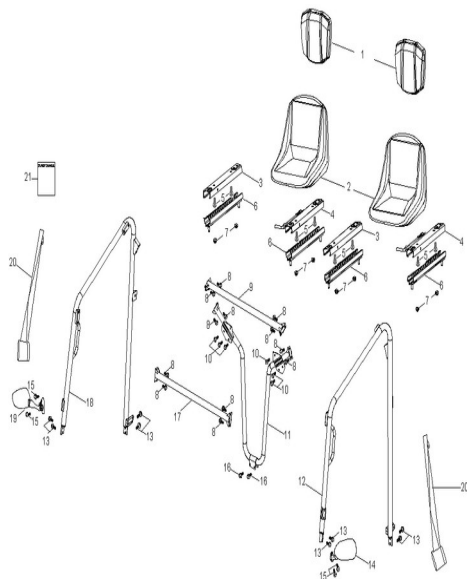


CUBE



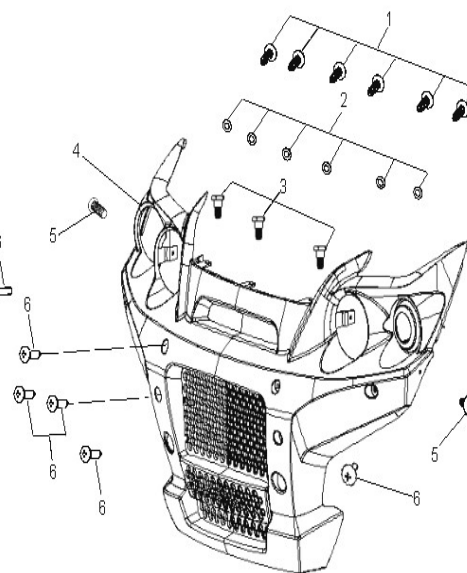
A **AEON**
ATVSPECIALIST

D-1: SEAT & CAGE



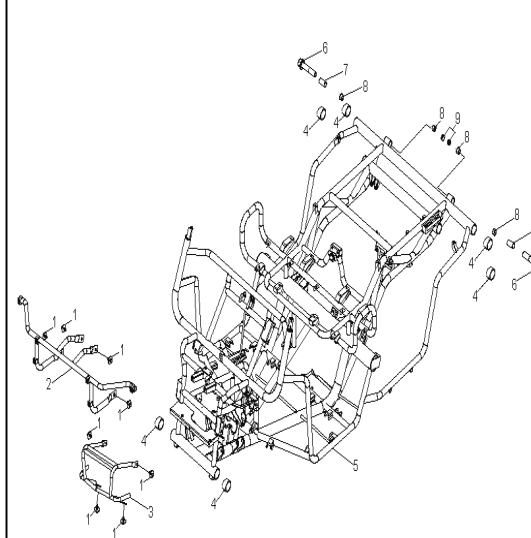
8

D-2: BUMPER



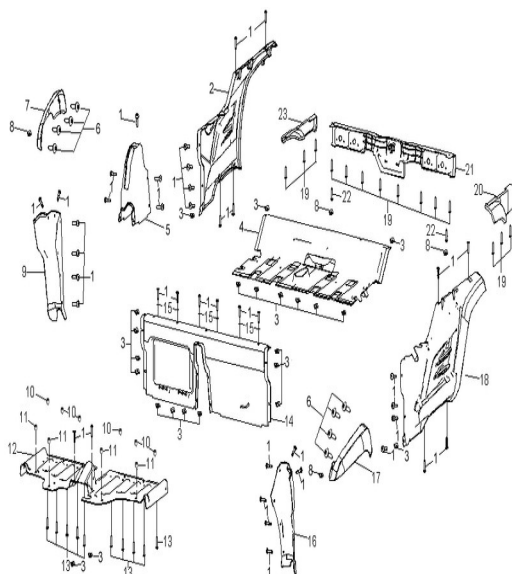
9

D-3: FRAME BODY



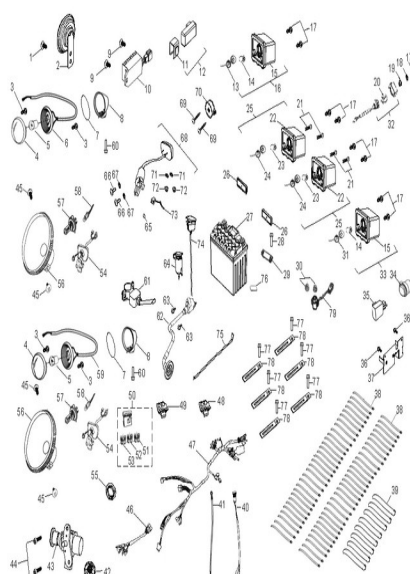
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D-4: MOLDINGS



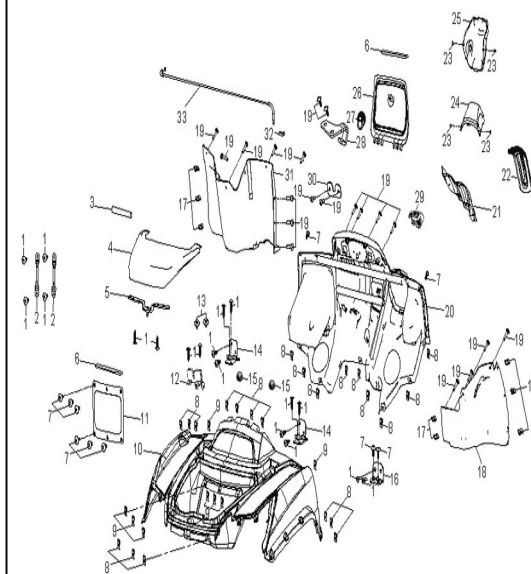
11

D-5: ELECTRICAL PARTS



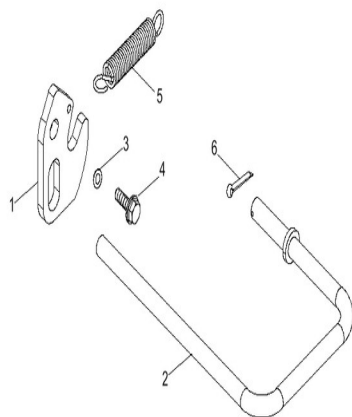
12

D-6: CAB



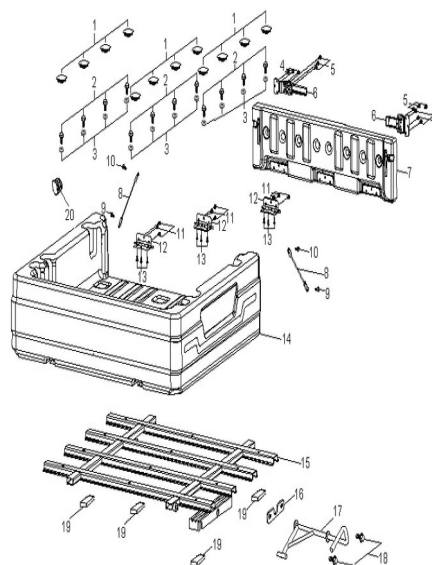
14

D-7: DUMP BOX LATCH



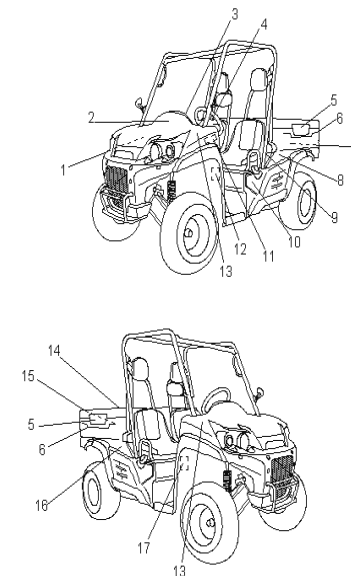
15

D-8: DUMP BOX



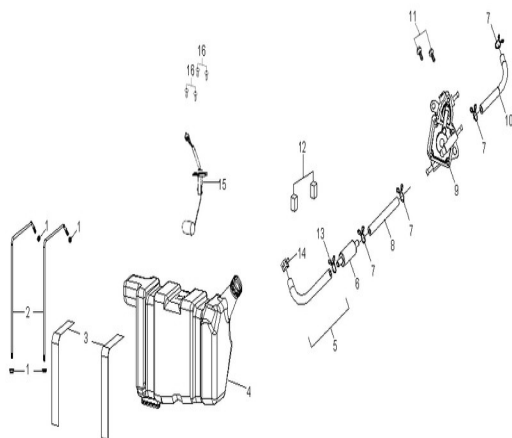
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D-9: DECALS



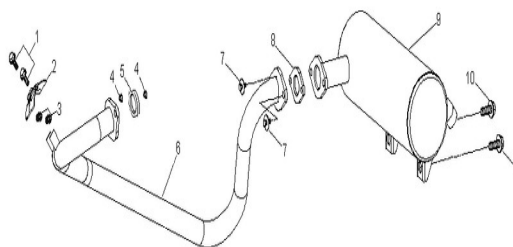
17

D-10: FUEL SYSTEM



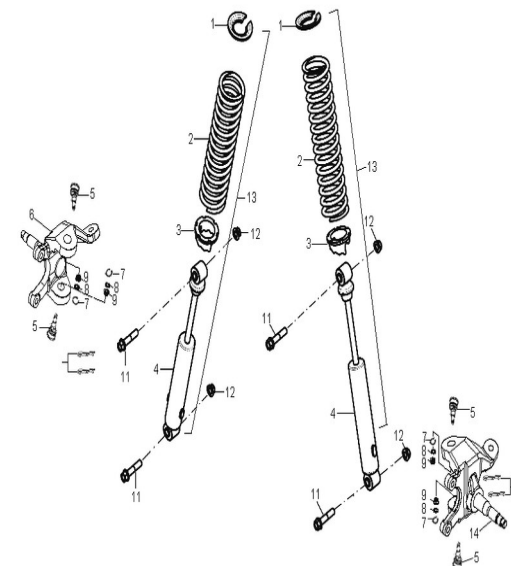
18

D-11: EXHAUST PIPE



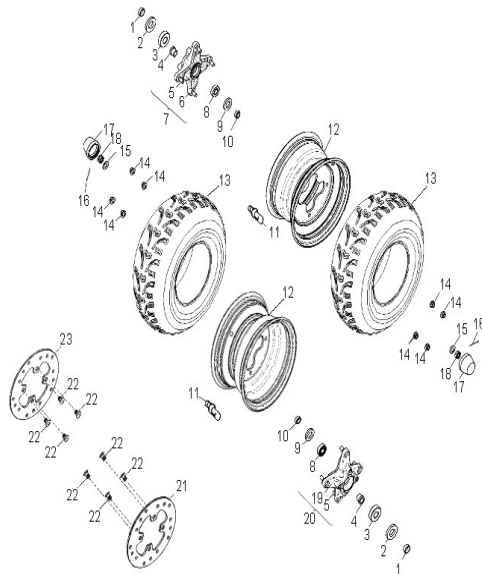
19

D-12: FRONT SHOCK



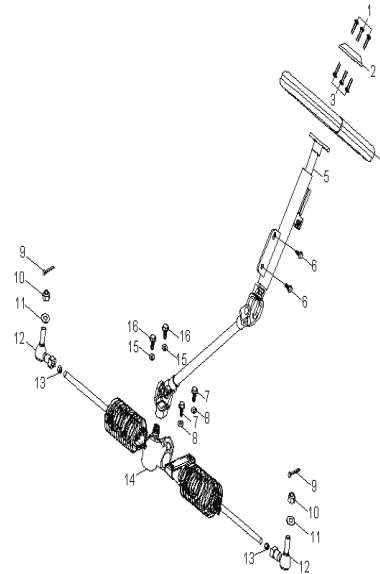
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D-13: FRONT WHEEL



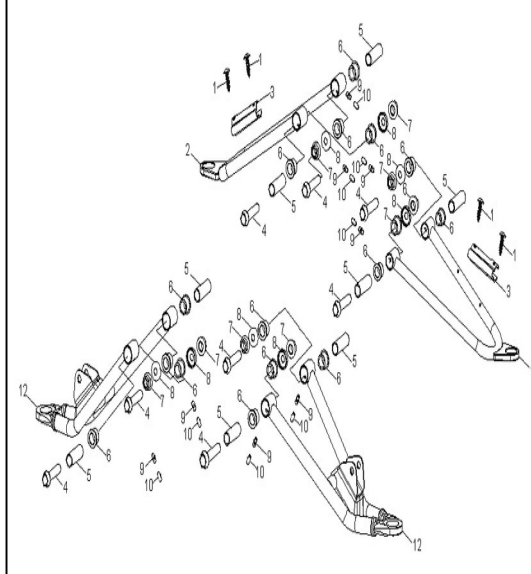
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D-14: STEERING



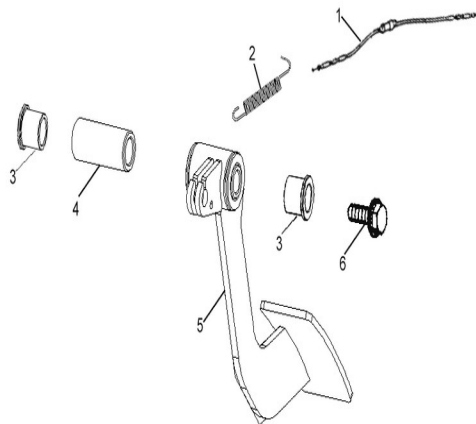
22

D-15: A-ARM



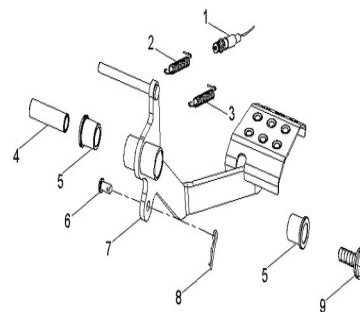
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D-16: THROTTLE



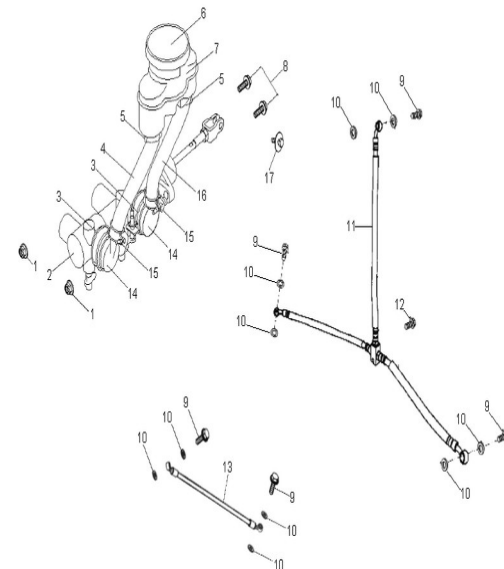
24

D-17: FOOT BRAKE

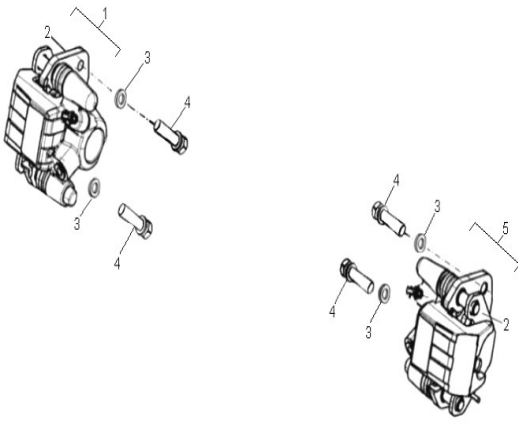

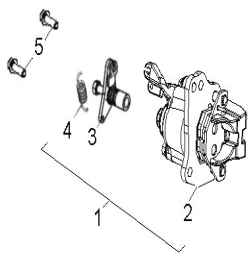
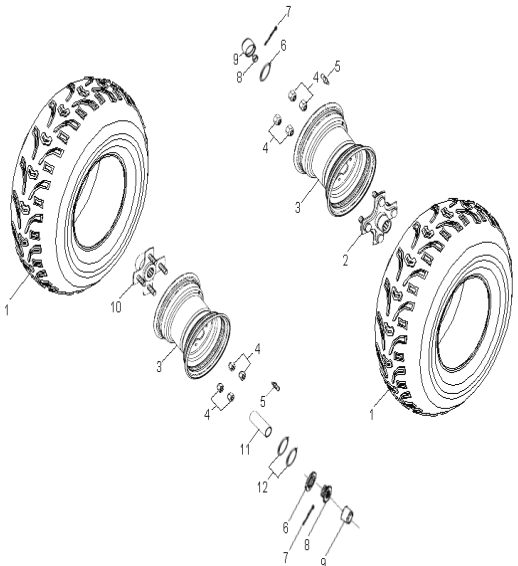
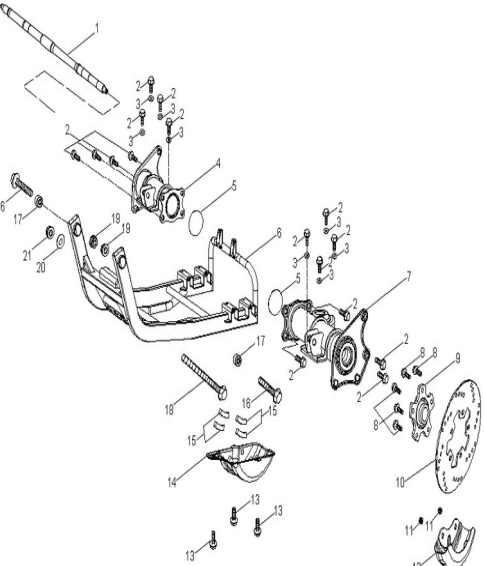
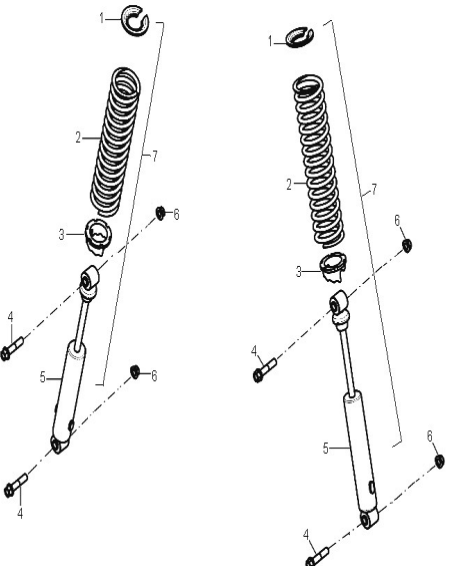


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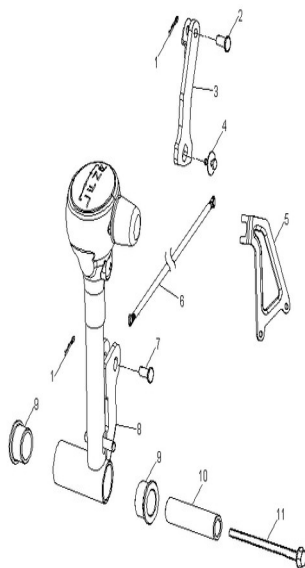
D-18: BRAKE LINES & MASTER CYLINDER



26

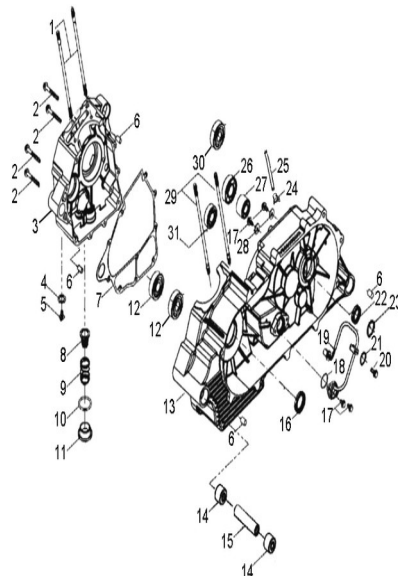
D-19: FRONT BRAKE CALIPER	D-20: PARK BRAKE BLOCK	D-21: REAR BRAKE CALIPER
		
