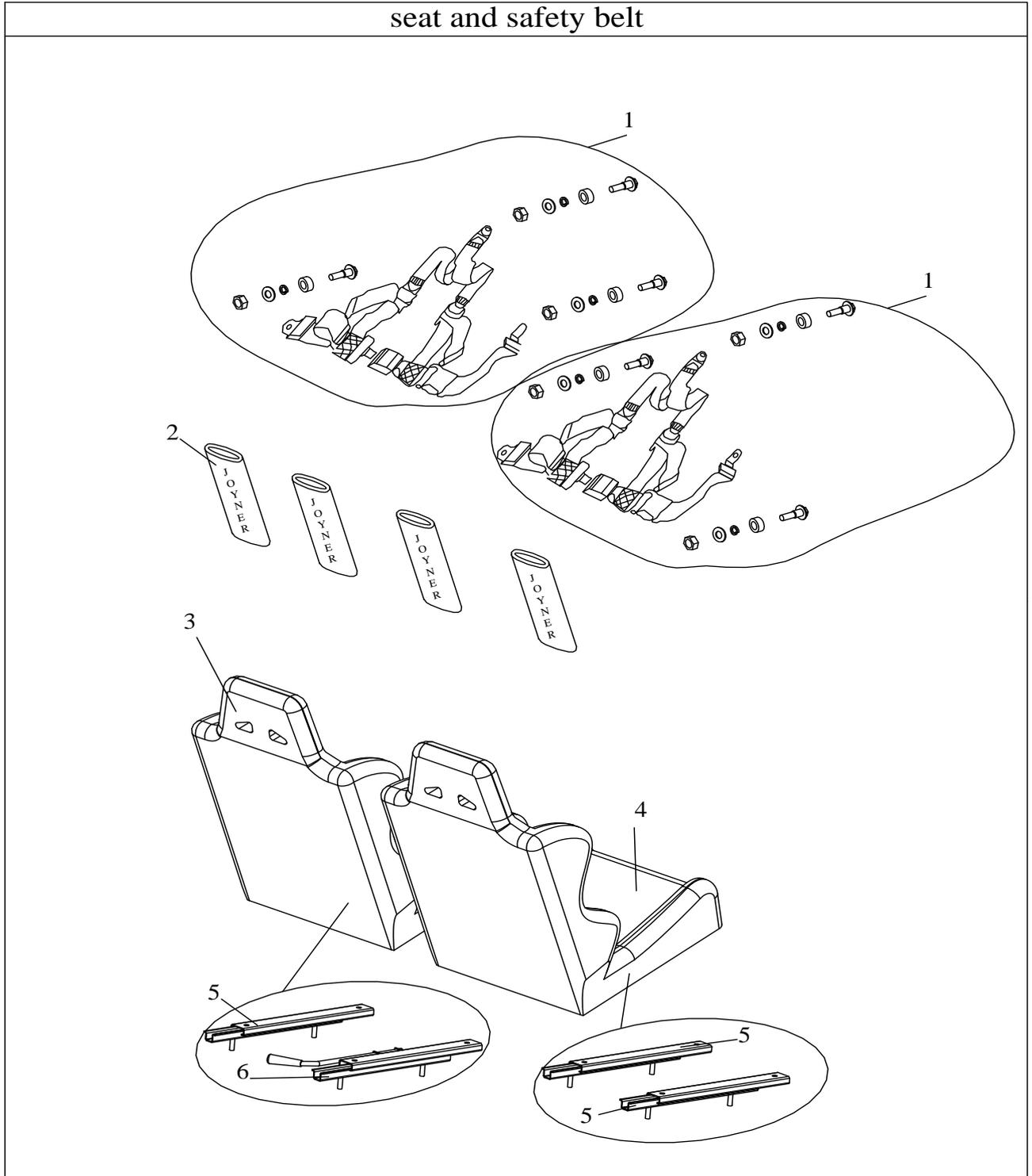
15.Fin assy,front cover



No.	ERP Code	Code name	Description	Q' ty
1	03.01.D818-M6X16	818-M6X16	Cross head screw M6X16	9
2	02.JD0900008	JD0900008	Washer 6	9
3	03.02.6183,1-M6/05	6183.1-M6	Self-locking nut M6	9
4	02. MVA800.01.02.0005	MVA800.01.02.00.05	front cover plate	1
5	02. MVA800.01.02.0007	MVA800.01.02.00.07	right side fin	1
6	02. MVA800.01.02.0003	MVA800.01.02.00.03	rear panel	1
7	02. MVA800.01.02.0002	MVA800.01.02.00.02	top fin	1
8	02. MVA800.01.02.0001	MVA800.01.02.00.01	left side fin	1
9	02. MVA800.01.02.00.27	MVA800.01.02.00.27	Hinge	1
10	02.LS2.01.02.01.06	LS2.01.02.01.06	Power door locks	2
11	02.D818-M6X16	818-M6X16	Cross head screw M6X16	3
12	02.JD0900008	JD0900008-W6	Washer 6	3
13	03.02.6183,1-M6/05	6183.1-M6	Self-locking nut M6	3
14	03.10.12618-4X10	12618-4X10	rivet 4X10	11
15	03.01.D818-M6X16	818-M6X16	Cross head screw M6X16	3
16	02.JD.0900008	JD0900008-W6	Washer 6	3
17	03.02.6183,1-M6/05	6183.1-M6	Self-locking nut M6	3
18	03.10.12618-4X10	12618-4X10	rivet 4X10	11
19	03.01.D818-M6X16	818-M6X16	Cross head screw M6X16	3
20	02.JD0900008	JD0900008	Washer 6	3
21	03.02.6183,1-M6/05	6183.1-M6	Self-locking nut M6	3

22	03.10.12618-4X10	12618-4X10	rivet 4X10	14
23	03.10.12618-4X10	12618-4X10	rivet 4X10	14
24	02. MVA800.01.02.0028	MVA800.01.02.00.28	fin assy	1

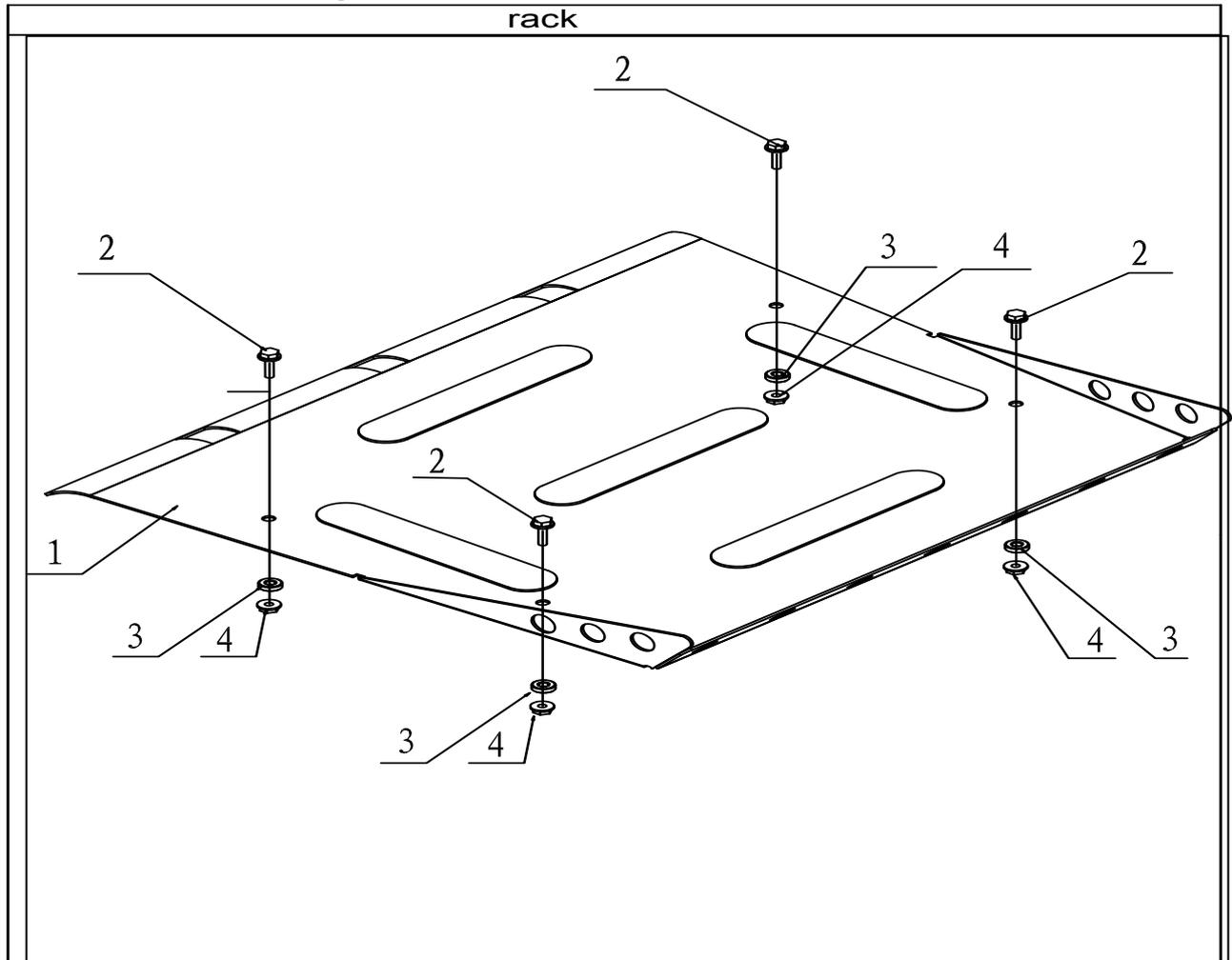
16.Seat and safety belt



No.	ERP Code	Code name	Description	Q' ty
1	02.D650.08.01.0001A	D650.08.01.00.01A	safty belt	2
2	02.D650.08.01.0013	D650.08.01.00.13	safty belt tube	4

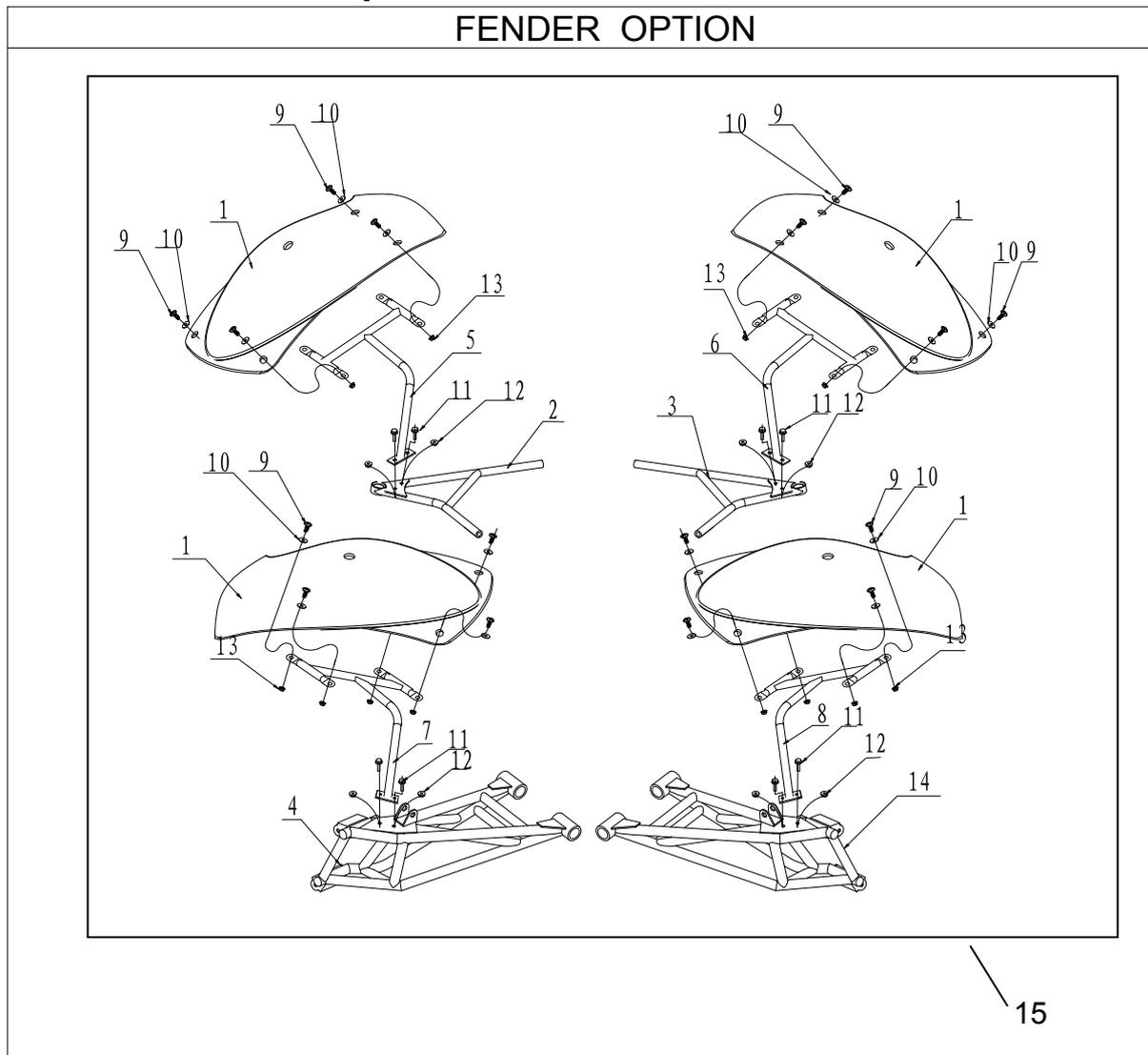
3	02.D650.08.01.03	D650.08.01.03.00	seat , left	1
4	02.D650.08.01.04	D650.08.01.04.00	seat , right	1
5	02.D650.08.01.03.01	D650.08.01.03.01	Track without release lever	3
6	02.D650.08.01.03.02	D650.08.01.03.02	Track with release lever	1

17. Rack relative option



No.	ERP Code	Code name	Description	Q' ty
1	02.MVA800.99990110	MVA800.99.99.01.10	aluminium roof rack	1
2	03.01.5787-M10X35 /05	5787-M10X35	bolt-washer M10X35	4
3	02.D1600.01.02.0007	D1600.01.02.00.07	spacer	4
4	03.02.2842-M10/05	2842-M10	nut M10	4
5	02. MVA800.10.03	MVA800.10.03.00.00	Rack relative option	1set

