

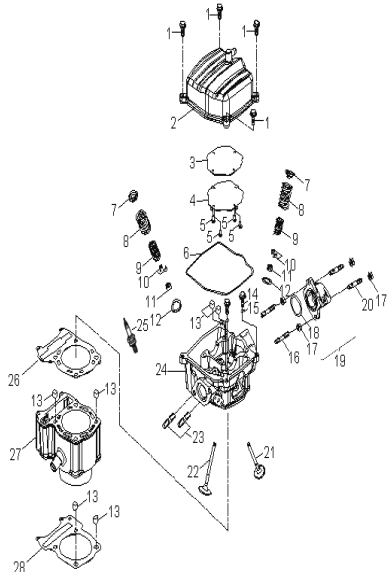
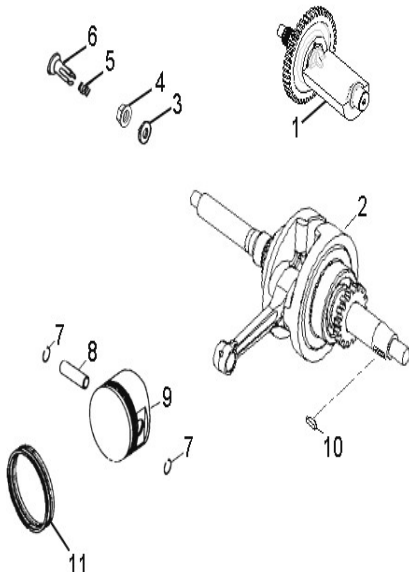
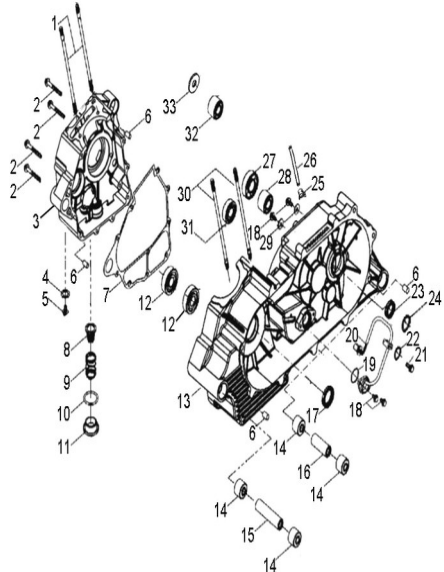
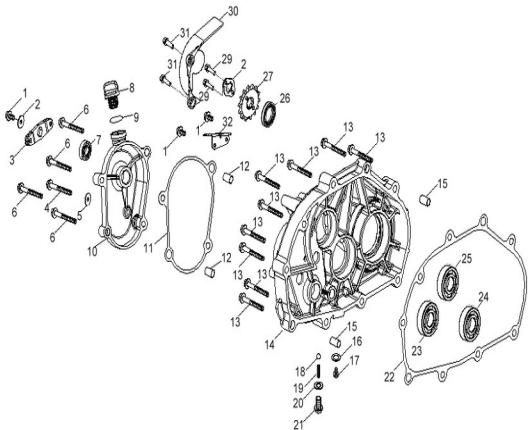
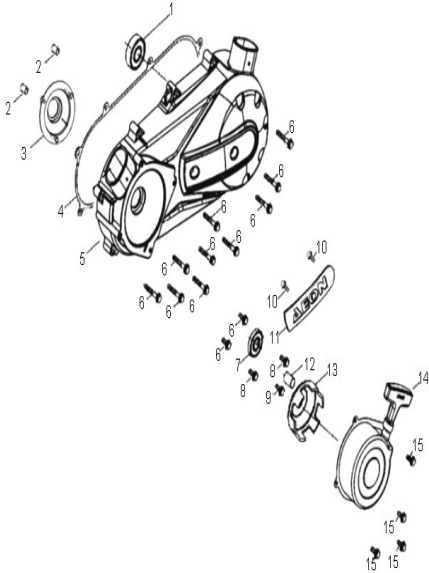
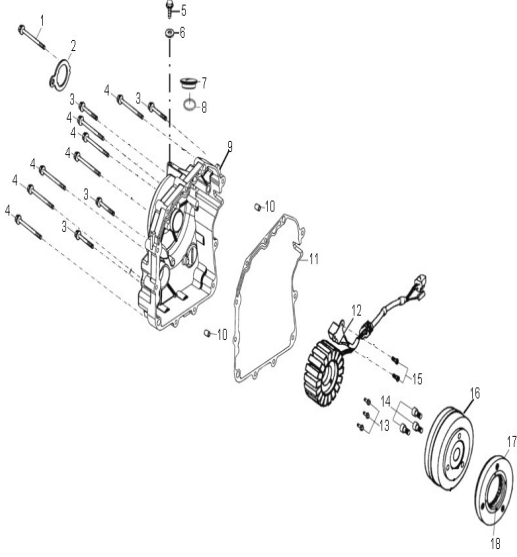
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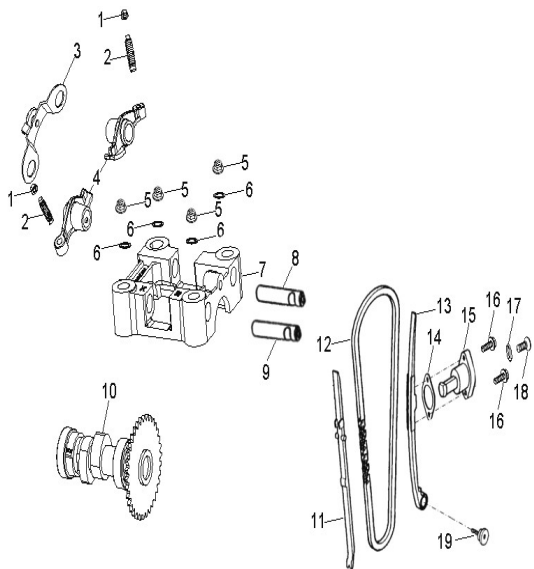
HI-PERF 320



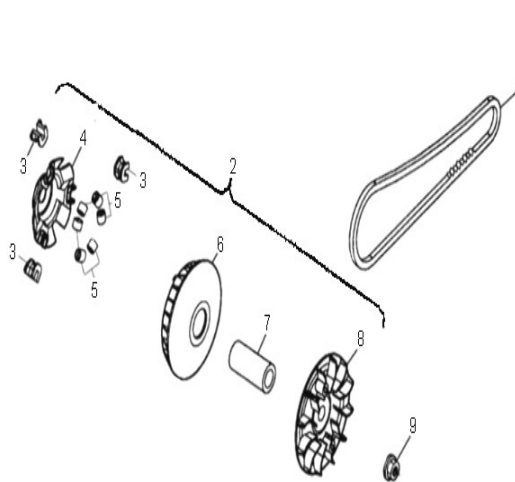
Framebody Number : RF3AT56007T00001



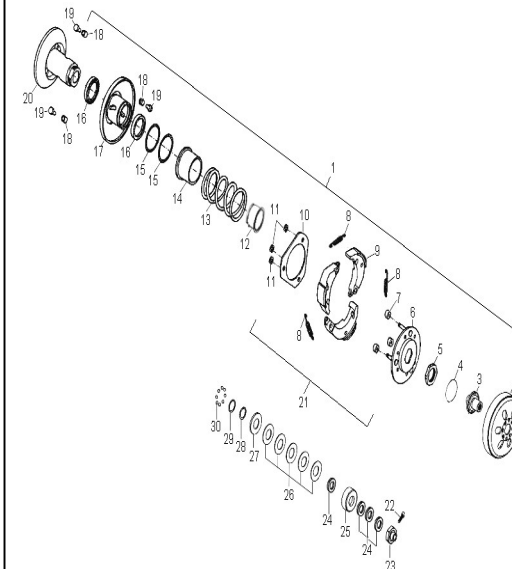
D-1: CYLINDER HEAD	D-2: PISTON , CRANKSHAFT	D-3: CRANKCASE
		
7	8	9
D-4: REAR DRIVE ASSEMBLY	D-5: LEFT CRANKCASE COVER	D-6: RIGHT CRANKCASE COVER
		
10	11	12
1		

D-7: VALVE CAM


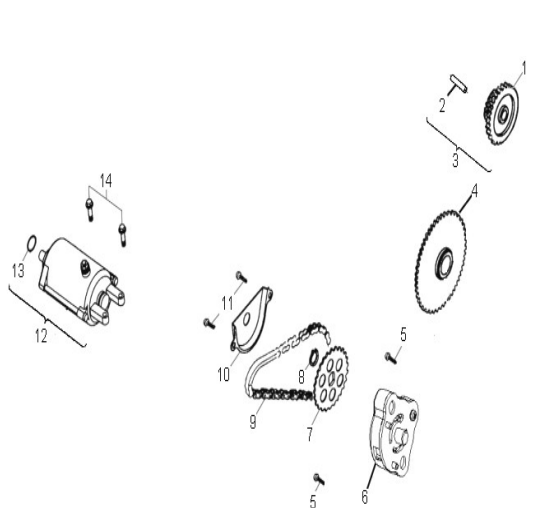
13

D-8: DRIVE CLUTCH


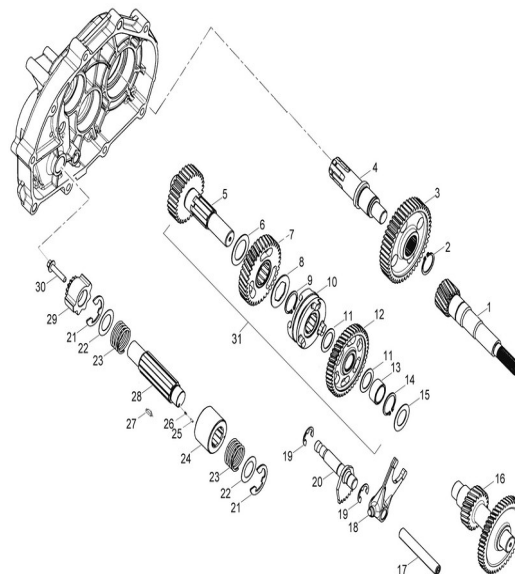
14

D-9: DRIVEN CLUTCH


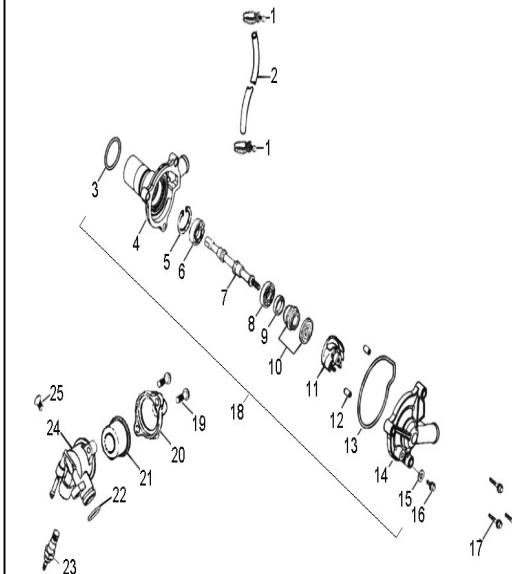
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D-10: OIL PUMP & STARTING MOTOR


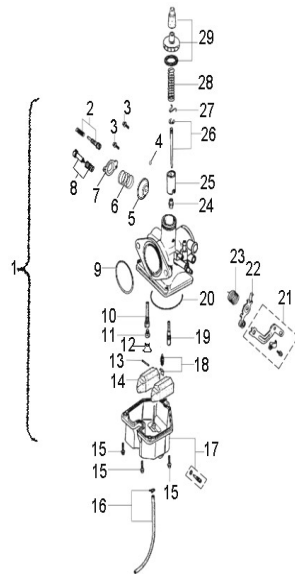
16

D-11: TRANSMISSION


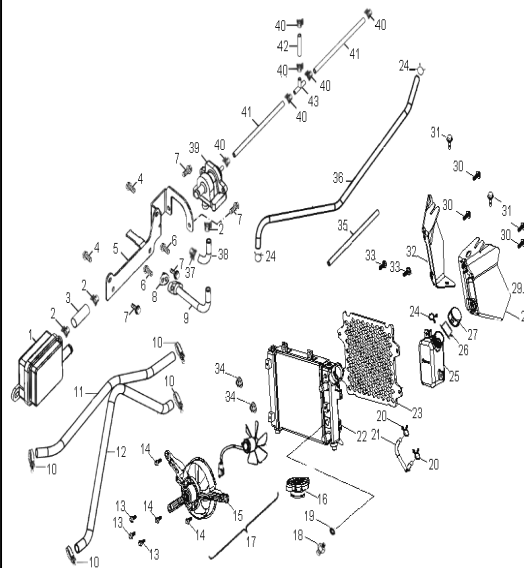
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D-12: WATER PUMP