27	28	29
D-22: REAR WHEEL	D-23: SWING ARM	D-24: REAR SHOCK
		
30	31	32

D-25: GEAR SELECTOR



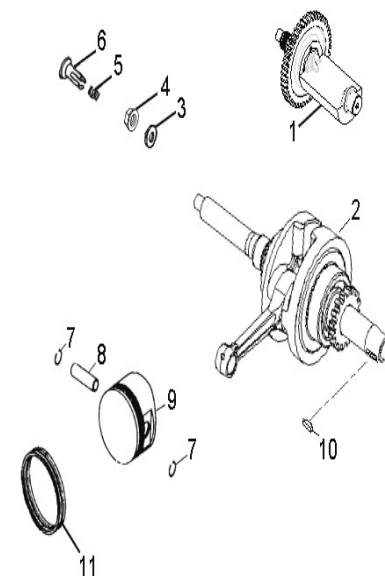
33

D-26: CRANKCASE



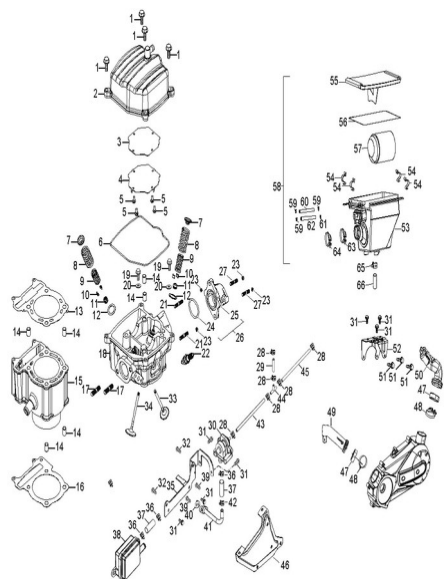
34

D-27: CRANKSHAFT & PISTON



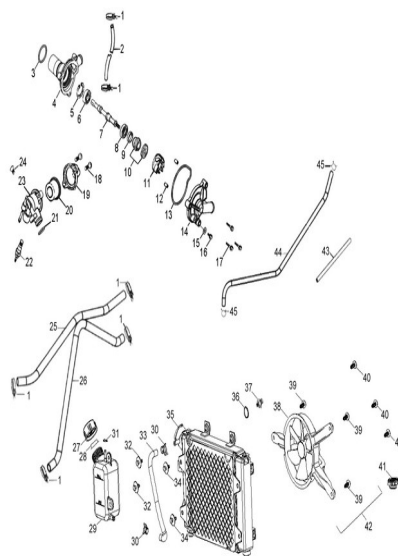
35

D-28: CYLINDER HEAD, DUAL INTAKE & AIR FIL



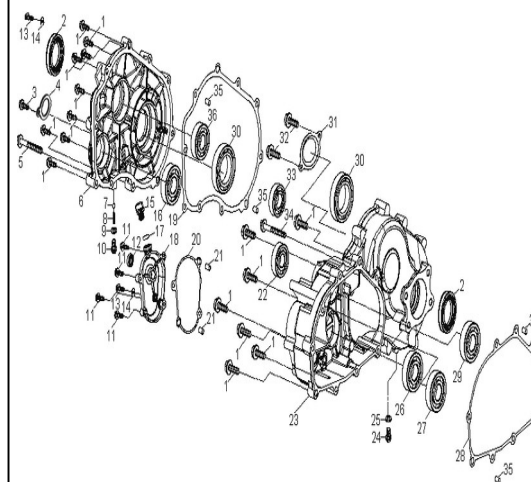
36

D-29: WATER PUMP & RADIATOR



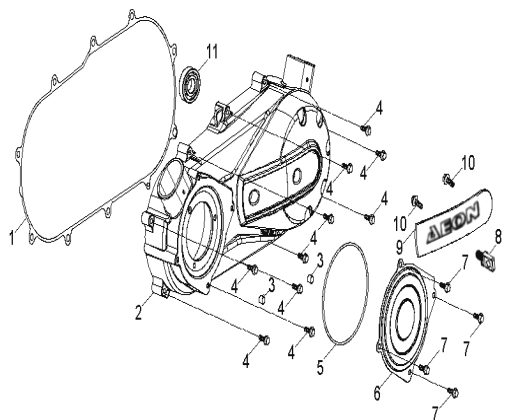
38

D-30: DRIVE ASSEMBLY REAR



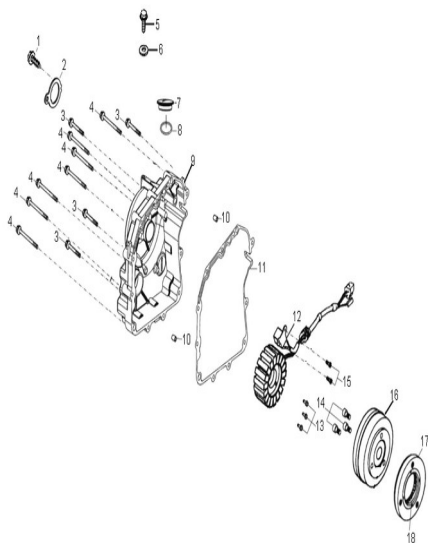
40

D-31: LEFT CRANKCASE COVER



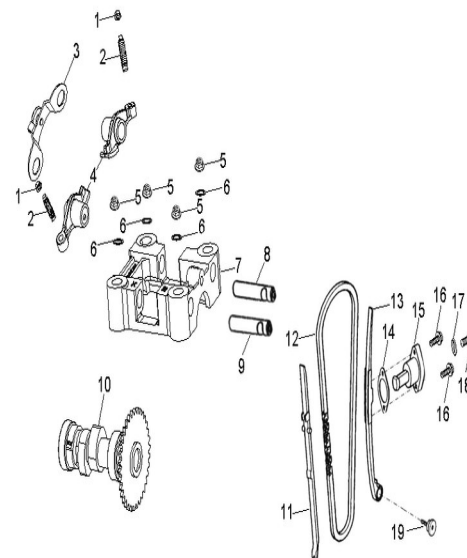
41

D-32: RIGHT CRANKCASE COVER



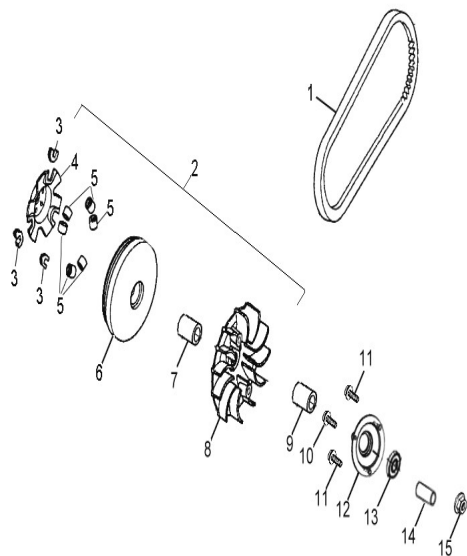
42

D-33: VALVE CAM



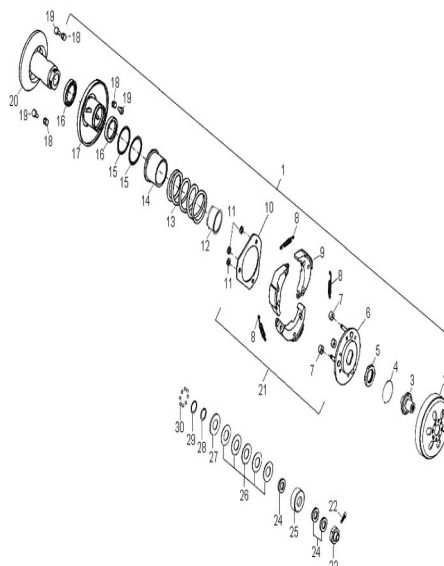
43

D-34: DRIVE CLUTCH



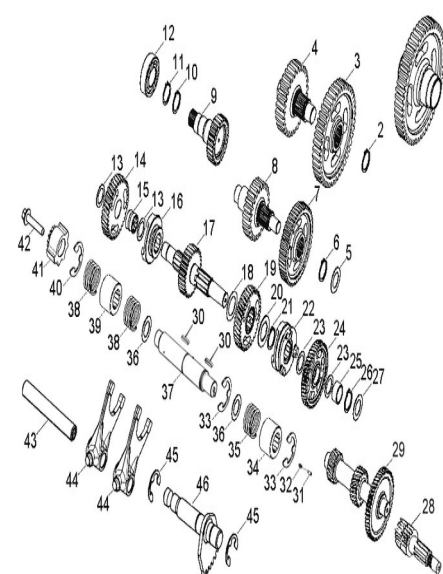
44

D-35: DRIVEN CLUTCH



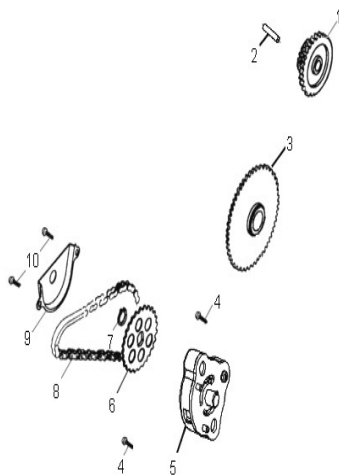
45

D-36: TRANSMISSION



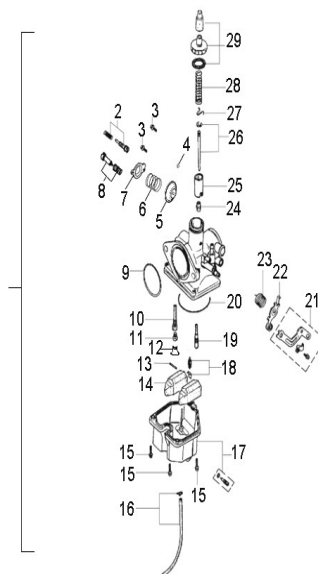
46

D-37: OIL PUMP



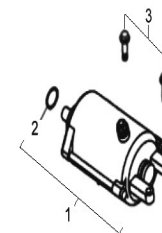
48

D-38: CARBURETOR



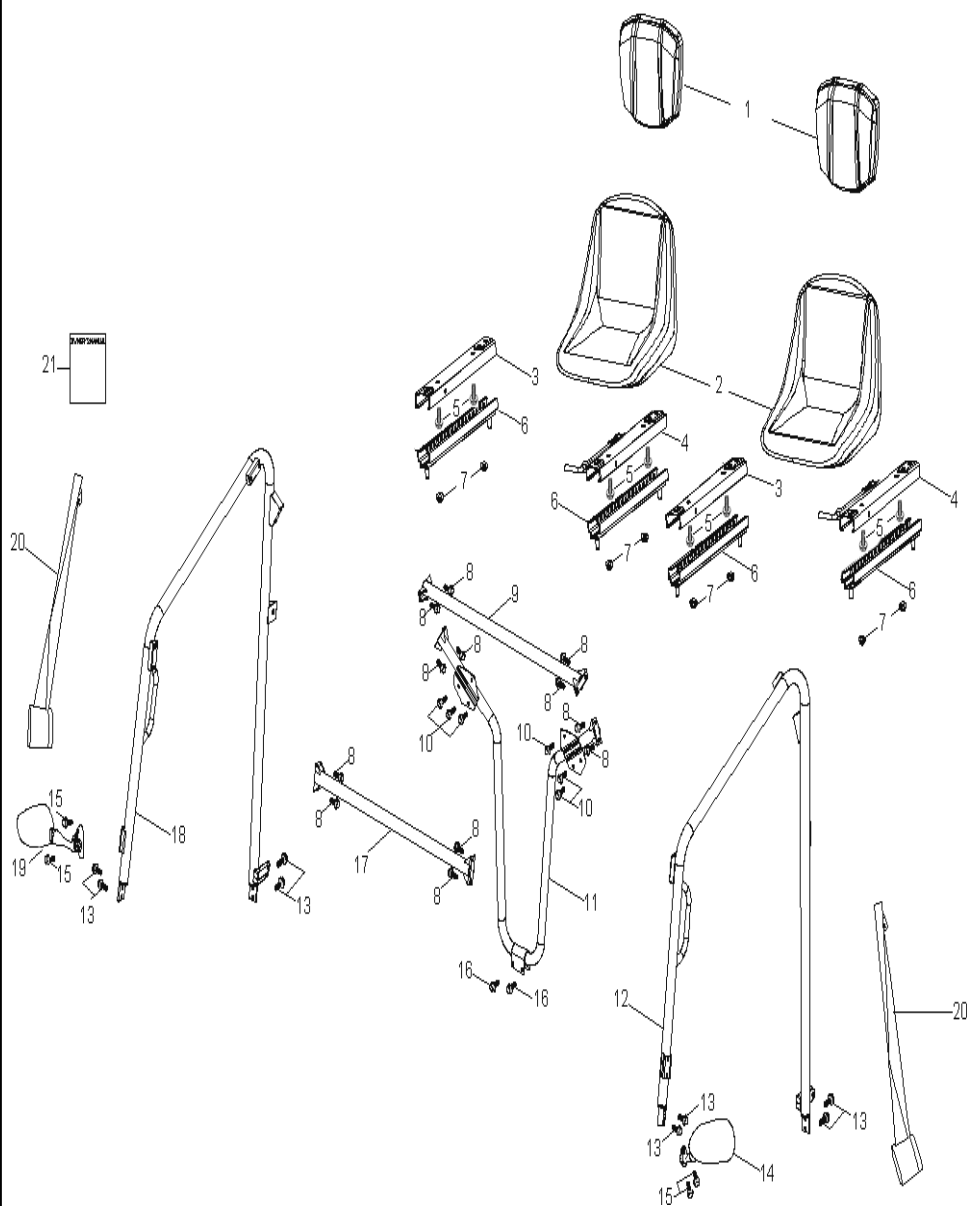
49

D-39: STARTING MOTOR

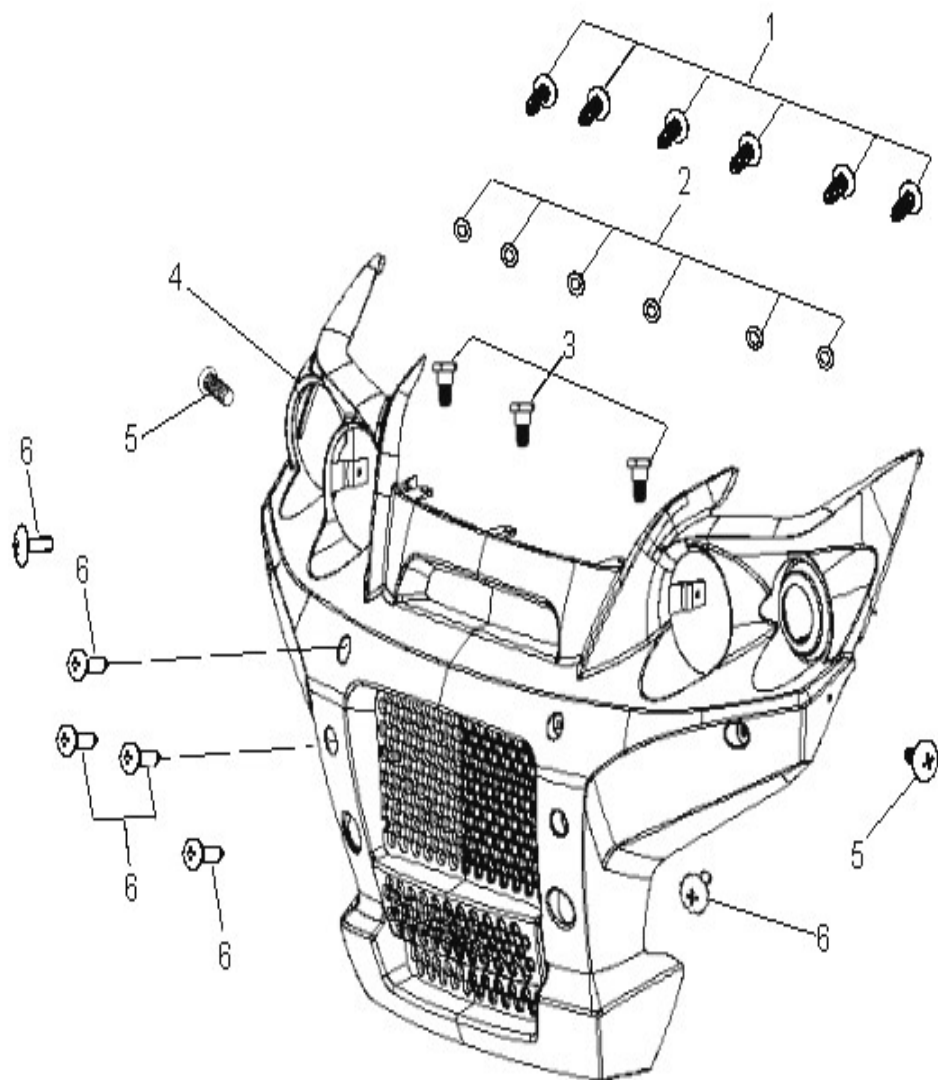


50

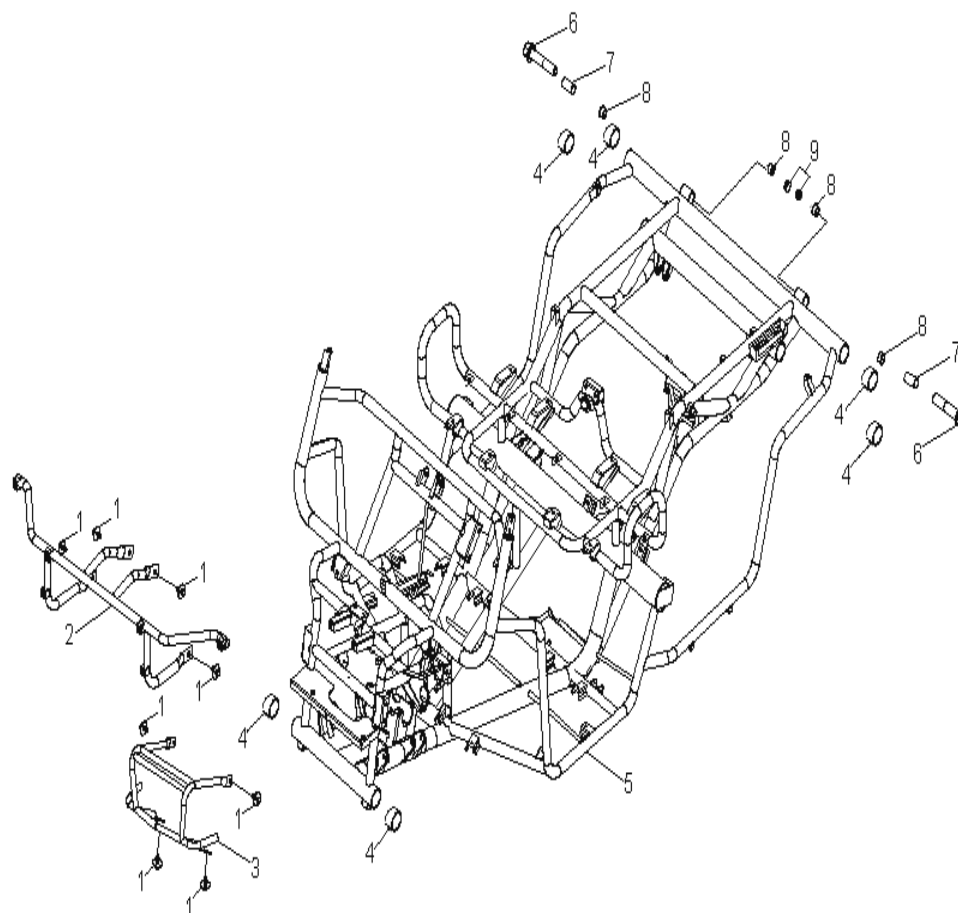
D-1: SEAT & CAGE



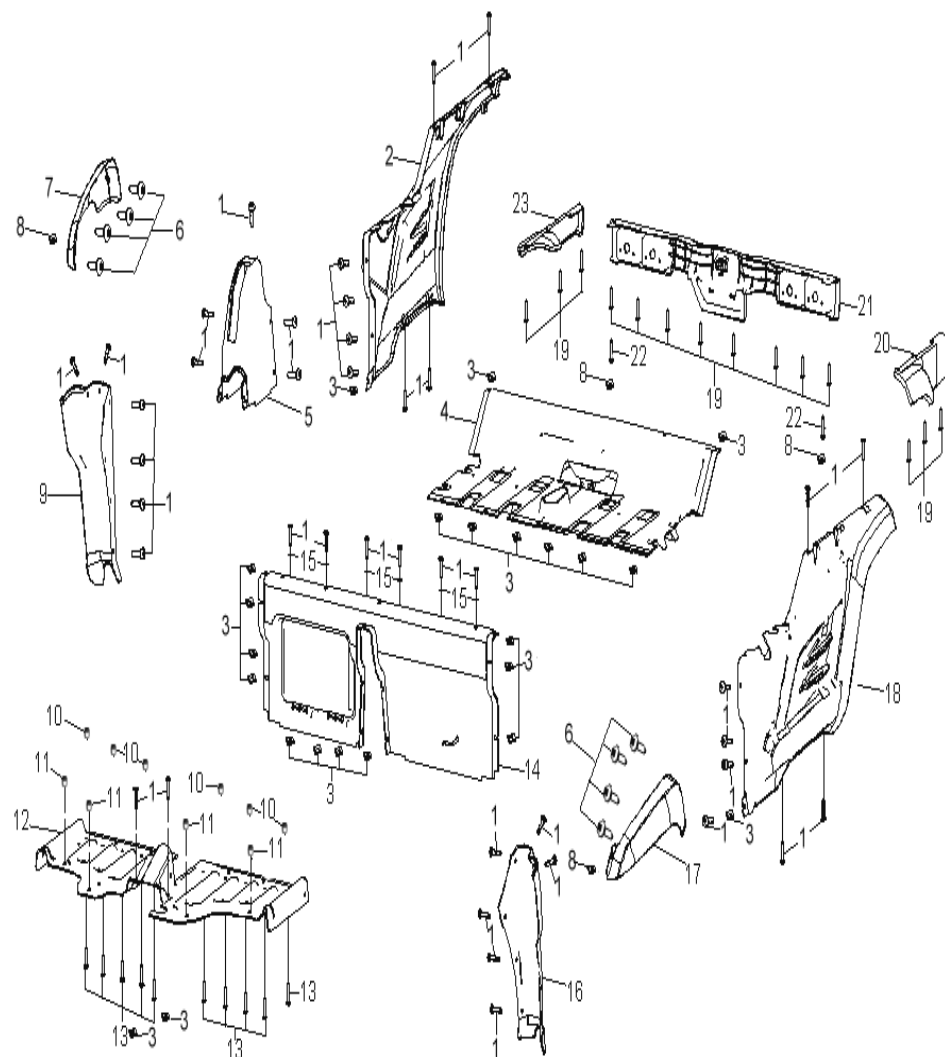
Item	Description	Part Number	Q.ty
1	Headrest	77250201-000	2
2	Seat	77240201-000	2
3	Seat Guider Upper RH	77249201-000	2
4	Seat Guider Upper LH	77248201-000	2
5	Bolt	96000-080168-0KL	8
6	Seat Guider Bottom	77247201-000	4
7	Nut	90355-08000-0UK	8
8	Bolt	91006-080188-0KL	12
9	Frame Cage Rear	50148201-000	1
10	Bolt	96007-060168-00K	6
11	Frame Cage Rear	50148202-000	1
12	Frame Cage LH	50146201-000	1
13	Bolt	91006-080258-0KL	8
14	Mirror LH	88120205-000	1
15	Bolt	91000-060148-0KL	4
16	Bolt	91006-080508-0KL	2
17	Frame Cage Front	50147201-000	1
18	Frame Cage RH	50145201-000	1
19	Mirror RH	88110205-000	1
20	ASM Seat Belt	88170201-000	2
21	Manual Owner's	88510232-000	1



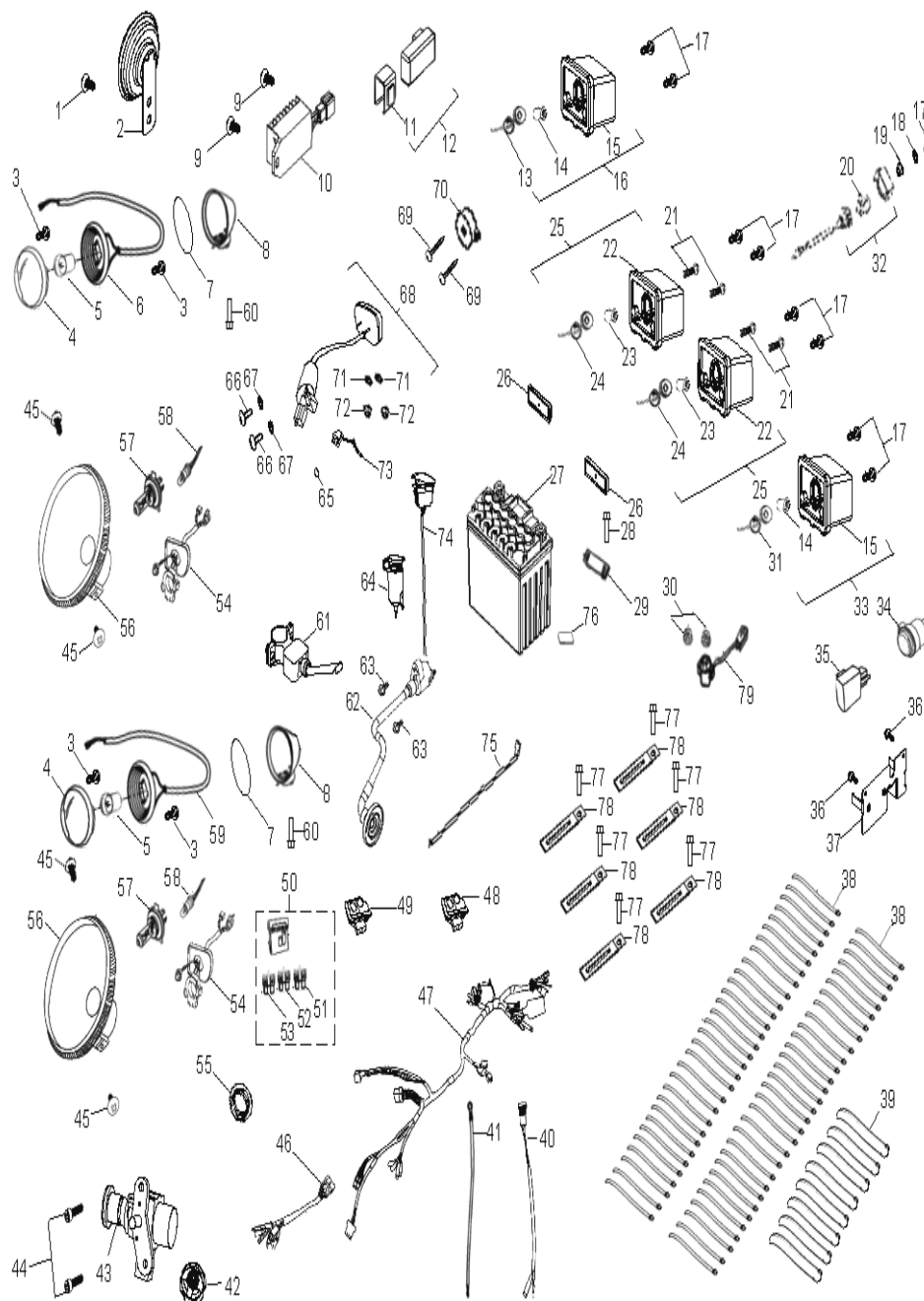
Item	Description	Part Number	Q.ty
1	Screw	93903-1050168-00K	6
2	Washer	94101-0514010-00K	6
3	Bolt	92003-060168-00K	3
4	Cover Headlight	50461211-000	1
5	Bolt	93100-050168-00K	2
6	Bolt	93800-060128-00K	6



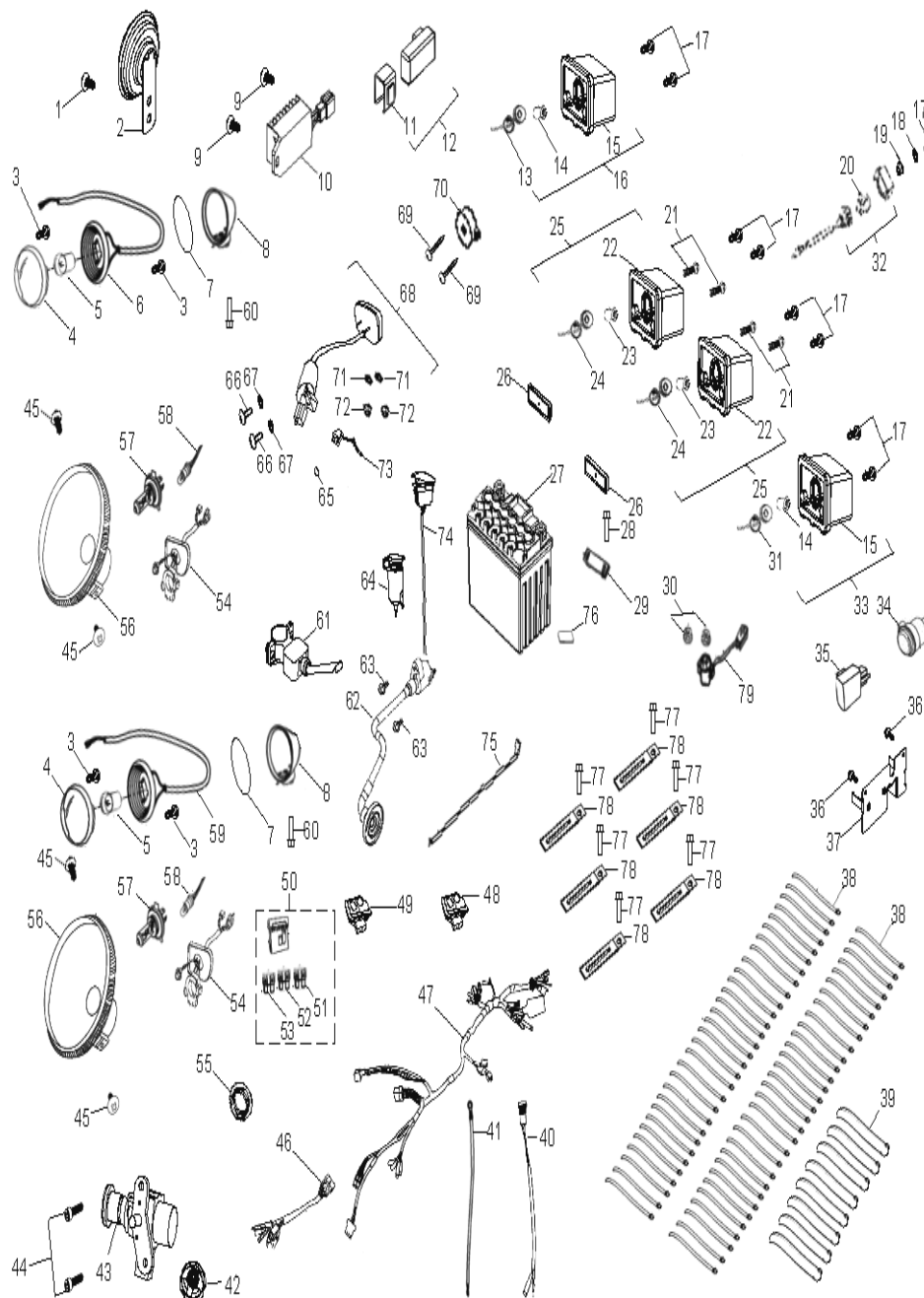
Item	Description	Part Number	Q.ty
1	Bolt	92001-080168-0KL	8
2	Bracket Bumper	50450226-000	1
3	Bumper	50455210-000	1
4	Cap Dustproof	52424208-000	6
5	Asm. Frame	50100251-067	1
6	Bolt	96000-120738-14K	2
7	Tube Dump Box	50156201-000	2
8	Seat Grease Contain	52524131-000	4
9	Nut	90355-12000-0UK	2