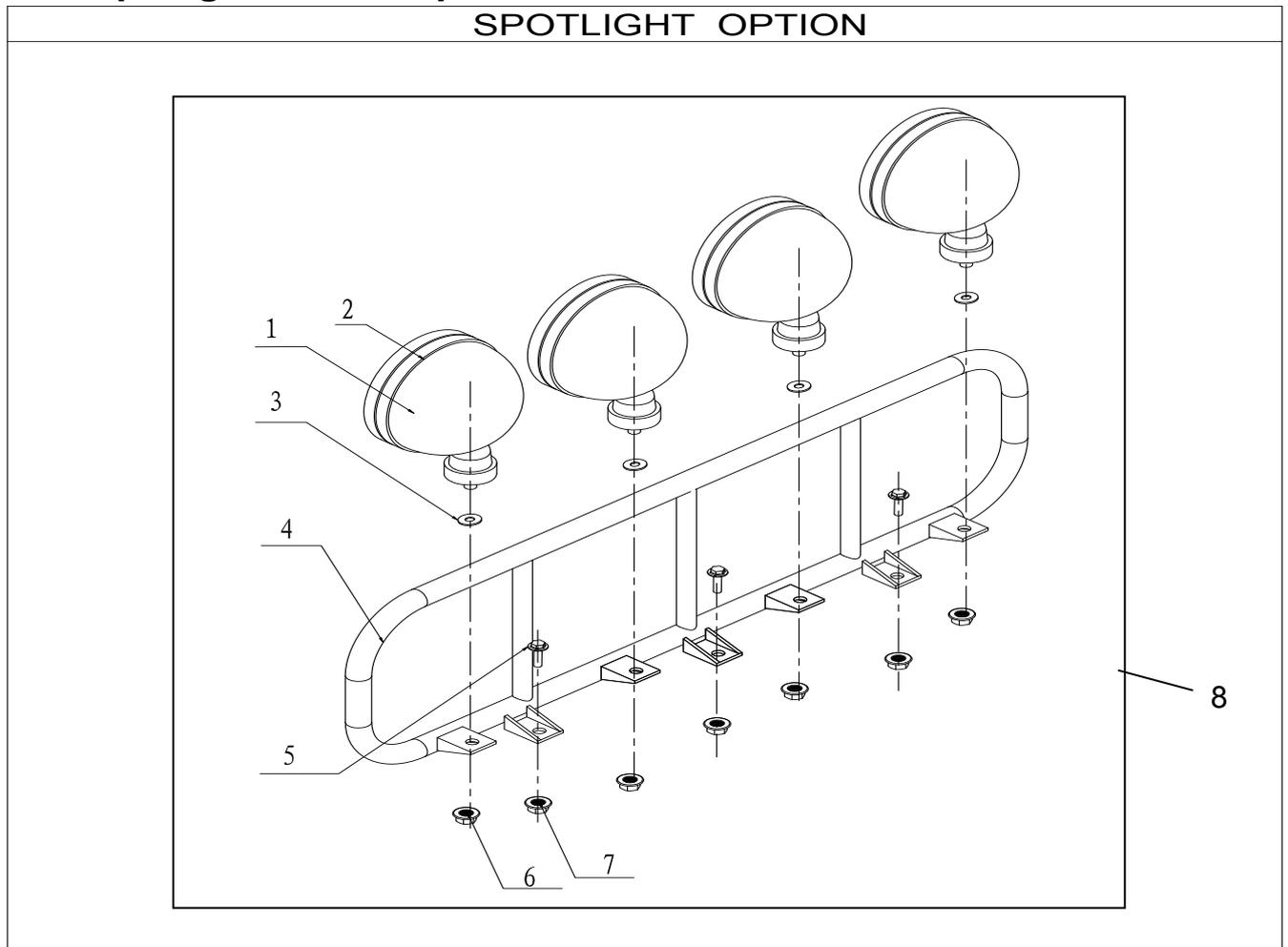
18.Fender relative option



No.	ERP Code	Code name	Description	Q' ty
1	02.C650.08.01.13	C650.08.01.13.00	fender	4
2	02.C800.02.01.02	C800.02.01.02.00	upper arm.left.front	1
3	02.C800.02.01.03	C800.02.01.03.00	upper arm.left.right	1
4	02.C800.02.02.02	C800.02.02.02.00	rear arm.left	1
5	02.C1100.08.01.03	C1100.08.01.03.00	fender bracket.left.front	1
6	02.C1100.08.01.04	C1100.08.01.04.00	fender bracket.right.front	1
7	02.C1100.08.01.05	C1100.08.01.05.00	fender bracket.left.rear	1
8	02.C1100.08.01.06	C1100.08.01.06.00	fender bracket.right.rear	1
9	03.01.D818-M6x 16	D818-M6x 16	M6x 16 srew	16
10	02.JD.0900008	JD0900008	rubber-washer Φ 6	16
11	03.01.5787-M8X25/05	5787-M8X25	M8X25 bolt	8
12	03.02.6183,1-M8/05	6183.1-M8	NUT.self-lock M8	8

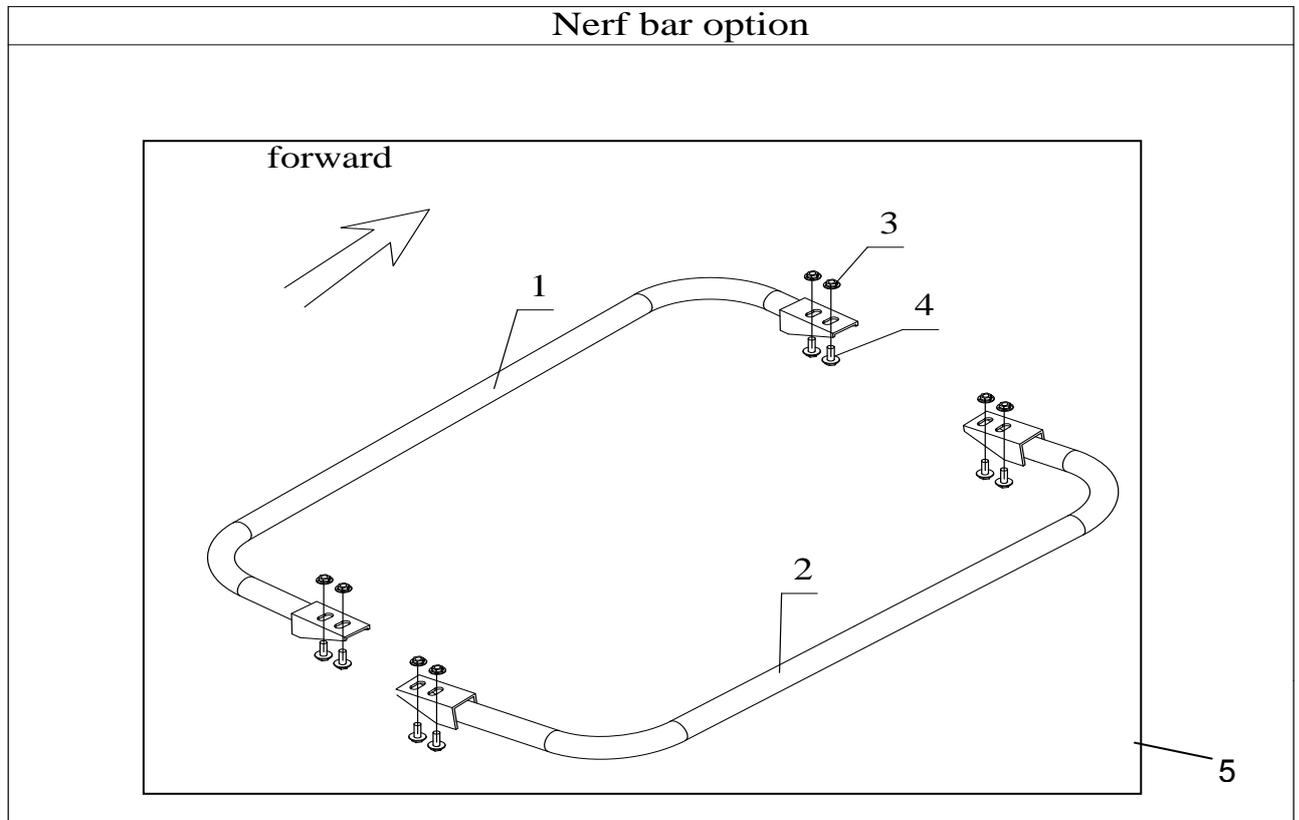
13	03.02.6183,1-M6/05	6183.1-M6	NUT.self-lock M6	16
14	02.C800.02.02.01	C1100.02.02.01.00	rear arm.right	1
15	02.MV800.10.01	MV800.10.01.00.00	Fender relative option	1set

19.Spotlight relative option



No.	ERP Code	Code name	Description	Q' ty
1	02.D1600.06.10A	D1600.06.10.00.00A	spotlight	4
2	02.D1600.06.10.0001	D1600.06.10.0001	Spotlight bulb(30W)	4
3	03.03.95- φ 0X20X1,5/05	95- φ 10X20X1,5	washer- φ 10X20X1,5	4
4	02.MV800.99.99.04	MV800.99.99.04.00	mount of spotlight	1
5	03.01.5787-M10*20/05	5787-M10*20	bolt-washer M10*20	4
6	03.02.2842-M10X1,25/05	2842-M10X1,25	nut-M10X1,25	4
7	03.02.2842-M10/05	2842-M10	nut-M10	4
8	02.MVA800.10.02	MVA800.10.02.00.00	Spotlight relative option	1 set

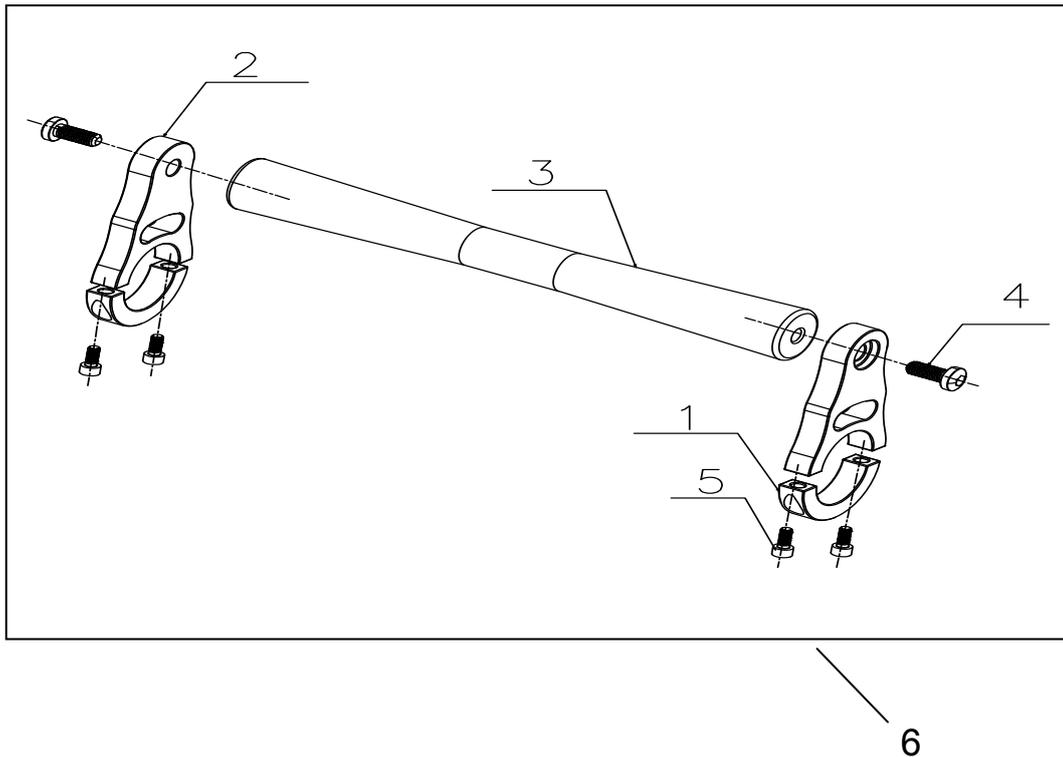
20.Nerf bar relative option



No.	ERP Code	Code name	Description	Q' ty
1	02.MV800.9999.02A	MV800.99.99.02.00A	left nerf bar	1
2	02.MV800.9999.03A	MV800.99.99.03.00A	right nerf bar	1
3	03.01.5787-M10X35 /05	5787-M10X35	bolt-washer M10X35	8
4	03.02.2842-M10/05	2842-M10	nut M10	8
5	02.MVA800.10.02	MVA800.10.02.00.00	Nerf bar relative option	1