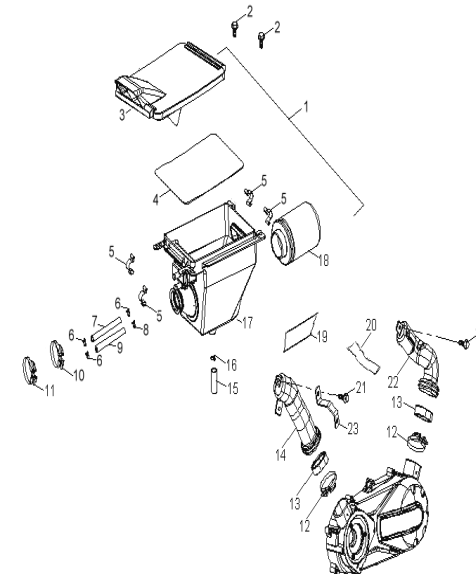
18

D-13: CARBURETOR


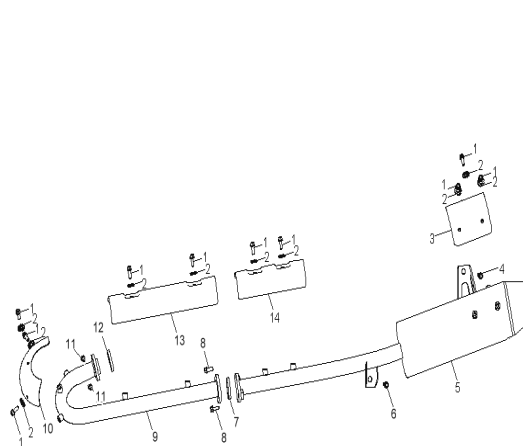
19

D-14: RADIATOR


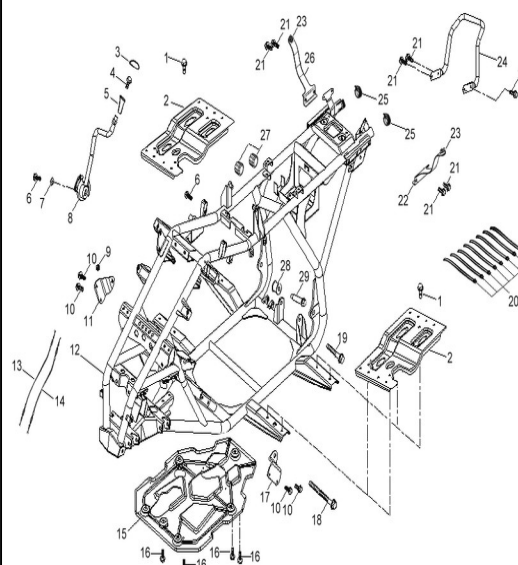
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D-15: AIR CLEANER


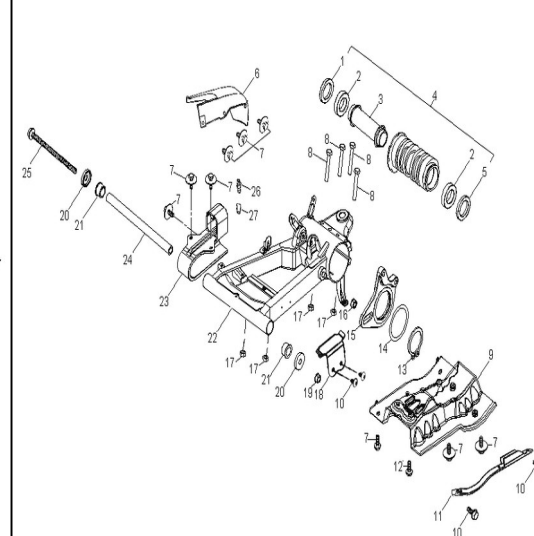
22

D-16: EXHAUST PIPE


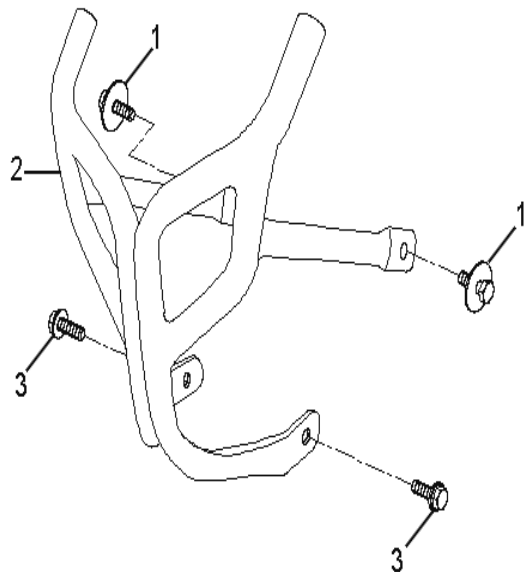
23

D-17: FRAME BODY


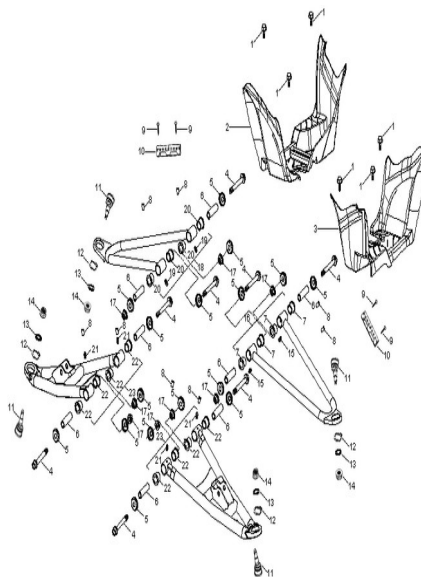
24

D-18: REAR SWIM ARM ASSEMBLY


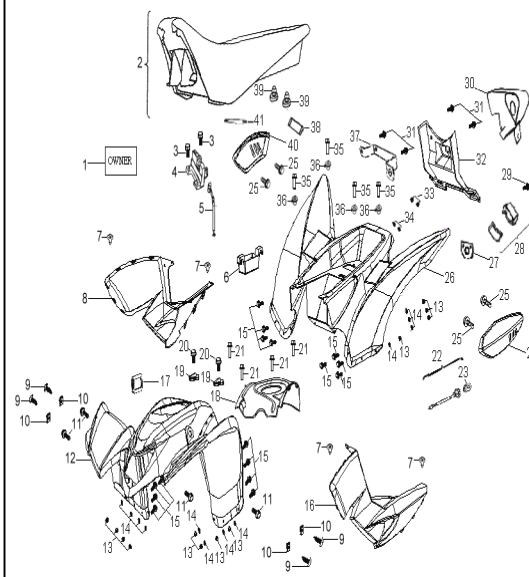
25

D-19: BUMPER


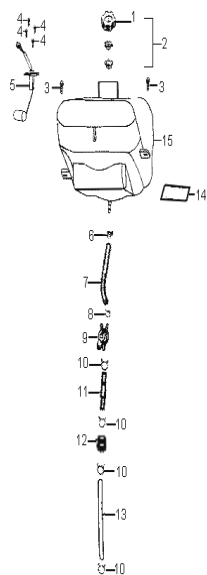
26

D-20: SWING ARM & FOOTREST


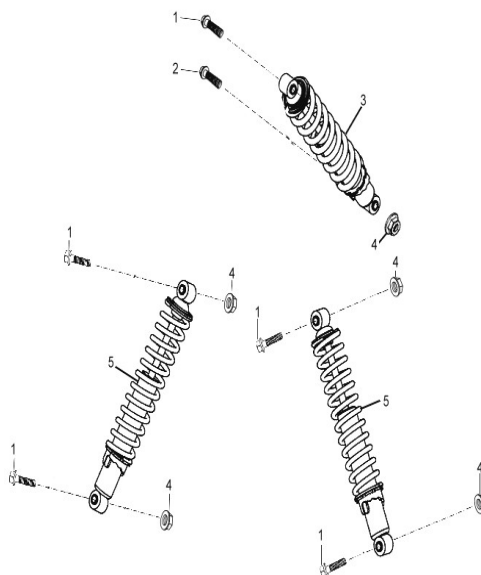
27

D-21: CAB & SEAT


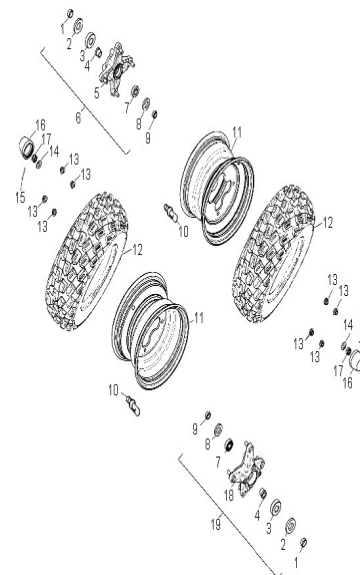
28

D-22: FUEL TANK


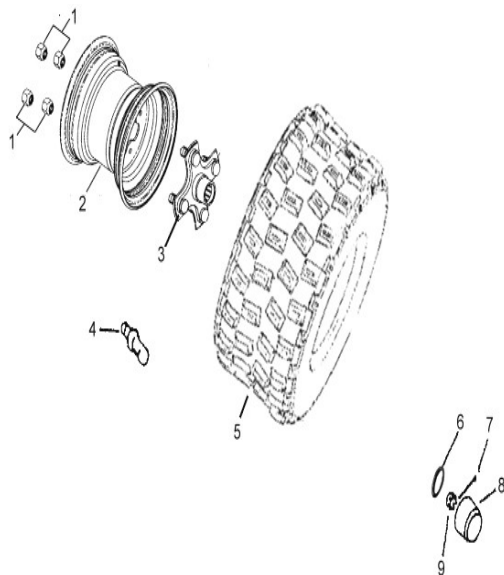
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D-23: SUSPENSION