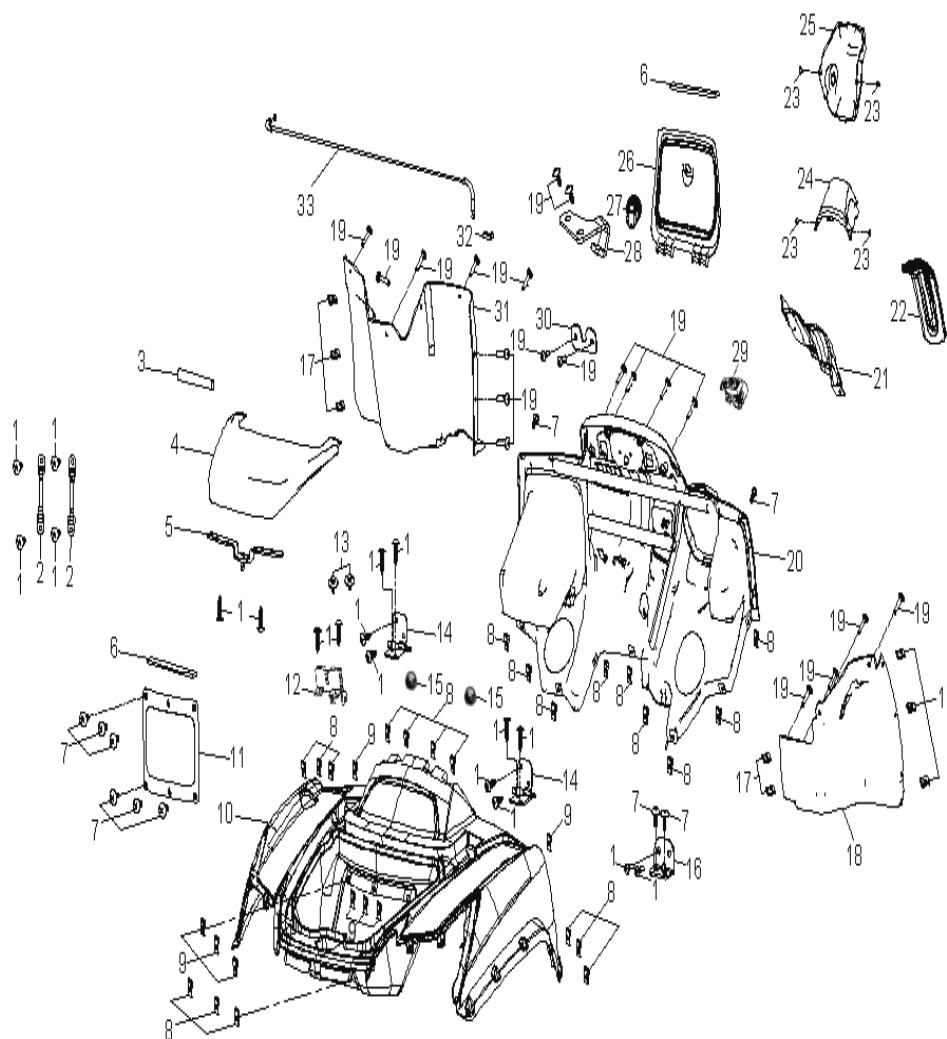
Item	Description	Part Number	Q.ty
1	Bolt	93800-060168-00K	41
2	Panel Side RH	83500216-000	1
3	U-Nut M6	61121202-00D	23
4	Shield Seat	61014201-000	1
5	Shield Parking Lever	61015201-000	1
6	Screw	93903-1040128-00K	8
7	Fender Upper RH	62110201-000	1
8	U-Nut M5	61121203-00C	4
9	Fender Middle RH	62130201-000	1
10	Washer	94150-0717050-00K	6
11	Washer	94150-0717095-00K	4
12	Floor	64220201-000	1
13	Bolt	96007-060168-00K	10
14	Venner Seat Shield	61016201-000	1
15	Washer	94101-0618015-00K	6
16	Fender Middle LH	62120201-000	1
17	Fender Upper LH	62100201-000	1
18	Panel Side LH	83600216-000	1
19	Screw	93903-1050168-00K	14
20	Fender Rear LH	62820201-000	1
21	License Plate	33708209-000	1
22	Bolt	93100-050168-00K	2
23	Fender Rear RH	62810201-000	1



Item	Description	Part Number	Q.ty
1	Bolt	96000-080128-0KL	1
2	Horn	38110119-000	1
3	Screw	93903-1030148-00C	4
4	Lens Signal	33603201-000	2
5	Bulb Signal	33905205-000	2
6	Socket Signal RH	33442201-000	1
7	O-Ring	93210-04920	2
8	Socket Signal	33604201-000	2
9	Bolt	96000-060148-10K	2
10	Rectifier & Regulator	31600210-000	1
11	Pad Rubber	30411204-000	1
12	Asm. CDI Unit	30410224-000	1
13	Socket Signal RH	33720201-000	1
14	Bulb Signal	33905203-000	2
15	Lens Signal Rear	33703201-000	2
16	Asm. Signal Rear RH	33800205-000	1
17	Bolt	93100-050168-00K	9
18	Washer	94101-0514010-00K	1
19	Nut	90350-05000-00K	1
20	Bulb License Light	33709131-000	1
21	Bolt	93500-030088-SUS	4
22	Lens Taillight	33702201-000	2
23	Bulb Taillight	34906116-00A	2
24	Socket Taillight	33711203-000	2
25	Asm. Taillight	33700209-000	2
26	Reflector	33741203-000	2
27	Battery	3150039A-000	1
28	Bolt	96000-060168-00K	1
29	Strap Battery	89751201-000	1
30	Nut	94050-06000-00K	2
31	Socket Signal LH	33725201-000	1
32	Asm. License Light	33750202-000	1
33	Asm. Signal Rear LH	33850205-000	1
34	Relay Signal	38302204-000	1
35	Relay Parking	38701201-000	1
36	Bolt	96000-060128-10K	2
37	Bracket Electrical	32104210-000	1
38	Strap	89569131-000	60
39	Strap	89669213-000	8
40	Lamp Parking Brake	34923201-000	1



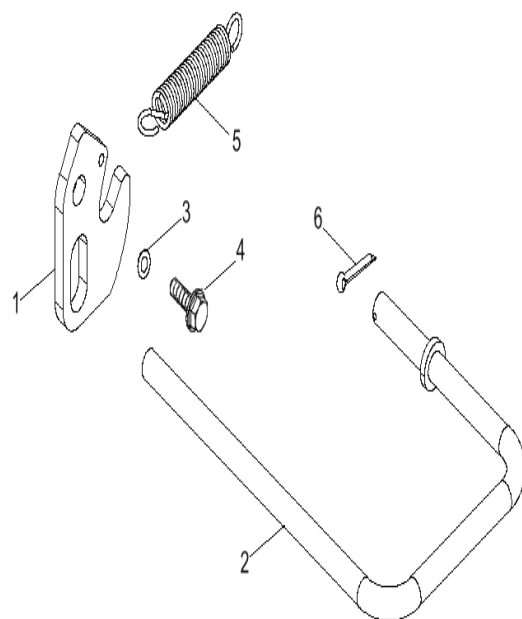
Item	Description	Part Number	Q.ty
41	Asm. Battery Cable	32001203-000	1
42	Asm. Cap Fuel Tank	17620207-000	1
43	Switch Main	35102220-000	1
44	Bolt	91000-060168-0KL	2
45	Bolt	96000-050128-00K	4
46	Harness Main Wire	32103216-000	1
47	Extended Wires	32101209-001	1
48	Switch L & H Beam	35154201-000	1
49	Switch Headlight	35153201-000	1
50	Fuse Box	32109201-000	1
51	Fuse	32106201-000	2
52	Fuse	32106202-000	1
53	Fuse	32106203-000	1
54	Socket Headlight	33111226-000	2
55	Cap Lock hood	35112201-000	1
56	Lens Headlight	33110225-000	2
57	Bulb Headlight	34901222-000	2
58	Bulb Parking	34909203-000	2
59	Socket Signal LH	33441201-000	1
60	Bolt	96000-060108-00K	2
61	Switch Lever	35156201-000	1
62	Asm. Ignition Coil	30510207-000	1
63	Bolt	96000-060208-00K	2
64	Power Supporter	38130179-000	1
65	Magnet Speedometer	37203205-000	1
66	Bolt	93500-040128-00C	2
67	Washer	94111-0412010-00K	2
68	Asm. Speedometer	37200217-000	1
69	Screw	93903-1030128-00C	2
70	Buzzer Reverse	34922201-000	1
71	Washer	94101-0510010-00B	2
72	Nut	94050-05000-00C	2
73	Sensor Speedometer	37206202-000	1
74	Switch Hazard	35155201-000	1
75	Choke Cable Manual	53922206-000	1
76	Foam battery	81113203-000	1
77	Screw	93903-1040128-00K	6
78	Strap	89669214-000	6
79	Starter Relay	38501119-000	1

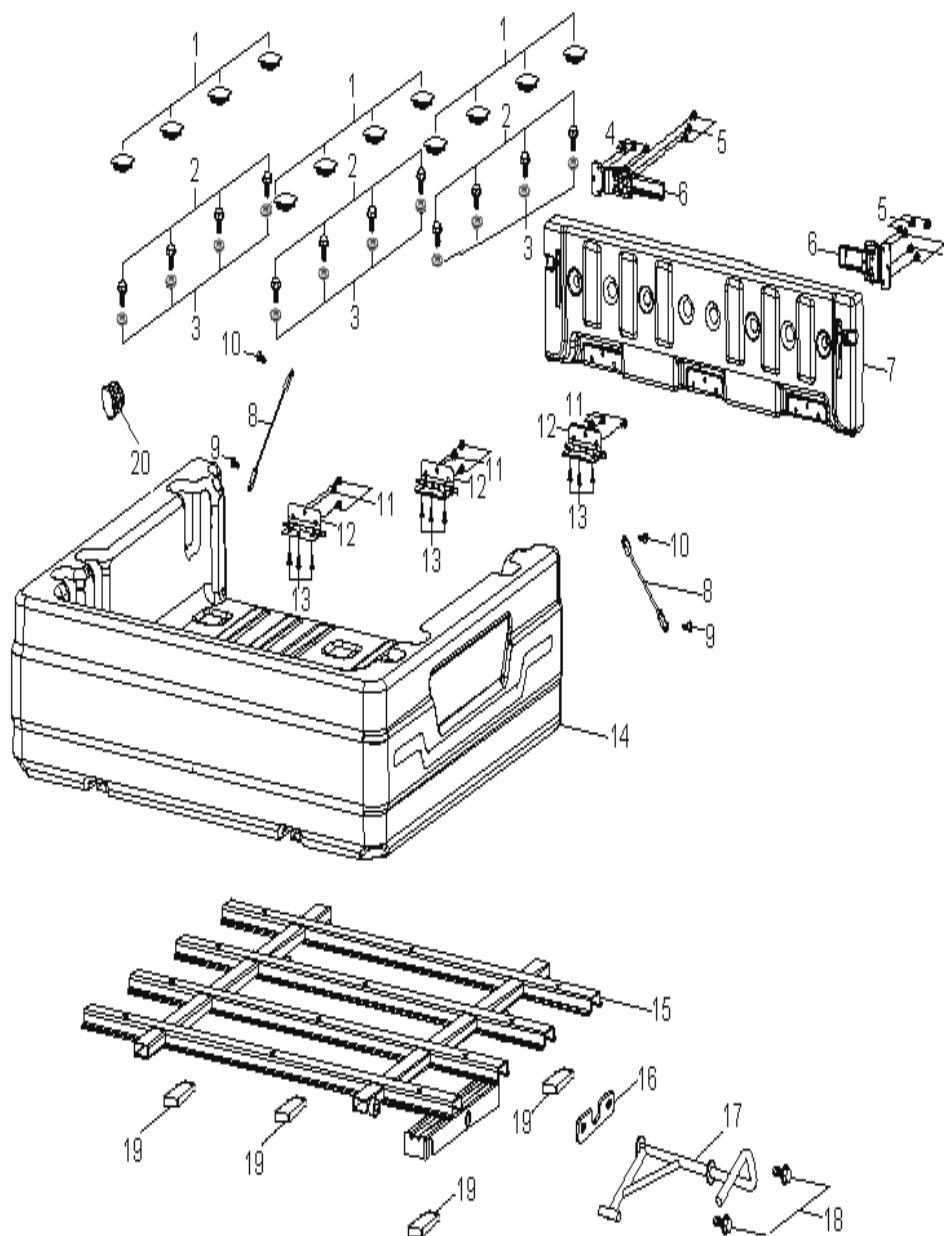


Item	Description	Part Number	Q.ty
1	Screw	93903-1050128-00K	18
2	String hood	77238202-000	2
3	Supporter Hood	77101202-000	1
4	Hood	77227204-133	1
5	Latch Hood	77219203-000	1
6	Gasket	50812201-000	2
7	Bolt	93100-050168-00K	10
8	U-Nut	90344-06000-00C	22
9	U-NutM5	61121203-00C	8
10	Cab Front	61100223-133	1
11	Cap Water	19111201-000	1
12	Lock striker	77231181-000	1
13	Bolt	96007-060168-00K	2
14	Hinges hood	50178203-000	2
15	Plug Rubbe Hood	50424203-000	2
16	Bracket lock hood	83604201-000	1
17	U-Nut, M6	61121202-00D	8
18	Fender Bottem LH	62830201-000	1
19	Bolt	93800-060168-00K	20
20	Speedometer Cover	37191201-000	1
21	Mudguard Pedal	61017201-000	1
22	Rubber shift lever	21334201-000	1
23	Rivet Plastic	61120153-000	4
24	Cover wheel Bottom	61112201-000	1
25	Cover wheel Upper	61111201-000	1
26	Cover Compartment	37192201-000	1
27	Lock Compartment	35120201-000	1
28	Bracket lock hood	83604202-000	1
29	Lock Seat	77233201-000	1
30	Bracket Chock	37193201-000	1
31	Fender Bottem RH	62840201-000	1
32	Bracket Striker Cable	50216201-000	1
33	Cable hood	50173202-000	1

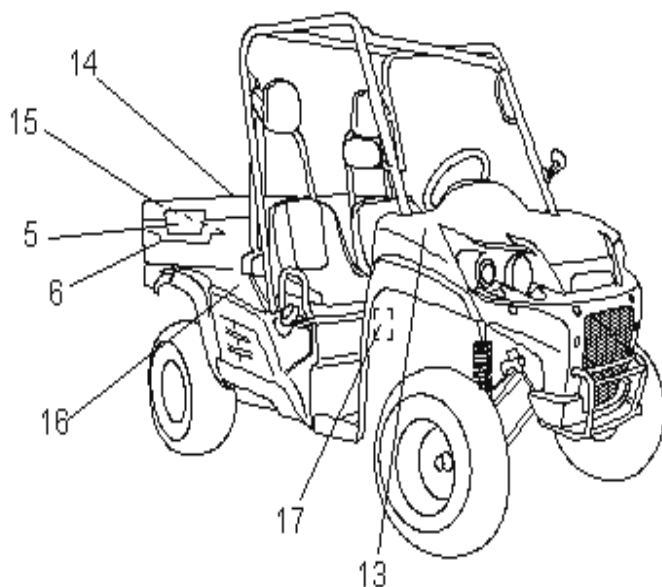
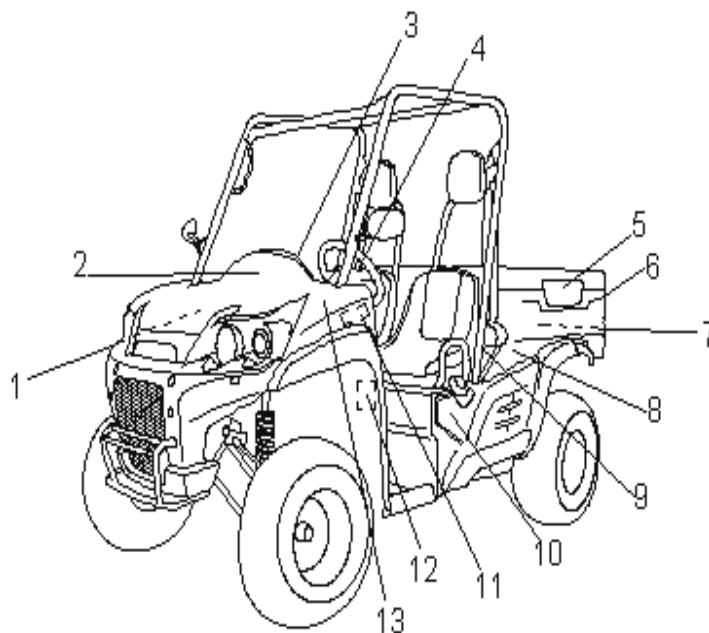
D-7: DUMP BOX LATCH

Item	Description	Part Number	Q.ty
1	Latch	50175201-000	1
2	Lever Latch	50176201-000	1
3	Washer	94101-0822020-00C	1
4	Bolt	96000-080168-0KL	1
5	Spring Latch	50177201-000	1
6	Pin Cotter	94201-32320	1

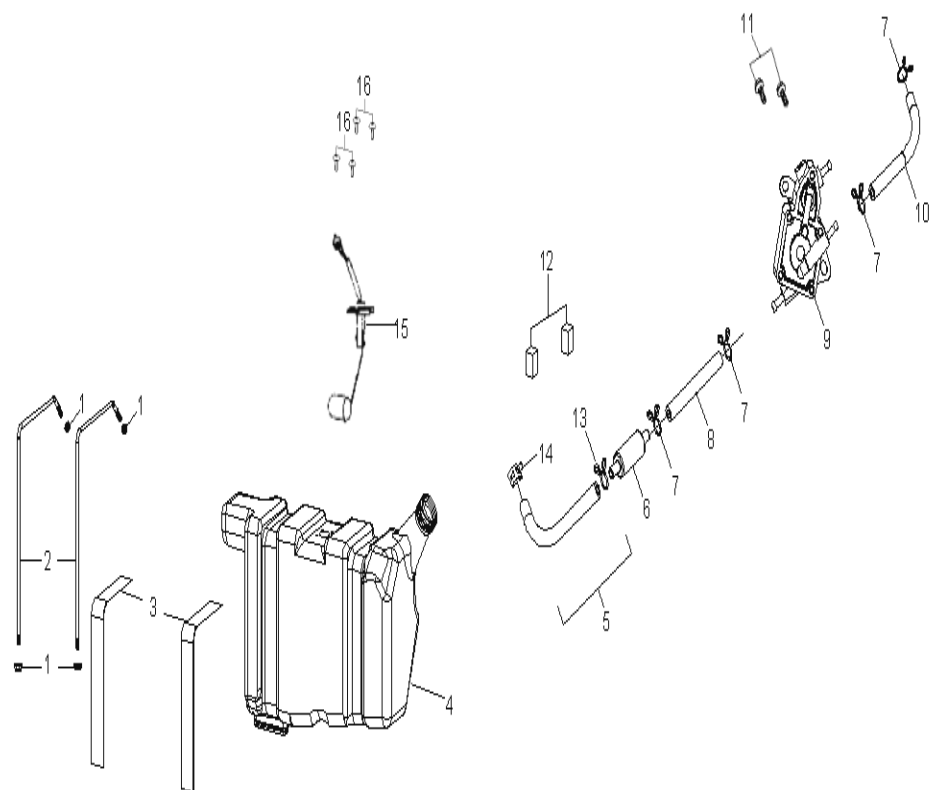




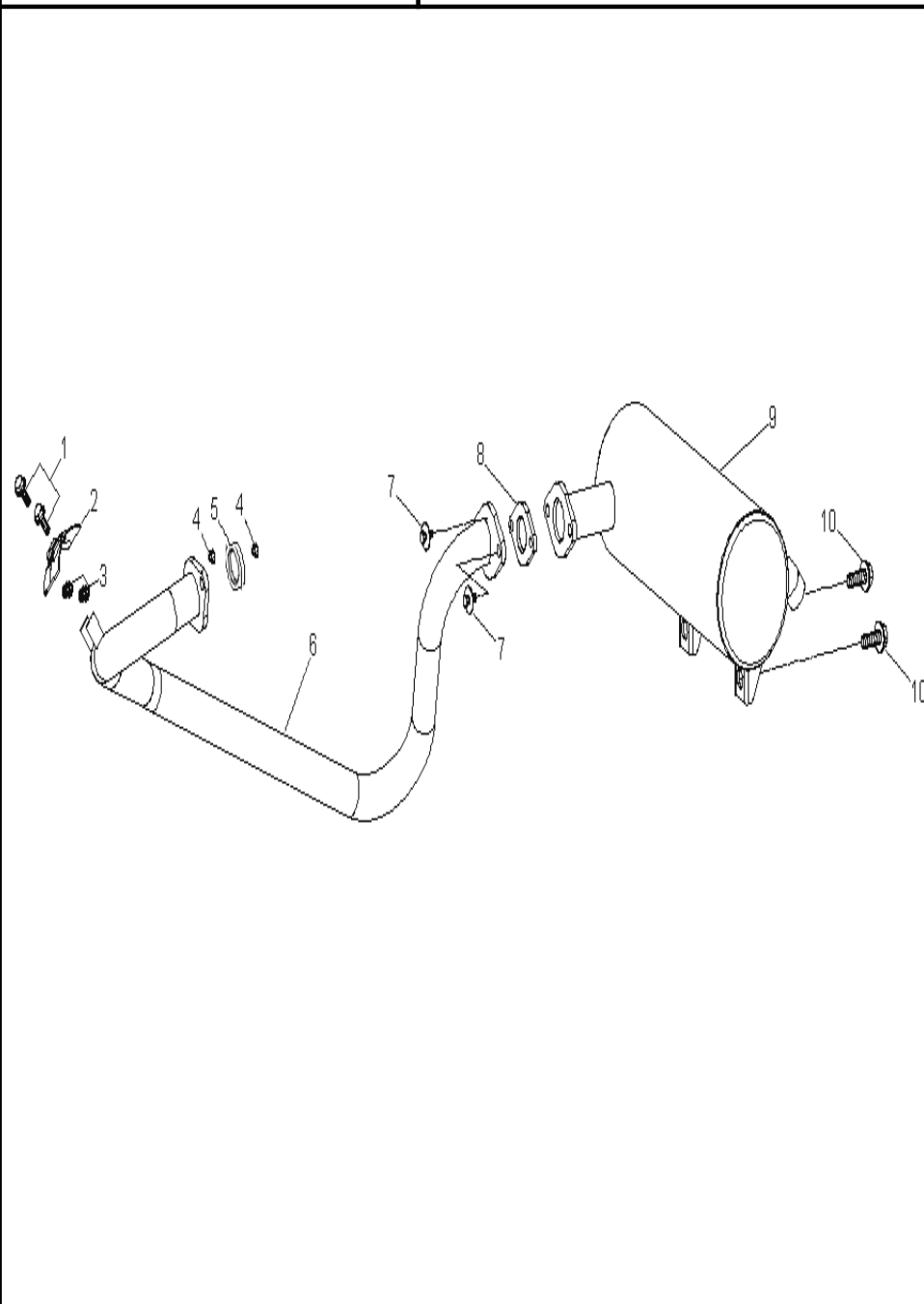
Item	Description	Part Number	Q.ty
1	Rubber Box	50205201-000	12
2	Bolt	96000-100258-0KL	12
3	Washer	94101-1030020-00K	12
4	Screw	93903-1050168-00K	6
5	Bolt	93100-050168-00K	6
6	Snap Fastener	50179201-000	2
7	Tailgate Box	50172201-000	1
8	Cable hood	50173201-000	2
9	Screw	93903-2050408-00K	2
10	Screw	93903-1050208-00K	2
11	Bolt	93800-060328-00K	9
12	Hinges hood	50178201-000	3
13	Bolt	93800-060458-00K	9
14	Dump Box	50171201-000	1
15	Base Box	50174201-067	1
16	Bracket uphold	16132201-000	1
17	Upholder Box	50206201-000	1
18	Bolt	96000-060148-0KL	2
19	Foam	31510202-000	4
20	Cap Box	19611156-000	1



Item	Description	Part Number	Q.ty
1	Decal Warning Hood	87842201-001	1
2	Decal AEON Logo	87711239-000	1
3	Decal Shift	87739201-000	1
4	Decal AEON Logo	87711233-000	1
5	Decal AEON Logo	87711240-000	2
6	Decal Side Box	87741201-000	2
7	Decal Hot Warning	87734201-000	1
8	Decal Dump Box	87740201-000	1
9	Decal Cage Warning	87737201-000	1
10	Decal Fuel Warning	87738201-000	1
11	Decal Warning General	87852202-000	1
12	Decal Operating	87735201-000	1
13	Decal Cube	87733201-000	2
14	Decal Tire Pressure	87864201-000	1
15	Decal Cube Tailgate	87733202-000	1
16	Decal drain bolt	87843201-000	1
17	Decal RolloverWarning	87736201-000	1