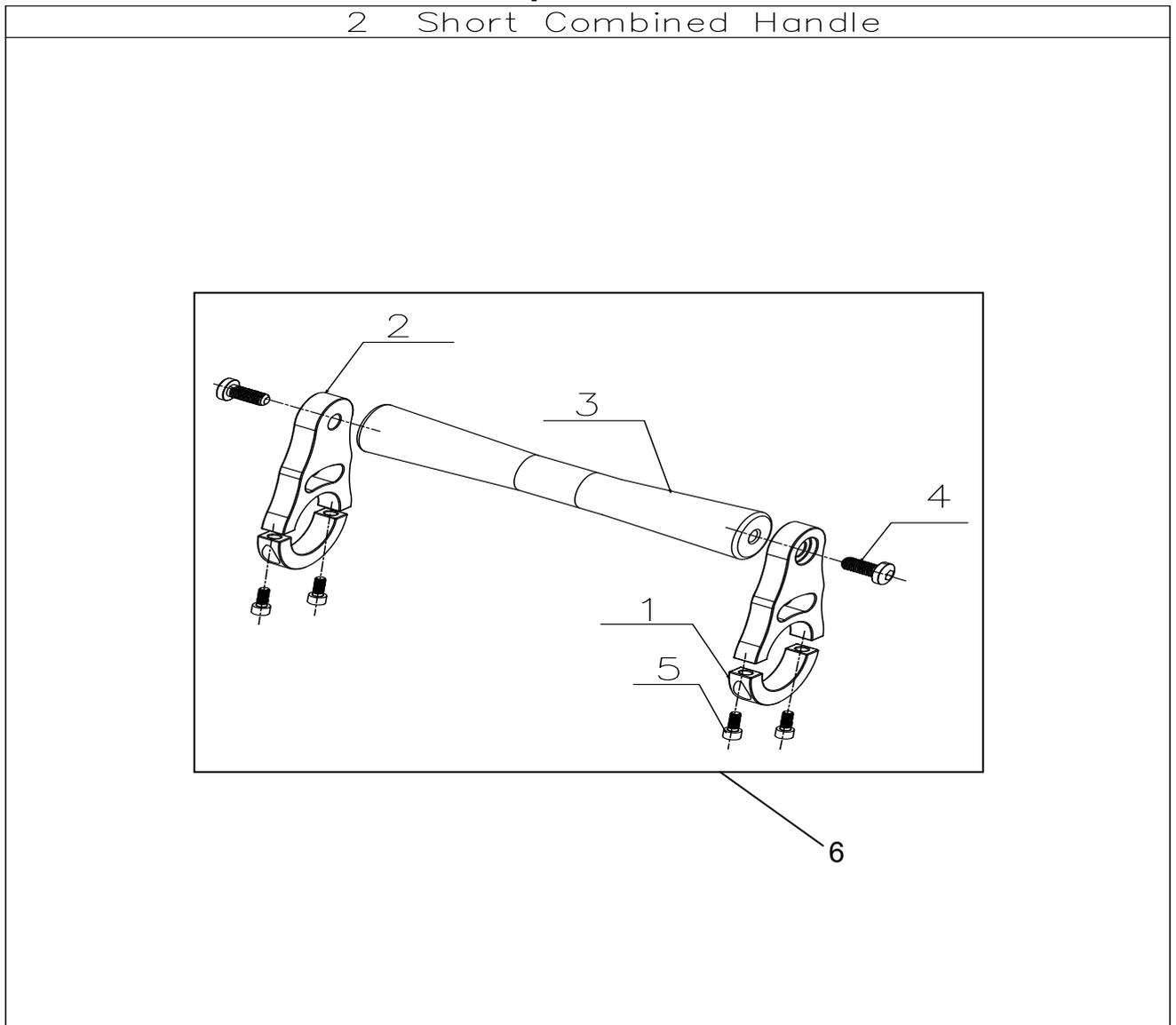
21.Long cobined handle option

1 Long Combined Handle



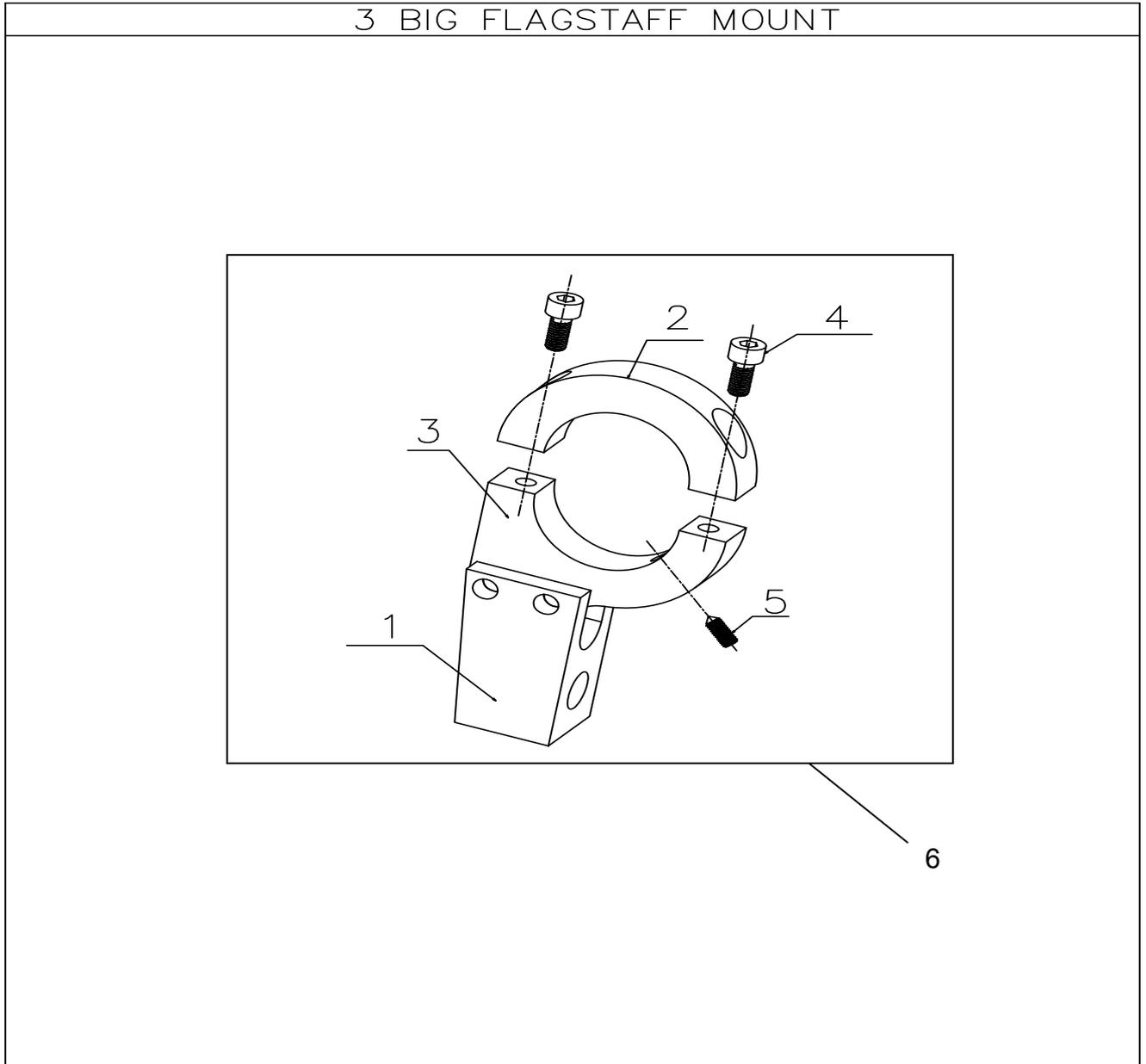
No.	ERP Code	Code name	Description	Q' ty
6	02.SVB1100.08.05.01A	SVB1100.08.05.01.00 A	Long combined handle (Polishing)	1set
	02.SVB1100.08.05.01B	SVB1100.08.05.01.00 B	Long combined handle (Anodizing)	1set
1	02.SVB1100.08.05.01.01 A	SVB1100.08.05.01.01 A	LONG HANDLE upper fixed (Polishing)	2
	02.SVB1100.08.05.01.01 B	SVB1100.08.05.01.01 B	LONG HANDLE upper fixed (Anodizing)	2
2	02.SVB1100.08.05.01.02 A	SVB1100.08.05.01.02 A	LONG HANDLE lower fixed (Polishing)	2
	02.SVB1100.08.05.01.02 B	SVB1100.08.05.01.02 B	LONG HANDLE lower fixed (Anodizing)	2
3	02.SVB1100.08.05.01.03 A	SVB1100.08.05.01.03 A	LONG HAND grip (Polishing)	1
	02.SVB1100.08.05.01.03 B	SVB1100.08.05.01.03 B	LONG HAND grip (Anodizing)	1
4	03.01.70.2- M8X20/05	70.2- M8X20	socket bead-butt screw (standardized)	2
5	03.01.70.1- M5X12/05	70.1- M5X12	socket cap screw (standardized)	4

22.Short combined handle option



No.	ERP Code	Code name	Description	Q'ty
6	02.SVB1100.08.05.03A	SVB1100.08.05.03.00 A	Short combined handle (Polishing)	1set
	02.SVB1100.08.05.03B	SVB1100.08.05.03.00 B	Short combined handle (Anodizing)	1set
1	02.SVB1100.08.05.01.01 A	SVB1100.08.05.01.01 A	LONG HANDLE upper fixed (Polishing)	2
	02.SVB1100.08.05.01.01 B	SVB1100.08.05.01.01 B	LONG HANDLE upper fixed (Anodizing)	2
2	02.SVB1100.08.05.01.02 A	SVB1100.08.05.01.02 A	LONG HANDLE lower fixed (Polishing)	2
	02.SVB1100.08.05.01.02 B	SVB1100.08.05.01.02 B	LONG HANDLE lower fixed (Anodizing)	2
3	02.SVB1100.08.05.03.01 A	SVB1100.08.05.03.01 A	Short HAND grip (Polishing)	1
	02.SVB1100.08.05.03.01 B	SVB1100.08.05.03.01 B	Short HAND grip (Anodizing)	1
4	03.01.70.2- M8X20/05	70.2- M8X20	socket bead-butt screw (standardized)	2

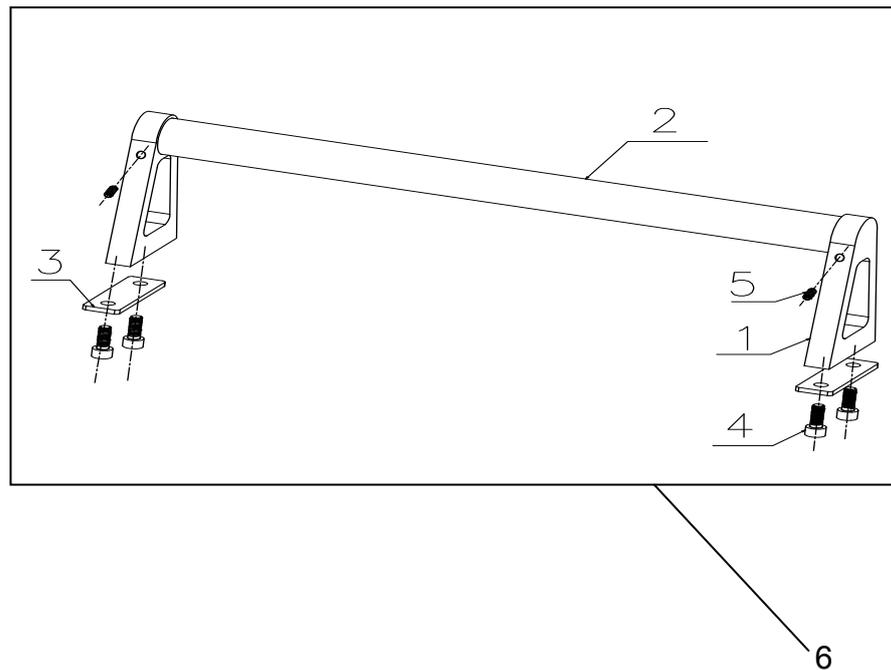
23.Big flag staff mount option



No.	ERP Code	Code name	Description	Q' ty
6	02.SVB1100.08.05.02A	SVB1100.08.05.02.00A	BIG FLAGSTAFF MOUNT (Polishing)	1set
	02.SVB1100.08.05.02B	SVB1100.08.05.02.00B	BIG FLAGSTAFF MOUNT (Anodizing)	1set
1	02.SVB1100.08.05.02.01A	SVB1100.08.05.02.01A	FLAGSTAFF seat (Polishing)	1
	02.SVB1100.08.05.02.01B	SVB1100.08.05.02.01B	FLAGSTAFF seat (Anodizing)	1
2	02.SVB1100.08.05.02.02A	SVB1100.08.05.02.02A	BIG FLAGSTAFF upper fixed (Polishing)	1
	02.SVB1100.08.05.02.02B	SVB1100.08.05.02.02B	BIG FLAGSTAFF upper fixed (Anodizing)	1
3	02.SVB1100.08.05.02.03A	SVB1100.08.05.02.03A	BIG FLAGSTAFF lower fixed (Polishing)	1
	02.SVB1100.08.05.02.03B	SVB1100.08.05.02.03B	BIG FLAGSTAFF lower fixed (Anodizing)	1
4	03.01.70.1- M5X12/05	70.1- M5X12	socket cap screw (standardized)	2
5	03.01.80-M4X12/05	80-M4X12	socket dent holding screw (standardized)	1