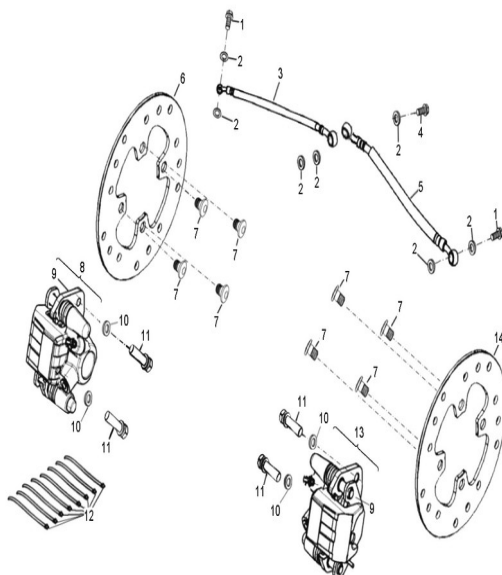
31

D-24: FRONT WHEEL


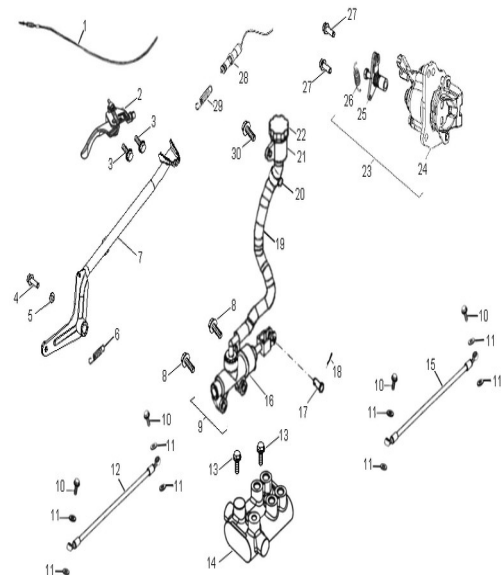
32

D-25: REAR WHEEL


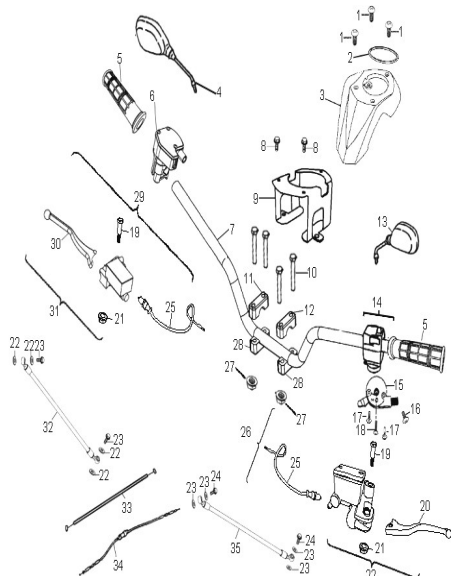
33

D-26: FRONT BRAKE


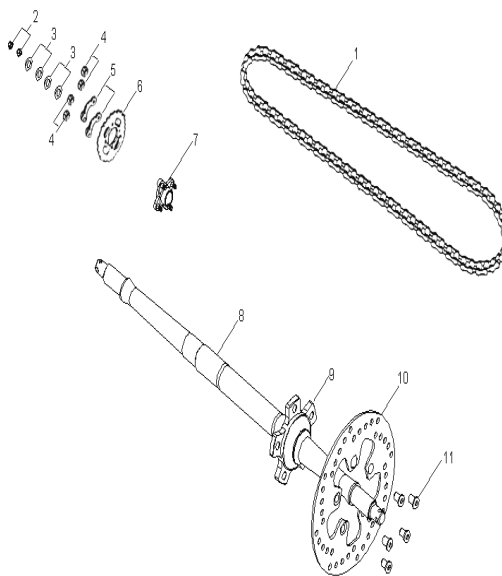
34

D-27: REAR BRAKE


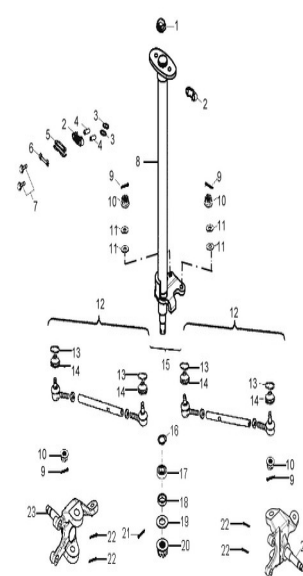
35

D-28: HANDLEBAR


36

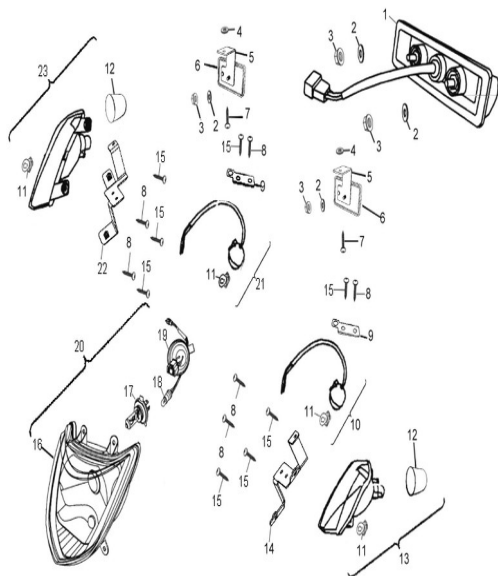
D-29: REAR WHEEL AXLE


37

D-30: STEERING


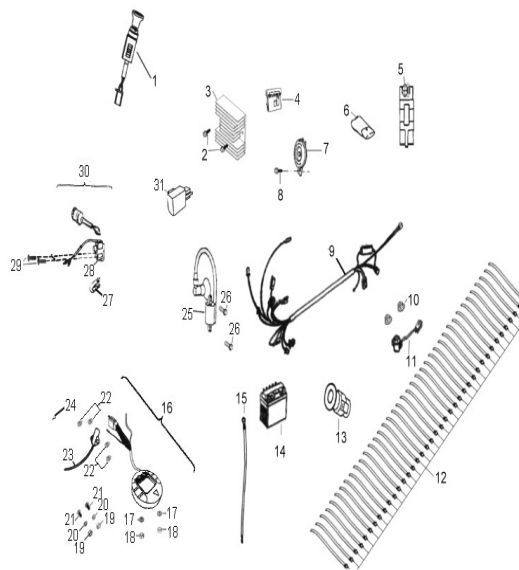
38

D-31: LIGHTS



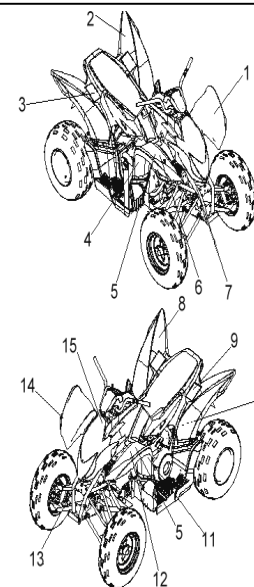
39

D-32: ELECTRICAL PARTS



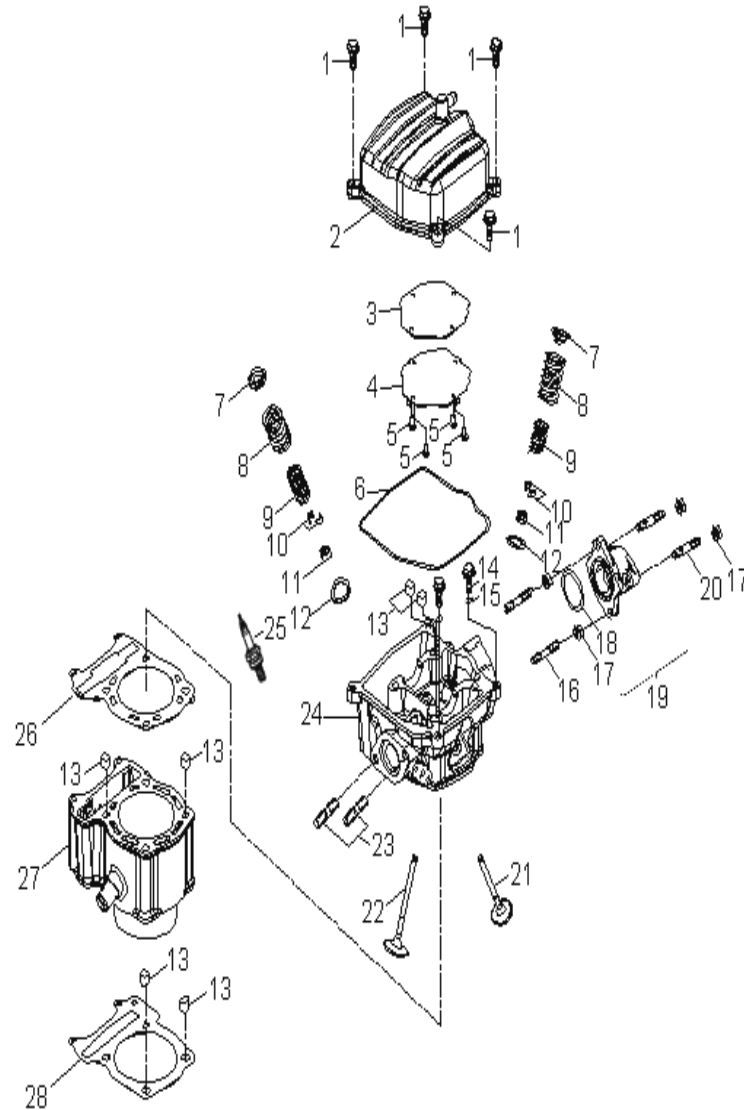
40

D-33: DECAL



41

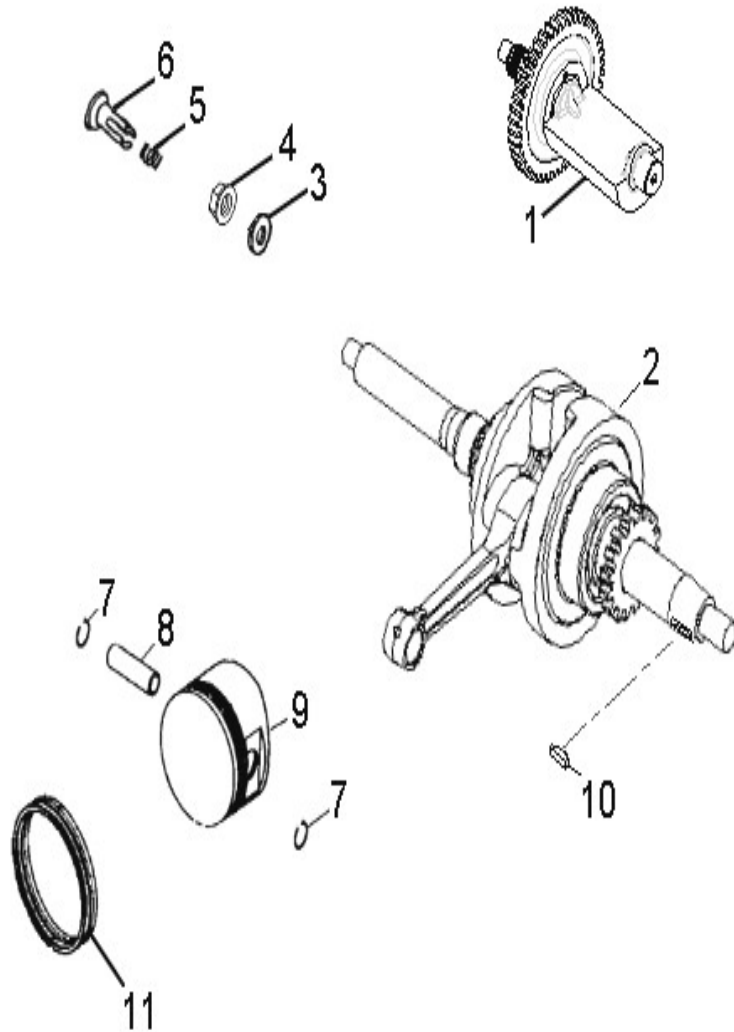
D-1: CYLINDER HEAD



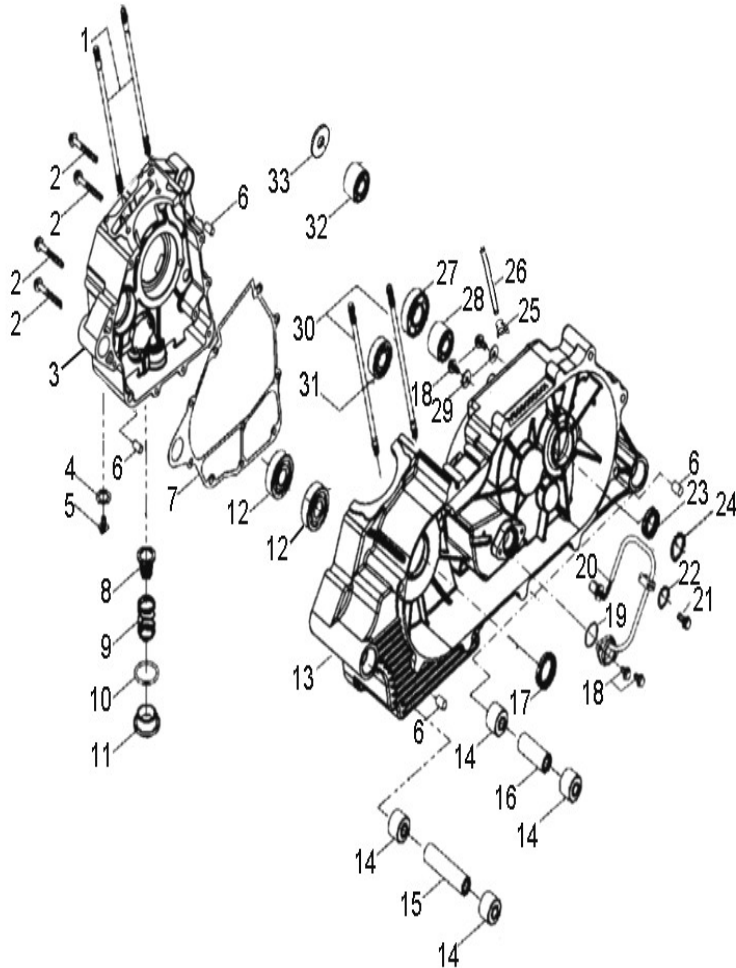
Item	Description	Part Number	Q.ty	Note
1	Bolt	96000-060258-08C	4	M6x25x1
2	Cover, Cylinder Hea	1230950A-000	1	
3	Gasket	1230350A-000	1	
4	Breather, Lower	1230250A-000	1	
5	Screw	93903-1040088-00K	4	M4x8
6	Gasket , Head Cove	1239150A-000	1	
7	Retainer, Valve, Spri	14771119-000	2	
8	Spring, Valve, Outer	1475150A-000	2	
9	Spring, Valve, Inner	1476150A-000	2	
10	Clip, Retainer	14781119-000	4	
11	Seal, Valve	12209119-000	2	
12	Seat, Valve, Spring,	14775119-000	2	
13	Pin, Dowel	94301-10140	6	10x14
14	Bolt	96000-061108-08C	2	M6x10x1x1
15	Washer	94101-0613010-00C	2	6.1x13x1
16	Stud	91001-060328-00C	2	M6x32x1
17	Nut	94050-06000-00C	4	M6x1
18	O-Ring	93210-034x31	1	34x3
19	Asm., Manifold, Inta	1710055L-000	1	Inc. 18
20	Stud	91001-060288-00C	2	M6x28x1
21	Valve, Exhaust	1472150A-000	1	
22	Valve, Intake	1471150A-000	1	
23	Stud	91001-080328-00C	2	M8x32x1.25
24	Head, Cylinder	1220150A-000	1	
25	Plug, Spark	9807650A-000	1	DPR7EA-9
26	Gasket Set	1225050A-000	1	
27	Cylinder	1210055S-000	1	
28	Gasket, Cylinder	1219150A-001	1	

D-2: PISTON , CRANKSHAFT

Item	Description	Part Number	Q.ty	Note
1	Shaft, Balancer	1342055S-000	1	
2	Asm., Crankshaft	1300055S-000	1	
3	Washer	94101-1426020-00C	1	14.2x26x2
4	Nut	94001-14000-00C	1	M14x1.5
5	Spring, Oil	1544739A-000	1	
6	Tube, Oil, Crankshaft	1544139A-000	1	
7	Clip, Piston Pin	1311550A-000	2	
8	Pin, Piston	1311150A-000	1	
9	Piston	1310050A-000	1	
10	Key, Woodruff	90471-25404	1	
11	Ring Set, Piston	1301150A-000	1	