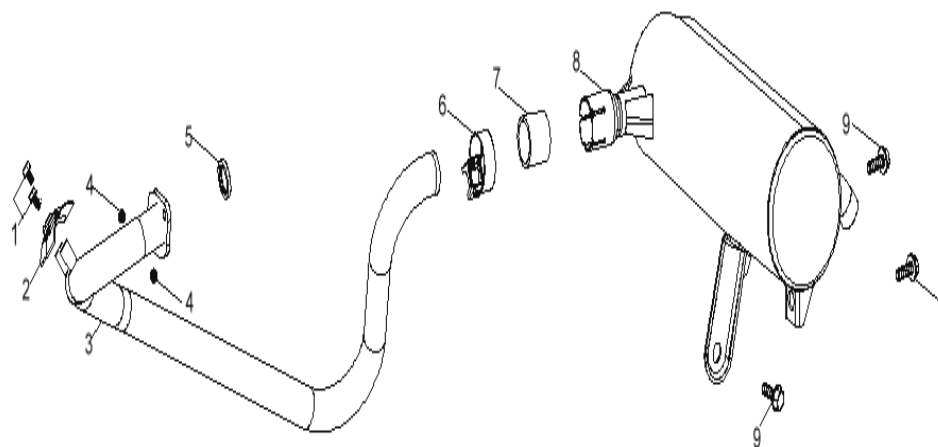


Item	Description	Part Number	Q.ty
1	Nut	90355-08000-0UK	4
2	Strap Fuel Tank	17508201-000	2
3	Foam	17502207-000	2
4	Asm. Tank Fuel	17500221-000	1
5	Asm. Hose Fuel	94410-05009-023	1
6	Filter Fuel	17952111-000	1
7	Clamp	94510-08000	4
8	Fuel hose	94401-05009-800	1
9	Fuel Pump	17520201-000	1
10	Fuel hose	94401-05009-250	1
11	Bolt	96000-060128-10K	2
12	Foam	31510202-000	2
13	Clip	94510-08008	1
14	Clamp	94515-10008	1
15	Sensor Fuel	37800204-000	1
16	Bolt	93100-050168-00K	4

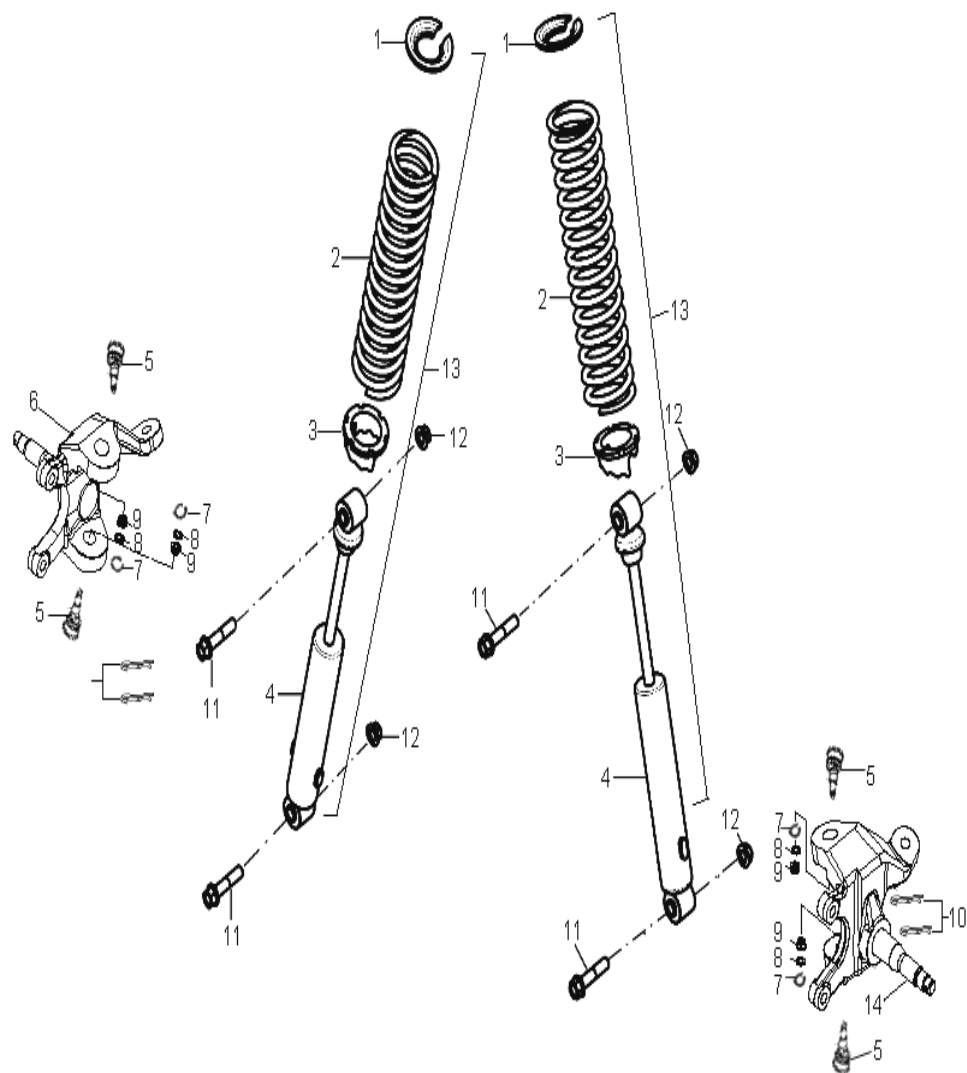


Item	Description	Part Number	Q.ty
1	Bolt	96000-060108-00K	2
2	Shield Exhaust	18315221-000	1
3	Gasket	94102-0613010-000	2
4	Nut	94050-08000-00C	2
5	Gasket	94104-2837050-000	1
6	Pipe Exhaust Front	18299221-000	1
7	Screw	91300-080258-00K	2
8	Gasket	16101205-000	1
9	Silencer	18298223-000	1
10	Bolt	96000-100208-0KL	2

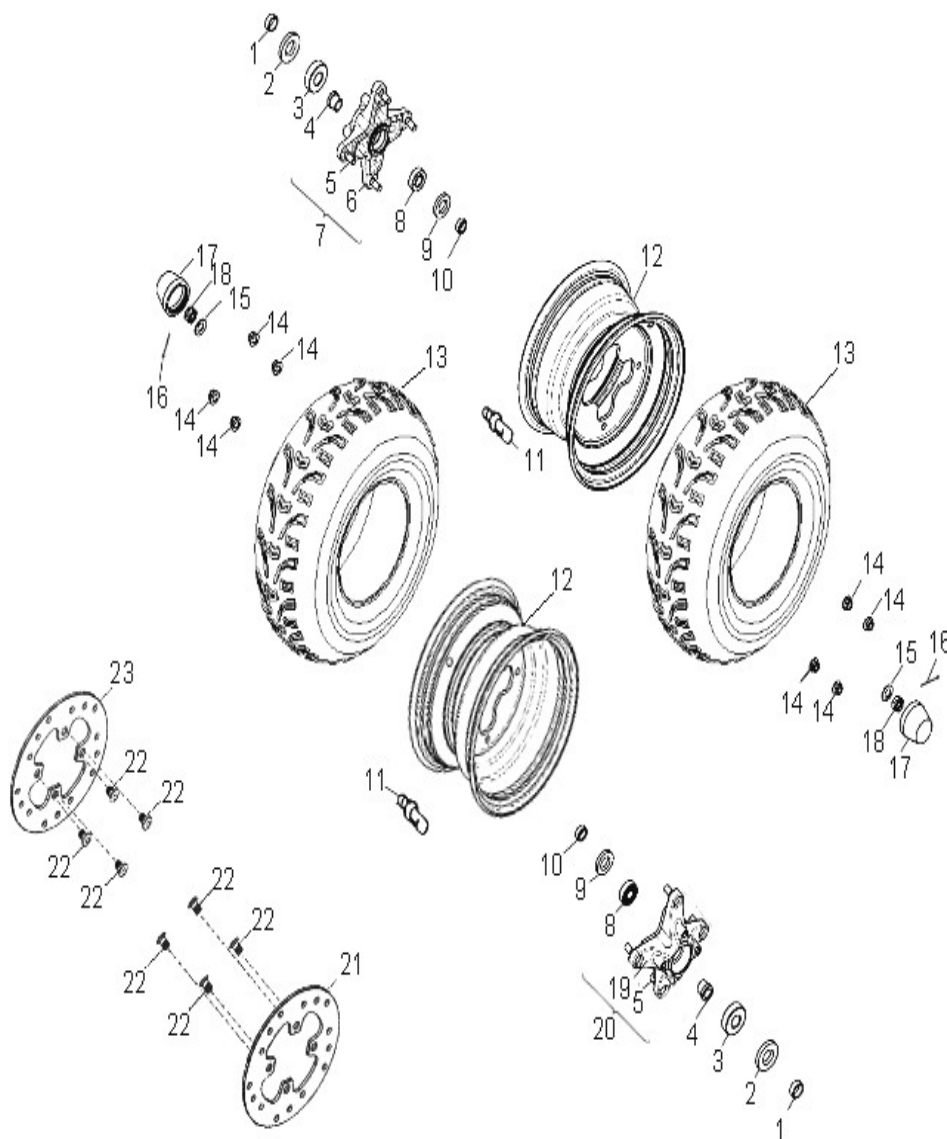
Item	Description	Part Number	Q.ty
1	Bolt	96000-060108-00B	2



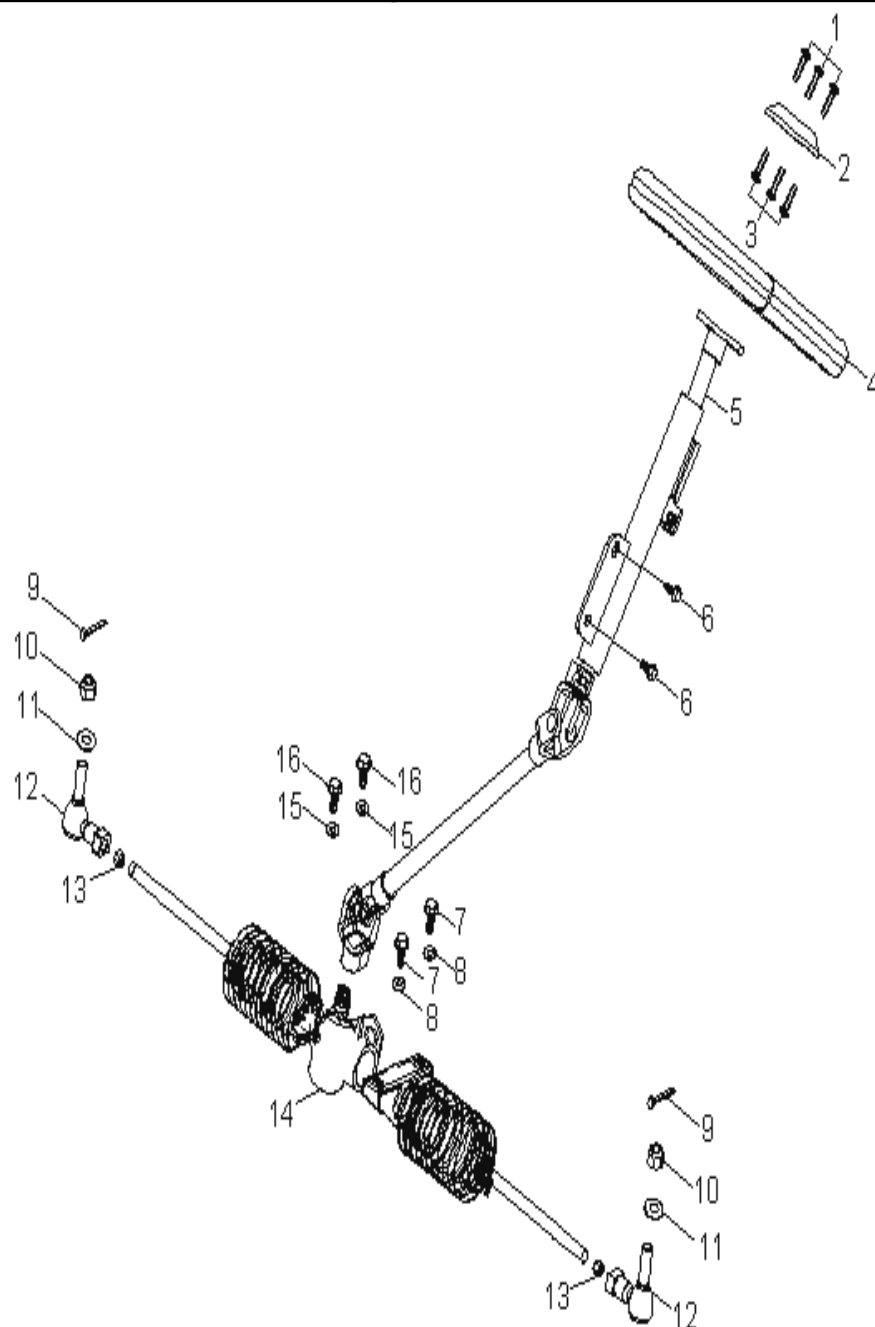
2	Shield, Exhaust	18315221-000	1
3	Pipe, Exhaust, Front	18299222-000	1
4	Nut	94050-08000-00C	2
5	Gasket	94104-2837050-000	1
6	Spring	94514-45015	1
7	Collar	18321203-000	1
8	Silencer	18298228-000	1
9	Bolt	96000-100208-0KL	3



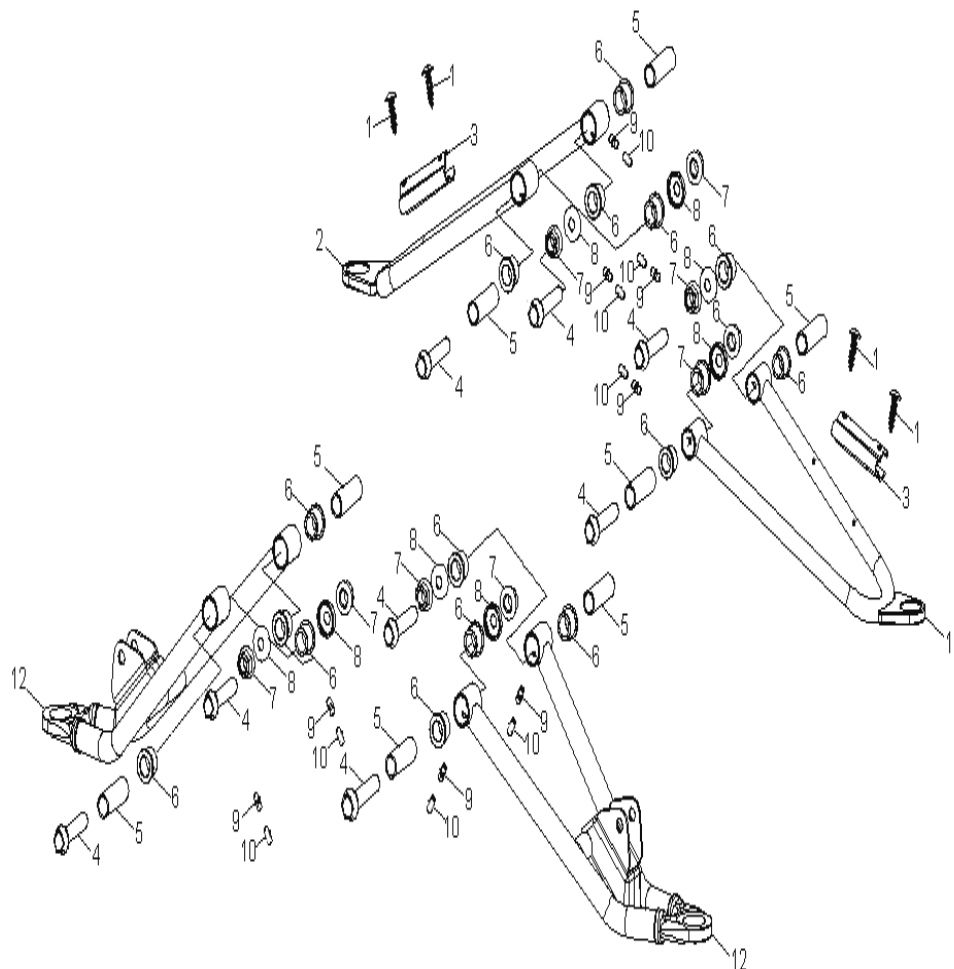
Item	Description	Part Number	Q.ty
1	Retainer Suspension	51113201-000	2
2	Spring Suspension Front	51101217-038	2
3	Collar Adjustment	51119202-000	2
4	ShockFront	51102206-000	2
5	Ball Joint	52451204-000	4
6	Asm. Knuckle RH	51330212-000	1
7	Clip Cir	94511-3113S	4
8	Washer	94101-1225020-00C	4
9	Nut Lock	90351-12000-00C	4
10	Pin Cotter	94201-23250	4
11	Bolt	96000-100508-0KL	4
12	Nut	94050-10000-00C	4
13	Asm. Suspension Front	51100217-038	2
14	Asm. Knuckle LH	51325212-000	1



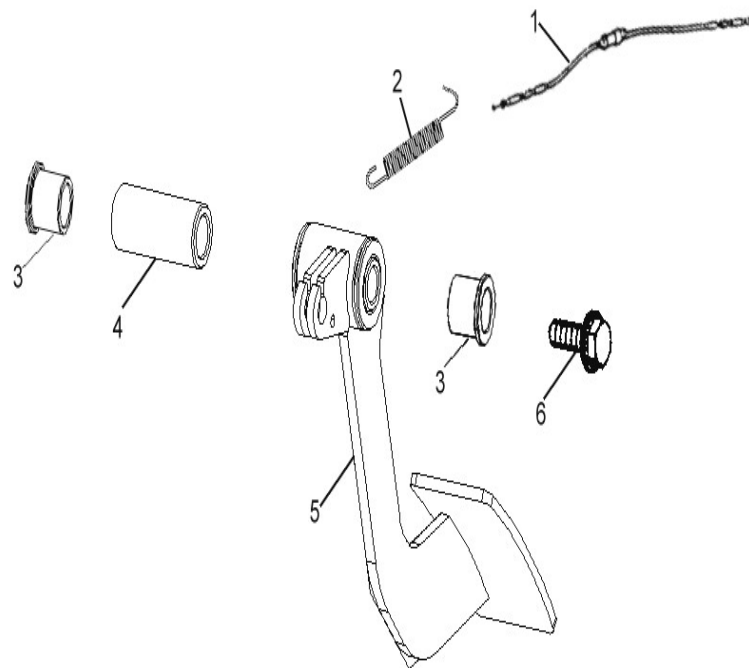
Item	Description	Part Number	Q.ty
1	Spacer	4431139A-000	2
2	Seal Oil	96500-25470700000	2
3	Bearing Ball	96100-62040-Z0000	2
4	Spacer	4431539A-000	2
5	Stud	42712201-000	8
6	Hub	42011201-000	1
7	Hub Wheel Front	4201039A-000	1
8	Bearing Ball	96100-62020-Z0000	2
9	Seal Oil	96500-223806A7271	2
10	Spacer	4431239A-000	2
11	Valve Rim	42616131-000	2
12	Rim	42701212-067	2
13	Tire	42711228-000	2
14	Nut	90355-10000-0UB	8
15	Washer	94121-1426016-000	2
16	Pin Cotter	94201-32320	2
17	Cap Hub	4273039A-000	2
18	Nut Insert Lock	90353-14015-00C	2
19	Hub	42011203-000	1
20	Hub Wheel Front	42010204-000	1
21	Disc Brake LH	4502239A-000	1
22	Bolt	45016131-00K	8
23	Disc Brake RH	4502339A-000	1



Item	Description	Part Number	Q.ty
1	Bolt	93800-060148-00K	3
2	Cover Steering Wheel	53603201-000	1
3	Screw	93903-1050208-00K	3
4	Steering Wheel	53601201-000	1
5	Shaft Steering	51107216-000	1
6	Bolt	96000-100208-0KL	2
7	Bolt	96000-080168-0KL	2
8	Washer	94101-0822020-00C	2
9	Pin Cotter	94201-23250	2
10	Nut	90354-12000-00C	2
11	Washer	94101-1225040-00C	2
12	Rod End	53414202-000	2
13	Nut	94001-12000-00C	2
14	Gear Box Steering	51340201-000	1
15	Washer	94101-1022020-00C	2
16	Bolt	96000-100328-0KL	2

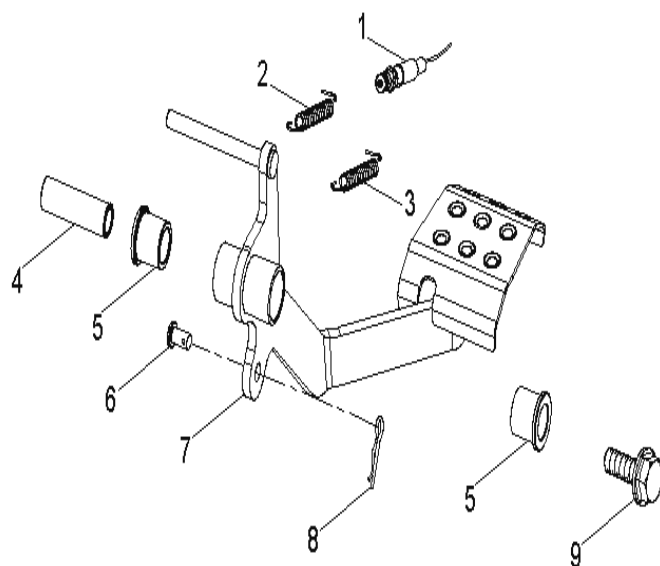


Item	Description	Part Number	Q.ty
1	Screw	93903-1050128-00K	4
2	A-Arm Upper RH	53042205-000	1
3	Retainer Brake Line	5300539A-000	2
4	Bolt	96000-100658-0KL	8
5	Spacer	53140201-000	8
6	Bushing	53135202-000	16
7	Nut	94050-10000-00C	8
8	Cap Rubber	52426156-000	16
9	Valve Grease	51300131-000	8
10	Cap Valve Grease	51301131-000	8
11	A-Arm Upper LH	53142205-000	1
12	A-Arm Lower	53043205-000	2

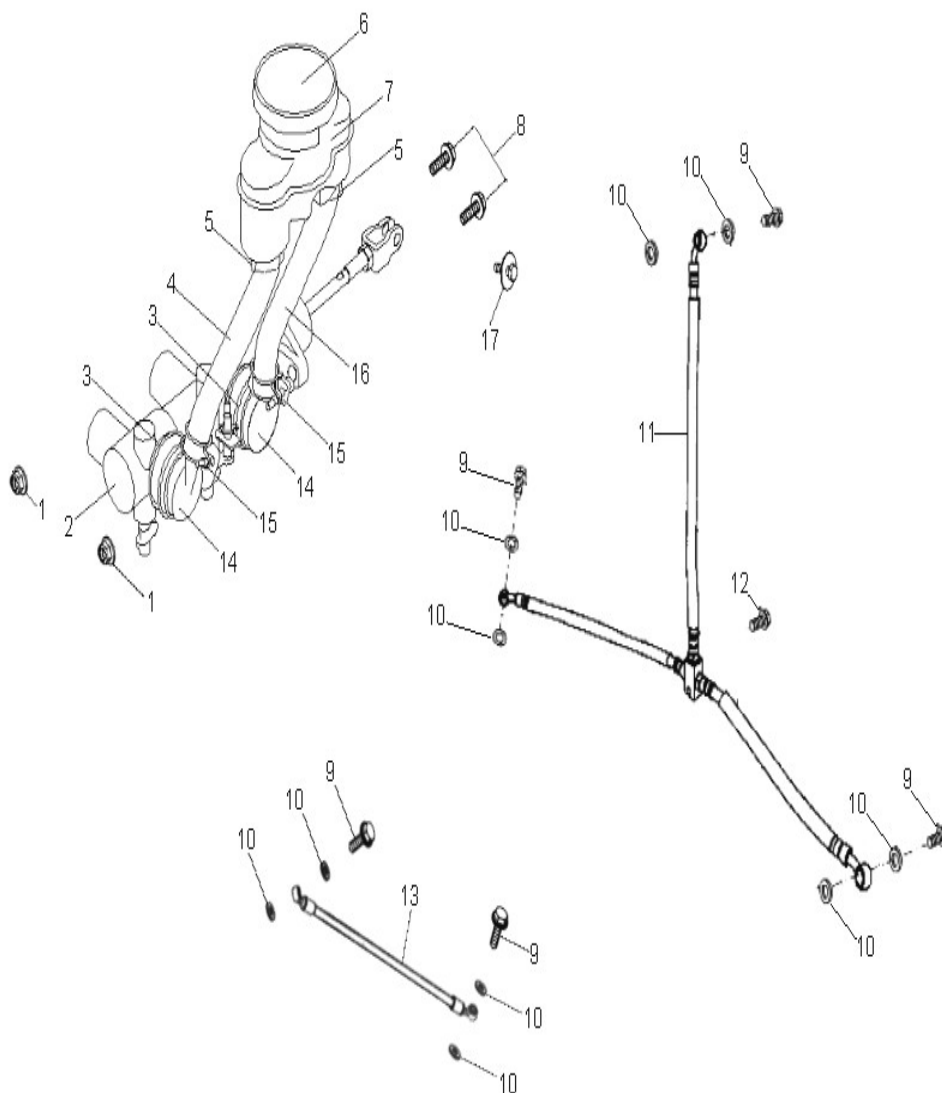


Item	Description	Part Number	Q.ty
1	Cable Throttle	53910209-000	1
2	Spring	43421206-000	1
3	Bushing	53912201-000	2
4	Tube Spacer	53913201-000	1
5	Pedal Throttle	53911201-000	1
6	Bolt	96000-080508-0KL	1