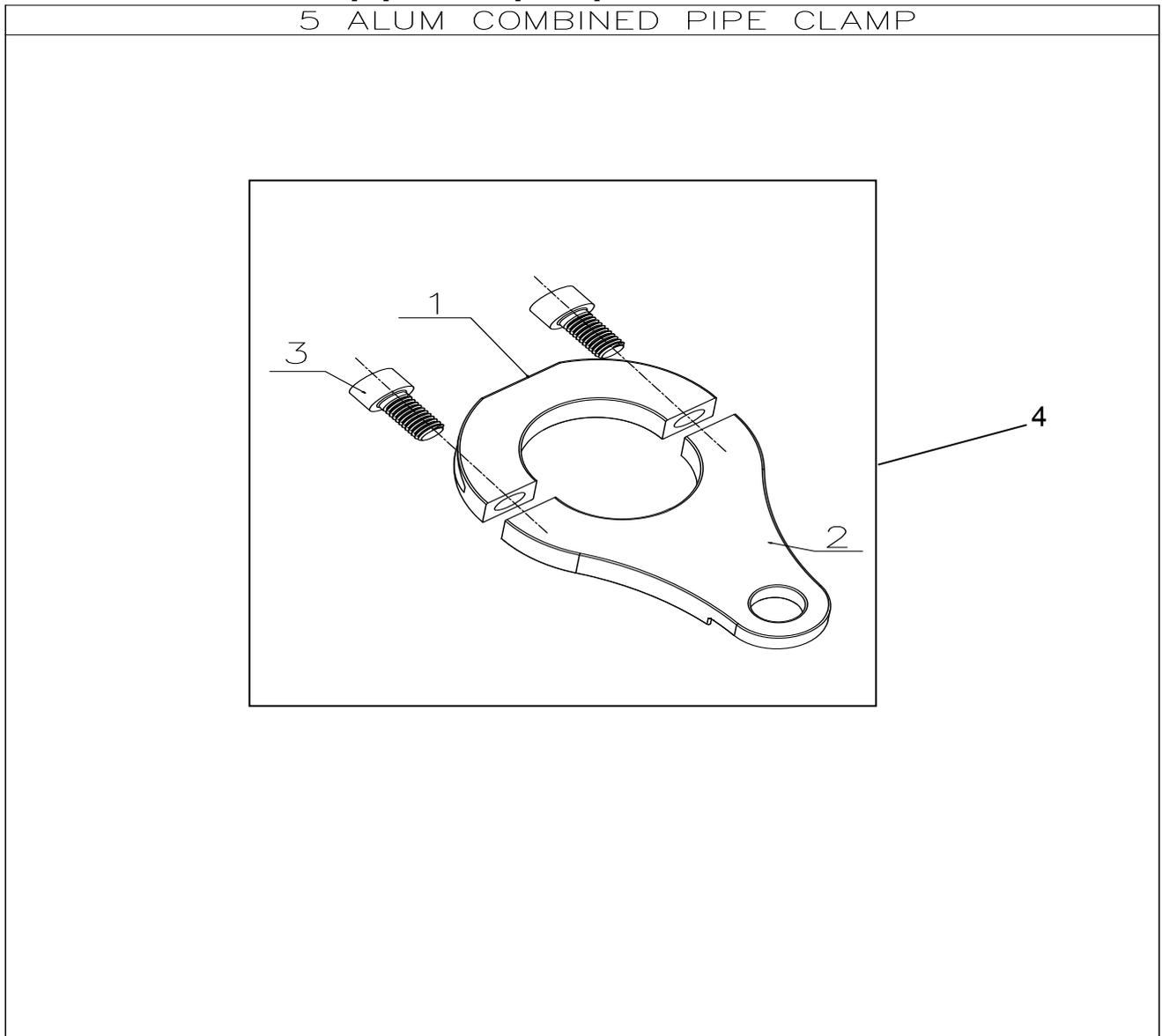
24.Alum combined handle option

4 ALUM COMBINED HANDLE



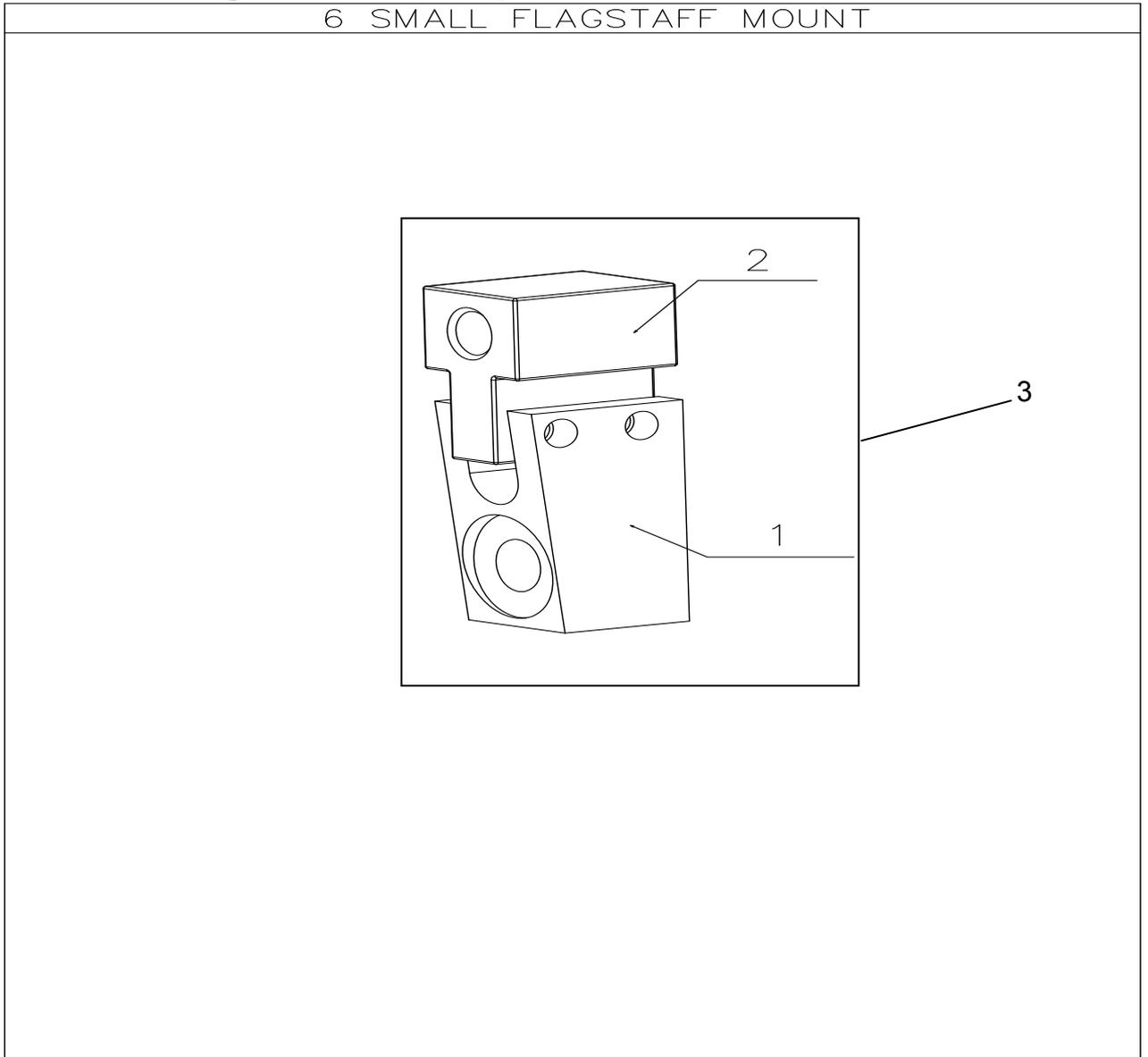
No.	ERP Code	Code name	Description	Q'ty
6	02.SVB1100.08.05.05A	SVB1100.08.05.05.00A	Alum combined handle (Polishing)	1set
	02.SVB1100.08.05.05B	SVB1100.08.05.05.00B	Alum combined handle (Anodizing)	1set
1	02.SVB1100.08.05.05.01 A	SVB1100.08.05.05.01A	foot seat (Polishing)	2
	02.SVB1100.08.05.05.01 B	SVB1100.08.05.05.01B	foot seat (Anodizing)	2
2	02.SVB1100.08.05.05.02 A	SVB1100.08.05.05.02A	foot tube (Polishing)	1
	02.SVB1100.08.05.05.02 B	SVB1100.08.05.05.02B	foot tube (Anodizing)	1
3	02.SVB1100.08.05.05.03 A	SVB1100.08.05.05.03A	foot filler piece (Polishing)	2
	02.SVB1100.08.05.05.03 B	SVB1100.08.05.05.03B	foot filler piece (Anodizing)	2
4	03.01.70.1-M6x16/05	70.1-M6x16	socket cap screw (standardized)	4

25.Alum combined pipe clamp option



No.	ERP Code	Code name	Description	Q' ty
4	02. SVB1100. 08. 05. 04A	SVB1100. 08. 05. 04. 00A	ALUM COMBINED PIPE CLAMP	1set
	02. SVB1100. 08. 05. 04B	SVB1100. 08. 05. 04. 00B	ALUM COMBINED PIPE CLAMP	1set
1	02. SVB1100. 08. 05. 04. 01A	SVB1100. 08. 05. 04. 01A	upper tubing clip	1
	02. SVB1100. 08. 05. 04. 01B	SVB1100. 08. 05. 04. 01B	upper tubing clip	1
2	02. SVB1100. 08. 05. 04. 02A	SVB1100. 08. 05. 04. 02A	lower tubing clip	1
	02. SVB1100. 08. 05. 04. 02B	SVB1100. 08. 05. 04. 02B	lower tubing clip	1
3	70. 1-2000 M8*16	GB/T 70. 1-2000	socket cap screw	2

26.Small flagstaff mount option



No	Code	Code name	Description	Q' ty
3	02.SVB1100.08.05.0 6A	SVB1100.08.05.06 .00A	SMALL FLAGSTAFF MOUNT (Polishing)	1set
	02.SVB1100.08.05.0 6B	SVB1100.08.05.06 .00B	SMALL FLAGSTAFF MOUNT (Anodizing)	1
1	02.SVB1100.08.05.0 2.01A	SVB1100.08.05.02 .01A	FLAGSTAFF seat (Polishing)	1
	02.SVB1100.08.05.0 2.01B	SVB1100.08.05.02 .01B	FLAGSTAFF seat (Anodizing)	1
2	02.SVB1100.08.05.0 6.01A	SVB1100.08.05.06 .01A	SMALL FLAGSTAFF fixed (Polishing)	1
	02.SVB1100.08.05.0 6.01B	SVB1100.08.05.06 .01B	SMALL FLAGSTAFF fixed (Anodizing)	1

27.Shock absorber coat OPTION



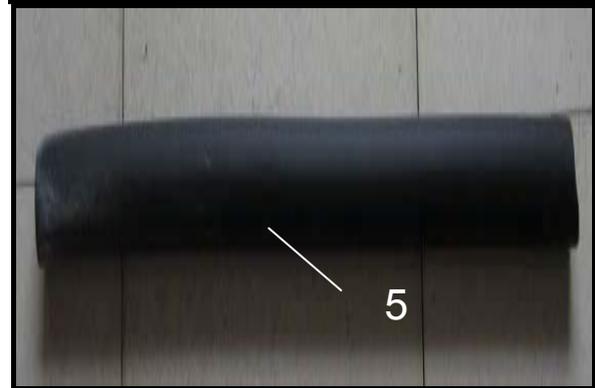
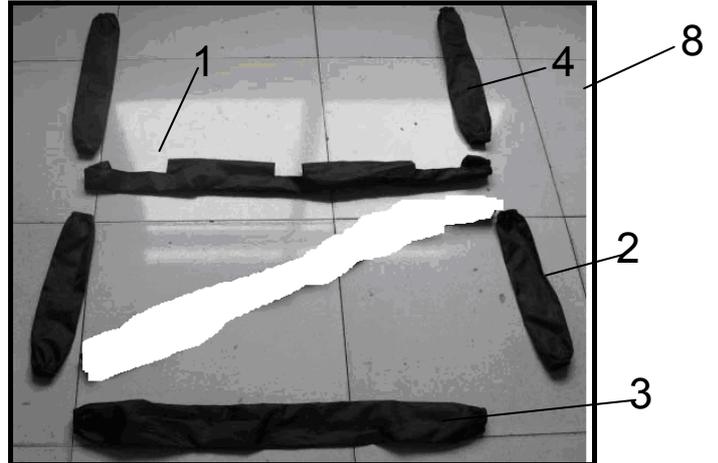
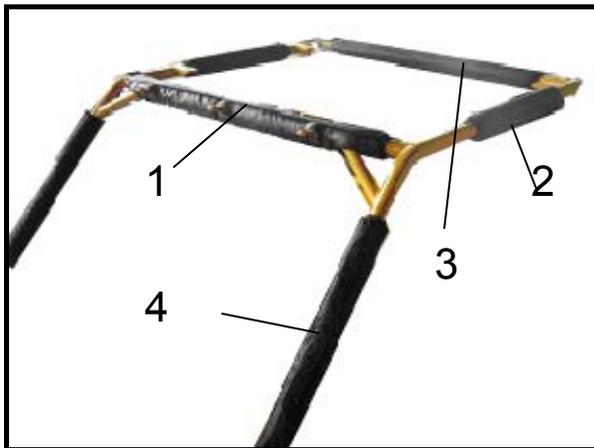
NO	ERP Code	Part No.	Part Description	Qty
1	02. D800.08.01.00.04-1	D800.08.01.00.04-1	Front shock absorber coat	2
2	02. D800.08.01.00.04-2	D800.08.01.00.04-2	Rear shock absorber coat	2

28.Tools and bag kit option



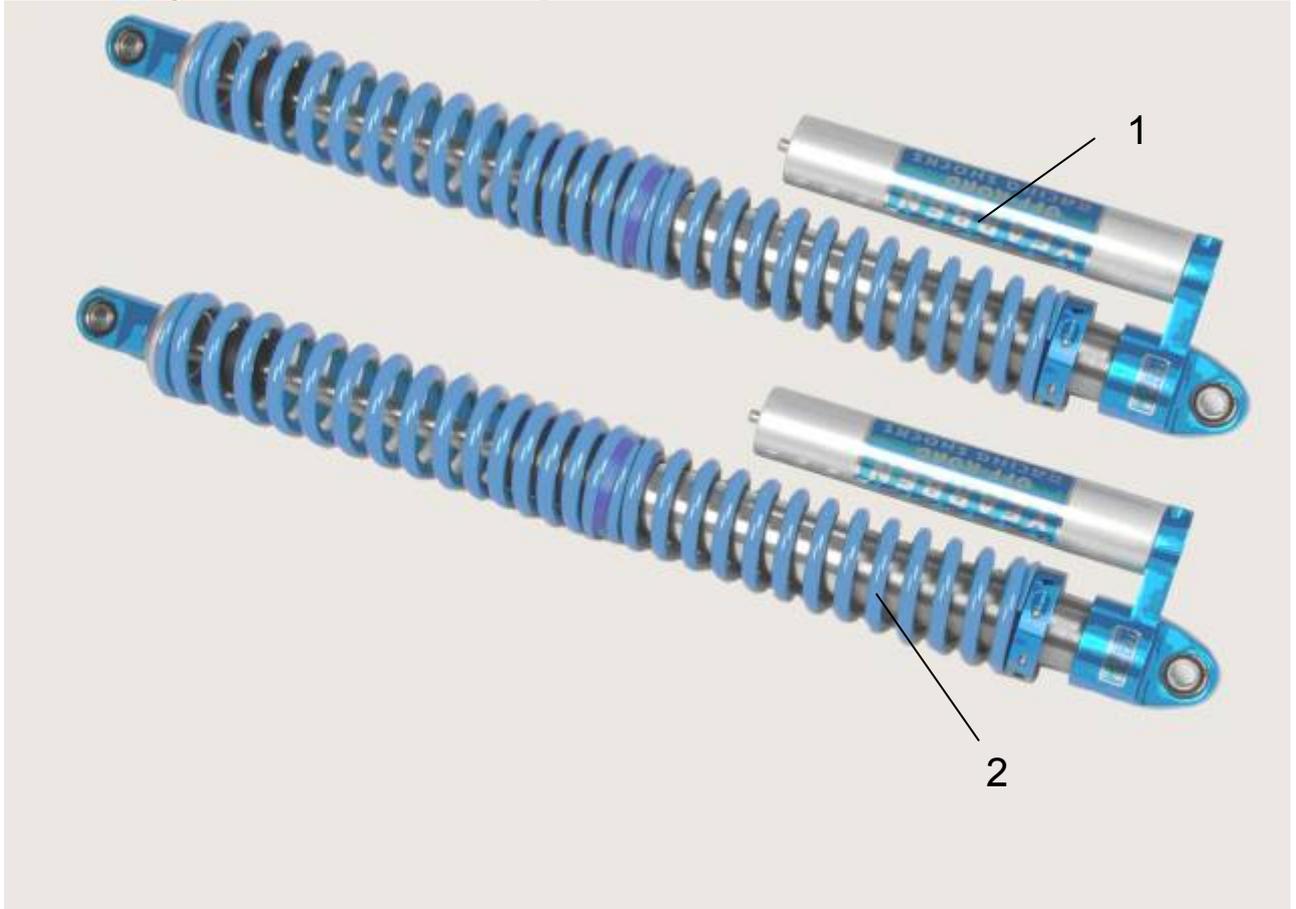
NO.	ERP Code	Part No.	Part Description	Qty
1	02.D650.08.05.0001	D650.08.05.00.01	Open-jawed spanner 8~10	1
2	02.D650.08.05.0002	D650.08.05.00.02	Open-jawed spanner 12~14	1
3	02.D650.08.05.0003	D650.08.05.00.03	Open-jawed spanner 13~16	1
4	02.D650.08.05.0004	D650.08.05.00.04	Open-jawed spanner 17~19	1
5	02.JD.1400004	JD1400004	Thread-locking anaerobic adhesive	1
6	02.D650.08.05.0006	D650.08.05.00.06	"—"Screwdriver	1
7	02.D650.08.05.0007	D650.08.05.00.07	"+" Screwdriver	1
8				
9	02.D650.08.05.0005	D650.08.05.00.05	Long Nose Pliers	1
10	02.D650.08.01.13	D650.08.01.13.00	Tools bag	1
11	02.D650.08.06.0001	D650.08.06.00.01	Cable tie	1
12	02. SVB1100.10.04	SVB1100.10.04.00.00	Tools and bag kit option	1set