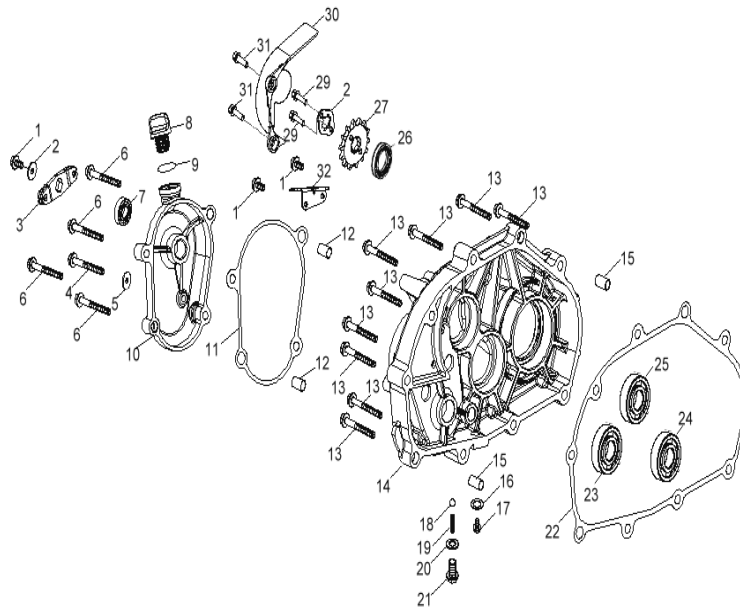


D-3: CRANKCASE



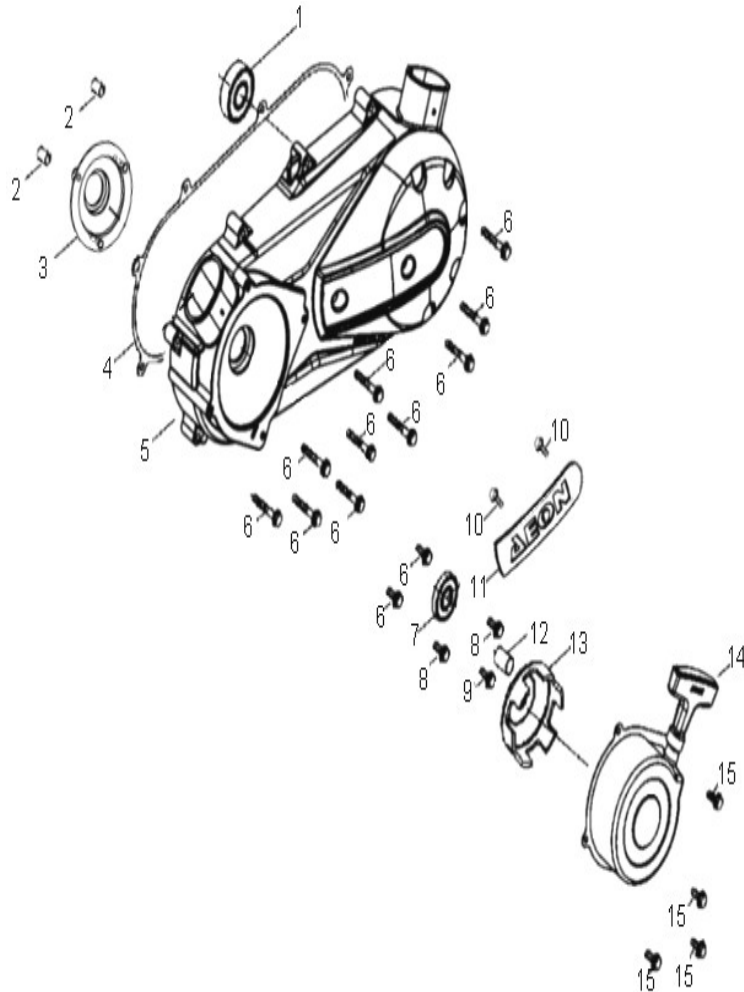
Item	Description	Part Number	Q.ty	Note
1	Stud	91001-082188-00C	2	
2	Bolt	96000-060508-08C	4	M6x50x1
3	Crankcase, RH	1110150A-000	1	
4	Washer	94101-1221320-00L	1	12.1x21.3x2
5	Bolt	96003-120158-17C	1	M12x15x1.25
6	Pin, Dowel	94301-10140	4	10x14
7	Gasket	1119150A-001	1	
8	Screen	15421119-000	1	
9	Spring, Screen	15426119-000	1	
10	O-Ring	93210-03132	1	30.8mm
11	Plug, Drain, Oil	11334119-000	1	
12	Bearing, Ball	96100-63040-00000	2	
13	Crankcase, LH	1120150A-000	1	
14	Bushing, Rubber	96400-102824	4	
15	Spacer, Collar	1115050A-000	1	
16	Spacer, Collar, Rear	1115150A-000	1	
17	Seal, Oil	96500-274207F5850	1	27x42x7 (Viton)
18	Bolt	96000-060128-08C	4	M6x12x1
19	O-Ring	93212-02620	1	25.7x1.9
20	Asm., Sensor, Shifter	3575950S-000	1	
21	Bolt	96000-060108-08C	1	M6x10x1
22	Washer	94101-0624016-00G	1	6.1x24x1.6
23	Seal, Oil	96500-25x38x7F585	1	25x38x7
24	Clip, Cir	94511-2500S	1	25mm
25	Clamp	94515-12008	1	12x8
26	Hose	94408-08012-400	1	
27	Bearing, Ball	96100-63050-00000	1	
28	Bearing, Needle	96200-202715	1	
29	Washer	94101-0618015-00K	2	6.1x24x1.6
30	Stud	91001-082258-00C	2	M8x225x1.25
31	Bearing, Ball	96100-62040-00000	1	
32	Bearing, Needle	91120-172518	1	
33	Washer	94101-1733015-000	1	17.2x33x1.5

D-4: REAR DRIVE ASSEMBLY



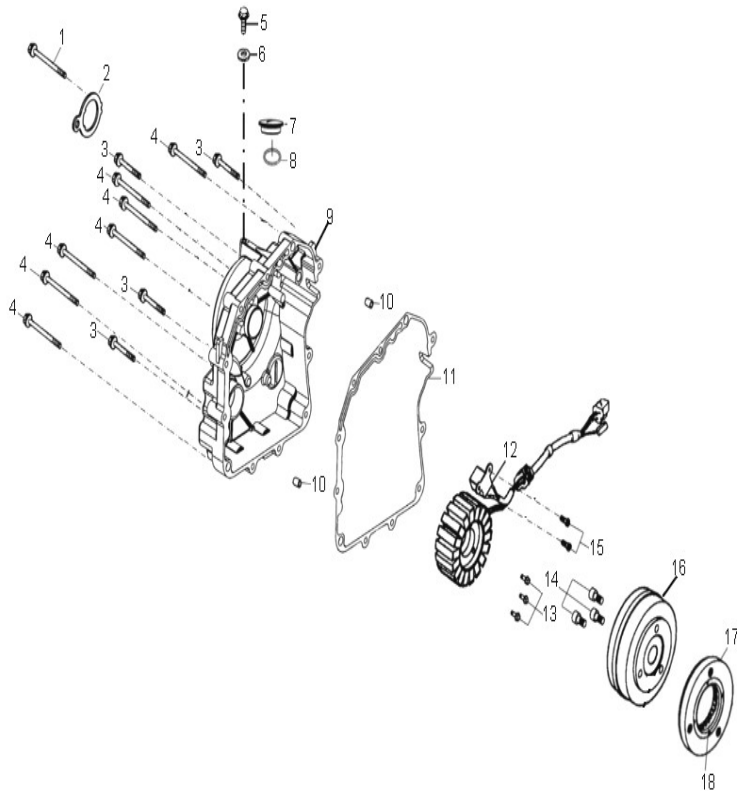
Item	Description	Part Number	Q.ty	Note
1	Bolt	96000-060168-00K	3	M6x6x1
2	Washer	94101-0618015-00K	1	6.1x24x1.6
3	Lever, Shift	2131755C-000	1	
4	Bolt	96000-060088-00K	1	M6x1*8
5	Washer	94101-0612010-00U	1	6.5x12x1
6	Bolt	96000-060358-08C	4	M6x35x1
7	Seal, Oil	96500-14x28x7A727	1	14x28x7
8	Plug, Oil	15650111-001	1	
9	O-Ring	93210-01425	1	13.8x2.5
10	Cover, Shift	2136150S-000	1	
11	Gasket, Inspection	2136250S-001	1	
12	Pin, Dowel	94301-08140	2	
13	Bolt	96000-080458-00C	9	M8x45x1.25
14	Cover, Transmission	2130155C-000	1	
15	Pin, Dowel	94301-10140	2	10x14
16	Washer	94101-1221320-00L	1	12.1x21.3x2
17	Bolt	96000-120158-14C	1	M12x15x1.25
18	Ball, Steel	2132239A-000	1	
19	Spring, Detent	2430655E-000	1	
20	Washer	94101-1422010-00L	1	14.2x22x1
21	Bolt	2430539A-000	1	
22	Gasket, Trans. Cover	2139550A-001	1	
23	Bearing, Ball	96100-63040-00000	1	
24	Bearing, Ball	96100-63050-00000	1	
25	Bearing, Ball	96100-62040-00000	1	
26	Seal, Oil	96500-25x52x7A545	1	25x52x7
27	Sprocket, Drive	23801156-001	1	15T
28	Bracket, Sprocket	23811201-000	1	
29	Bolt	92000-060108-00C	2	M6x10x1
30	Shield	40510201-000	1	
31	Bolt	93501-060168-00K	2	M6x6x1 + washer
32	Housing	2134155C-000	1	

D-5: LEFT CRANKCASE COVER



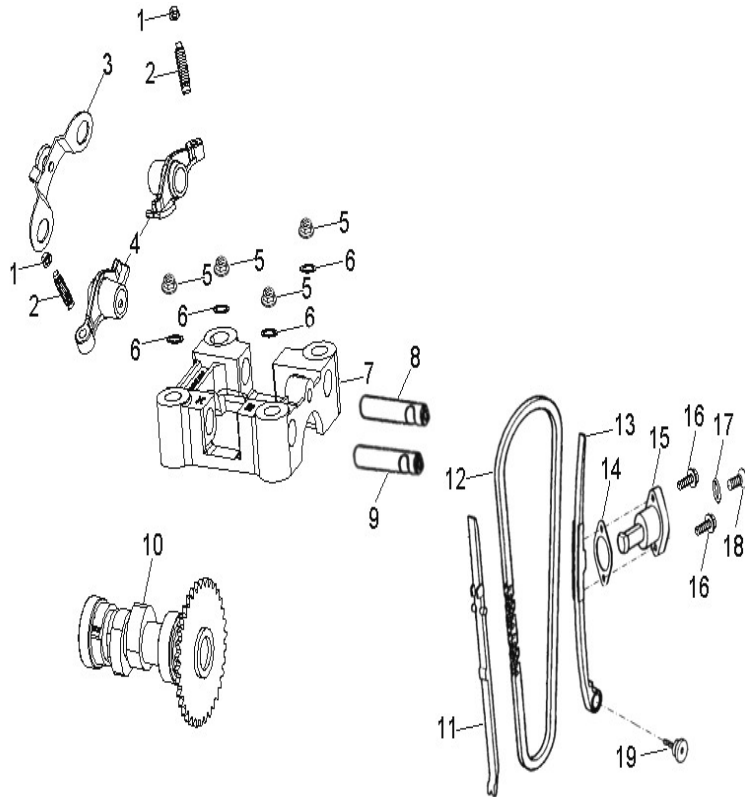
Item	Description	Part Number	Q.ty	Note
1	Bearing, Ball	96100-6004-LLUC3/	1	6004UC3/542
2	Pin, Dowel	94301-08140	2	
3	Derby Cover	1135550A-000	1	
4	Gasket	1135950A-001	1	
5	Cover, Clutch	1134150A-000	1	
6	Bolt	96000-060408-08C	10	M6x40x1
7	Bearing, Ball	96100-69050-LLU00	1	
8	Bolt	96000-060258-08C	2	M6x25x1
9	Bolt	96000-060168-08C	1	M6x6x1
10	Bolt	96000-050128-00K	2	M5x12x0.8
11	Tablet, Logo	1134750A-000	1	
12	Bushing, Sheave	2210650A-000	1	
13	Ratchet, Recoil	2210750A-000	1	
14	Recoil, Starter	1135050A-000	1	
15	Bolt	96000-060168-10K	4	M6x6x1

D-6: RIGHT CRANKCASE COVER



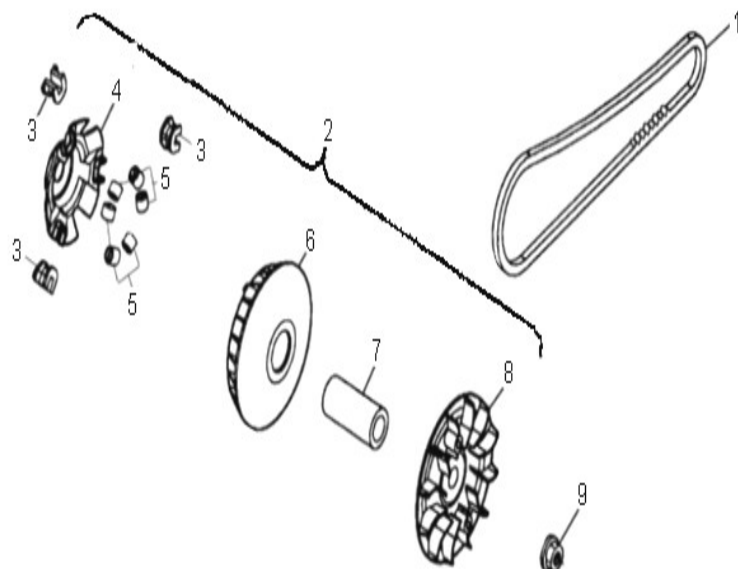
Item	Description	Part Number	Q.ty	Note
1	Bolt	96000-060128-08C	1	M6x12x1
2	Retainer, Sight Glas	1133350S-000	1	
3	Bolt	96000-060458-08C	4	M6x45x1
4	Bolt	96000-061358-08C	7	M6x35x1
5	Bolt	96000-060108-00K	1	M6x10x1
6	Washer	94101-0612010-00U	1	6.5x12x1
7	Cap(Nickel Silver)	96600-30075000000	1	
8	O-Ring	93210-02724	1	27.4x2.4
9	Cover, Crankcase,	1133050A-000	1	
10	Pin, Dowel	94301-10140	2	10x14
11	Gasket, Crankcase,	1139350A-001	1	
12	Stator	31120207-000	1	
13	Screw	91300-050258-00C	3	M5x25x0.8 + washer
14	Bolt	91005-080188-00C	3	M8x18x1.25
15	Bolt	92000-050128-00C	2	M5x12x0.8
16	Flywheel	31110209-000	1	
17	Outer, One Way	28121203-000	1	
18	Asm., Rollor, One W	2813050B-000	1	