Item	Description	Part Number	Q.ty
1	Switch Brake	34916201-000	1
2	Spring Switch	43422201-000	1
3	Spring	43421206-000	1
4	Tube Spacer	43461201-000	1
5	Bushing	53135202-000	2
6	Pin	94302-07018	1
7	Padel Brake	43456212-000	1
8	Cotter Pin	94203-12200	1
9	Bolt	96000-100658-0KL	1



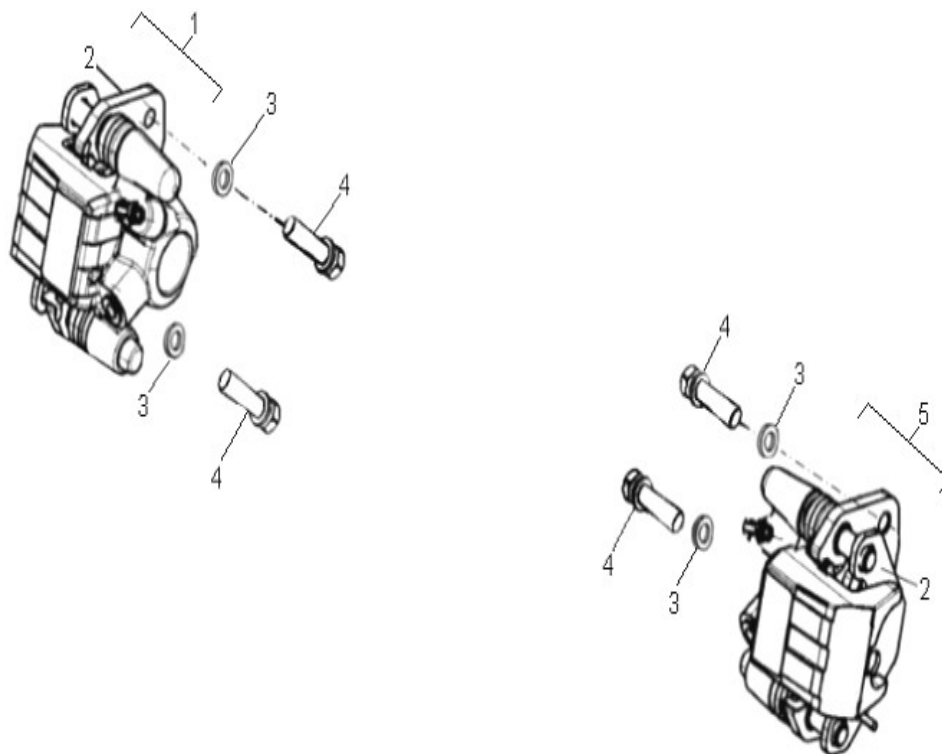
D-18: BRAKE LINES & MASTER CYLINDER



Item	Description	Part Number	Q.ty
1	Nut	94050-08000-0UK	2
2	Asm. Master Cylinder	43500208-000	1
3	Clamp Jonit	43506201-000	2
4	Hose Brake	45447221-000	1
5	Clamp	94515-18010	2
6	Cap Oil Tank	43016203-000	1
7	Oil Tank Brake	43503203-000	1
8	Bolt	96000-080258-00K	2
9	Bolt Banjo	45456111-000	5
10	Washer	94101-1015012-U0B	10
11	Line Front Brake	45440212-000	1
12	Bolt	96000-060258-00K	1
13	Hose Front Brake Lower	45449217-000	1
14	Joint Brake hose	43504201-000	2
15	Clamp	19222201-000	2
16	Hose Brake	45447220-000	1
17	Bolt	92005-060168-00K	1

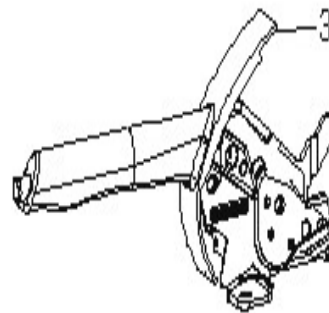
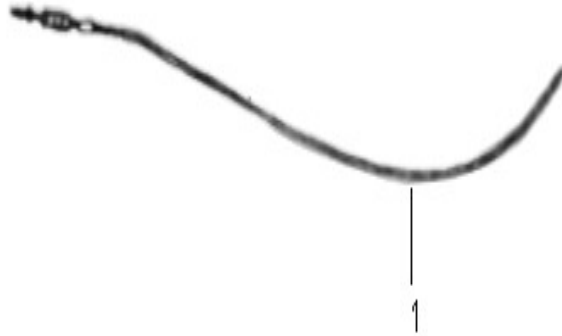
D-19: FRONT BRAKE CALIPER

Item	Description	Part Number	Q.ty
1	Asm. Caliper RH	45002201-000	1
2	Pads Caliper Front	43121202-000	2
3	Washer	94101-0816020-00C	4
4	Screw	96002-080308-00K	4
5	Asm. Caliper LH	45001201-000	1



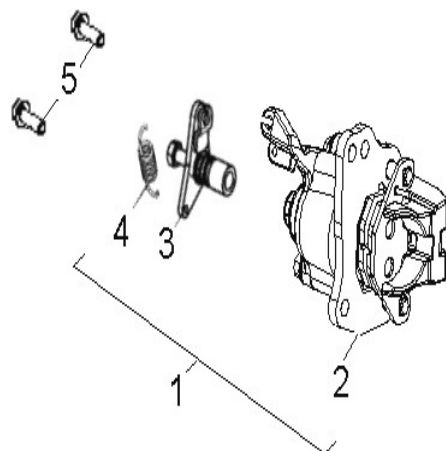
D-20: PARK BRAKE LOCK

Item	Description	Part Number	Q.ty
1	Cable Parking Brake	38706205-000	1
2	Bolt	96000-080168-0KL	2
3	Lever Parking Brake	43700201-000	1



D-21: REAR BRAKE CALIPER

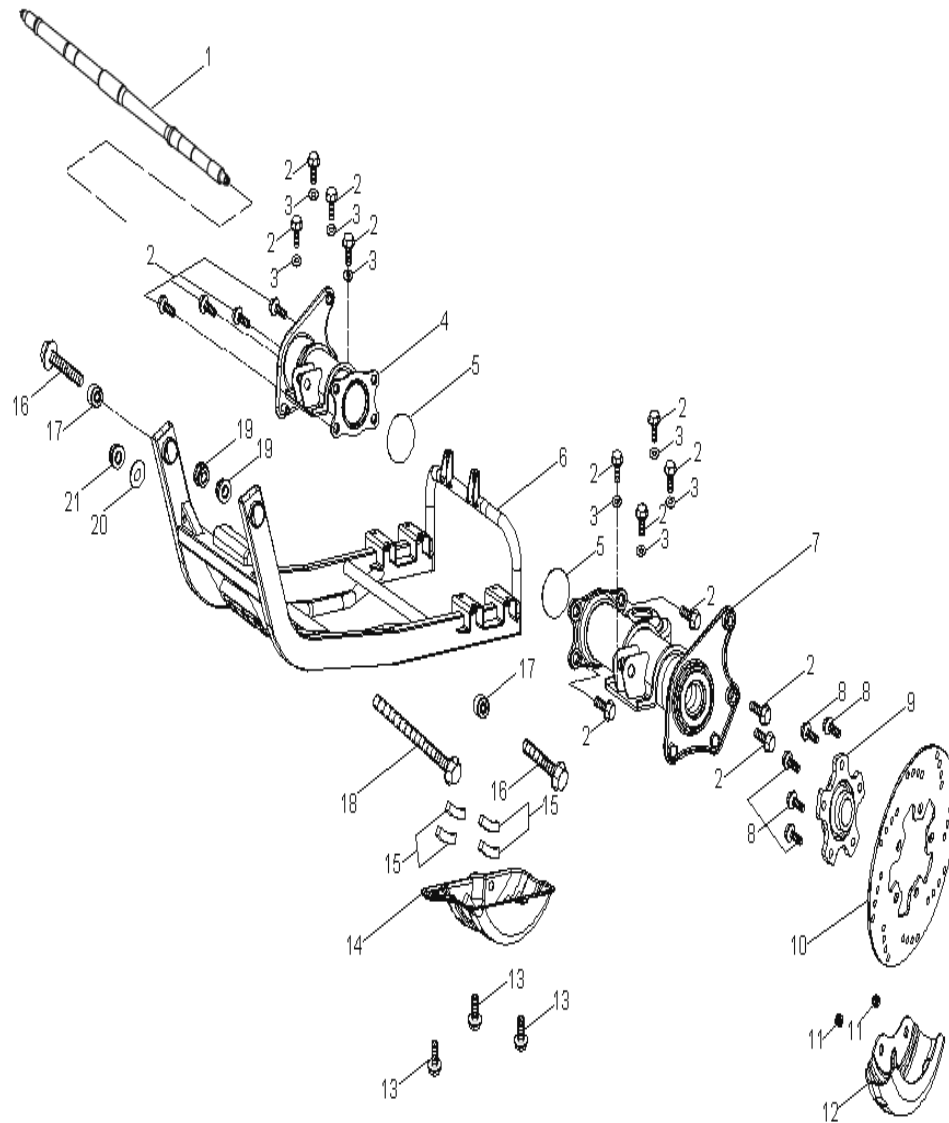
Item	Description	Part Number	Q.ty
1	Asm. Caliper Rear	45000209-000	1
2	Pad brake Rear	43120212-000	1
3	Swing Arm Caliper	43532203-000	1
4	Spring	43421209-000	1
5	Bolt	96000-100208-0KL	2



D-22: REAR WHEEL

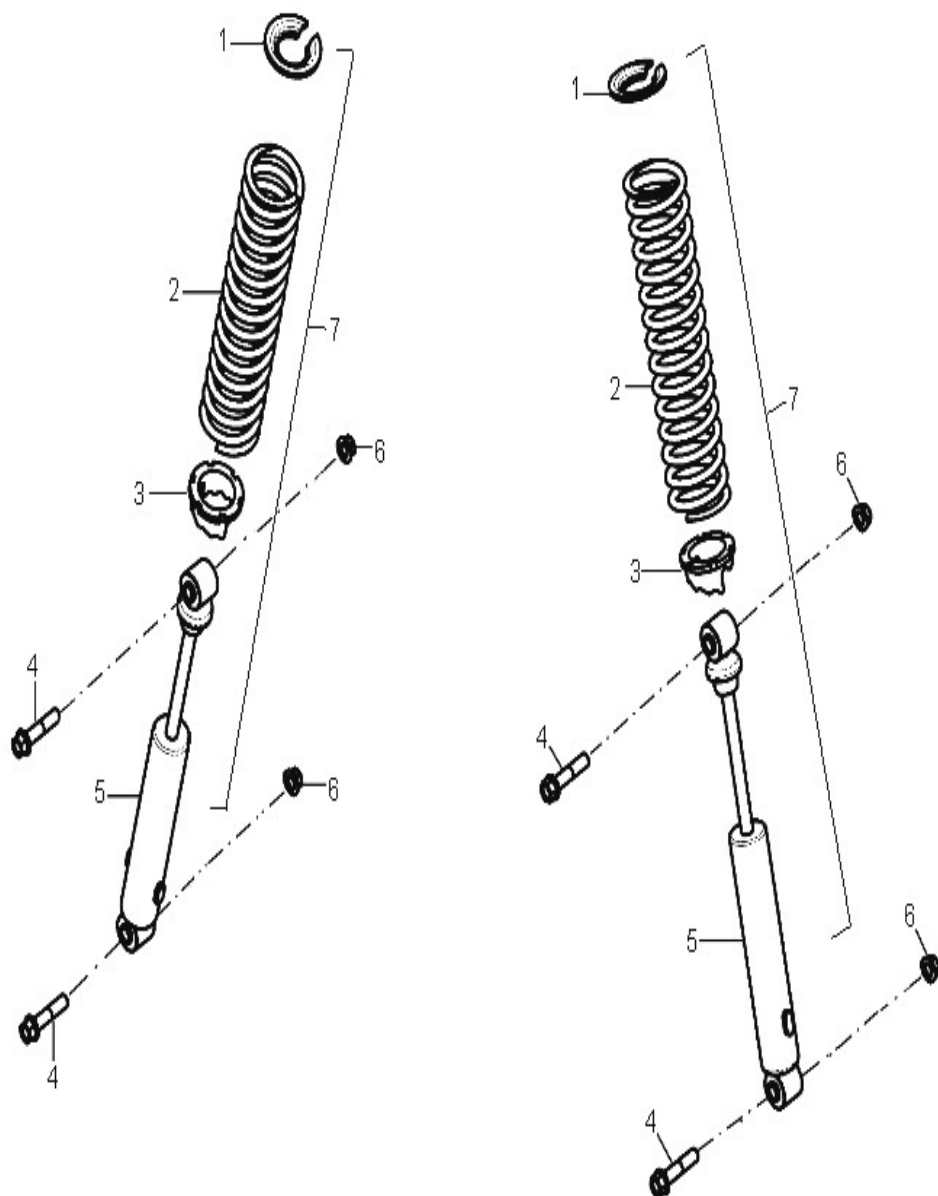


Item	Description	Part Number	Q.ty
1	Tire	42811228-000	2
2	Hub Wheel RH	4202039A-000	1
3	Rim Rear	42801207-067	2
4	Nut	90355-10000-0UB	8
5	Valve Rim	42616131-000	2
6	Washer	94121-1835200-000	2
7	Pin Cotter	94201-32320	2
8	Nut	90352-18000-00C	2
9	Cap Hub	4273039A-000	2
10	Hub Wheel LH	4203039A-000	1
11	Tube Spacer	42810216-000	1
12	Washer	94121-2840030-000	2

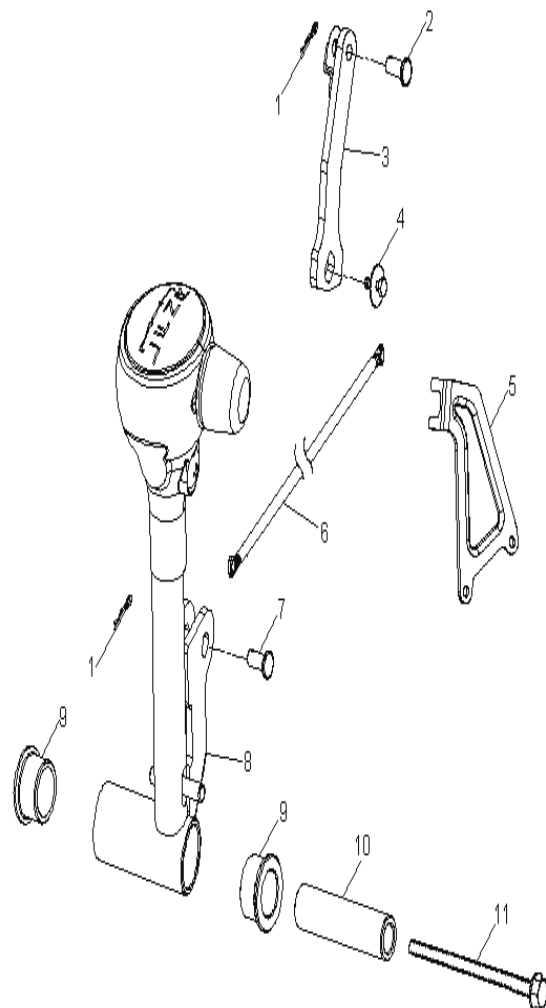


Item	Description	Part Number	Q.ty
1	Axle	42000213-000	1
2	Bolt	96000-100228-00K	16
3	Washer Spring	94111-1001502-00K	8
4	Asm. Housing Rear Axle RH	42803215-067	1
5	O-Ring	93210-06725	2
6	Swing Arm	50358202-067	1
7	Asm. Housing Rear Axle LH	42813205-067	1
8	Bolt	45016131-00K	5
9	Hub Disc	4349055E-000	1
10	Disc Brake	43511202-000	1
11	Nut	94050-10000-0UC	2
12	Shield Disc	52621202-067	1
13	Bolt	96000-080108-00K	3
14	Shield Gearcase	4352639A-067	1
15	Foam	3720439A-000	4
16	Bolt	96000-161058-17K	2
17	Bushing	96400-163959	2
18	Bolt	96000-102008-00K	1
19	Nut	90355-16000-0UK	2
20	Washer	94101-1022020-00K	1
21	Nut	90350-10000-0UK	1

D-24: REAR SHOCK

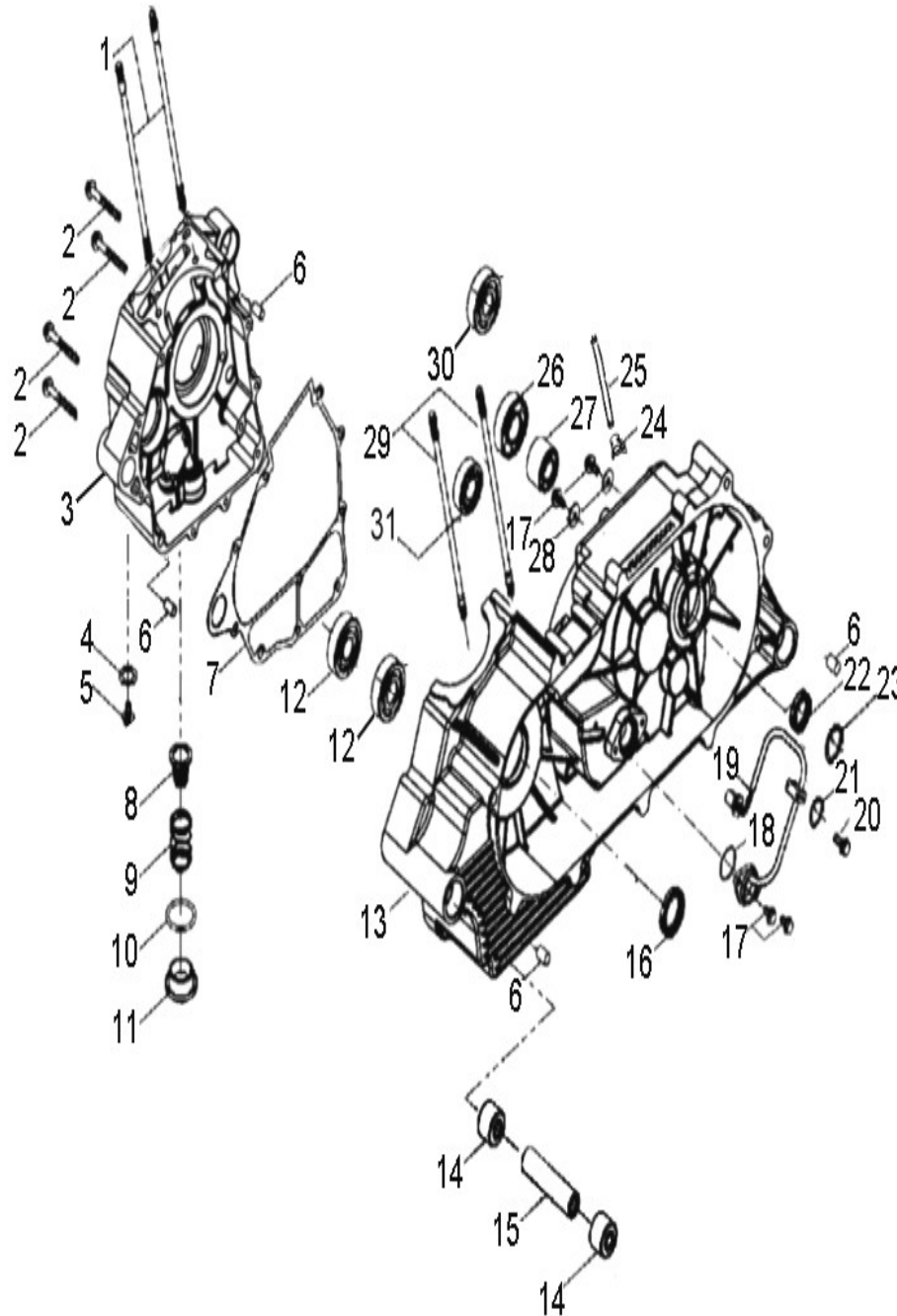


Item	Description	Part Number	Q.ty
1	Retainer Spring	52406202-000	2
2	Spring Suspension Rear	52401227-038	2
3	Collar Adjustment	52404205-000	2
4	Bolt	96000-120508-0KL	4
5	Shock Rear	52402205-000	2
6	Nut	94050-12000-00K	2
7	Asm. Suspension Rear	52400227-038	2



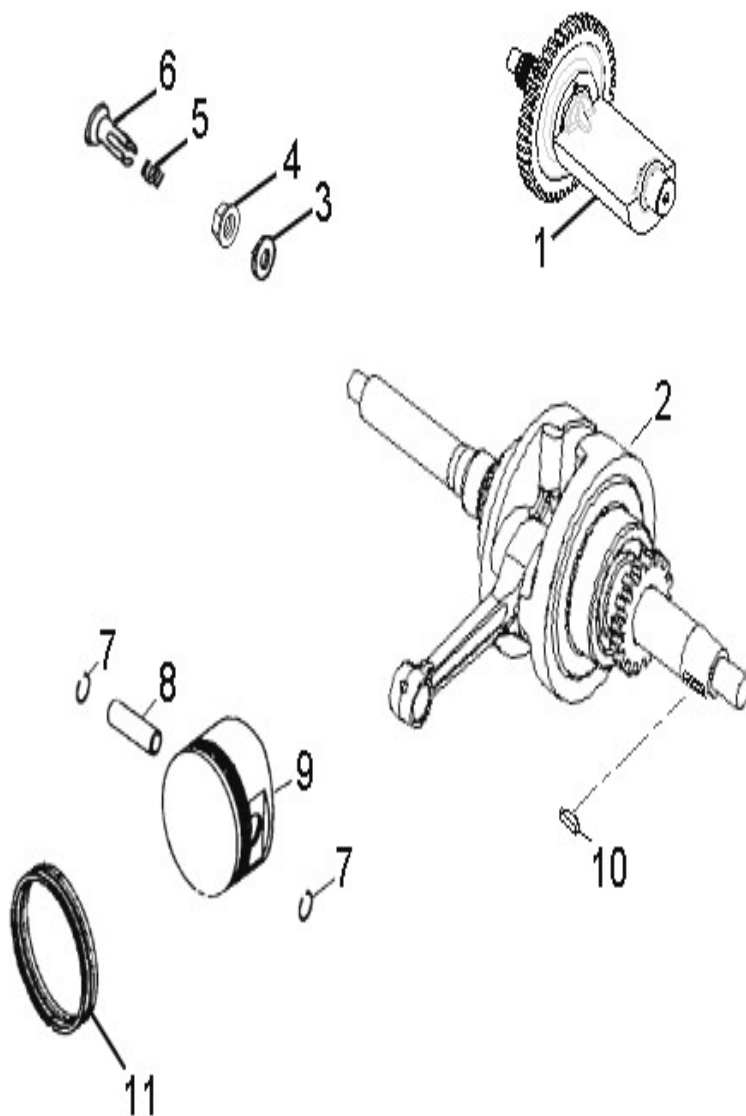
Item	Description	Part Number	Q.ty
1	Cotter Pin	94203-12200	2
2	Pin	94302-07024	1
3	Lever Shift	21317203-000	1
4	Bolt	96007-060128-00K	1
5	Mount Shift Cable	21309201-000	1
6	Cable Shift	21335201-000	1
7	Pin	94302-07022	1
8	Gear Selector	21319218-000	1
9	Bushing	53912201-000	2
10	Tube Spacer	21340201-000	1
11	Bolt	96000-080708-0KL	1