29. Envelopment and foam cover option



NO.	ERP Code	Part No.	Part Description	Qty
1	02. MV800.08.01.02.01	MV800.08.01.02.01	Protect-jacket front, upper	1
2	02. MV800.08.01.02.02	MV800.08.01.02.02	Protect-jacket side, upper	2
3	02. MV800.08.01.02.03	MV800.08.01.02.03	Protect-jacket rear, upper	1
4	02. MV800.08.01.02.04	MV800.08.01.02.04	Protect-jacket side, front	2
5	02. D250.11770	D250.11770	foam cover	1
6	02. D800.08.01.00.03	D800.08.01.00.03	Entire vehicle cover	1
7	02. MV800.08.01.00.02	MV800.08.01.00.02	canvas roof	1
8	02.MV800.08.01.02	MV800.08.01.02.00	Protect-jacket assy	1

30. luxury absorber shock option



NO.	ERP Code	Part No.	Part Description	Qty
1	02. MV800.02.03.01A	MV800.02.03.01.00A	front luxury absorber shock	2
2	02. MV800.02.03.02A	MV800.02.03.02.00A	Rear luxury absorber shock	2

WEARING PARTS

1. Body				
Num	English name	代码	件号	数量
1	rubber washer Φ6	02.JD.090008	JD0900008	20
2	radial bearing GE25C	02.D800.02.01.0001	D800.02.01.00.01	4
3	bushing	02.D800.02.01.0002	D800.02.01.00.02	8
4	rod end bearing POSA16,control arm	02.D800.02.01.0003	D800.02.01.00.03	8
5	spacer sleeve φ 16 ,control arm	02.D800.02.01.0004	D800.02.01.00.04	16
6	interner circlip φ55 (model B)	03.09.893,2-φ55	893.2-φ55	2
7	shocker spacer sleeve	02.D800.02.03.0003	D800.02.03.00.03	16
8	hub screw M12*1.5	02. D650.03.02.0003A	D650.03.02.00.03A	16
9	wheel nut M12*1.5	02.S650.03.01.0002	S650.03.01.00.02	16
10	ball bearing 25*52*15	03.05.276-6205	276-6205	2
11	ball bearing 30*62*16	03.05.276-6206	276-6206	2
12	oil seal 30*52*8	02.D800.03.01.0008	D800.03.01.00.08	2
13	oil seal 40x62x7	02.D800.03.01.0009	D800.03.01.00.09	2
14	bearing(30*50*32)	02.D650.03.02.0007	D650.03.02.00.07	2
15	slotted nut M22*1.5,rear shaft	02.DLJ.JGC2202-K	JGC2202-K	2
16	internal circlip Φ42 (model B)	03.09.893,2-φ55	893.2-φ55	2
17	engine rubber bumper	02.D650.04.01.0001	D650.04.01.00.01	8
18	rod end bearingPOSA12LH	02.D800.05.01.0001	D800.05.01.00.01	2
19	rod end bearingPOSA12	02.D800.05.01.0002	D800.05.01.00.02	2
20	spacer sleeve	02.D800.05.01.0003	D800.05.01.00.03	8
21	electric cable	02.MV800.06.01	MV800.06.01.00.00	1
22	spotlight	02.D1600.06.10A	D1600.06.10.00.00A	4
23	spotlight bulb 30W	02.D1600.06.10.0002	D1600.06.10.00.02	4
24	headlight	02.D1600.06.11A	D1600.06.11.00.00A	2
25	Headlight BULB 35W/35W	02.D1600.06.11.0001	D1600.06.11.00.01	2
26	turning light BULB 5W	02.D650.06.0005.01	D650.06.00.05.01	4
27	tail light	02.D800.06.00.0012	D800.06.00.00.12	2
28	turning light BULB 10W	02.D650.06.0005.01	D650.06.00.05.01	2
29	tail light BULB 5W	02.D650.06.0004.02	D650.06.00.04.02	2
30	stoplight bulb 21W	02.D650.06.0004.03	D650.06.00.04.03	2
31	flasher apparatus	02.D250.07914A	D25007914A	1
32	ignition switch assembly	02.N650.06.0018	N650.06.00.18.00	1
33	Throttle cable	02.MV800.07.03.01	MV800.07.03.01.00	1
34	disc brake with floating caliper,front	02.SV800.07.01.01.01	SV800.07.01.01.01	1
35	clutch cable	02.MV800.07.04.01	MV800.07.04.01.00	1
36	air cleaner	02.N650.04.05.01	N650.04.05.01.00	1
37	brake pad	02.DLJ.ZJ509,03-04	ZJ509.03-04	8
38	brake Disc	02.D650.03.02.0005	D650.03.02.00.05	4
39	fuel pump assy	02.D1600.04.03.02	D1600.04.03.02.00	1
40	fuel press adjuster	02.D1600.04.03.03	D1600.04.03.03.00	1
41	inner boot seal	02.DLJ.BT-1085	BT-1085	2
42	SMALL band	02.DLJ.SH07350	SH07350	4
43	outer boot seal	02.DLJ. BT-1045	BT-1045	2

44	big band	02.DLJ. SH07680	SH07680	4
45	Molybdenum Disulfide Lithium-based Grease	02.DLJ.LJZ	LJZ	100kgx4
46	drive shaft, right	02.SV800.03.02.02	SV800.03.02.02.00	1
47	drive shaft, left	02.SV800.03.02.01	SV800.03.02.01.00	1
48	switch assy	02.D1600.06.03A	D1600.06.03.00.00A	1

2.Engine

1	cylinder head cover gasket	02.DLJ.372-1003036	372-1003036	10
2	gasket-cylinder head	02.DLJ. 372-1003040	372-1003040	1
3	bolt,cylinder head	02.DLJ.372-1003051	372-1003051	8
4	camshaft oil seal	02.DLJ. 372-1003066	372-1003066	8
5	block cover	02.DLJ. 372-1003067	372-1003067	16
6	the first Piston ring	02.DLJ. 372-1004032	372-1004032	16
7	the second Piston ring	02.DLJ. 372-1004033	372-1004033	16
8	oil control steel-ring	02.DLJ. 372-1004040	372-1004040	10
9	bearing-connecting rod	02.DLJ. 72-1004116	372-1004116	10
10	upper bearing-cranksaft	02.DLJ. 372-1005013	372-1005013	1
11	lower bearing-cranksaft	02.DLJ. 372-1005014	372-1005014	1
12	cranksaft front oil seal	02.DLJ. 372-1005015	372-1005015	1
13	stopper plate	02.DLJ. 372-1005016	372-1005016	4
14	rear oil seal	02.DLJ. 372-1005030	372-1005030	4
15	pulley bolt	02.DLJ. 372-1005031	372-1005031	8
16	camshaft assy-intake	02.DLJ. 372-1006020	372-1006020	4
17	camshaft assy-exhaust	02.DLJ. 372-1006060	372-1006060	8
18	valve-inlet	02.DLJ. 372-1007011	372-1007011	5
19	valve-exhaust	02.DLJ. 372-1007012	372-1007012	5
20	adjustment washer	02.DLJ. 372-1007017	372-1007017	1
21	valve lifter	02.DLJ. 372-1007018	372-1007018	2
22	seal,valve	02.DLJ. 372-1007020	372-1007020	1
23	tension pulley assy	02.DLJ. 372-1007030	372-1007030	1
24	timing gear cover assy	02.DLJ. 372-1007040	372-1007040	1
25	toothed timing belt	02.DLJ. 372-1007081	372-1007081	1
26	intake manifold washer	02.DLJ. 372-1008021	372-1008021	1
27	nut,hexagon	02.DLJ. Q33008	Q33008	16
28	stud	02.DLJ. Q1200855F3	Q1200855F3	1
29	stud	02.DLJ. Q1200825F3	Q1200825F3	16
30	bolt,hexagon head	02.DLJ. Q1420612	Q1420612	1
31	oil strainer washer	02.DLJ. 372-1010017	372-1010017	1
32	bolt	02.DLJ. Q1840612	Q1840612	1
33	bolt,hexagon flange	02.DLJ. Q1840610	Q1840610	1
34	oil pump washer	02.DLJ. 372-1011021	372-1011021	1
35	oil pump assy	02.DLJ. 372-1011030	372-1011030	1
36	seal strip	02.DLJ. 372-1011055	372-1011055	1
37	crankcase ventilation pipe(1)	02.DLJ. 372-1014110	372-1014110	1
38	crankcase ventilation pipe(3)	02.DLJ. 372-1014130	372-1014130	1
39	clamp	02.DLJ. Q673B155	Q673B155	1
40	seat-thermostat	02.DLJ. 372-1306001	372-1306001	1
41	thermostat assy	02.DLJ. 372-1306020	372-1306020	1

42	pump set ,water	02.DLJ. 372-1307010	372-1307010	1
43	seal strip 1	02.DLJ. 372-1307012	372-1307012	4
44	ring "o"	02.DLJ. 372-1307015	372-1307015	1
45	water pump washer	02.DLJ. 372-1307041	372-1307041	4
46	sensor,crankshaft position	02.DLJ. S11-1003069BA	S11-1003069BA	1
47	intake temperature and pressure sensor	02.DLJ. 11-1109411BA	S11-1109411BA	1
48	bolt,hexagon head	02.DLJ. Q1400416	Q1400416	1
49	ignition coil assy	02.DLJ. S11-3705000BA	S11-3705000BA	1
50	bolt,hexagon head	02.DLJ. Q1460820	Q1460820	1
51	cord NO.1, Hi.tension	02.DLJ. S11-3707020	S11-3707020	1
52	cord NO.2, Hi.tension	02.DLJ. S11-3707030	S11-3707030	1
53	cord NO.3, Hi.tension	02.DLJ. S11-3707040	S11-3707040	1
54	spark plug assy	02.DLJ. S11-3707100	S11-3707100	1
55	coolant temperature sensor	02.DLJ. S11-3617011EA	S11-3617011EA	1
56	stud	02.DLJ. Q1200840F3	Q1200840F3	1
57	stud	02.DLJ. 480-1008022	480-1008022	
58	Starter assy	02.DLJ. S11-3708110B1	S11-3708110B1	
59	electronic speedometer sensor assy	02.DLJ. S11-3802020	S11-3802020	
60	Alternator assy	02.DLJ. S11-3701110B1	S11-3701110B1	
61	oil filter assy	02.DLJ. 372-1012010	372-1012010	
62	steel cable baffle ring	02.DLJ. 2303016	2303016	
63	clutch pressure plate	02.DLJ. S11-1601020	S11-1601020	
64	clutch disc	02.DLJ. S11-1601030	S11-1601030	

3.Transmission

1	DOUBLE-SCREW ROD	02.DLJ. 5T07-1701058A	5T07-1701058A	1
2	shift turning rod	02.DLJ. 5T07-1702090A	5T07-1702090A	1
3	SHIFT-SELECT SHAFT	02.DLJ. 5T07-1702100A	5T07-1702100A	1
4	SHIFT-SELECTING SHAFT	02.DLJ. 5T07-1702101A	5T07-1702101A	1
5	SNAP RING.STOP PLATE.SHIFT INTERLOCK	02.DLJ. QR512-1702214	QR512-1702214	3
6	RELEASE-SPRING SEAT.1ST GEAR&2ND GEAR	02.DLJ. 5T07-1702102	5T07-1702102	1
7	RELEASE-SPRING.1ST GEAR&2ND GEAR	02.DLJ. 5T07-1702103	5T07-1702103	1
8	SPRING-STOP PLATE	02.DLJ. 5T07-1702104	5T07-1702104	2
9	SHIFT INTERLOCK STOP PLATE	02.DLJ. 5T07-1702107A	5T07-1702107A	2
10	SHIFT-SELECT ARM	02.DLJ. 5T07-1702105A	5T07-1702105A	1
11	SHIFT-SELECT ARM PIN	02.DLJ. 5T07-1702106	5T07-1702106	1
12	SPRING PIN 3.5X28	02.DLJ. QR512-1702113	QR512-1702113	1
13	RELEASE-SPRING.5TH GEAR&REVERSE GEAR	02.DLJ. 5T07-1702114A	5T07-1702114A	1
14	RELEASE-SPRINGSEAT.5TH GEAR&REVERSE GEAR	02.DLJ. 5T07-1702112	5T07-1702112	1
15	SPRING SEAT.REVERSE GEAR	02.DLJ. 5T07-1702108A	5T07-1702108A	1
16	LIMITING SPRING.REVERSE GEAR	02.DLJ. 5T07-1702109A	5T07-1702109A	1
17	LIMITING CAM.REVERSE GEAR	02.DLJ. QR512-1702111A	QR512-1702111A	1
18	FRONT BEARING.OUTPUT SHAFT	02.DLJ. 5T07-1701610	5T07-1701610	1
19	REAR BEARING.OUTPUT SHAFT	02.DLJ. 5T07-1701250	5T07-1701250	1