D-7: VALVE CAM



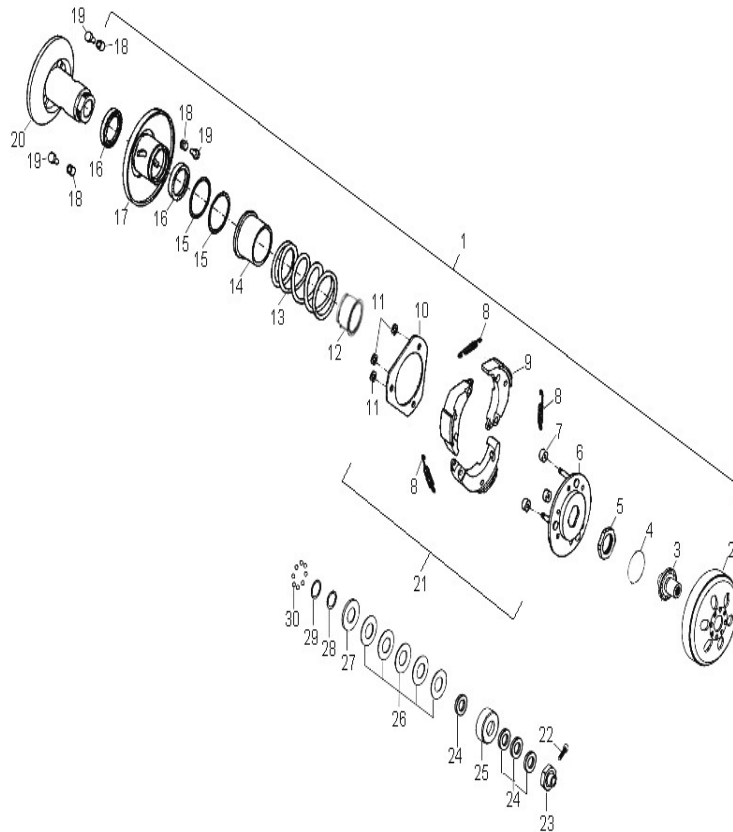
Item	Description	Part Number	Q.ty	Note
1	Nut, Tappet Adj.	90206-05000-00A	2	
2	Screw, Tappet Adj.	90012-06015	2	
3	Asm., Decom. Rele	1445650A-000	1	
4	Arm, Valve, Rocker	1443150A-000	2	
5	Nut	94050-08000-00C	4	M8x1.25
6	Washer	94101-0818023-00U	4	8x18x2.3
7	Bracket, Cam Shaft	1221150A-000	1	
8	Shaft, Rocker Arm	1445250A-000	1	
9	Shaft, Rocker Arm	1445350A-000	1	
10	Asm., Cam Shaft	1440050B-000	1	
11	Guide, Cam Chain,	1450055L-000	1	
12	Chain, Cam	1440155S-000	1	
13	Guide, Cam Chain,	1455050A-000	1	
14	Gasket, Tensioner	14523119-001	1	
15	Tensioner	14521119-000	1	
16	Bolt	96000-060228-14C	2	M6x22x1
17	O-Ring	93210-00915	1	9.5x1.5
18	Screw	93000-060068-00K	1	M6x6x1
19	Pivot, Guide	1453550A-000	1	

D-8: DRIVE CLUTCH



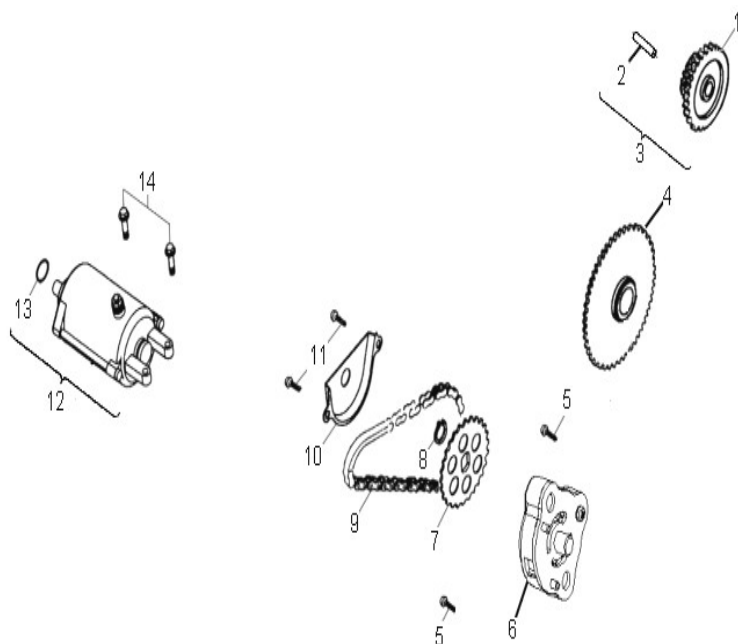
Item	Description	Part Number	Q.ty	Note
1	Belt, Driven	2310050B-000	1	893x24x30
2	Asm., Sliding	2210350A-000	1	Inc. 3~8
3	Bushing, Slider	2213250A-000	3	
4	Plate, Sheave	2213150A-000	1	
5	Roller	2212150A-000	6	
6	Wheel, Slot, Sliding	2211050A-000	1	
7	Bushing, Sheave	22106203-000	1	
8	Sheave, moveable	2210250A-000	1	
9	Nut	94050-14000-00C	1	M14x1.5

D-9: DRIVEN CLUTCH



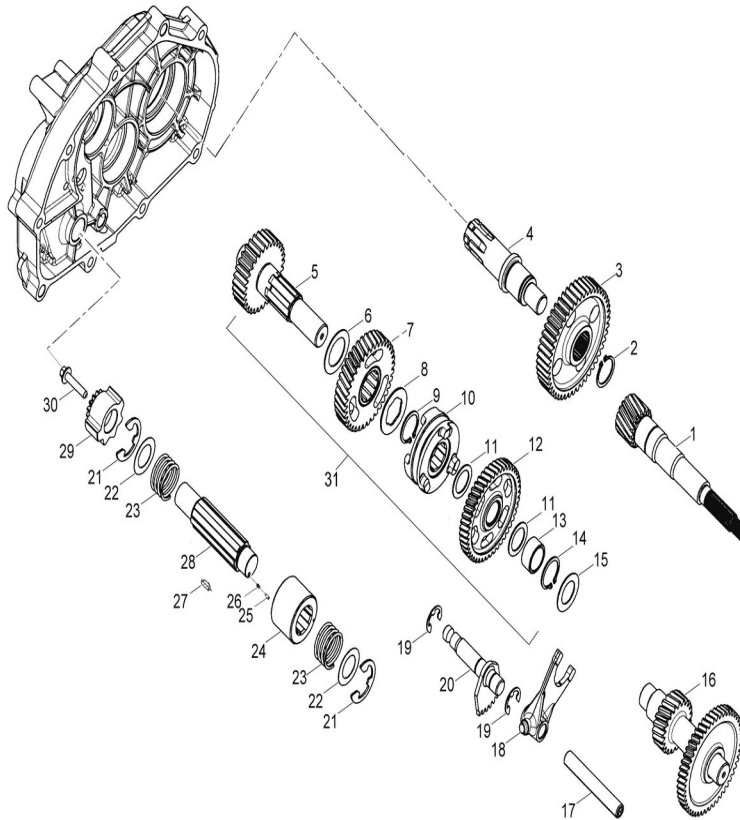
Item	Description	Part Number	Q.ty	Note
1	Asm., Drive Clutch	2200050A-000	1	Inc. 2~20
2	Clutch, Outer	2210050A-000	1	
3	Hold, Cam	2210139A-000	1	
4	O-Ring	93214-02031	1	
5	Nut	95111-0001C-000	1	M28
6	Plate, Drive, Inner	2235050A-000	1	
7	Bushing, Rubber	2280450A-000	3	
8	Spring, Clutch	2240150A-000	3	
9	Weight, Clutch	2253550A-000	3	
10	Plate, Drive, Side	2235150A-000	1	
11	Clip, Cir	94511-0700E	3	
12	Seal, Collor	2323950A-000	1	
13	Spring, Clutch	2323350A-000	1	
14	Seal, Collor	2323750A-000	1	
15	O-Ring	93210-04720	2	47x2.0
16	Seal, Oil	96500-404704	2	40x47x4
17	Sheave, Moveable	2322050A-000	1	
18	Roller, Guide	2322650A-000	3	
19	Pin, Guide	2322550A-000	3	
20	Sheave, Driven	2320050A-000	1	
21	Asm., Driven Clutch	2200150A-000	1	Inc. 6~11
22	Bolt	91205-050088-0KL	1	M5x8x0.8
23	Nut, Driven	2210539A-000	1	
24	Washer	94101-2538010-000	4	25x38x1
25	Guide, Cam	2210839A-000	1	
26	Washer, Special	94122-2550020-00K	5	
27	Retainer, Ball	2210439A-000	1	
28	Clip, Cir	94511-250IS	1	
29	Washer	94101-2531010-00K	1	25.2x31.3x1
30	Ball, Steel	96211-07000	8	

D-10: OIL PUMP & STARTING MOTOR



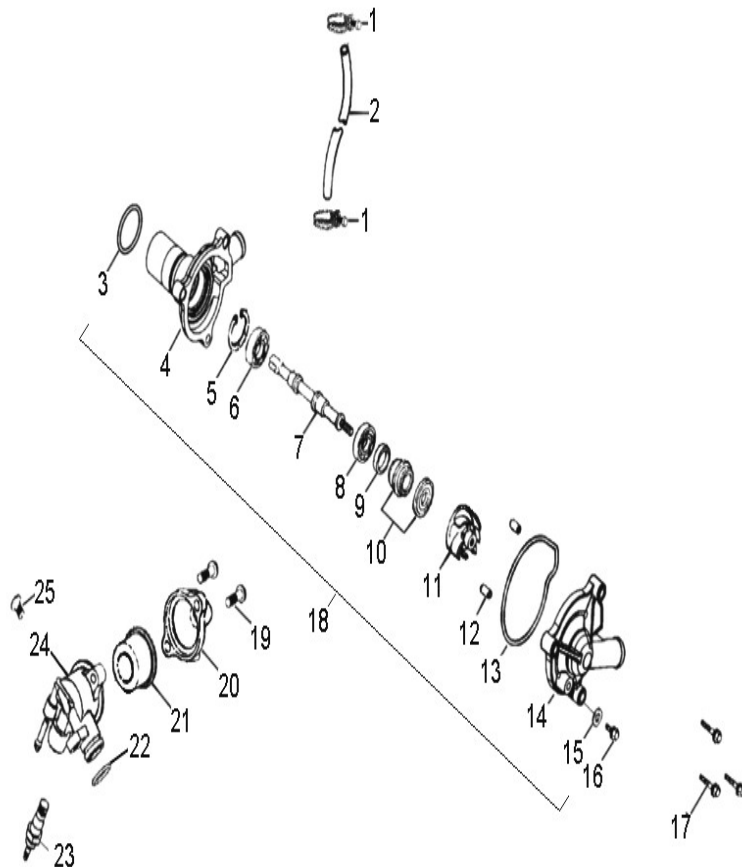
Item	Description	Part Number	Q.ty	Note
1	Gear, Starter	2842350A-000	1	
2	Shaft, Starter Motor	2842450A-000	1	
3	Asm., Gear Starter	2842250A-000	1	Inc. 1~2
4	Gear, Starter	2822050B-000	1	
5	Bolt	96000-060308-08C	2	M6x30x1
6	Asm., Oil Pump	1500050A-000	1	
7	Sprocket, Oil Pump	1515050A-000	1	
8	Clip, Cir	94511-1000S	1	
9	Chain, Oil Pump	1514150A-000	1	
10	Cover, Oil Pump	1571150A-000	1	
11	Bolt	96000-060128-08C	2	M6x12x1
12	Motor, Starter	3120050A-001	1	Inc. 13
13	O-Ring	93210-02431	1	24.4x3.1
14	Bolt	96000-060208-08C	2	M6x20x1