D-26: CRANKCASE

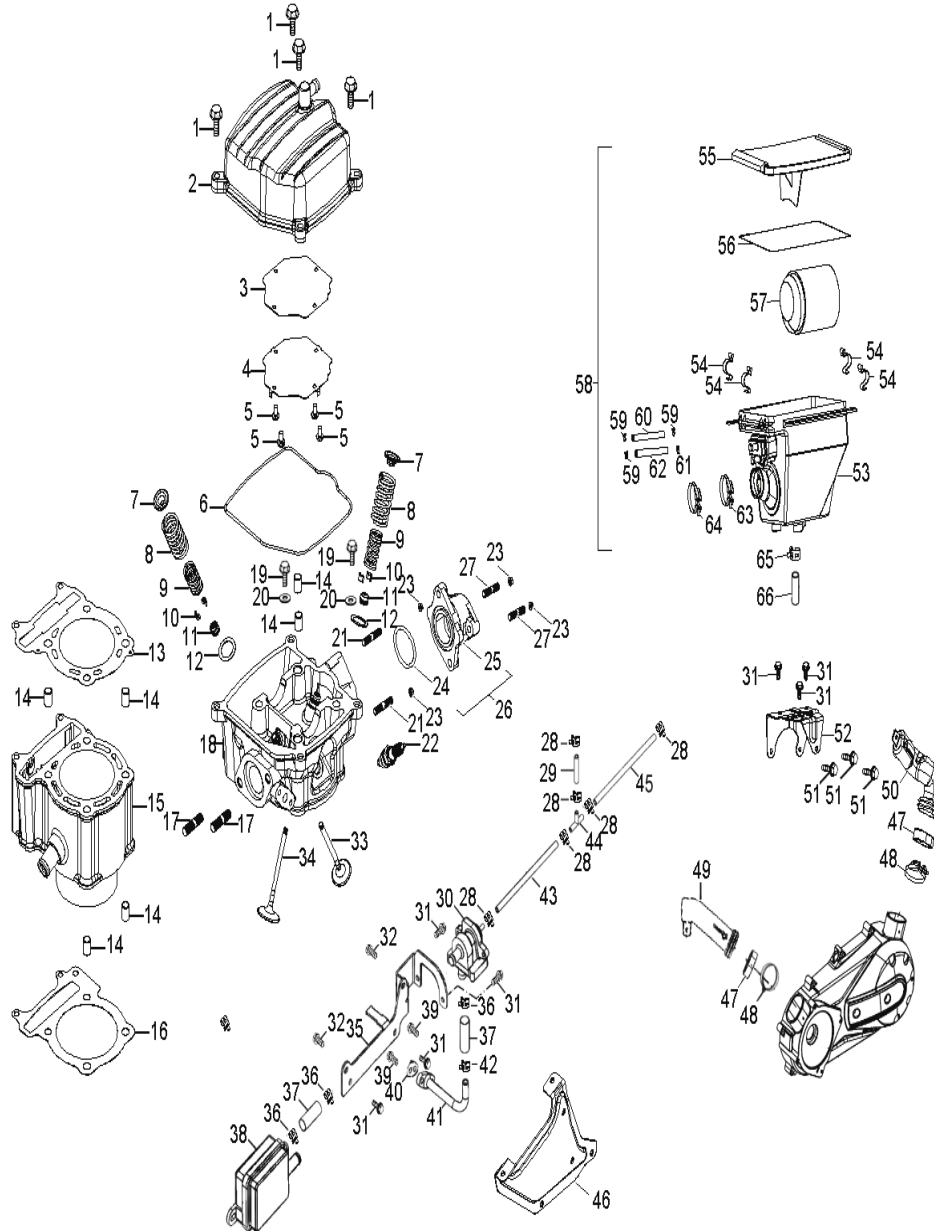


Item	Description	Part Number	Q.ty
1	Stud	91001-082188-00C	2
2	Bolt	96000-060508-08C	4
3	Crankcase RH	1110150A-000	1
4	Washer	94101-1221320-00L	1
5	Bolt	96003-120158-17C	1
6	Pin Dowel	94301-10140	4
7	Gasket	1119150A-001	1
8	Screen	15421119-000	1
9	Spring Screen	15426119-000	1
10	O-Ring	93210-03132	1
11	Plug Drain Oil	11334119-000	1
12	Bearing Ball	96100-63040-00000	2
13	Crankcase LH	1120150A-000	1
14	Bushing	96400-102824	2
15	Spacer Collar	1115050A-000	1
16	Seal Oil	96500-274207F5850	1
17	Bolt	96000-060128-08C	4
18	O-Ring	93212-02620	1
19	Asm. Sensor Shifter	3575950S-000	1
20	Bolt	96000-060108-08C	1
21	Washer	94101-0624016-00G	1
22	Seal Oil	96500-253807F5850	1
23	Clip Cir	94511-2500S	1
24	Clamp	94515-12008	1
25	Hose	94408-08012-400	1
26	Bearing Ball	96100-63050-00000	1
27	Bearing Needle	96200-202715	1
28	Washer	94101-0618015-00K	2
29	Stud	91001-082258-00C	2
30	Bearing Needle	91120-172518	1
31	Bearing Ball	96100-62040-00000	1

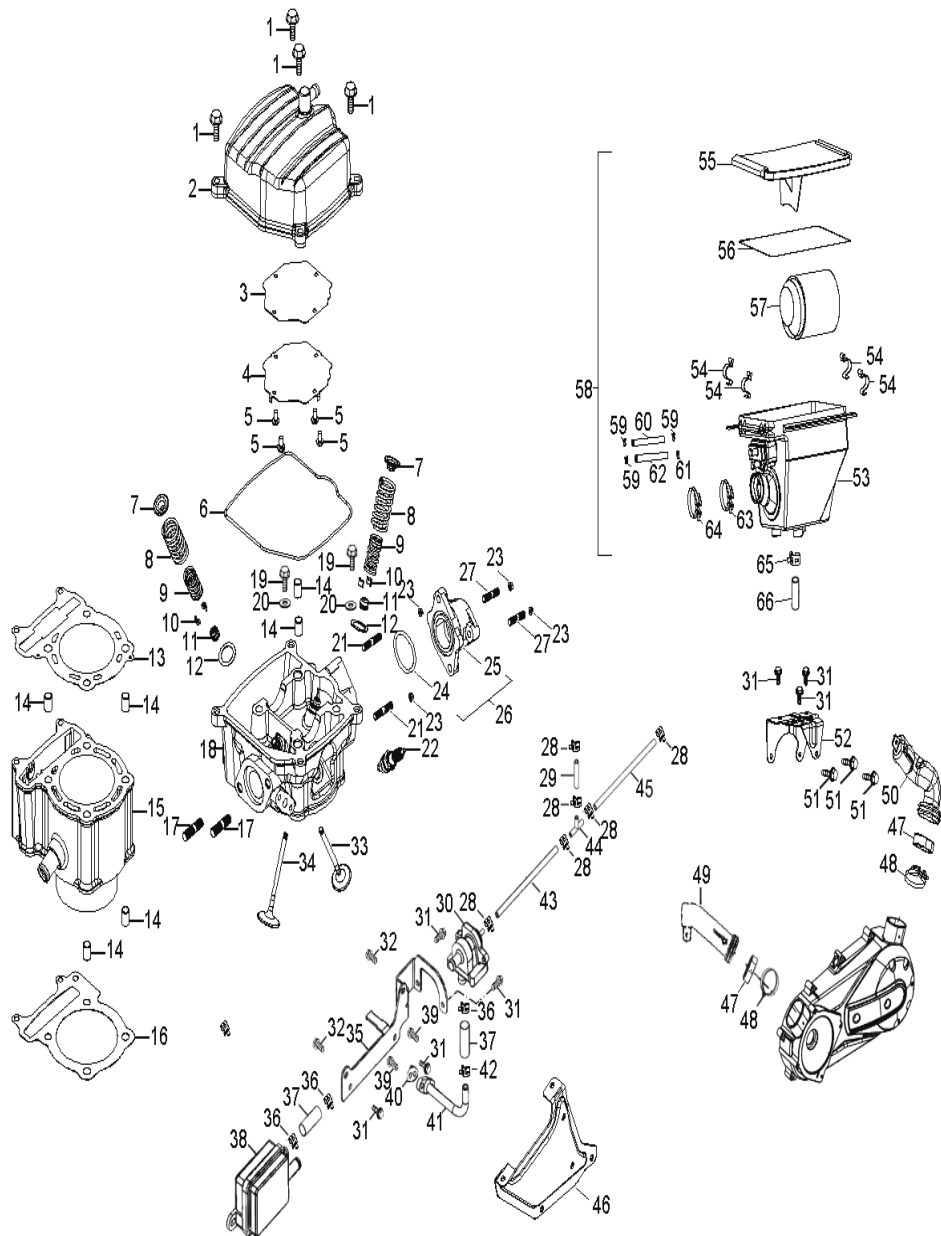
D-27: CRANKSHAFT & PISTON



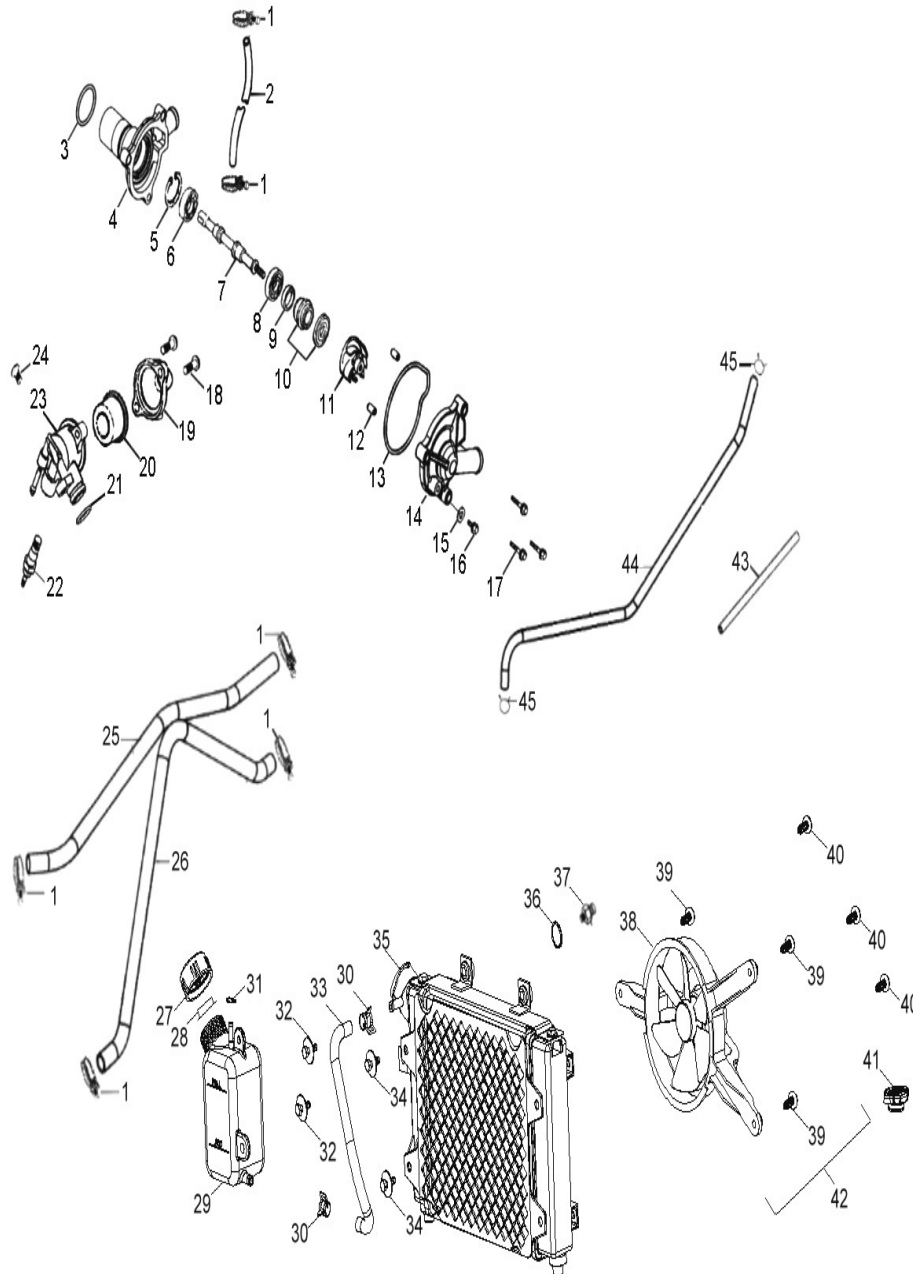
Item	Description	Part Number	Q.ty
1	Shaft Balancer	1342055S-000	1
2	Asm. Crankshaft	1300055S-000	1
3	Washer	94101-1426020-00C	1
4	Nut	94001-14000-00C	1
5	Spring Oil	1544739A-000	1
6	Tube Oil Crankshaft	1544139A-000	1
7	Clip Piston Pin	1311550A-000	2
8	Pin Piston	1311150A-000	1
9	Piston	1310050A-000	1
10	Key Woodruff	90471-25404	1
11	Ring Set Piston	1301150A-000	1



Item	Description	Part Number	Q.ty
1	Bolt	96000-060258-08C	4
2	Cover Cylinder Head	1230950A-000	1
3	Gasket	1230350A-000	1
4	Breather Crankcase Lower	1230250A-000	1
5	Screw	93903-1040088-00K	4
6	Gasket Head Cover	1239150A-000	1
7	Retainer Valve Spring	14771119-000	2
8	Spring Valve Outer	1475150A-000	2
9	Spring Valve Inner	1476150A-000	2
10	Clip Retainer	14781119-000	4
11	Seal Valve	12209119-000	2
12	Seat Valve Spring Outer	14775119-000	2
13	Gasket Set	1225050A-000	1
14	Pin Dowel	94301-10140	6
15	Cylinder	1210055S-000	1
16	Gasket Cylinder	1219150A-001	1
17	Stud	91001-080328-00C	2
18	Head Cylinder	1220150A-000	1
19	Bolt	96000-061108-08C	2
20	Washer	94101-0613010-00C	2
21	Stud	91001-060328-00C	2
22	Plug Spark	9807650A-000	1
23	Nut	94050-06000-00C	4
24	O-Ring	93210-03431	1
25	Manifold	1710155L-000	1
26	Asm. Manifold Intake	1710055L-000	1
27	Stud	91001-060288-00C	2
28	Clip	94510-06500	6
29	Hose	94407-04007-175	1
30	Valve Dual-Intake	1899955E-000	1
31	Bolt	96000-060148-00K	7
32	Bolt	96000-060128-0KL	2
33	Valve Exhaust	1472150A-000	1
34	Valve Intake	1471150A-000	1
35	Bracket Dual- Intake	18998205-000	1
36	Clip	94510-15000	3
37	Hose Rubber	96420-01016-052	2
38	Asm.Filter Daul- Intake	18995202-000	1
39	Bolt	96000-060168-08C	2
40	Gasket Hose	1864639A-000	1

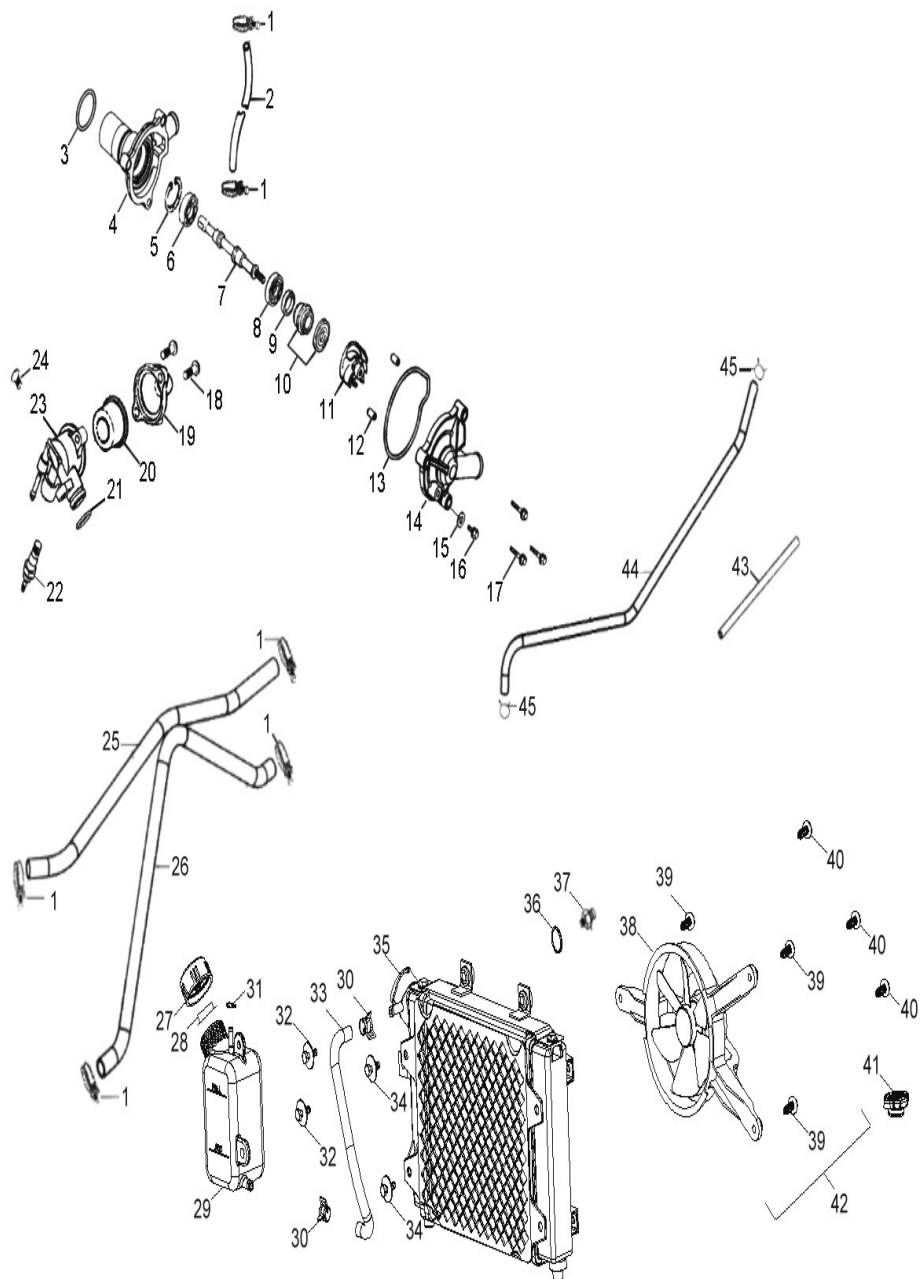


Item	Description	Part Number	Q.ty
41	Tube Dual- Intake	18640206-000	1
42	Clip	94510-13000	1
43	Hose	94407-04007-320	1
44	T-Joint	16126201-000	1
45	Hose	94407-04007-200	2
46	Bracket Dual-intake	18993201-000	1
47	Boot Duct	17269203-000	2
48	Strap	89669212-000	2
49	Duct Outlet	1725655E-000	1
50	Duct Outlet	17259202-000	1
51	Bolt	96000-060148-08C	3
52	Mount Air Cleaner	17209201-000	1
53	Box Air Cleaner	17203208-000	1
54	Clip	1720839A-000	4
55	Cover Air Cleaner	17207207-000	1
56	Gasket	3371639A-000	1
57	Filter Air Cleaner	17205201-000	1
58	Asm. Cleaner Air	17200212-000	1
59	Clip	94510-15000	3
60	Tube Breather Ventilated	17381214-000	1
61	Clip	94510-14018	1
62	Tube Breather Ventilated	17381208-000	1
63	Strap	89669202-000	1
64	Strap	89669203-000	1
65	Clamp	94515-15010	1
66	Hose Drain	94404-01613-060	1



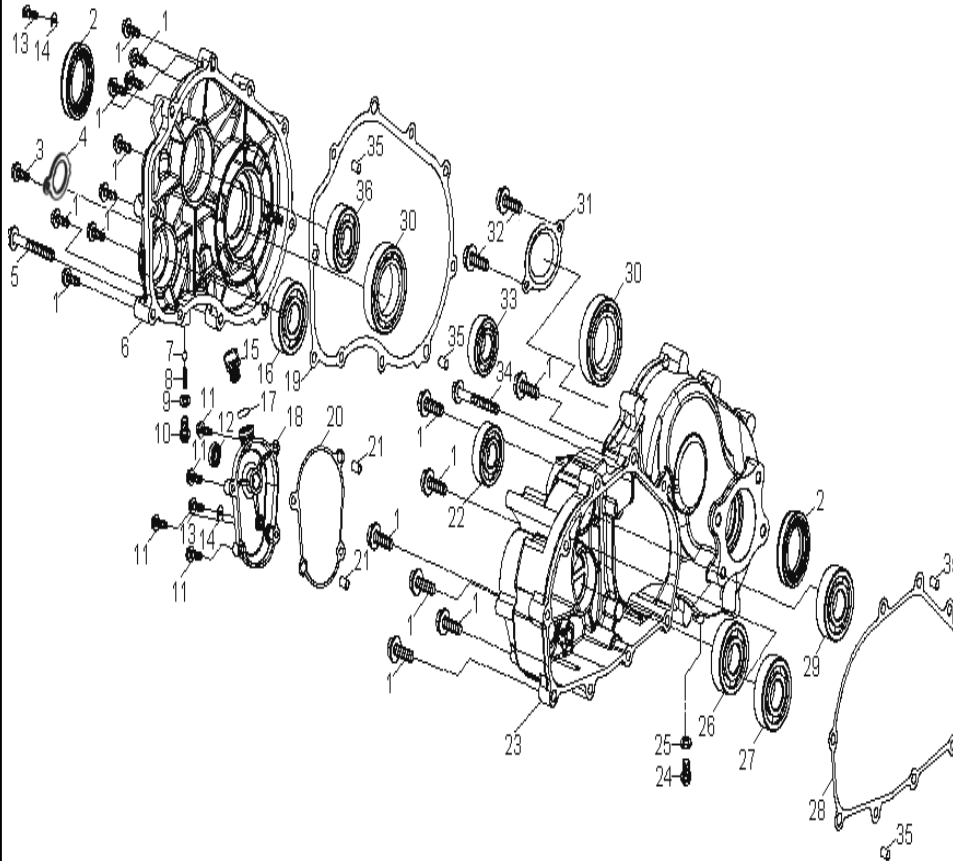
Item	Description	Part Number	Q.ty
1	Clamp	1922250A-000	6
2	Hose	1950250A-000	1
3	O-Ring	93210-02920	1
4	Body Water Pump	1921150A-000	1
5	Clip Cir	94512-2600R	1
6	Bearing Ball	96100-60000	1
7	Shaft Water Pump	1923150A-000	1
8	Bearing Ball	96100-69010	1
9	Seal Oil	96500-122207	1
10	Seal Mechanical	1921750A-000	1
11	Impeller Water Pump	1921550A-000	1
12	Pin Dowel	94301-08140	2
13	Gasket	1922950A-000	1
14	Flange Water Pump	1922150A-000	1
15	Washer	94101-0612010-00U	1
16	Bolt	96000-060128-08C	1
17	Bolt	96000-060408-08C	3
18	Bolt	93500-050168-00C	2
19	Flange Thermosatic	1931550A-000	1
20	Bimetal Thermosatic	1930050A-000	1
21	O-Ring	93210-01819	1
22	Sensor Thermosatic	1931950A-000	1
23	Housing Thermosatic	1931150A-000	1
24	Bolt	96000-060188-08C	1
25	Hose Inlet Radiator	19503201-000	1
26	Hose Outlet Radiator	19501201-000	1
27	Cap Expansion Tank	1910250A-000	1
28	Boot Duct	1726950A-000	1
29	Tank Expansion	1910150A-000	1
30	Clamp	94515-12008	2
31	Clip	94510-06500	1
32	Bolt	96007-060228-00K	2
33	Hose Inlet Exp. Tank	19506203-000	1
34	Bolt	96007-060188-00K	2
35	Radiator	1901155C-000	1
36	O-Ring	93210-01020	1
37	Switch Thermosatic	19325201-000	1
38	Shroud Fan	1901550A-000	1
39	Screw	93502-040128-00C	3
40	Screw	93003-060168-00K	3

D-29: CYLINDER HEAD INTAKE & EXHAUST



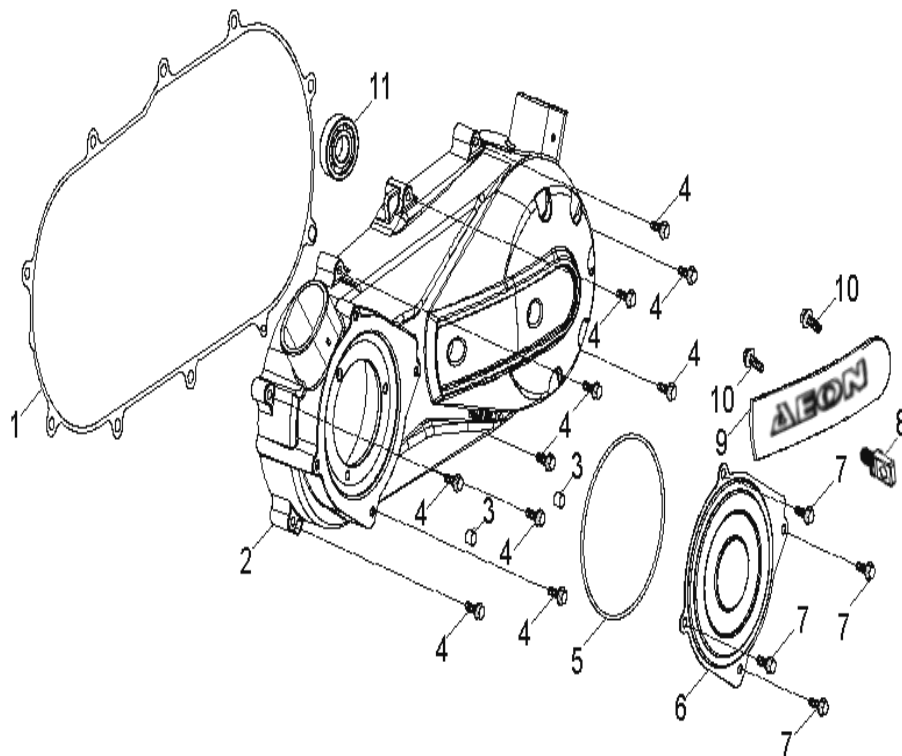
Item	Description	Part Number	Q.ty
41	Cap Water	1911150A-000	1
42	Asm. Fan	1900550A-000	1
43	Hose	94408-05007-480	1
44	Hose Water Cap Radiator	19504203-000	1
45	Clip	94510-06500	2