20	FRONT BEARING.DIFFERENTIAL	02.DLJ. 5T07-1701310	5T07-1701310	1
21	ODOMETER DRIVING GEAR	02.DLJ. QR512-1701604	QR512-1701604	1
22	REAR BEARING.DIFFERENTIAL	02.DLJ. 5T07-1701320	5T07-1701320	1
23	LOCATING PIN	02.DLJ. 5T07-1701001	5T07-1701001	2
24	INPUT SHAFT SEAL	02.DLJ. 5T07-1701080	5T07-1701080	1
25	RIGHT SEAL.DIFFERENTIAL	02.DLJ. 5T07-1701090	5T07-1701090	1
26	SEAL.CLUTCH FORK	02.DLJ. 5T07-1702030	5T07-1702030	2
27	LEFT SEAL .DIFFERENTIAL	02.DLJ. 5T07-1701010	5T07-1701010	1
28	BEARING 6204/YA/P63	02.DLJ. 4T08-1701130	4T08-1701130	1
29	DECLUTCH BEARING	02.DLJ. 5T07-1702010	5T07-1702010	1
30	BACK-UP LIGHT SWITCH	02.DLJ. 5T07-3729010	5T07-3729010	1
31	Differential assy	02.DLJ. 4T08A2-1701600	4T08A2-1701600	1
4..Standard part				
1	self-locking nut M8	03.02.6177,1-M8/05	GB/T6183.1-2000	20
2	self-locking nut M6	03.02.6177,1-M6/05	GB/T6183.1-2000	20
3	nut M10*1.25	03.02.2842-M10 X 1,25/05	GB/T-2000	20
4	nut M10*1.5	03.02.2842-M10/05	GB/T-2000	5
5	cotter pin 3.2*30	03.08.91-3.2x 30/05	GB/T91-2000	3
6	cotter pin 4*40	03.08.91-4x 40/05	GB/T91-2000	4
7	Bolt M15*1.5*190	03.01.5782-M15X190/05	GB/T5782-2000	2
8	Bolt M15*1.5*210	03.01.5782-M15X210/05	GB/T5782-2000	2
9	Bolt M15*1.5*80	03.01.5782-M15X80/05	GB/T5782-2000	2
10	Bolt M15*1.5*65	03.01.5782-M15X65/05	GB/T5782-2000	2
11	Nut M15*1.5	03.02.6185,1-M15/05	GB/T6185.1-2000	8
12	Bolt M16*2*85	03.01.5782-M16X85/05	GB/T5782-2000	2
13	Bolt M16*2*95	03.01.5782-M16X95/05	GB/T5782-2000	2
14	Bolt M16*2*65	03.01.5782-M16X65/05	GB/T5782-2000	2
15	Nut M16*2	03.02.6185,1-M16/05	GB/T6185.1-2000	6
18	bolt-washer M10*1.5*30	G03.01.5787-M10X30/05	GB/T5787-1986	10
19	spring washer 10	03.05.93-Φ 10/05	GB/T93-1987	10

- ✓
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PREPARATION ATTACH INSTRUCTION

1.Remove Packing

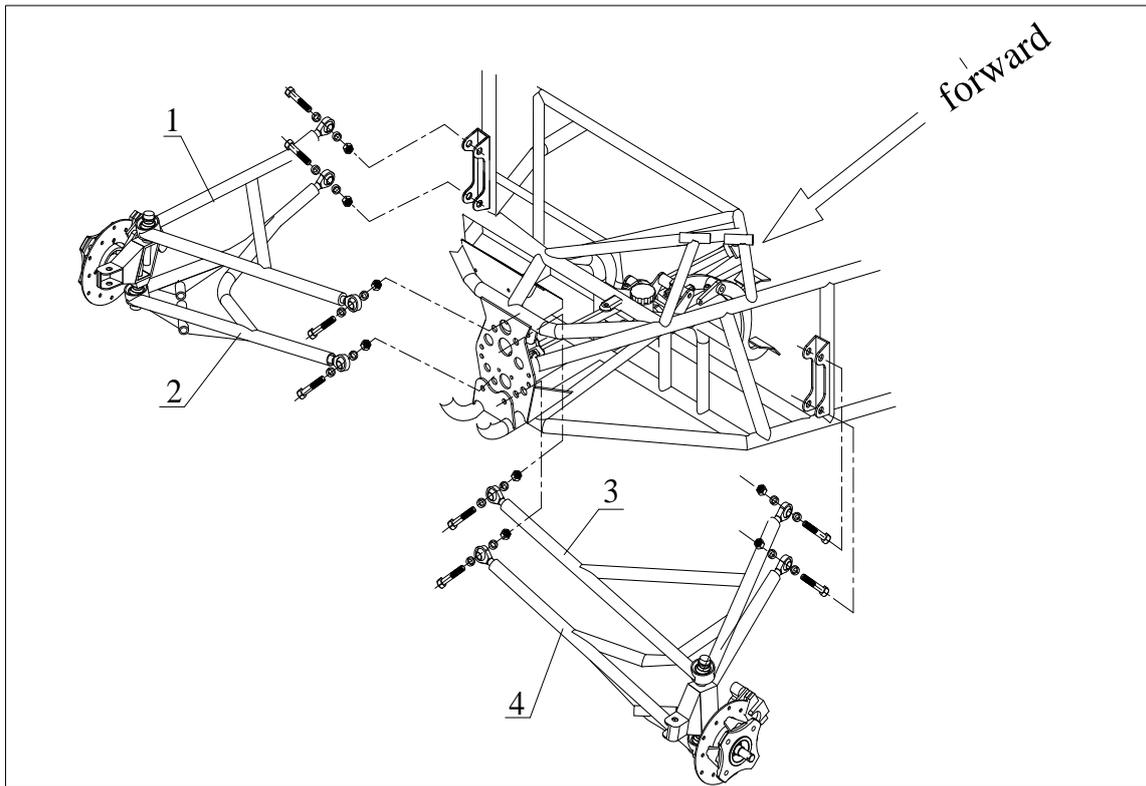




1. Remove Packing.
2. Unbolt both sides and top of crate, carefully remove, cut wire ties holding cart lift cart and slide remaining frame out from under.

2. Install the front suspension arm





4	02.N650.02.01.01	N650.02.01.01.00	lower suspension arm,FL	1
3	02.N650.02.01.02	N650.02.01.02.00	upper suspension arm,FL	1
2	02.N650.02.01.04	N650.02.01.04.00	lower suspension arm,FR	1
1	02.N650.02.01.03	N650.02.01.03.00	upper suspension arm,FR	1
No.	Erp code	Part name	Description	Q' ty

1. Install the left upper suspension arm,F-3, and the left lower suspension arm,F-4 on the front of frame as the figure above.

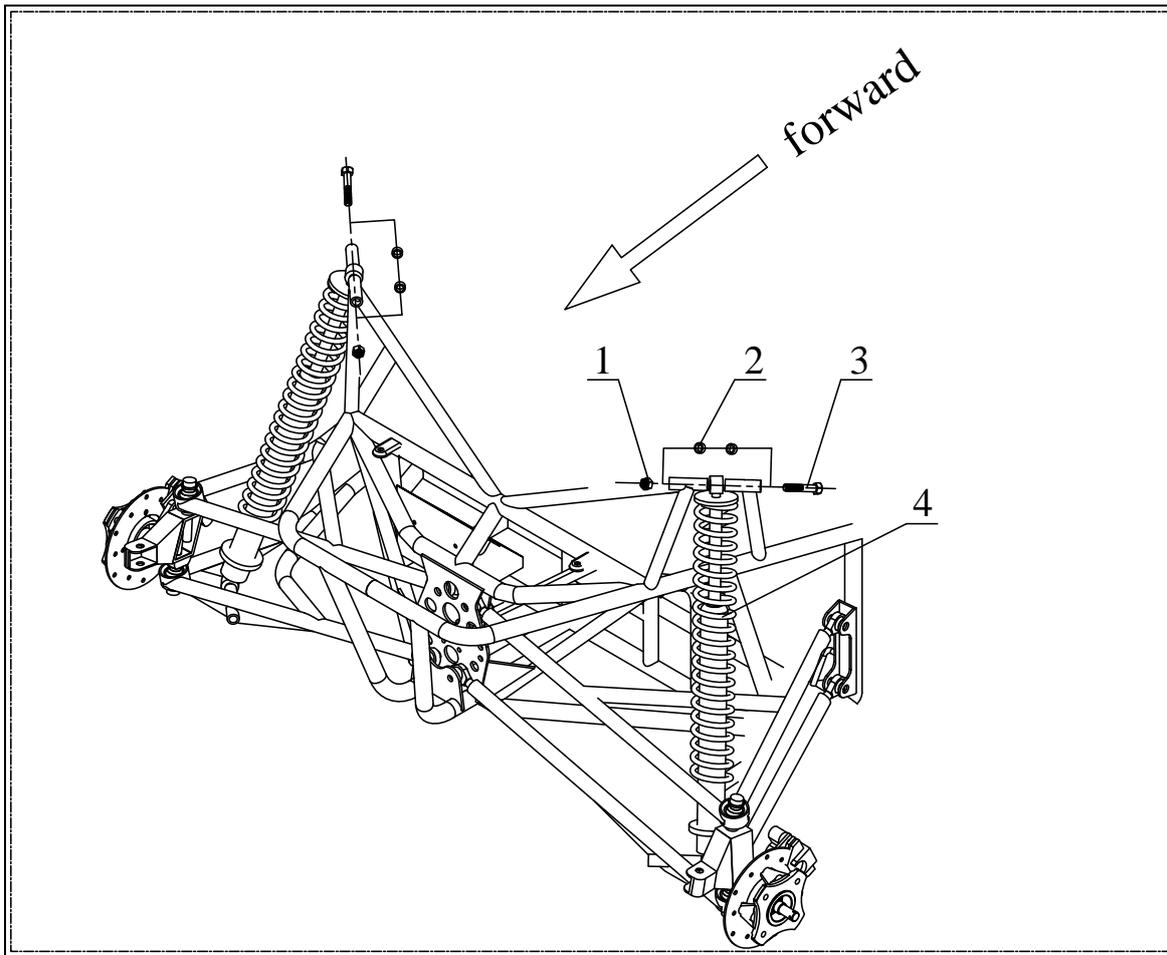
2. Install the right suspension arms as above .

Note: Before installing, put 3# Lithium-grease into the moving part .

3.Tighten the bolts and nuts with thread glue.

3.Attach front shock absorber

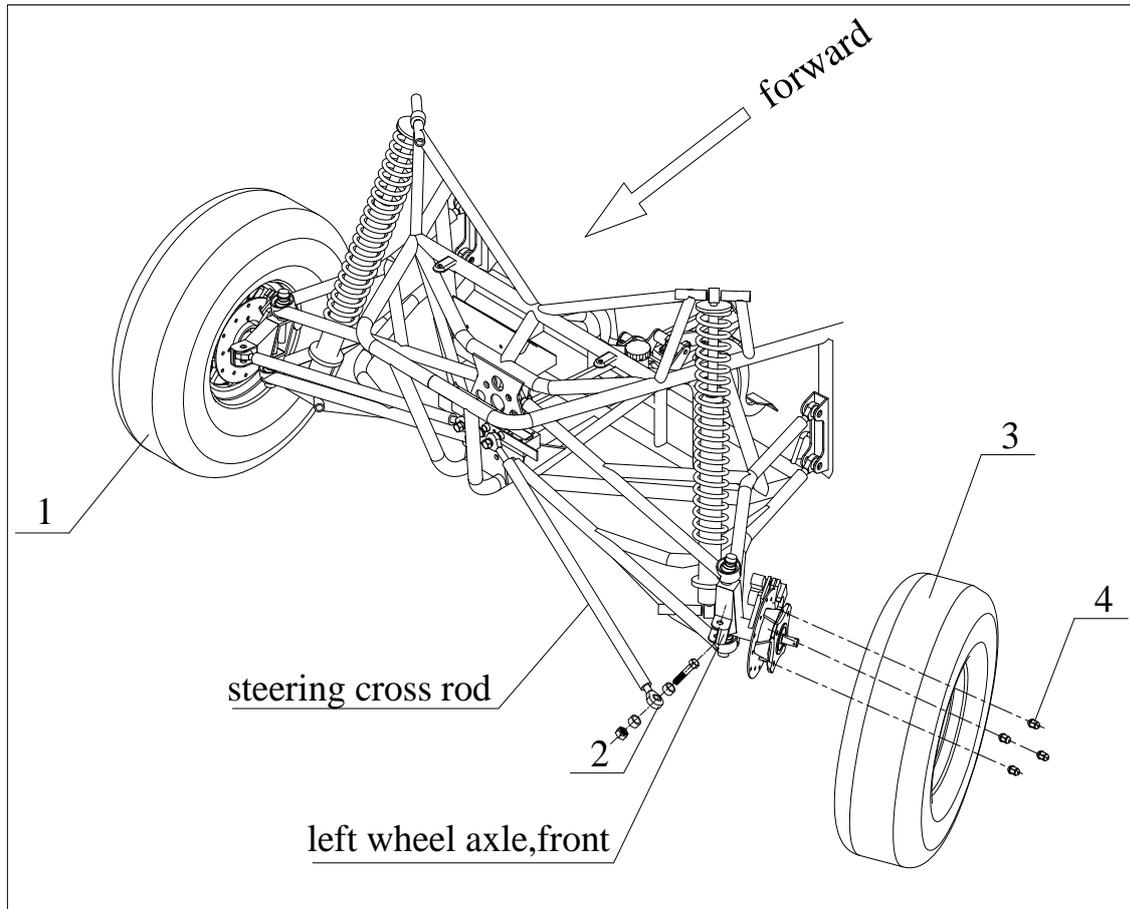




4	02.MV800.02.03.01	MV800.02.03.01.00	front shocker absorber	2
3	03.01.5782-M15x190/05	5782-M15x190	M15*1.5*190 bolt	2
2	02.D800.02.03.0003	D800.02.03.00.03	spacer sleeve,shocker	4
1	03.02.6185.1-M15/05	6185.1-M15x1.5	M15*1.5 nut	2
No.	Erp code	Part name	Description	Q' ty

1. Attach front shock absorber-4 on the frame , insert the bolt-3 and spacer sleeve-2, tighten nuts-1 with thread glue.

4. Attach tie rod end and front wheel



4	02.S650.03.01.0002	S650.03.01.00.02	wheel nut M12*1.5	8
3	02.S650.03.01.01.00A	S650.03.01.01.00A	Left wheel(27*8-12)	1
2	02.D800.05.01.0001	D800.05.01.00.01	rod end bearing,POSA12LH	1
1	02.S650.03.01.04.00A	S650.03.01.04.00A	right wheel(27*8-12)	1
No.	Erp code	Part name	Description	Q' ty

1. Install the shaft of outer tie rod end-2 to left wheel axle,front.

2. Install bolt,spacer sleeve,then tighen nut.

Note: don't adjust outer tie rod end as wheel alignment is done before packing.