D-11: TRANSMISSION



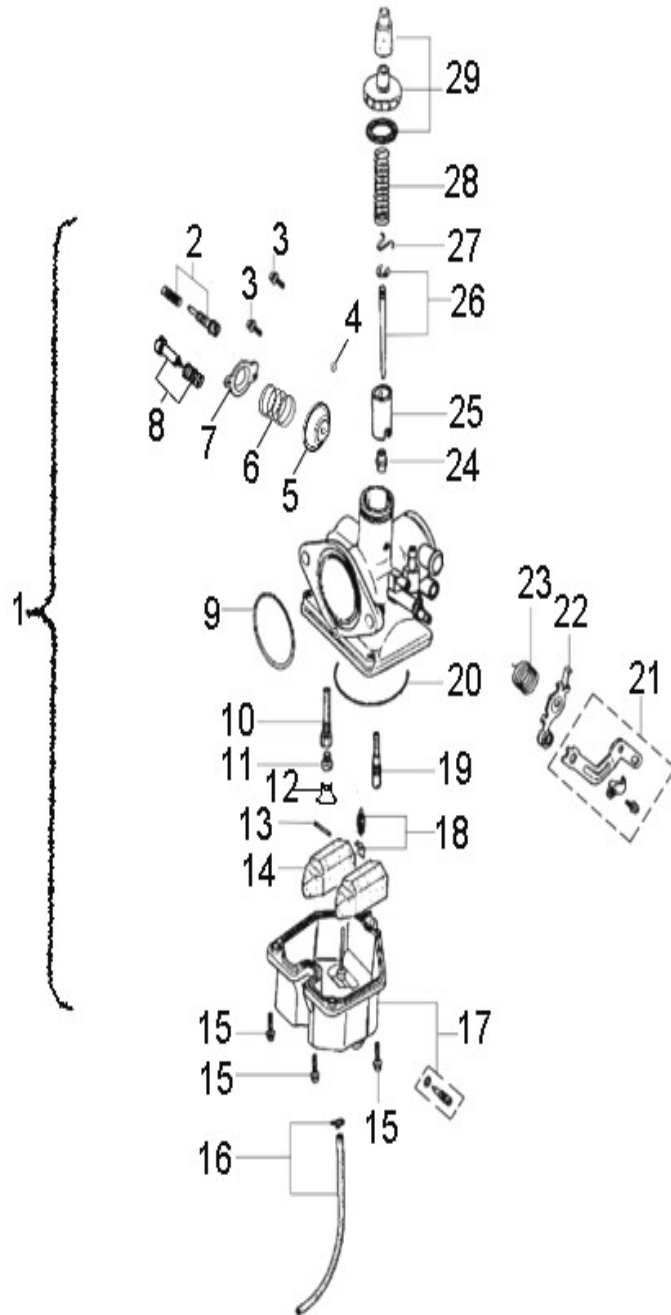
Item	Description	Part Number	Q.ty	Note
1	Shaft, Drive	2341150S-000	1	
2	Clip, Cir	94511-2400S	1	
3	Gear	234x3255C-000	1	
4	Shaft	234x3155C-000	1	
5	Shaft, Transmission	2344150A-000	1	
6	Washer	94101-2538010-000	1	25x38x1
7	Gear Set, Reverse	2346050A-000	1	
8	Washer, Spline	234x3550A-000	1	
9	Clip, Cir	94511-2500S	1	25mm
10	Ratchet, Shift	2243050A-001	1	
11	Washer	94101-2027010-000	2	20x27x1
12	Asm., Gear, Spur	2345050A-001	1	
13	Collar, Shaft	2344250A-000	1	
14	Clip, Cir	94511-2000S	1	
15	Washer	94101-2033010-000	1	20x33x1
16	Asm., Shaft, Counter	2342050A-000	1	
17	Shaft, Gear Shift	2424150S-000	1	
18	Fork, Shift	2423150A-000	1	
19	E-Clip	94513-1200E	2	
20	Spindle	2461150S-000	1	
21	E-Clip	94513-1900E	2	
22	Washer	94101-2032005-000	2	20x32x0.5
23	Recoil, Shift	2430350S-001	2	
24	Drum, Gear Shifter	2430150S-000	1	
25	Roller, Drum Sensor	2425239A-000	1	
26	Spring, Drum Sensor	2425339A-000	1	
27	Key, Woodruff	90472-40420	1	
28	Shaft, Shift Drum	2430850S-000	1	
29	Gear, Drum Shift	2431050S-000	1	
30	Bolt	96000-060288-10C	1	M6x28x1
31	Asm., Transmission	2344050A-000	1	Inc. 5~15

D-12: WATER PUMP



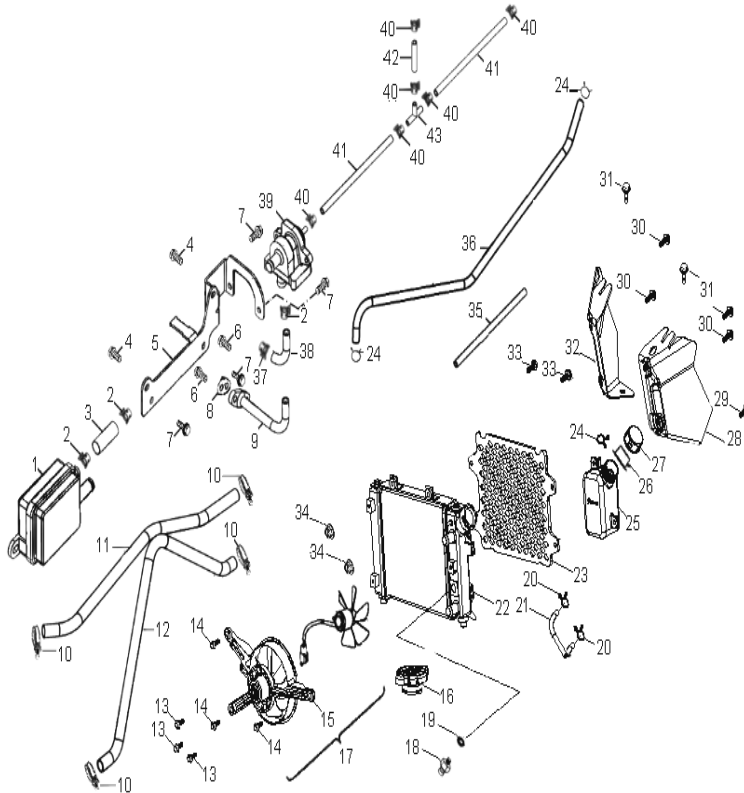
Item	Description	Part Number	Q.ty	Note
1	Clamp	1922250A-000	2	
2	Hose	1950250A-000	1	
3	O-Ring	93210-02920	1	29*2.0
4	Body, Water Pump	1921150A-000	1	
5	Clip, Cir	94512-2600R	1	
6	Bearing, Ball	96100-60000	1	
7	Shaft, Water Pump	1923150A-000	1	
8	Bearing, Ball	96100-69010	1	
9	Seal, Oil	96500-122207	1	
10	Seal, Mechanical	1921750A-000	1	
11	Impeller, Water Pump	1921550A-000	1	
12	Pin, Dowel	94301-08140	2	
13	Gasket	1922950A-000	1	
14	Flange, Water Pump	1922150A-000	1	
15	Washer	94101-0612010-00U	1	6.5x12x1
16	Bolt	96000-060128-08C	1	M6x12x1
17	Bolt	96000-060408-08C	3	M6x40x1
18	Asm., Water Pump	1921050A-000	1	Inc. 3~16
19	Bolt	93500-050168-00C	2	M5x16x0.8
20	Flange, Thermosatic	1931550A-000	1	
21	Bimetal, Thermosatic	1930050A-000	1	
22	O-Ring	93210-01819	1	18x1.9 NBR
23	Sensor, Thermosatic	1931950A-000	1	
24	Housing, Thermosatic	1931150A-000	1	
25	Bolt	96000-060188-08C	1	M6x18x1

D-13: CARBURETOR



Item	Description	Part Number	Q.ty	Note
1	Asm., Carburetor	1610055A-000	1	Inc. 2~29
2	Screw	1611539A-000	1	
3	Screw	93502-040108-00C	2	
4	Seal	3371655E-000	1	
5	Check Valve, Air	1615655E-000	1	
6	Spring	4054155E-000	1	
7	Cover, Diaphragm	1615555E-000	1	
8	Asm., Screw	1611439A-000	1	
9	O-Ring	93210-02924	1	29x2.4
10	Valve, Needle	1610539A-000	1	
11	Jet, Main	16108209-000	1	
12	Fuel Retainer	16137201-000	1	
13	Pin, Float	1611939A-000	1	
14	Float	1612339A-000	1	
15	Screw	93502-040168-00C	3	M4x16x0.6 + washer
16	Drain Tube	1610939A-000	1	
17	Float, Body	1610739A-000	1	
18	Valve, Float	1611739A-000	1	
19	Jet, Pilot	16110203-000	1	
20	Seal, Float	1610639A-000	1	
21	Support, Cable	1613039A-000	1	
22	Choke, Lever	1613539A-000	1	
23	Recoil, Choke	1612739A-000	1	
24	Needle, Jet	1615039A-000	1	
25	Throttle, Valve	1610355E-000	1	
26	Asm., Jet Needle	1610439A-000	1	
27	Clip, Needle	1614539A-000	1	
28	Spring	1610239A-000	1	
29	Asm., Cap	1614039A-000	1	

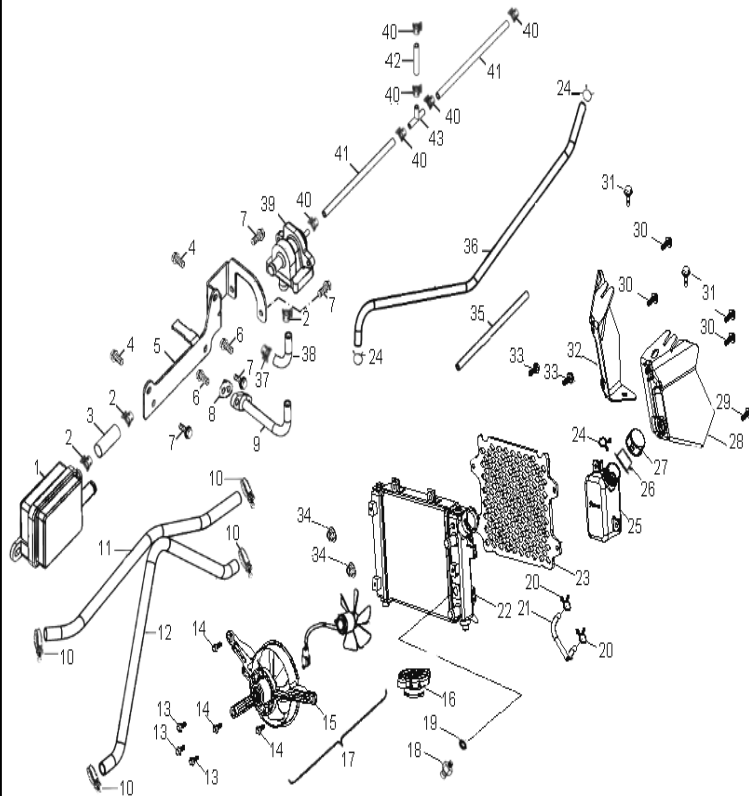
D-14: RADIATOR



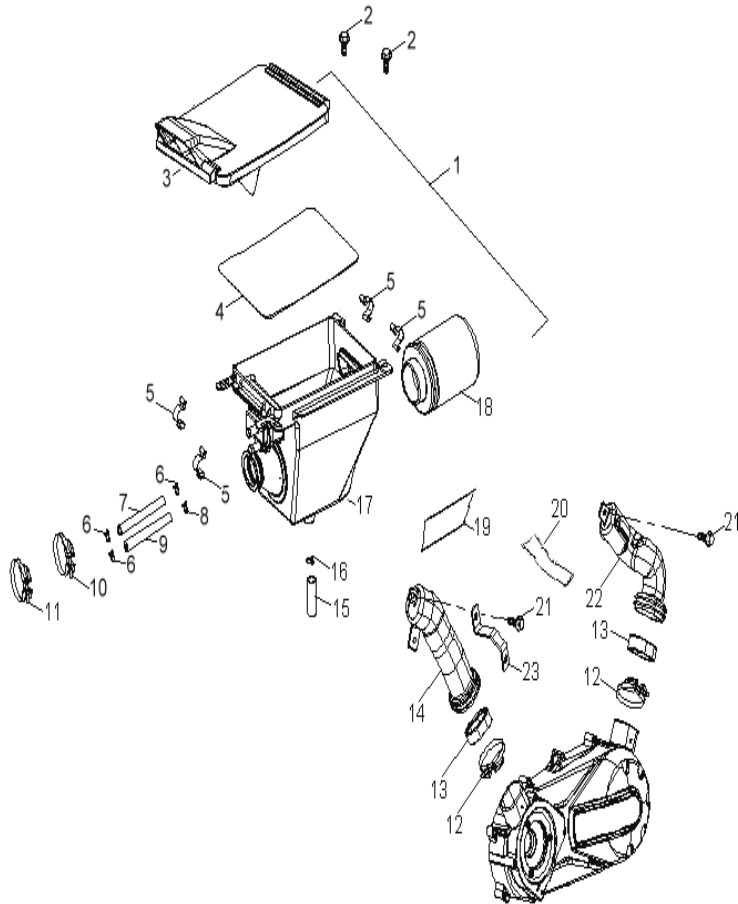
Item	Description	Part Number	Q.ty	Note
1	Asm., Filter, Daul- In	18995202-000	1	
2	Clip	94510-15000	3	
3	Hose, Rubber	96420-01016-052	1	
4	Bolt	96000-060128-0KL	2	M6x12x1
5	Bracket, Dual- Intake	1899850A-000	1	
6	Bolt	96000-060168-08C	2	M6x6x1
7	Bolt	96000-060148-00K	4	M6x14x1
8	Gasket, Hose	1864639E-000	1	
9	Tube, Dual- Intake	18640205-000	1	
10	Clamp	1922250A-000	4	
11	Hose, Inlet, Radiator	19503202-000	1	
12	Hose, Outlet, Radiat	19501202-000	1	
13	Screw	93003-060168-00K	3	M6x6x1 + washer
14	Screw	93502-040128-00C	3	M4x12x0.6 + washer
15	Shroud, Fan	1901550A-000	1	
16	Cap, Water	1911150A-000	1	
17	Asm., Fan	1900550A-000	1	Inc. 14~15
18	Switch, Thermosatic	1932550A-000	1	
19	O-Ring	93210-01020	1	9.8*1.9 NBR
20	Clamp	94515-12008	2	12x8
21	Hose, Expansion Ta	19506203-000	1	
22	Radiator	1901155C-000	1	
23	Radiator Cover	19115203-000	1	
24	Clip	94510-06500	3	
25	Tank, Expansion	1910150A-000	1	
26	Boot, Duct	1726950A-000	1	
27	Cap, Expansion Tan	1910250A-000	1	
28	Wind Panel, LH	19116201-000	1	
29	Bolt	96007-060278-00K	1	M6x1*27 + washer
30	Bolt	96007-060188-00K	3	M6x18x1 + washer
31	Bolt	96007-060168-00K	3	M6x6x1 + washer
32	Wind Panel, RH	19117201-000	1	
33	Bolt	96007-060228-00K	2	M6x22x1 + washer
34	Nut	94050-06000-00K	2	M6x1
35	Hose	94408-05007-720	1	
36	Hose, Thermosatic	19505204-000	1	
37	Clip	94510-13000	1	
38	Hose	18992201-000	1	
39	Valve, Dual-Intake	1899955E-000	1	
40	Clip	94510-06500	6	