D-30: DRIVE ASSEMBLY REAR



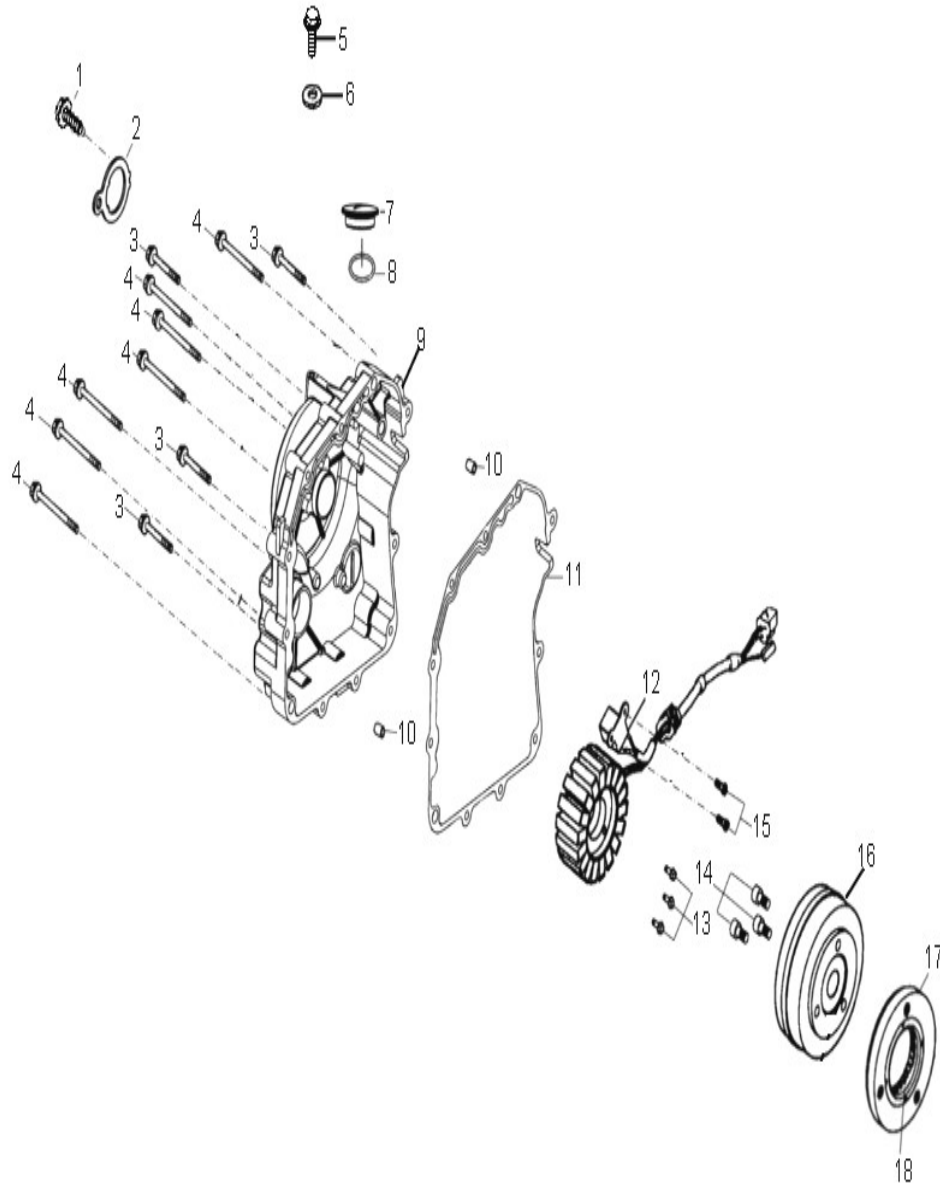
Item	Description	Part Number	Q.ty
1	Bolt	96000-080458-00C	16
2	Seal Oil	96500-415106A2650	2
3	Bolt	96000-060128-08C	1
4	Retainer Sight Glass	1133350S-000	1
5	Bolt	96000-081108-00C	1
6	Cover Trans. cover RH	21303202-000	1
7	Ball Steel	2132239A-000	1
8	Spring Detent	2430655E-000	1
9	Washer	94101-1422010-00L	1
10	Bolt	2430539A-000	1
11	Bolt	96000-060358-08C	4
12	Seal Oil	96500-142807A7271	1
13	Bolt	96000-060088-00K	2
14	Washer	94101-0612010-00U	2
15	Plug Oil	15650111-001	1
16	Bearing Ball	96100-62_22-00000	1
17	O-Ring	93210-01425	1
18	Cover Shift	2136150S-000	1
19	Gasket Trans. Cover RH	21304201-000	1
20	Gasket Inspec. Cover	2136250S-001	1
21	Pin Dowel	94301-08140	2
22	Bearing Ball	96100-62050-00000	1
23	Cover Transmission	21301206-000	1
24	Bolt	96000-080128-10C	1
25	Washer	94101-0816020-00L	1
26	Bearing Ball	96100-63040-00000	1
27	Bearing Ball	96100-62040-00000	1
28	Gasket Trans. Cover	2139550A-001	1
29	Bearing Needle	96200-304217	1
30	Bearing Ball	96100-60090-000C3	2
31	Inspection Cover	2136355L-000	1
32	Bolt	96000-060168-08C	2
33	Bearing Ball	96100-63220-00000	1
34	Bolt	96000-080258-00B	1
35	Pin Dowel	94301-10140	4
36	Bearing Ball	96100-63050-00000	1

D-31: LEFT CRANKCASE COVER



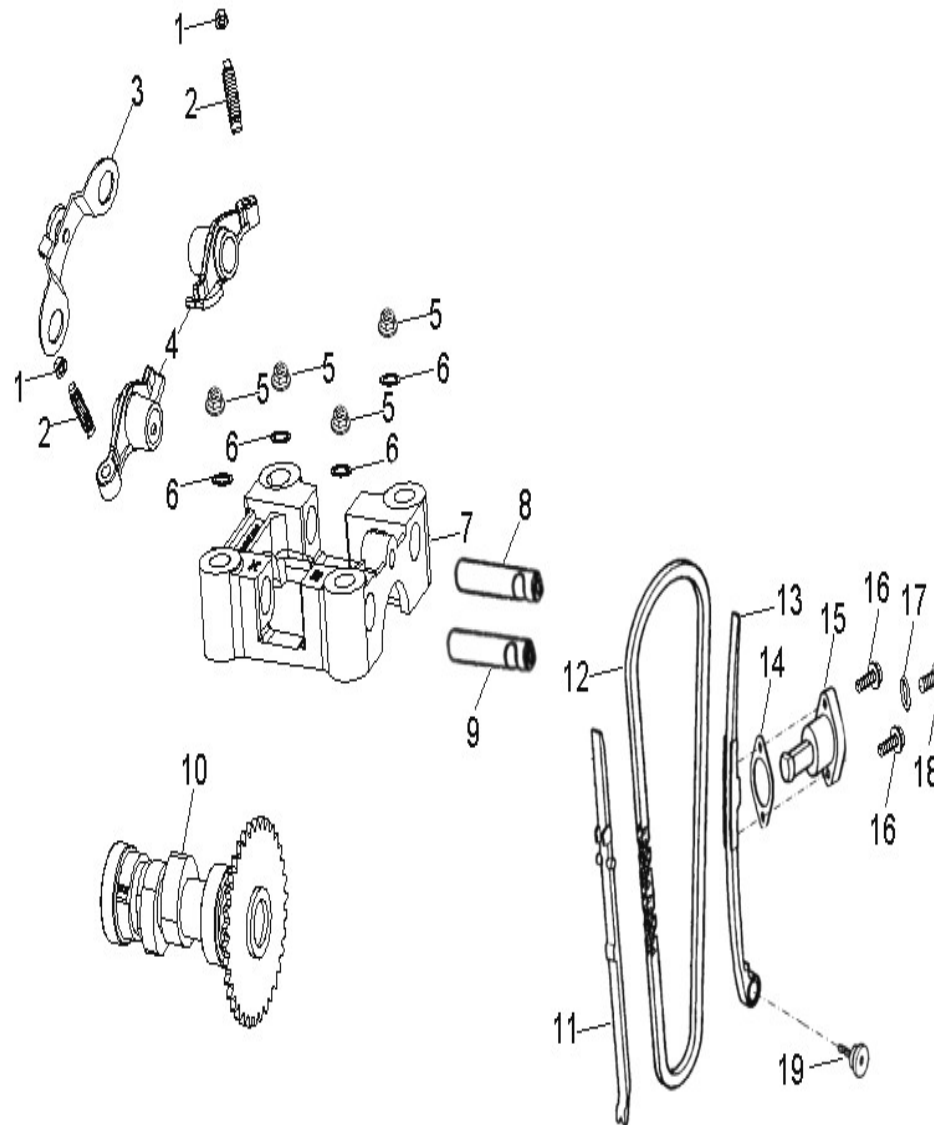
Item	Description	Part Number	Q.ty
1	Gasket	1135950A-001	1
2	Cover Clutch	11341206-000	1
3	Pin Dowel	94301-08140	2
4	Bolt	96000-060408-08C	10
5	O-Ring	93210-13030	1
6	Inspection Cover	11356201-000	1
7	Bolt	96000-060128-00KL	4
8	Drain plug	11353201-000	1
9	Tablet Logo	1134750A-000	1
10	Bolt	96000-050128-00K	2
11	Bearing Ball	96100-6004-LLUC3/	1

D-32: RIGHT CRANKCASE COVER



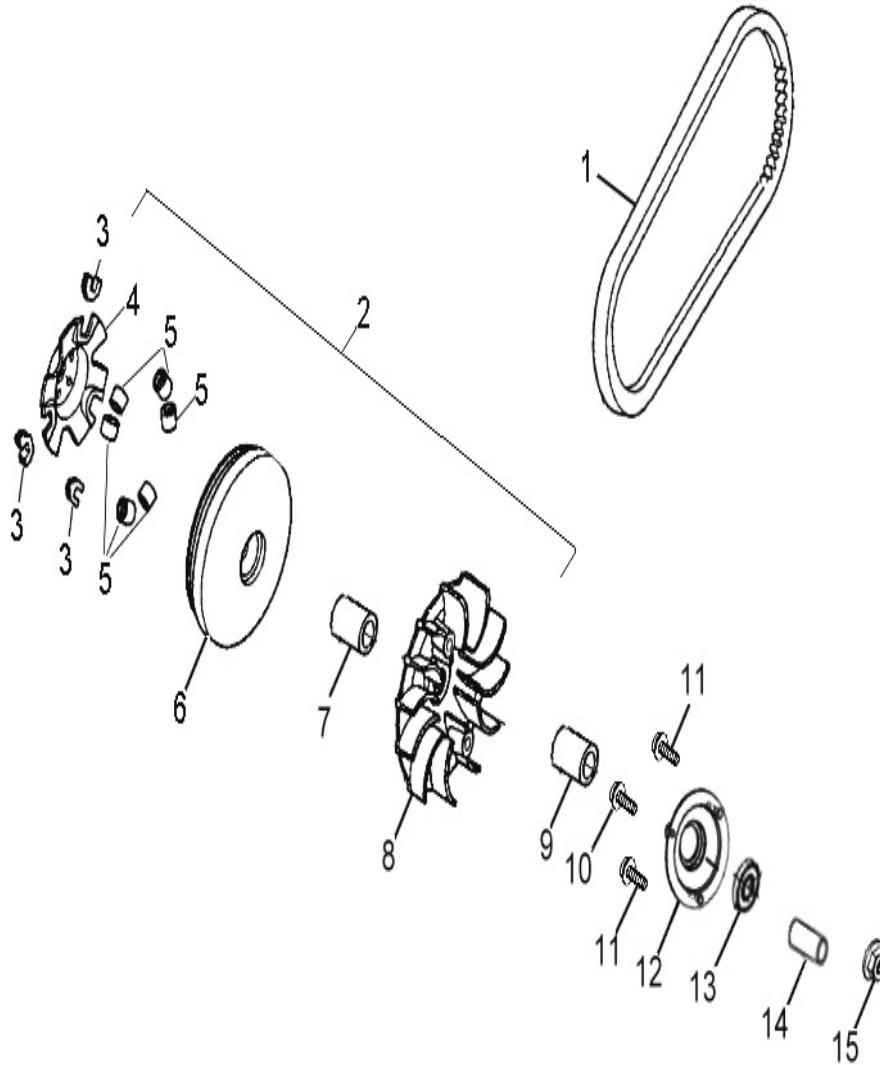
Item	Description	Part Number	Q.ty
1	Bolt	96000-060128-08C	1
2	Retainer Sight Glass	1133350S-000	1
3	Bolt	96000-060458-08C	4
4	Bolt	96000-061358-08C	7
5	Bolt	96000-060108-00K	1
6	Washer	94101-0612010-00U	1
7	Cap (Nickel Silver)	96600-30075000000	1
8	O-Ring	93210-02724	1
9	Cover Crankcase RH	1133050A-000	1
10	Pin Dowel	94301-10140	2
11	Gasket Crankcase RH	1139350A-001	1
12	Stator	31120207-000	1
13	Screw	91300-050258-00C	3
14	Bolt	91005-080188-00C	3
15	Bolt	92000-050128-00C	2
16	Flywheel	31110209-000	1
17	Outer One Way	28121203-000	1
18	Asm. Rollor One Way	2813050B-000	1

D-33: VALVE CAM



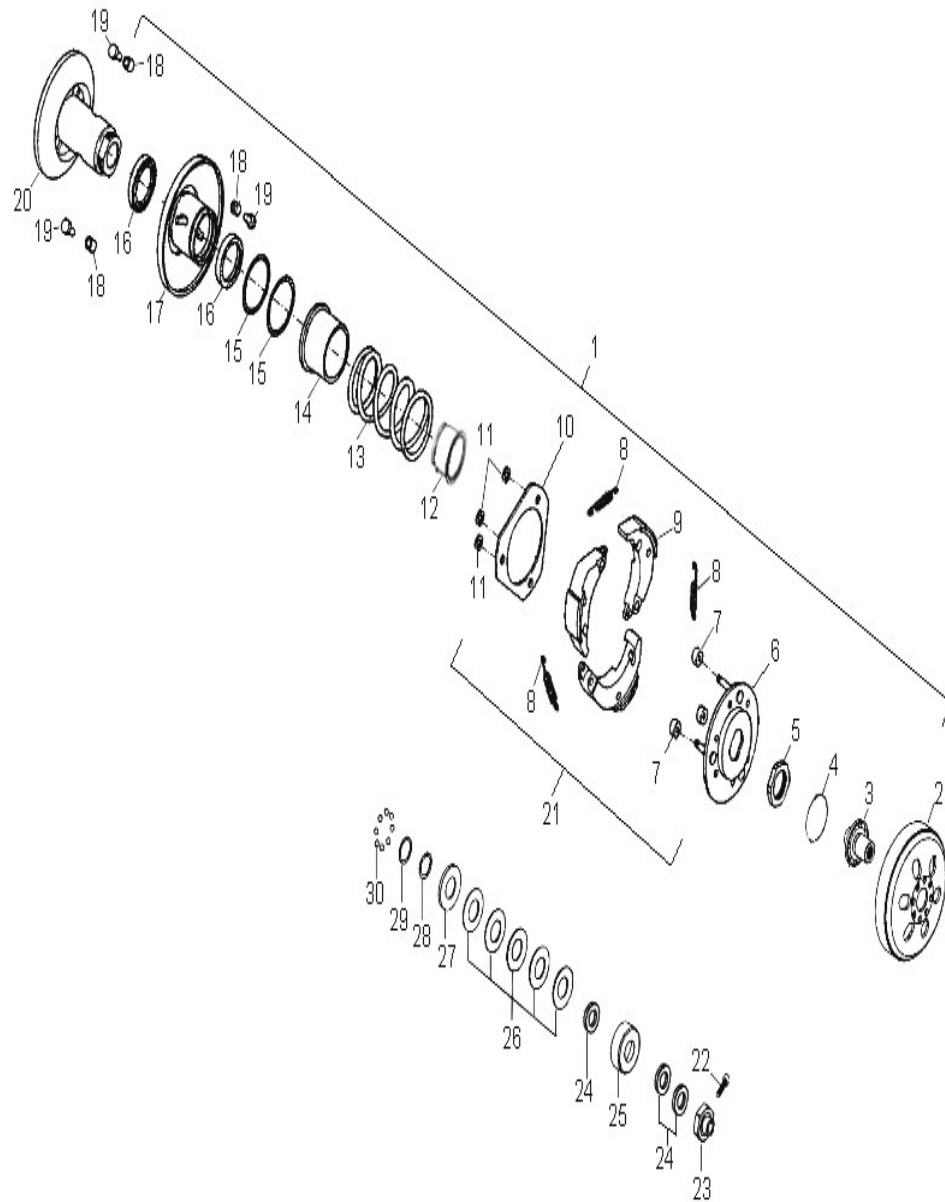
Item	Description	Part Number	Q.ty
1	Nut Tappet Adj.	90206-05000-00A	2
2	Screw Tappet Adj.	90012-06015	2
3	Asm. Dec. Release	1445650A-000	1
4	Arm Valve Rocker	1443150A-000	2
5	Nut	94050-08000-00C	4
6	Washer	94101-0818023-00U	4
7	Bracket Cam Shaft	1221150A-000	1
8	Shaft In. Rocker Arm	1445250A-000	1
9	Shaft Ex. Rocker Arm	1445350A-000	1
10	Asm. Cam Shaft	1440050B-000	1
11	Guide Cam Chain LH	1450055L-000	1
12	Chain Cam	1440155S-000	1
13	Guide Cam Chain RH	1455050A-000	1
14	Gasket Tensioner	14523119-001	1
15	Tensioner	14521119-000	1
16	Bolt	96000-060228-14C	2
17	O-Ring	93210-00915	1
18	Screw	93000-060068-00K	1
19	Pivot Guide	1453550A-000	1

D-34: DRIVE CLUTCH

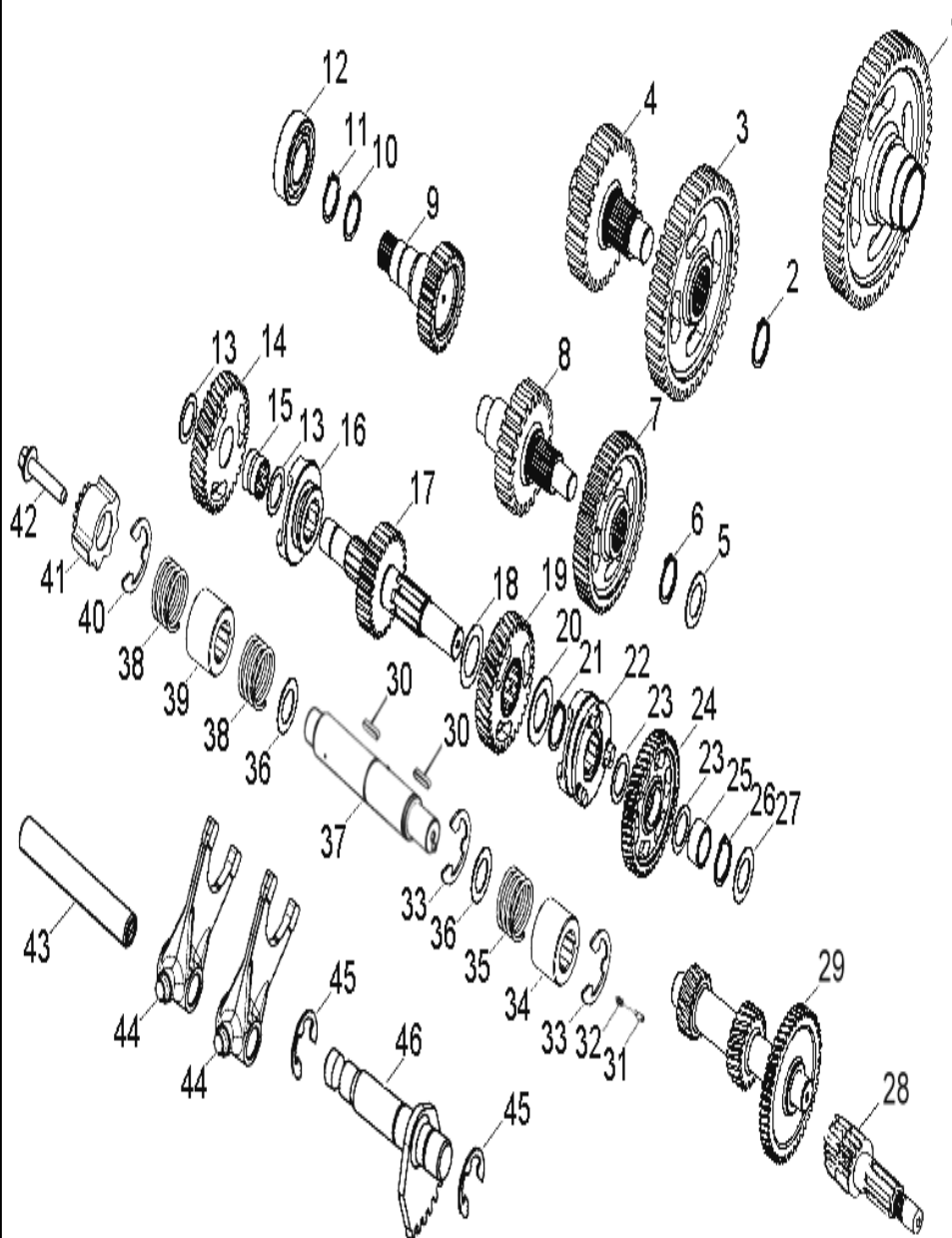


Item	Description	Part Number	Q.ty
1	Belt Driven	2310050B-000	1
2	Asm. Sliding	2210350A-000	1
3	Bushing Slider	2213250A-000	3
4	Plate Sheave	2213150A-000	1
5	Roller	2212150A-000	6
6	Wheel Slot	2211050A-000	1
7	Bushing Sheave	22106203-000	1
8	Sheave moveable	2210250A-000	1
9	Bushing Sheave	2210650A-000	1
10	Bolt	96000-060168-08C	1
11	Bolt	96000-060258-08C	2
12	Derby Cover	1135550A-000	1
13	Bearing Ball	96100-69050-LLU00	1
14	Tube Spacer	42810223-000	1
15	Nut	94050-14000-00C	1

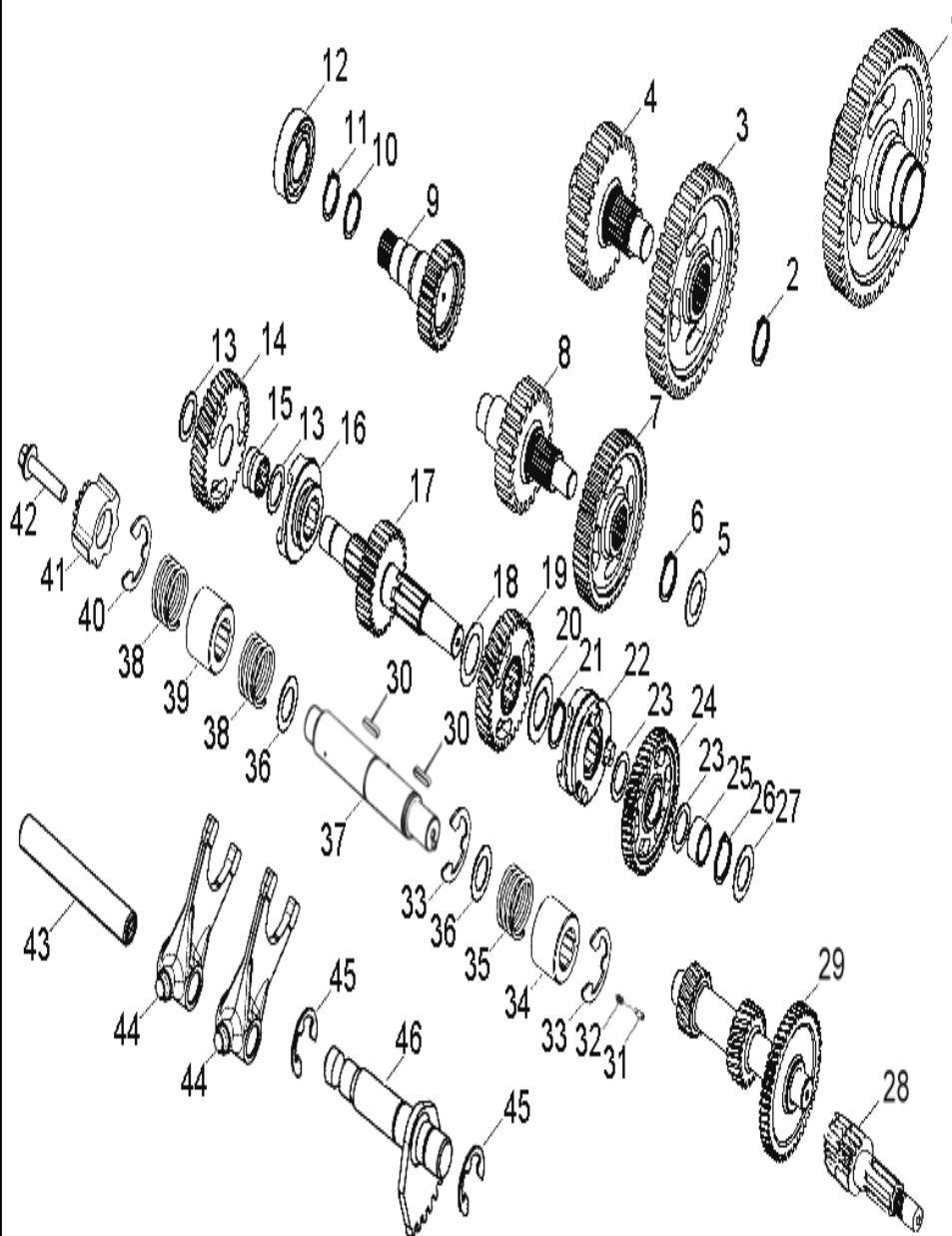
D-35: DRIVEN CLUTCH



Item	Description	Part Number	Q.ty
1	Asm. Drive Clutch	2200050A-000	1
2	Clutch Outer	2210050A-000	1
3	Hold Cam	2210139A-000	1
4	O-Ring	93214-02031	1
5	Nut	95111-0001C-000	1
6	Plate Drive Inner	2235050A-000	1
7	Bushing Rubber	2280450A-000	3
8	Spring Clutch	2240150A-000	3
9	Weight Clutch	2253550A-000	3
10	Plate Drive Side	2235150A-000	1
11	Clip Cir	94511-0700E	3
12	Seal Collor	2323950A-000	1
13	Spring Clutch	2323350A-000	1
14	Seal Collor	2323750A-000	1
15	O-Ring	93210-04720	2
16	Seal Oil	96500-404704	2
17	Sheave Moveable	2322050A-000	1
18	Pin Guide	2322550A-000	3
19	Roller Guide	2322650A-000	3
20	Sheave Driven	2320050A-000	1
21	Asm. Driven Clutch	2200150A-000	1
22	Bolt	91205-050088-0KL	1
23	Nut Driven	2210539A-000	1
24	Washer	94101-2538010-000	3
25	Guide Cam	2210839A-000	1
26	Washer Special	94122-2550020-00K	5
27	Retainer Ball	2210439A-000	1
28	Clip Cir	94511-250IS	1
29	Washer	94101-2531010-00K	1
30	Ball Steel	96211-07000	8