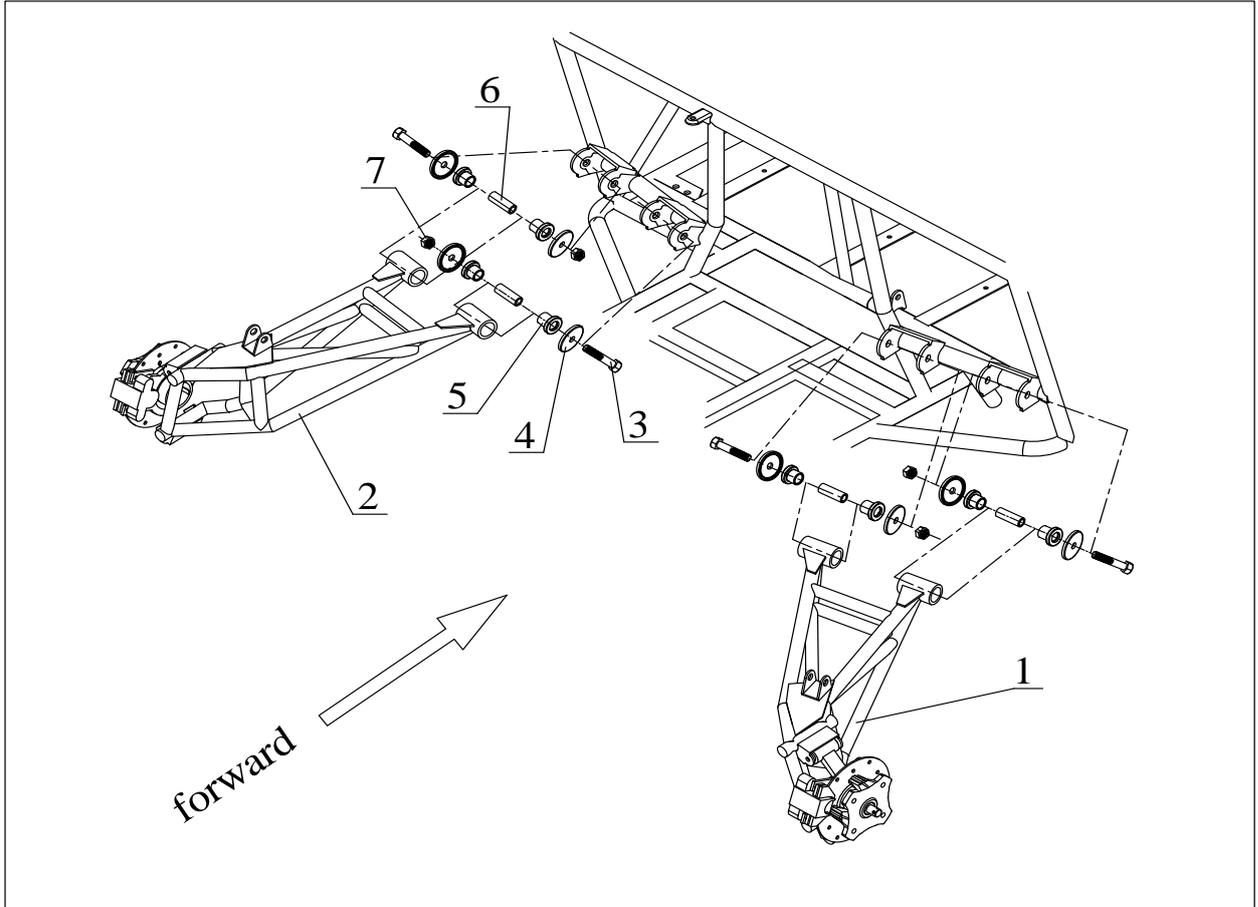
3. Attach the wheel(27*8-12),FL-3 on the hub, tighten the nuts.

4. Attach the wheel(27*8-12),FR-1 as described above .

5. Attach tie rod and front wheel



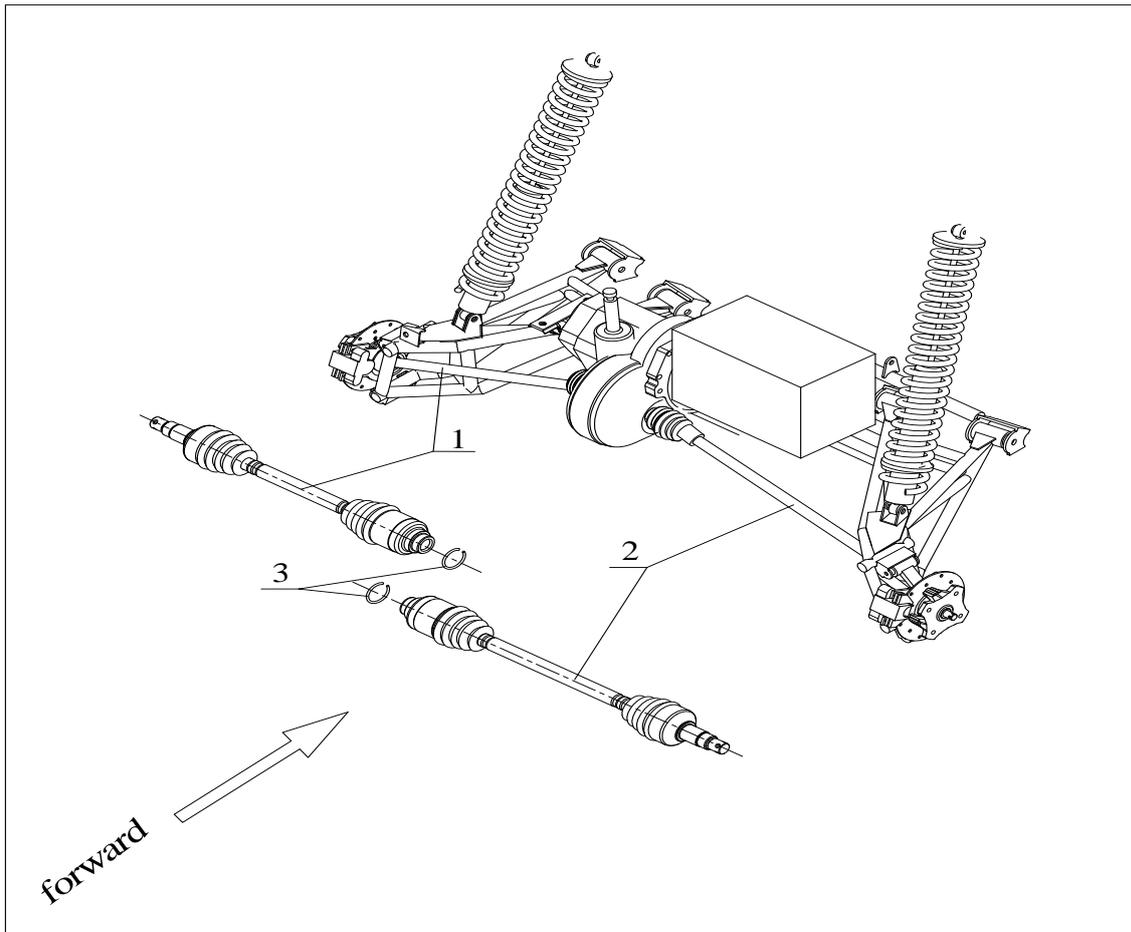
6.Attach the rear suspension arm



7	03.02.2842-M16/05	2842-M16	M16*2 nut	4
6	02.D800.02.02.0004	D800.02.02.00.04	spacer sleeve	4
5	02.D800.02.02.0002	D800.02.02.00.02	powdered spacer sleeve	8
4	02.D800.02.02.0003	D800.02.02.00.03	grease seal, ϕ 46	8
3	03.01.5787-M16X125/05	5787-M16X125	M16*2*125 bolt	4
2	02. N650.02.02.02.00A	N650.02.02.02.00A	rear suspension arm,left	1
1	02. N650.02.02.01.00A	N650.02.02.01.00A	rear suspension arm,right	1
No.	Erp code	Part name	Description	Q' ty

1. Attach rear suspension arm,right-1 on the rear part of frame. Insert the M16*2*125 bolt-3, grease seal, ϕ 46-4,powdered spacer sleeve-5 and spacer sleeve-6 in order as above.Tighten the bolts-3 and nuts-7 with threads glue.
2. Attach rear suspension arm,left-2 as described above .

7. Attach drive shaft



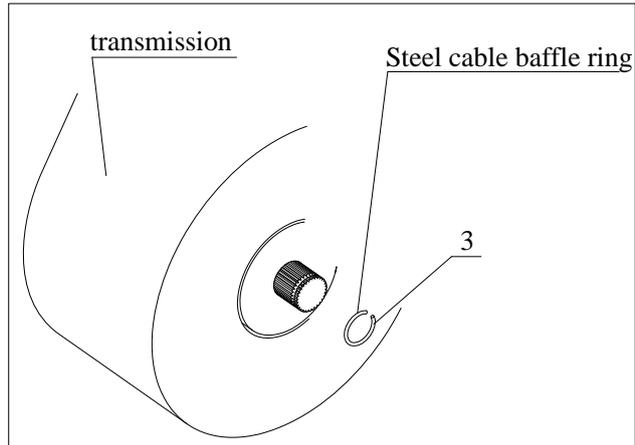
3	02.DLJ.2303016	2303016	steel cable baffle ring	2
2	02. N650.03.02.02	N650.03.02.02.00	drive shaft, right	1
1	02. MV800.03.02.01	MV800.03.02.01.00	drive shaft, left	1
No.	Erp code	Part name	Description	Q' ty

1. Check the steel cable baffle ring-3 in the groove of the output shaft of transmission.

2. Insert right drive shaft-2 onto the output shaft of transmission.

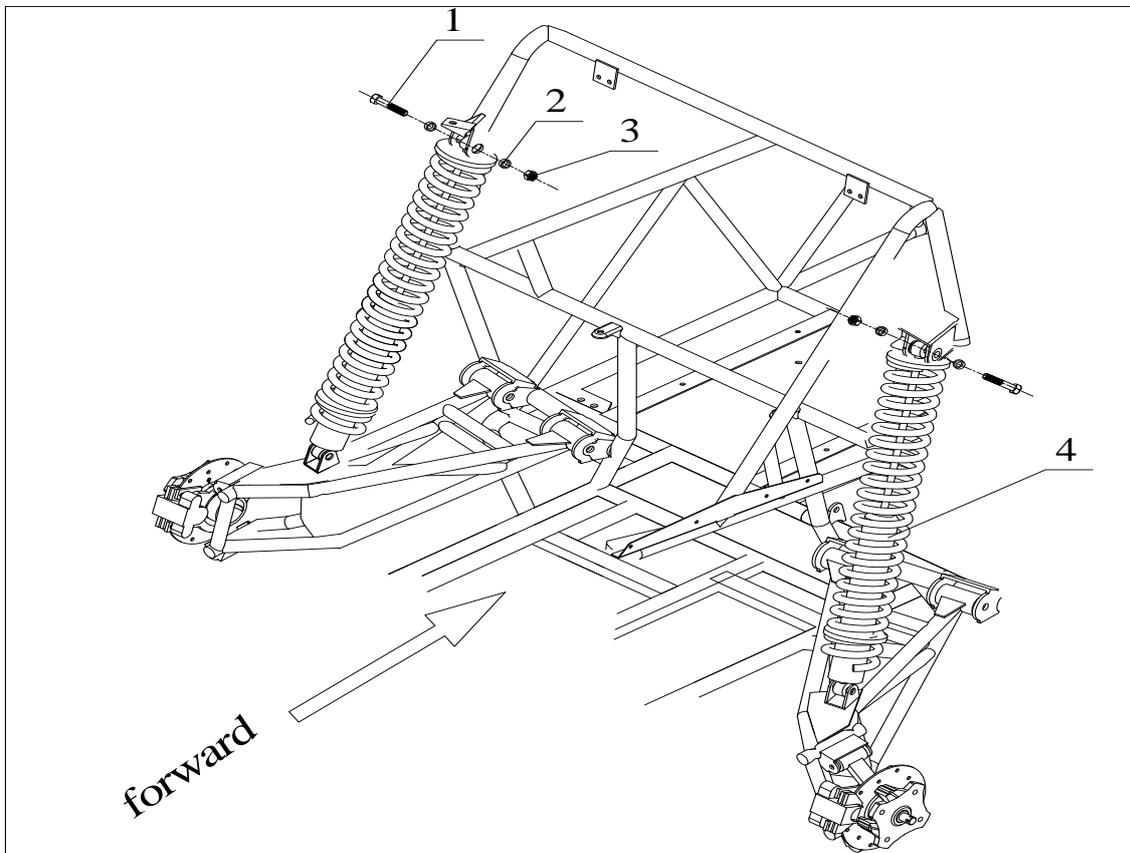
3. Attach the left side as figure .