D-14: RADIATOR

Item	Description	Part Number	Q.ty	Note
41	Hose	94407-04007-075	2	
42	Hose	94407-04007-300	1	
43	T-Joint	16126201-000	1	

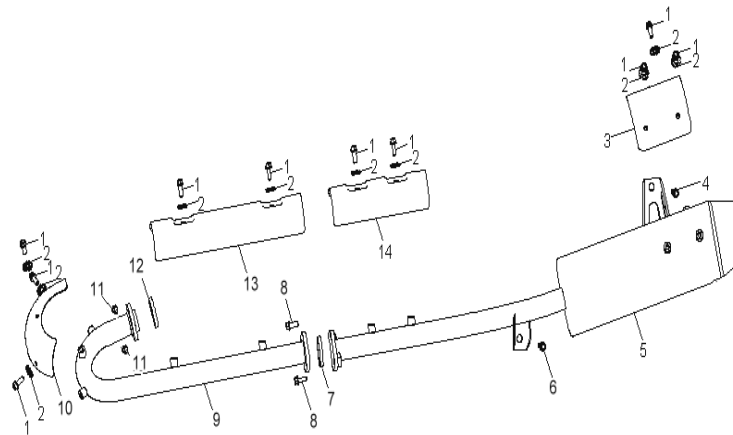


D-15: AIR CLEANER



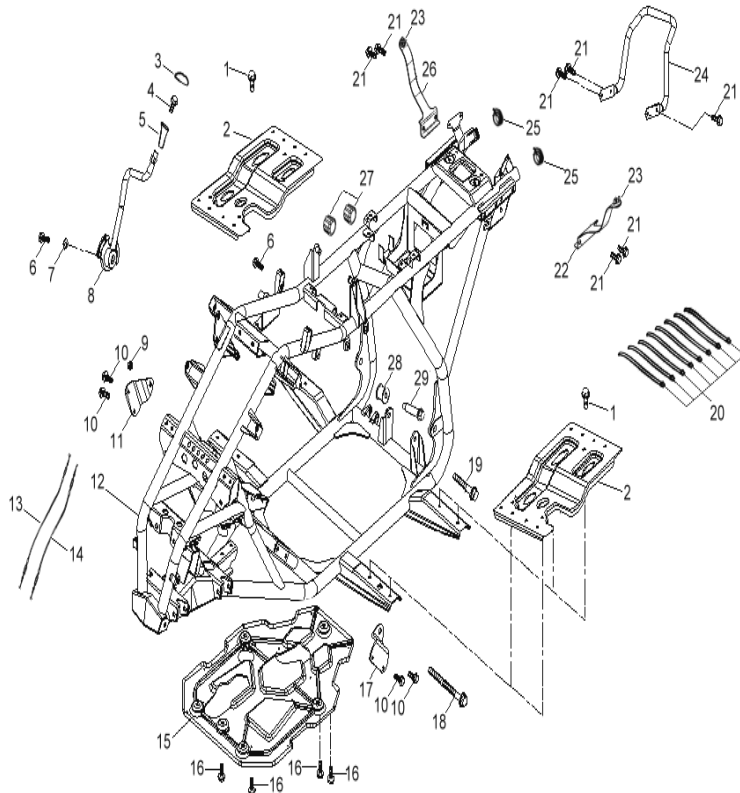
Item	Description	Part Number	Q.ty	Note
1	Asm., Cleaner, Air	17200214-000	1	Inc. 3~11 & 15~18
2	Bolt	92005-060168-00K	2	M6x6x1 + washer
3	Cover, Air Cleaner	17207207-000	1	
4	Gasket	3371639A-000	1	
5	Clip	1720839A-000	4	
6	Clip	94510-15000	3	
7	Tube, Breather	17381208-000	1	
8	Clip	94510-14018	1	
9	Tube, Breather	17381207-000	1	
10	Clamp	89669202-000	1	
11	Clamp	89669203-000	1	
12	Clamp	89669212-000	2	
13	Boot, Duct	17269203-000	2	
14	Duct, Inlet	17255211-000	1	
15	Hose, Drain	94414-01613-060	1	
16	Clamp	94515-15010	1	
17	Box, Air Cleaner	17203210-000	1	
18	Filter, Air Cleaner	17205201-000	1	
19	Decal, Insulation	87011218-000	1	
20	Decal, Insulation	87011219-000	1	
21	Bolt	92003-060168-00K	2	M6x6x1 + washer
22	Duct Outlet	17259202-000	1	
23	Bracket, Inlet Duct	17254201-000	1	

D-16: EXHAUST PIPE



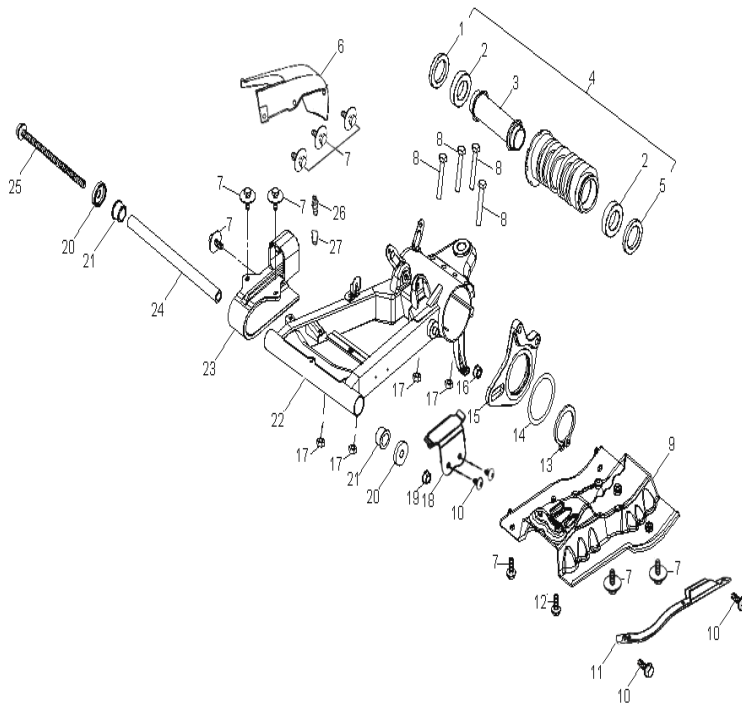
Item	Description	Part Number	Q.ty	Note
1	Bolt	96000-050108-00K	10	M5x10x0.8
2	Washer, Star	94103-0600000-00C	10	M6x1
3	Shield, Silencer	18315220-000	1	
4	Bolt	92001-080208-0KL	1	M8x20x1.25 + washe
5	Pipe, Silencer	18298219-000	1	
6	Bolt	96000-080128-0KL	1	M8x12x1.25
7	Gasket	16101203-000	1	
8	Bolt	96000-080258-00K	2	M8x1.25*25
9	Pipe, Exhaust, Front	18299216-000	1	
10	Muffler Protector (iro	18314204-000	1	
11	Nut	94050-08000-00C	2	M8x1.25
12	Gasket	18291204-000	1	
13	Shield, Head Pipe	1831555E-000	1	
14	Shield, Silencer	18315217-000	1	

D-17: FRAME BODY



Item	Description	Part Number	Q.ty	Note
1	Bolt	96000-060128-0KL	2	M6x12x1
2	Bracket, Footwell, R	5110555E-000	2	
3	Cover	21327201-000	1	
4	Bolt	96000-060128-10K	2	M6x12x1
5	Knob, Trans. Lever	21328201-000	1	
6	Bolt	96000-080128-00K	2	M8x12x1.25
7	Washer	94101-0822020-00C	1	8x22x2
8	Lever, Shift	21319222-000	1	
9	Nut	90355-10000-0UB	1	M10x1.25
10	Bolt	96000-080168-0KL	4	M8x16x1.25
11	Mounting, Engine, R	50908201-000	1	
12	Asm., Frame	50100283-067	1	
13	Cable, Shift	21335202-000	1	
14	Cable, Shift	21335203-000	1	
15	Shield, Chassis	50106203-000	1	
16	Bolt	92005-060168-00K	4	M6x6x1 + washer
17	Mounting, Engine, L	50902201-000	1	
18	Bolt	96000-102008-00B	1	M10x200x1.25
19	Bolt	96000-101308-00B	1	M10x130x1.25
20	Strap	89569131-000	8	
21	Bolt	92001-080168-00K	7	M8x16x1.25
22	Bracket, LH	50142201-000	1	
23	Rubber	50816153-000	2	
24	Sissy Bar	50105210-385	1	
25	Cap, Rubber	19611202-000	2	
26	Bracket, LH	50141201-000	1	
27	Grommet, Seat	7722539A-000	2	
28	Chain Guider	40525204-000	1	
29	Bolt	90108-120398-00K	1	M12x39x1.25

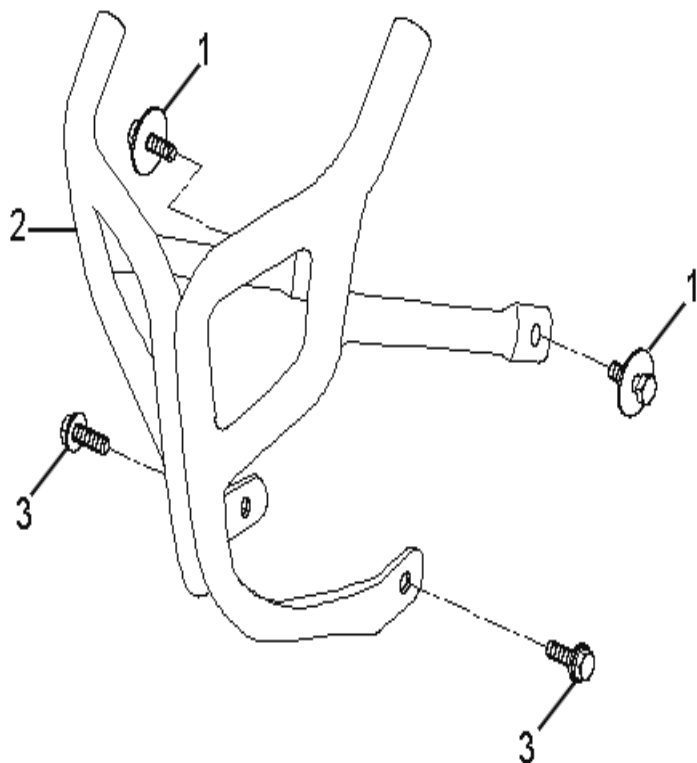
D-18: REAR SWIM ARM ASSEMBLY



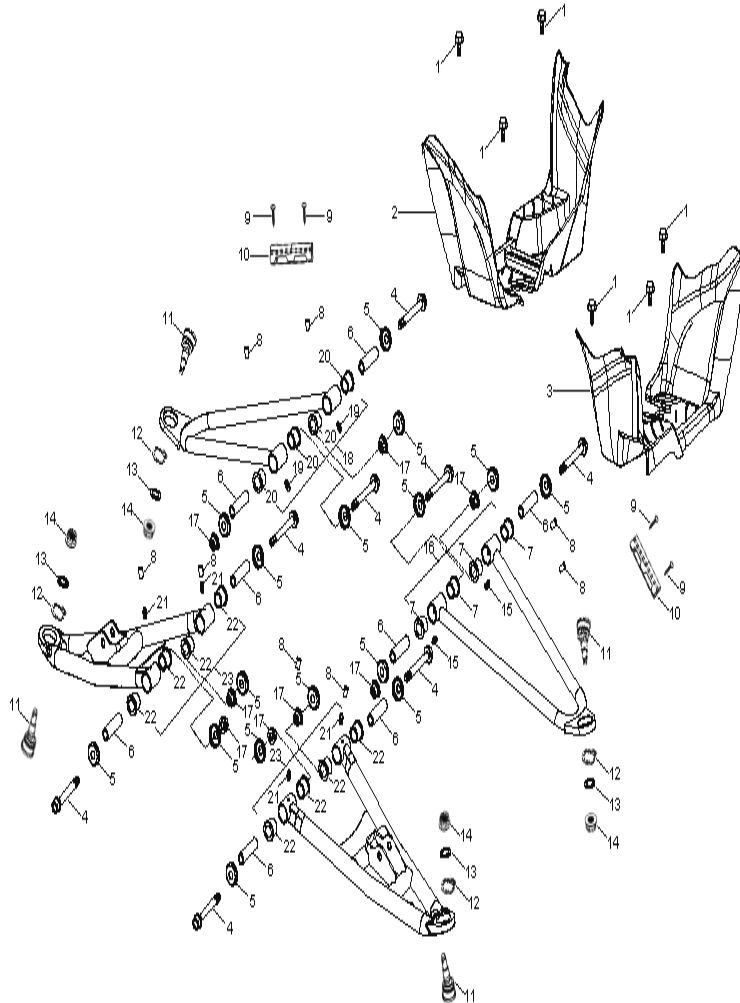
Item	Description	Part Number	Q.ty	Note
1	Seal, Oil	96500-426208A7271	1	42x62x0.8
2	Bearing, Ball	96100-60070-ZZ000	2	
3	Tube, Spacer	42810221-000	1	
4	Asm., Housing	42803217-000	1	Inc. 1~5
5	Seal, Oil	96500-446208A7271	1	44x62x0.8
6	Protector, Chain	40521206-000	1	
7	Bolt	96007-060168-00K	9	M6x6x1 + washer
8	Bolt	96000-100658-0KL	4	M1x65x1.25
9	Cover, Sprocket	40520207-000	1	
10	Screw	93903-1050128-00K	4	M5x12
11	Chain Guider	40525202-000	1	
12	Bolt	96007-060188-00K	1	M6x18x1 + washer
13	Clip, Cir	94511-7500S	1	
14	O-Ring	93210-07531	1	75x3.1
15	Mount, Caliper	43510203-000	1	
16	Shaft, Caliper Bracket	43512201-000	1	
17	Nut	90350-10000-0UC	4	M10x1.25
18	Retainer, Brake Line	53005301-000	1	
19	Nut	90350-14000-0UC	1	M14x1.5
20	Cap, Dustproof	52424202-000	2	
21	Seat, Grease Container	52524201-000	2	
22	Arm, Swing	52410220-385	1	
23	Chain Guider	40525203-000	1	
24	Tube, Spacer	52420201-000	1	
25	Bolt	96000-143508-00C	1	M14x350x1.5
26	Valve, Grease	51300131-000	1	
27	Cap, Valve, Grease	51301131-000	1	