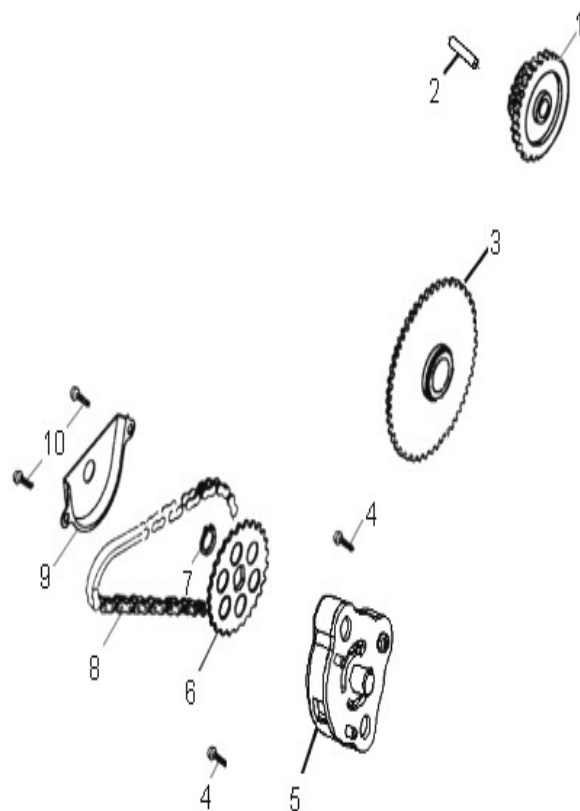


Item	Description	Part Number	Q.ty
1	GearAxle	23439201-000	1
2	Clip Cir	94511-2800S	1
3	GearIdler	23427201-000	1
4	PinionIdler	23426201-000	1
5	Washer	94101-1733015-000	1
6	Clip Cir	94511-2400S	1
7	GearOutput	23432205-000	1
8	PinionOutput	23431204-000	1
9	Ideal Gear Over Drive	2344355L-000	1
10	Clip Cir	94511-2500S	1
11	Clip Cir	94512-5200R	1
12	Seal Oil	96500-255207A5451	1
13	Washer	94101-2029010-000	2
14	GearOver Drive	2344455L-000	1
15	Bearing Needle	96200-202417	1
16	Rachet Over Drive	2344555L-000	1
17	Shaft Transmission	23441205-000	1
18	Washer	94101-2538010-000	1
19	Gear Set Reverse	2346050A-000	1
20	Washer Spline	2343550A-000	1
21	Clip Cir	94511-2500S	1
22	Ratchet Shift	2243050A-000	1
23	Washer	94101-2028010-000	2
24	Asm. Gear Spur	2345050A-000	1
25	Collar Shaft	2344250A-000	1
26	Clip Cir	94511-2000S	1
27	Washer	94101-2033010-000	1
28	Shaft Drive	2341150S-000	1
29	Asm. Shaft Counter	2342055L-000	1
30	Key Woodruff	90472-40420	2
31	Roller Drum Sensor	2425239A-000	1
32	Spring Drum Sensor	2425339A-000	1
33	Clip Cir	94511-2600S	2
34	Drum Gear Shifter	2430955L-001	1
35	Recoil Shift	2430750S-000	1
36	Washer	94101-2632005-000	2
37	Shaft Shift Drum	2430855L-000	1
38	Recoil Shift	2430350S-001	2
39	Drum Gear Shifter	2430155L-001	1
40	E-Clip	94513-1900E	1



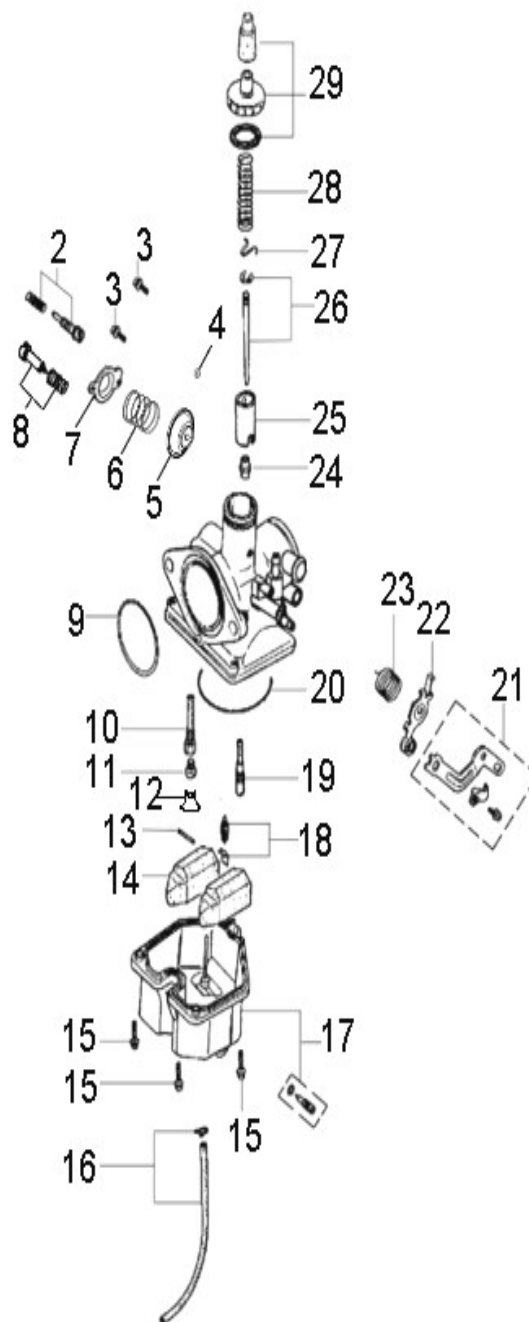
Item	Description	Part Number	Q.ty
41	Gear Drum Shift	2431050S-000	1
42	Bolt	96000-060288-10C	1
43	Shaft Gear Shift	2424155L-000	1
44	Fork Shift	2423150A-000	2
45	E-Clip	94513-1200E	2
46	Spindle	2461150S-000	1

D-37: OIL PUMP



Item	Description	Part Number	Q.ty
1	Gear Starter	2842350A-000	1
2	Shaft Starter Motor	2842450A-000	1
3	Gear Starter	2822050B-000	1
4	Bolt	96000-060308-08C	2
5	Asm. Oil Pump	1500050A-000	1
6	Sprocket Oil Pump	1515050A-000	1
7	Clip Cir	94511-1000S	1
8	Chain Oil Pump	1514150A-000	1
9	Cover Oil Pump	1571150A-000	1
10	Bolt	96000-060128-08C	2

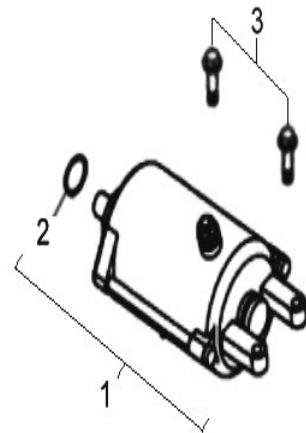
D-38: CARBURETOR



Item	Description	Part Number	Q.ty
1	Asm. Carburetor	16100221-000	1
2	Screw Air	1611539A-000	1
3	Screw	93502-040108-00C	2
4	Seal	3371655E-000	1
5	Check Valve Air	1615655E-000	1
6	Spring	4054155E-000	1
7	Cover Diaphragm	1615555E-000	1
8	Screw Idle	1611439A-000	1
9	O-Ring	93210-02924	1
10	Valve Needle	1610539A-000	1
11	Jet Main	16108209-000	1
12	Fuel Retainer	16137201-000	1
13	Pin Float	1611939A-000	1
14	Float	1612339A-000	1
15	Screw	93502-040168-00C	3
16	Drain Tube	1610939A-000	1
17	Float Body	1610739A-000	1
18	Valve Float	1611739A-000	1
19	Jet Pilot	16110203-000	1
20	Seal Float	1610639A-000	1
21	Support Cable	1613039A-000	1
22	Choke Lever	1613539A-000	1
23	Recoil Choke	1612739A-000	1
24	Needle Jet	1615039A-000	1
25	Throttle Valve	1610355E-000	1
26	Asm. Jet Needle	1610439A-000	1
27	Clip Needle	1614539A-000	1
28	Spring	1610239A-000	1
29	Asm. Cap	1614039A-000	1

D-39: STARTING MOTOR

Item	Description	Part Number	Q.ty
1	Motor Starter	3120050A-001	1
2	O-Ring	93210-02431	1
3	Bolt	96000-060208-08C	2





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Part Number	Description	Q.ty	Page	Item	Part Number	Description	Q.ty	Page	Item
1110150A-000	Crankcase RH	1	34	3	1453550A-000	Pivot Guide	1	43	19
1115050A-000	Spacer Collar	1	34	15	1455050A-000	Guide Cam Chain R	1	43	13
1119150A-001	Gasket	1	34	7	1471150A-000	Valve Intake	1	36	34
1120150A-000	Crankcase LH	1	34	13	1472150A-000	Valve Exhaust	1	36	33
1133050A-000	Cover Crankcase R	1	42	9	1475150A-000	Spring Valve Outer	2	36	8
1133350S-000	Retainer Sight Glass	1	40	4	1476150A-000	Spring Valve Inner	2	36	9
		1	42	2	14771119-000	Retainer Valve Sprin	2	36	7
11334119-000	Plug Drain Oil	1	34	11	14775119-000	Seat Valve Spring O	2	36	12
11341206-000	Cover Clutch	1	41	2	14781119-000	Clip Retainer	4	36	10
1134750A-000	Tablet Logo	1	41	9	1500050A-000	Asm. Oil Pump	1	48	5
11353201-000	Drain plug	1	41	8	1514150A-000	Chain Oil Pump	1	48	8
1135550A-000	Derby Cover	1	44	12	1515050A-000	Sprocket Oil Pump	1	48	6
11356201-000	Inspection Cover	1	41	6	15421119-000	Screen	1	34	8
1135950A-001	Gasket	1	41	1	15426119-000	Spring Screen	1	34	9
1139350A-001	Gasket Crankcase	1	42	11	1544139A-000	Tube Oil Crankshaft	1	35	6
1210055S-000	Cylinder	1	36	15	1544739A-000	Spring Oil	1	35	5
1219150A-001	Gasket Cylinder	1	36	16	15650111-001	Plug Oil	1	40	15
1220150A-000	Head Cylinder	1	36	18	1571150A-000	Cover Oil Pump	1	48	9
12209119-000	Seal Valve	2	36	11	16100221-000	Asm. Carburetor	1	49	1
1221150A-000	Bracket Cam Shaft	1	43	7	16101205-000	Gasket	1	19	8
1225050A-000	Gasket Set	1	36	13	1610239A-000	Spring	1	49	28
1230250A-000	Breather Crankcase	1	36	4	1610355E-000	Throttle Valve	1	49	25
1230350A-000	Gasket	1	36	3	1610439A-000	Asm. Jet Needle	1	49	26
1230950A-000	Cover Cylinder Head	1	36	2	1610539A-000	Valve Needle	1	49	10
1239150A-000	Gasket Head Cover	1	36	6	1610639A-000	Seal Float	1	49	20
1300055S-000	Asm. Crankshaft	1	35	2	1610739A-000	Float Body	1	49	17
1301150A-000	Ring Set Piston	1	35	11	16108209-000	Jet Main	1	49	11
1310050A-000	Piston	1	35	9	1610939A-000	Drain Tube	1	49	16
1311150A-000	Pin Piston	1	35	8	16110203-000	Jet Pilot	1	49	19
1311550A-000	Clip Piston Pin	2	35	7	1611439A-000	Screw Idle	1	49	8
1342055S-000	Shaft Balancer	1	35	1	1611539A-000	Screw Air	1	49	2
1440050B-000	Asm. Cam Shaft	1	43	10	1611739A-000	Valve Float	1	49	18
1440155S-000	Chain Cam	1	43	12	1611939A-000	Pin Float	1	49	13
1443150A-000	Arm Valve Rocker	2	43	4	1612339A-000	Float	1	49	14
1445250A-000	Shaft In. Rocker Arm	1	43	8	16126201-000	T-Joint	1	37	44
1445350A-000	Shaft Ex. Rocker Ar	1	43	9	1612739A-000	Recoil Choke	1	49	23
1445650A-000	Asm. Dec. Release	1	43	3	1613039A-000	Support Cable	1	49	21
1450055L-000	Guide Cam Chain L	1	43	11	16132201-000	Bracket uphold	1	16	16
14521119-000	Tensioner	1	43	15	1613539A-000	Choke Lever	1	49	22
14523119-001	Gasket Tensioner	1	43	14	16137201-000	Fuel Retainer	1	49	12



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1614539A-000	Clip Needle	1	49	27	1921150A-000	Body Water Pump	1	38	4
1615039A-000	Needle Jet	1	49	24	1921550A-000	Impeller Water Pump	1	38	11
1615555E-000	Cover Diaphragm	1	49	7	1921750A-000	Seal Mechanical	1	38	10
1615655E-000	Check Valve Air	1	49	5	1922150A-000	Flange Water Pump	1	38	14
1710055L-000	Asm. Manifold Intake	1	36	26	19222201-000	Clamp	2	26	15
1710155L-000	Manifold	1	36	25	1922250A-000	Clamp	6	38	1
17200212-000	Asm. Cleaner Air	1	37	58	1922950A-000	Gasket	1	38	13
17203208-000	Box Air Cleaner	1	37	53	1923150A-000	Shaft Water Pump	1	38	7
17205201-000	Filter Air Cleaner	1	37	57	1930050A-000	Bimetal Thermosatic	1	38	20
17207207-000	Cover Air Cleaner	1	37	55	1931150A-000	Housing Thermosati	1	38	23
1720839A-000	Clip	4	37	54	1931550A-000	Flange Thermosatic	1	38	19
17209201-000	Mount Air Cleaner	1	37	52	1931950A-000	Sensor Thermosatic	1	38	22
1725655E-000	Duct Outlet	1	37	49	19325201-000	Switch Thermosatic	1	38	37
17259202-000	Duct Outlet	1	37	50	19501201-000	Hose Outlet Radiator	1	38	26
17269203-000	Boot Duct	2	37	47	1950250A-000	Hose	1	38	2
1726950A-000	Boot Duct	1	38	28	19503201-000	Hose Inlet Radiator	1	38	25
17381208-000	Tube Breather Ventil	1	37	62	19504203-000	Hose Water Cap Rac	1	39	44
17381214-000	Tube Breather Ventil	1	37	60	19506203-000	Hose Inlet Exp. Tank	1	38	33
17500221-000	Asm. Tank Fuel	1	18	4	19611156-000	Cap Box	1	16	20
17502207-000	Foam	2	18	3	21301206-000	Cover Transmission	1	40	23
17508201-000	Strap Fuel Tank	2	18	2	21303202-000	Cover Trans. cover	1	40	6
17520201-000	Fuel Pump	1	18	9	21304201-000	Gasket Trans. Cove	1	40	19
17620207-000	Asm. Cap Fuel Tank	1	13	42	21309201-000	Mount Shift Cable	1	33	5
17952111-000	Filter Fuel	1	18	6	21317203-000	Lever Shift	1	33	3
18298223-000	Silencer	1	19	9	21319218-000	Gear Selector	1	33	8
18299221-000	Pipe Exhaust Front	1	19	6	2132239A-000	Ball Steel	1	40	7
18315221-000	Shield Exhaust	1	19	2	21334201-000	Rubber shift lever	1	14	22
18640206-000	Tube Dual- Intake	1	37	41	21335201-000	Cable Shift	1	33	6
1864639A-000	Gasket Hose	1	36	40	21340201-000	Tube Spacer	1	33	10
18993201-000	Bracket Dual-intake	1	37	46	2136150S-000	Cover Shift	1	40	18
18995202-000	Asm.Filter Daul- Inta	1	36	38	2136250S-001	Gasket Inspec. Cove	1	40	20
18998205-000	Bracket Dual- Intake	1	36	35	2136355L-000	Inspection Cover	1	40	31
1899955E-000	Valve Dual-Intake	1	36	30	2139550A-001	Gasket Trans. Cover	1	40	28
1900550A-000	Asm. Fan	1	39	42	2200050A-000	Asm. Drive Clutch	1	45	1
1901155C-000	Radiator	1	38	35	2200150A-000	Asm. Driven Clutch	1	45	21
1901550A-000	Shroud Fan	1	38	38	2210050A-000	Clutch Outer	1	45	2
1910150A-000	Tank Expansion	1	38	29	2210139A-000	Hold Cam	1	45	3
1910250A-000	Cap Expansion Tank	1	38	27	2210250A-000	Sheave moveable	1	44	8
19111201-000	Cap Water	1	14	11	2210350A-000	Asm. Sliding	1	44	2



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2210539A-000	Nut Driven	1	45	23	2425339A-000	Spring Drum Sensor	1	46	32
22106203-000	Bushing Sheave	1	44	7	2430155L-001	Drum Gear Shifter	1	46	39
2210650A-000	Bushing Sheave	1	44	9	2430350S-001	Recoil Shift	2	46	38
2210839A-000	Guide Cam	1	45	25	2430539A-000	Bolt	1	40	10
2211050A-000	Wheel Slot	1	44	6	2430655E-000	Spring Detent	1	40	8
2212150A-000	Roller	6	44	5	2430750S-000	Recoil Shift	1	46	35
2213150A-000	Plate Sheave	1	44	4	2430855L-000	Shaft Shift Drum	1	46	37
2213250A-000	Bushing Slider	3	44	3	2430955L-001	Drum Gear Shifter	1	46	34
2235050A-000	Plate Drive Inner	1	45	6	2431050S-000	Gear Drum Shift	1	47	41
2235150A-000	Plate Drive Side	1	45	10	2461150S-000	Spindle	1	47	46
2240150A-000	Spring Clutch	3	45	8	28121203-000	Outer One Way	1	42	17
2243050A-000	Ratchet Shift	1	46	22	2813050B-000	Asm. Rollor One Wa	1	42	18
2253550A-000	Weight Clutch	3	45	9	2822050B-000	Gear Starter	1	48	3
2280450A-000	Bushing Rubber	3	45	7	2842350A-000	Gear Starter	1	48	1
2310050B-000	Belt Driven	1	44	1	2842450A-000	Shaft Starter Motor	1	48	2
2320050A-000	Sheave Driven	1	45	20	30410224-000	Asm. CDI Unit	1	12	12
2322050A-000	Sheave Moveable	1	45	17	30411204-000	Pad Rubber	1	12	11
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2323950A-000	Seal Collor	1	45	12	3150039A-000	Battery	1	12	27
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		3	37	59	96000-060148-0KL	Bolt	2	16	18
94511-0700E	Clip Cir	3	45	11	96000-060148-10K	Bolt	2	12	9
94511-1000S	Clip Cir	1	48	7	96000-060168-00K	Bolt	1	12	28
94511-2000S	Clip Cir	1	46	26	96000-060168-08C	Bolt	2	36	39
94511-2400S	Clip Cir	1	46	6			2	40	32
94511-2500S	Clip Cir	1	34	23			1	44	10
		1	46	10	96000-060188-08C	Bolt	1	38	24
		1	46	21	96000-060208-00K	Bolt	2	13	63
94511-250IS	Clip Cir	1	45	28	96000-060208-08C	Bolt	2	50	3
94511-2600S	Clip Cir	2	46	33	96000-060228-14C	Bolt	2	43	16
94511-2800S	Clip Cir	1	46	2	96000-060258-00K	Bolt	1	26	12
94511-3113S	Clip Cir	4	20	7	96000-060258-08C	Bolt	4	36	1
94512-2600R	Clip Cir	1	38	5			2	44	11
94512-5200R	Clip Cir	1	46	11	96000-060288-10C	Bolt	1	47	42
94513-1200E	E-Clip	2	47	45	96000-060308-08C	Bolt	2	48	4
94513-1900E	E-Clip	1	46	40	96000-060358-08C	Bolt	4	40	11
94515-10008	Clamp	1	18	14	96000-060408-08C	Bolt	3	38	17
94515-12008	Clamp	1	34	24			10	41	4
		2	38	30	96000-060458-08C	Bolt	4	42	3
94515-15010	Clamp	1	37	65	96000-060508-08C	Bolt	4	34	2
94515-18010	Clamp	2	26	5	96000-061108-08C	Bolt	2	36	19
95111-0001C-000	Nut	1	45	5	96000-061358-08C	Bolt	7	42	4
96000-050128-00K	Bolt	4	13	45	96000-080108-00K	Bolt	3	31	13
		2	41	10	96000-080128-0KL	Bolt	1	12	1
96000-060088-00K	Bolt	2	40	13	96000-080128-10C	Bolt	1	40	24
96000-060108-00K	Bolt	2	13	60	96000-080168-0KL	Bolt	8	8	5
		2	19	1			1	15	4
		1	42	5			2	22	7
96000-060108-08C	Bolt	1	34	20			2	28	2
96000-060128-08C	Bolt	4	34	17	96000-080258-00B	Bolt	1	40	34
		1	38	16	96000-080258-00K	Bolt	2	26	8
		1	40	3	96000-080458-00C	Bolt	16	40	1
		1	42	1	96000-080508-0KL	Bolt	1	24	6
		2	48	10	96000-080708-0KL	Bolt	1	33	11
96000-060128-0KL	Bolt	2	36	32	96000-081108-00C	Bolt	1	40	5
		4	41	7	96000-100208-0KL	Bolt	2	19	10
96000-060128-10K	Bolt	2	12	36			2	22	6
		2	18	11			2	29	5
96000-060148-00K	Bolt	7	36	31	96000-100228-00K	Bolt	16	31	2



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Part Number	Description	Q.ty	Page	Item	Part Number	Description	Q.ty	Page	Item
96000-100258-0KL	Bolt	12	16	2	96500-122207	Seal Oil	1	38	9
96000-100328-0KL	Bolt	2	22	16	96500-142807A7271	Seal Oil	1	40	12
96000-100508-0KL	Bolt	4	20	11	96500-223806A7271	Seal Oil	2	21	9
96000-100658-0KL	Bolt	8	23	4	96500-253807F5850	Seal Oil	1	34	22
		1	25	9	96500-25470700000	Seal Oil	2	21	2
96000-102008-00K	Bolt	1	31	18	96500-255207A5451	Seal Oil	1	46	12
96000-120508-0KL	Bolt	4	32	4	96500-274207F5850	Seal Oil	1	34	16
96000-120738-14K	Bolt	2	10	6	96500-404704	Seal Oil	2	45	16
96000-161058-17K	Bolt	2	31	16	96500-415106A2650	Seal Oil	2	40	2
96002-080308-00K	Screw	4	27	4	96600-30075000000	Cap (Nickel Silver)	1	42	7
96003-120158-17C	Bolt	1	34	5	9807650A-000	Plug Spark	1	36	22
96007-060128-00K	Bolt	1	33	4					
96007-060168-00K	Bolt	6	8	10					
		10	11	13					
		2	14	13					
96007-060188-00K	Bolt	2	38	34					
96007-060228-00K	Bolt	2	38	32					
96100-60000	Bearing Ball	1	38	6					
96100-6004-LLUC3/	Bearing Ball	1	41	11					
96100-60090-000C3	Bearing Ball	2	40	30					
96100-62_22-00000	Bearing Ball	1	40	16					
96100-62020-Z0000	Bearing Ball	2	21	8					
96100-62040-00000	Bearing Ball	1	34	31					
		1	40	27					
96100-62040-Z0000	Bearing Ball	2	21	3					
96100-62050-00000	Bearing Ball	1	40	22					
96100-63040-00000	Bearing Ball	2	34	12					
		1	40	26					
96100-63050-00000	Bearing Ball	1	34	26					
		1	40	36					
96100-63220-00000	Bearing Ball	1	40	33					
96100-69010	Bearing Ball	1	38	8					
96100-69050-LLU00	Bearing Ball	1	44	13					
96200-202417	Bearing Needle	1	46	15					
96200-202715	Bearing Needle	1	34	27					
96200-304217	Bearing Needle	1	40	29					
96211-07000	Ball Steel	8	45	30					
96400-102824	Bushing	2	34	14					
96400-163959	Bushing	2	31	17					
96420-01016-052	Hose Rubber	2	36	37					