7. Attach drive shaft



4 Caution: the Steel cable baffle ring-3 must be confirmed in the groove both sides before attaching drive shaft.

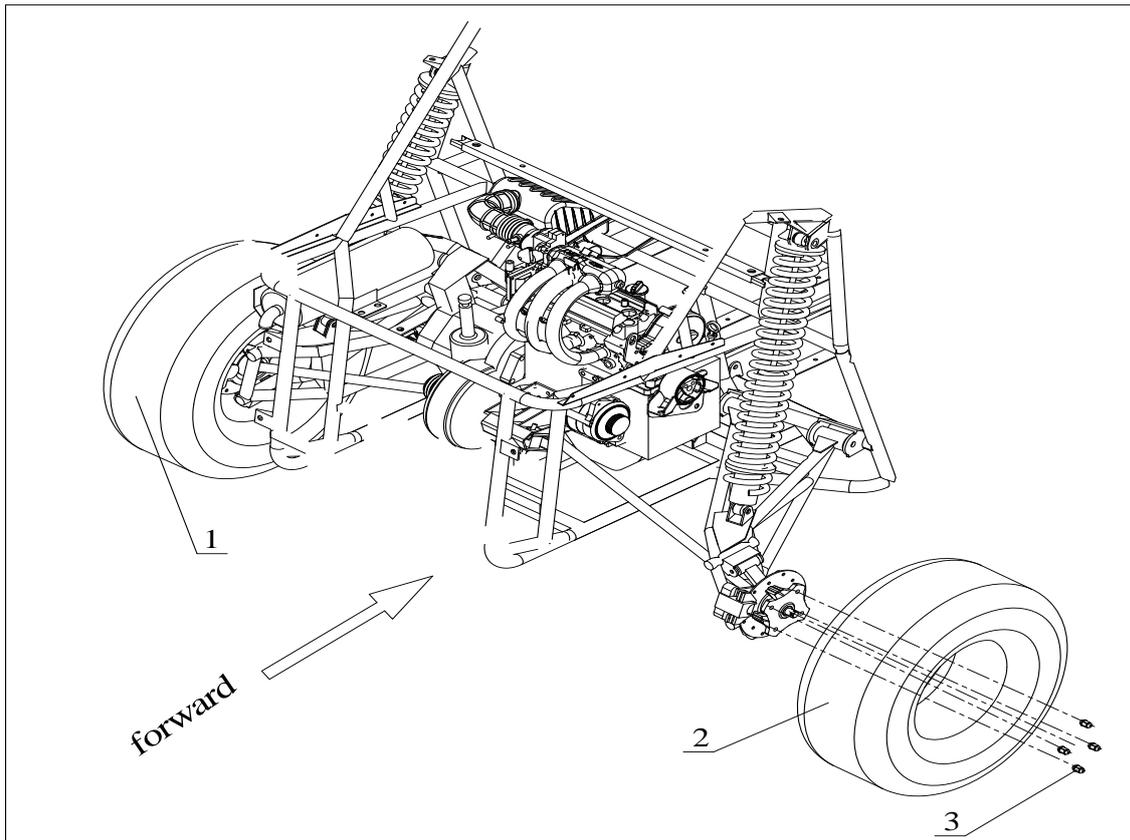
8. Attach rear shock absorber



4	02. N650.02.03.02	N650.02.03.02.00	rear shock absorber	2
3	03.02.6185, 1-M15/05	6185.1-M15	M15*1.5 nut	2
2	02.D800.02.03.0003	D800.02.03.00.03	spacer sleeve,shocker	4
1	03.01.5782-M15X80/05	5782-M15X80	M15*1.5*80*30bolt	2
No.	Erp code	Part name	Description	Q' ty

9. Attach rear shock absorber-4 on the frame , tighten the bolt-1 and nuts-3 with thread glue.

9. Attach rear wheel



1. Attach wheel (27X11-12),BR-2 on the hub. tighten the nuts-3.
2. Attach the left side as above .

3	02.S650.03.01.0002	S650.03.01.00.02	wheel nut M12*1.5	8
2	02. S650.03.02.04A	S650.03.02.04.00A	wheel(27*11-12),BR	1
1	02. S650.03.02.01A	S650.03.02.01.00A	wheel(27*11-12),BL	1
No.	Erp code	Part name	Description	Q' ty

10. Check vehicle



1. Before starting the engine check engine oil, gearbox oil and all plugs have good connection. check the level of coolant at the filler neck of inlet to radiator after leaving the cap off at this stage. check pressure in the tire; front tire: 15PSI; rear tire: 15PSI check all bolts and nuts are tight.

2. start engine, make sure oil warning light goes out within 5-10 seconds run engine until both radiator hoses are warm (about 5 minutes, < 80 degree). keeping watch coolant level at radiator filler neck, top up as it drops. install radiator cap and test drive gently for 2-3 minutes allow engine to cool, top up coolant in radiator, refit cap.

WARNING: when the engine is at high temperature, never open radiator cap.

If you do that, the high temperature coolant will spray out and could cause serious burns.

DEALER PRE-DELIVERY INSPECTION



TEAM JOYNER USA

www.teamjoynerusa.com



DEALER PRE-DELIVERY INSPECTION

1245 N. Mondel Dr. • Gilbert, AZ 85233
Ph: 480-813-6363 • Fax: 480-813-6379

This form registers warranty

This form registers warranty

SOLD TO:

Customer Name _____
 Address _____
 City _____ State _____ Zip _____
 Email _____ Contact Person _____ Phone _____
 Phone _____ Name _____ Fax _____ Cell _____
 Technician _____ Supervisor _____

We have determined that your vehicle is safe to operate
 YES NO

SALE DATE:		DELIVERY DATE:		YEAR:		MAKE:		VIN #:		COLOR:	
ITEM	OPERATIONAL	ITEM	OPERATIONAL	ITEM	OPERATIONAL	ITEM	OPERATIONAL	ITEM	OPERATIONAL		
Paint	Yes No	Carburetor	Yes No	Mirror	Yes No	Rear Diff	Yes No				
Lug Nuts	Yes No	Throttle Cable	Yes No	Battery	Yes No	Wheel Bearings	Yes No				
Axle Nuts	Yes No	Choke Cable	Yes No	Ignition	Yes No	Blinkers	Yes No				
Tie Rods	Yes No	Emergency Brake	Yes No	Gauges	Yes No	Fuel Lines	Yes No				
Axles	Yes No	Charging System	Yes No	Switches	Yes No	Steering Wheel	Yes No				
CV Joint	Yes No	Tires/Wheels	Yes No	Fluids	Yes No	Clutch	Yes No				
Seats	Yes No	Cooling System	Yes No	Gas	Yes No	Belts	Yes No				
Seat Belts	Yes No	Winches	Yes No	Engine Oil	Yes No	Brake Pedal	Yes No				
Wiring Harness	Yes No	A Arms	Yes No	Transmission Fluid	Yes No	EPA Sticker	Yes No				
Brakes	Yes No	Swing Arms	Yes No	Gear Oil	Yes No	Carb Sticker	Yes No				
Brake Lines	Yes No	Shocks	Yes No	Shock Oil	Yes No	Oil Vent System	Yes No				
Brake Pads	Yes No	Steering Boy	Yes No	Coolant Fluid	Yes No						
Shifter	Yes No	Lights	Yes No	Brake Fluid	Yes No						
Throttle Pedal	Yes No	Horn	Yes No	Front Diff	Yes No						

REMARKS:

Dealer Name _____
 Address _____
 City _____ State _____ Zip _____
 Email _____ Contact Person _____ Phone _____
 Phone _____ Name _____ Fax _____ Cell _____
 Dealers Signature _____ Date _____

I agree to terms and conditions _____
 Customer Signature _____ Date _____

This form registers warranty

_____ Jumping the vehicle can cause serious damage to the drive train (axle, transmission, suspension).

_____ Injury or death can result from jumping vehicle. Do Not Jump.

_____ I understand that the roll bars are cosmetic and a roll over could cause death or serious injury. The seller is not liable for death or injury.

_____ I have inspected all machines for any cosmetic damage and found it/them to be satisfactory. I further understand that cosmetic damage is NOT covered by any factory warranties and unless noted here are deemed accepted by me.

_____ Sand dunning or desert riding is dangerous. Death or injury could occur. The seller is not liable for injury or death.

_____ I understand all sales are final and that there is no right of rescission, no option for return or exchange for any vehicle purchased, and that the titled and registered machines were effectively purchased when I signed the title application.

_____ I understand the warranty is 90 day manufacture defect only with the following not covered: axles, electrical batteries, light bulbs, clutches, turbo cartridges, carburetor cleaning, piston rings that are scorched from one revving, rims/tires, bearings.

_____ I understand that although some lending institutions do not require insurance, state law DOES require liability insurance and a driver's license. I also understand that none of the products offered by the dealer constitutes insurance and a separate policy would have to be purchases from an outside source to protect my purchase and fulfill state requirements.

_____ I have been shown the VIN number for each machine and they match this form and all paperwork received.

_____ I understand that I have only 72 hours to notify the seller of any issues to the paperwork or the vehicle.

_____ Off Road use only. Driving on paved roads can cause axle or transmission damage. Both tires turn equally, this is not a limited slip differential. Injury or death can occur from operating a non DOT vehicle on public roads.

_____ Turbo systems, system lessen life of engine, over revving the engine to increase boost of turbo can cause engine damage. This will not be covered under warranty.

ADDITIONAL TERMS AND CONDITIONS OF SALE

- PROMISE TO PAY. By signing this contract, Buyer agrees to pay Seller the "TOTAL DUE".
- TIME OF ESSENCE. Time is of the essence of this contract. Sellers acceptance of partial payments shall not in any manner modify the terms of this contract and such acceptance shall not be construed as a waiver of any subsequent defaults on Buyer's part nor shall it waive the "time is of the essence" provision.
- NOTICE. Any notice required to be given to Buyer shall be deemed reasonable notification if (I) mailed by ordinary mail, postage prepaid, to Buyer's mailing address as shown on this contract or to Buyer's most recent address as shown by a "notice of change of address" on file with Seller, whether or not such notice is actually received by buyer, or(II) if given in any other manner which results in Buyer's actual receipt of such notice.
- BAD CHECK. If Buyer pays Seller with a check that is dishonored or unpaid for any reason, Seller may at Seller's sole option, terminate this contract and retake the vehicle, or make claims against Buyer on the check. In addition, Seller will charge Buyer a \$25 returned check charge plus any actual charges assessed by Seller's financial institution resulting from such returned check.
- ATTORNEYS FEES. If it is necessary for Seller to take legal action to enforce any of seller's rights under this contract, Buyer agrees to pay to the extent permitted by law, the seller's reasonable attorneys fees and court costs.
- GENERAL. This contract is governed by applicable federal law and the laws of the State of Arizona. Any provisions found to be invalidate the remainder hereof, Waiver of any default shall not constitute waiver of any subsequent default. All words used herein shall be construed to be of such gender and number as the circumstances require. The contract shall be binding upon Buyer's heirs, personal representatives, successors and assigns and shall inure to the benefit of Seller's successors and assigns. This contract constitutes the entire agreement between the parties with respect to the subject matter herein, and may not be altered or amended unless made in writing and duty executed by Seller.
- CASH DEPOSIT. If Buyer fails or refuses to accept delivery of any Vehicle or product or fails to

comply with this contract, Seller may keep any cash deposit as liquidated damages, to the extent not prohibited by law. The deposit may also be used reimburse Seller for any expenses and losses Seller incurs or suffers as a result of Buyer's failure or refusal to accept deliver of the Vehicle or product or to comply with this contract. Such expenses and losses may include Seller's reasonable attorney's fees.

- NON-DELIVERY. Seller is not liable for failure to deliver or for delay in delivering the Vehicle or other product where such failure or delay is due, in whole or in part, to any cause beyond Seller's control or without Seller's fault or negligence,
- RISK OF LOSS, INSURANCE. The risk of loss to the Vehicle or any other items covered by this invoice passes to Buyer upon delivery of the Vehicle or other goods to Buyer at the address set forth on this invoice for shipment to Buyer or such other place of receipt designated by Buyer. Buyer is responsible for maintaining its own theft and liability insurance coverage for the Vehicle.
- AGE. Buyer represents and warrants to Seller that Buyer is over the age of majority and is fully competent to enter into this contract. Buyer acknowledges that Seller is relying on this representation in entering into and performing this contract.

ADDITIONAL TERMS AND CONDITIONS OF SALE

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- 2) TIME OF ESSENCE. Time is of the essence of this contract, Seller's acceptance of partial payments shall not in any manner modify the terms of this contract and such acceptance shall not be construed as a waiver of any subsequent defaults on Buyer's part nor shall it waive the "time is of the essence" provision.
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- 4) BAD CHECK. If Buyer pays Seller with a check that is dishonored or unpaid for any reason, Seller may at Seller's sole option, terminate this contract and retake the vehicle, or make claims against Buyer on the check. In addition, Seller will charge Buyer a \$25 returned check charge plus any actual charges assessed by Seller's financial institution resulting from such returned check.
- 5) ATTORNEYS FEES. If it is necessary for Seller to take legal action to enforce any of Seller's rights under this contract. Buyer agrees to pay to the extent permitted by law, the seller's reasonable attorney's fees and court costs.
- 6) GENERAL. This contract is governed by applicable federal law and the laws of the State of Arizona. Any provisions found to be invalid shall not invalidate the remainder hereof. Waiver of any default shall not constitute waiver of any subsequent default. All words used herein shall be construed to be of such gender and number as the circumstances require. The contract shall be binding upon Buyer's heirs, personal representatives, successors and assigns and shall inure to the benefit of Seller's successors and assigns. This contract constitutes the entire agreement between the parties with respect to the subject matter herein, and may not be altered or amended unless made in writing and duly executed by Seller.
- 7) CASH DEPOSIT. If Buyer fails or refuses to accept delivery of any Vehicle or product or fails to comply with this contract, Seller may keep any cash deposit as liquidated damages, to the extent not prohibited by law. The deposit may also be used to reimburse Seller for any expenses and losses Seller incurs or suffers as a result of Buyer's failure or refusal to accept delivery of the Vehicle or product or to comply with this contract. Such expenses and losses may include Seller's reasonable and loses Seller incurs or suffers as a result of Buyer's failure or refusal to accept delivery of the Vehicle or product or to comply with this contract .Such expenses and losses may include Seller's reasonable attorney's fees.
- 8) NON-DELIVERY. Seller is not liable for failure to deliver or for delay in delivering the vehicle or other product where such failure or delay is due. In whole or in part, to any cause beyond Seller's control or without Seller's fault or negligence.
- 9) RISK OF LOSS: INSURANCE. The risk of loss to the vehicle or any other items covered by this invoice passes to Buyer upon delivery of the vehicle or other goods to Buyer at the address set forth on this invoice for shipment to Buyer or such other place of receipt designated by Buyer. Buyer is responsible for maintaining its own theft and liability insurance coverage for the vehicle.
AGE. Buyer represents and warrants to Seller that Buyer is over the age of majority and is fully competent to enter into contact. Buyer acknowledges that Seller is relying on this representation in entering into performing this contract.