D-19: BUMPER

Item	Description	Part Number	Q.ty	Note
1	Bolt	92001-080128-00K	2	M8x12x1.25 + washe
2	Bracket, Bumper	50450227-385	1	
3	Bolt	92005-060148-00K	2	M6x14x1 + washer

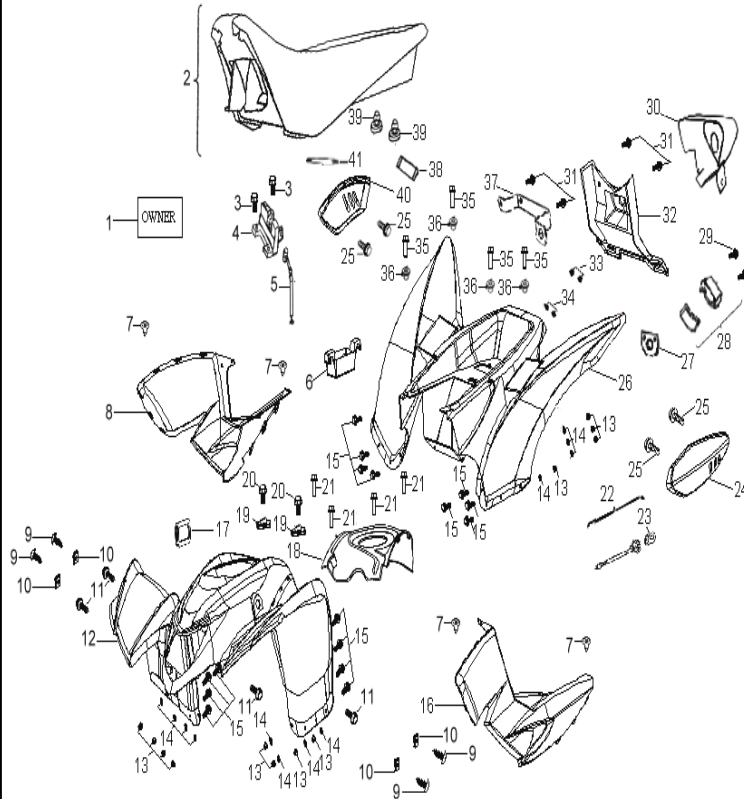


D-20: SWING ARM & FOOTREST



Item	Description	Part Number	Q.ty	Note
1	Bolt	96007-060168-00K	6	M6x6x1 + washer
2	Footwell, RH	64300218-000	1	
3	Footwell, LH	64310218-000	1	
4	Bolt	96000-100658-0KL	8	M1x65x1.25
5	Cap, Rubber	52426156-000	16	
6	Spacer	53140201-000	8	
7	Bushing	53135202-000	4	
8	Cap, Valve, Grease	51301131-000	8	
9	Screw	93903-1050128-00K	4	M5x12
10	Retainer, Brake Line	53005203-000	2	
11	Ball Joint	52451204-000	4	
12	Clip, Cir	94511-3113S	4	
13	Washer	94101-1225020-00C	4	12.1x25x2
14	Nut, Lock	90351-12000-00C	4	M12x1.25
15	Valve, Grease	51300131-000	2	
16	A-Arm, Upper, LH	53132204-385	1	
17	Nut	94050-10000-00C	8	M10x1.25
18	A-Arm, Upper, RH	53032204-385	1	
19	Valve, Grease	51300131-000	2	
20	Bushing	53135202-000	4	
21	Valve, Grease	51300131-000	4	
22	Bushing	53135202-000	8	
23	A-arm, Lower	53050204-385	2	

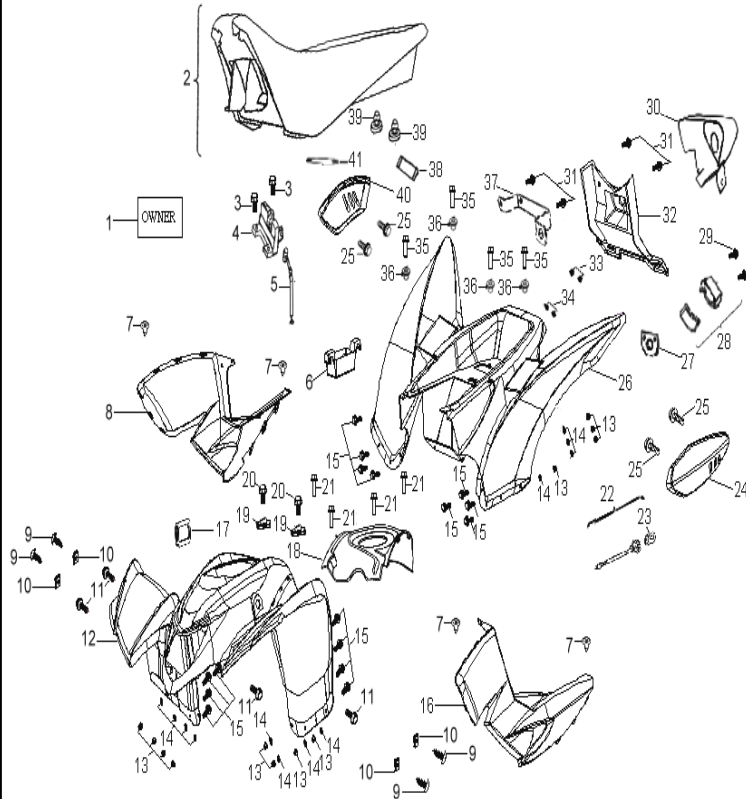
D-21: CAB & SEAT



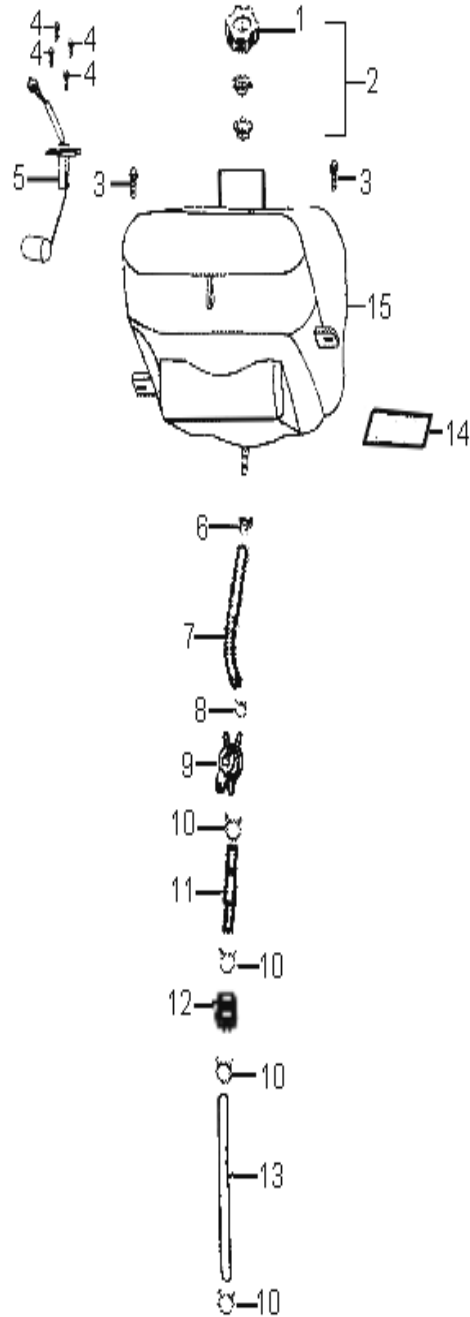
Item	Description	Part Number	Q.ty	Note
1	Manual, Owner's	88510229-000	1	
2	Seat	77200258-000	1	
3	Bolt	96000-060148-10K	2	M6x14x1
4	Lock, Seat	77231180-000	1	
5	Cable, Lock	77232205-000	1	
6	Tool Box	32111201-000	1	
7	Rivet, Plastic	61120153-000	4	
8	Panel, Side, RH	83500206-000	1	
9	Screw	93903-2040128-00K	4	M4x12
10	U-Nut	90345-04000-02T	4	M4x0.6
11	Bolt	92003-060168-00K	4	M6x6x1 + washer
12	Cab, Front	61100218-116	1	Black
12	Cab, Front	61100218-133	1	White
13	Nut	90350-05000-00K	16	M5x0.8
14	Washer	94101-0514010-00K	16	5.1x14x1
15	Bolt	93100-050168-00K	16	M5x16x0.8
16	Panel, Side, LH	83600203-000	1	
17	Boot, Shift, Rubber	21322203-000	1	
18	Cover, Fuel Tank	17555201-000	1	
19	U-Nut	90344-06000-00C	2	
20	Bolt	93800-060148-00K	2	M6x1x14 + washer
21	Screw	93903-1040128-00K	4	M4x12
22	Asm., Power Support	33713201-000	1	Inc. 23
23	Bulb, License Light	33709131-000	1	
24	Veneer, RH	18316201-000	1	
25	Screw	93903-1050128-00K	4	M5x12
26	Cab, Rear	61000223-116	1	Black
26	Cab, Rear	61000223-133	1	White
27	Rubber	33707131-000	1	
28	Cover, License Light	33710131-000	1	
29	Bolt	93500-040408-00K	2	M4x40x0.6
30	Shield, Exhaust Ass'	18310202-000	1	
31	Bolt	96007-060168-00K	4	M6x6x1 + washer
32	License Plate	33708203-000	1	
33	Washer	94101-0412010-00K	2	4x12x1
34	Nut	90350-04000-00K	2	M4x0.6
35	Bolt	96000-060168-00K	4	M6x6x1
36	Washer	94150-0717075-00K	4	6.5x17.5x7.5
37	Bracket, License Pla	33717202-000	1	
38	Strap, Battery	89750202-000	1	

D-21: CAB & SEAT

Item	Description	Part Number	Q.ty	Note
39	Rubber, Seat	77220180-000	2	
40	Veneer, RH	18319201-000	1	
41	O-Ring	93213-04740	1	47x4



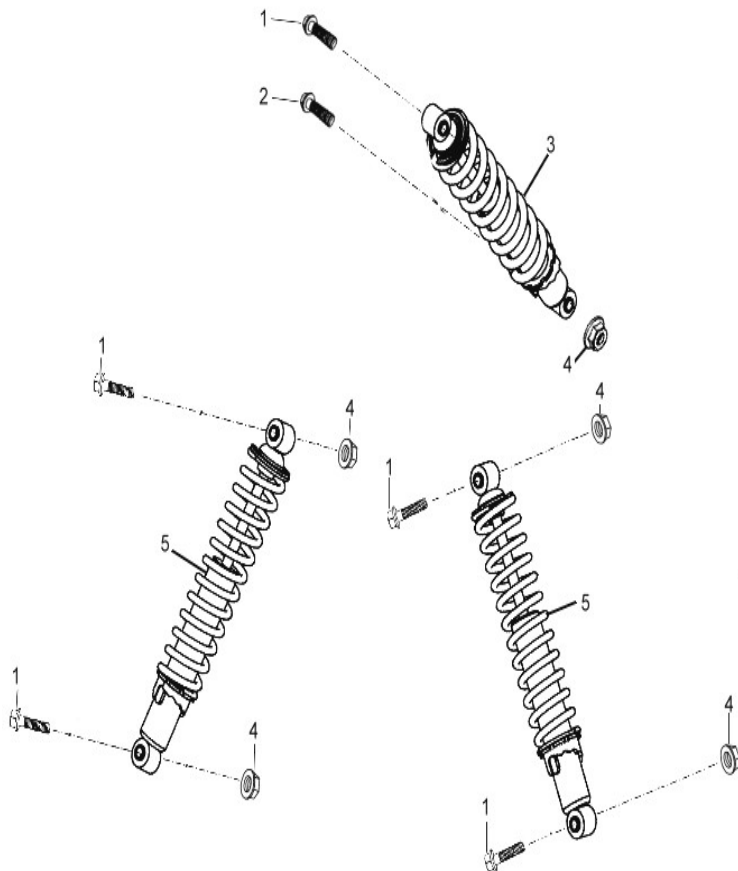
D-22: FUEL TANK



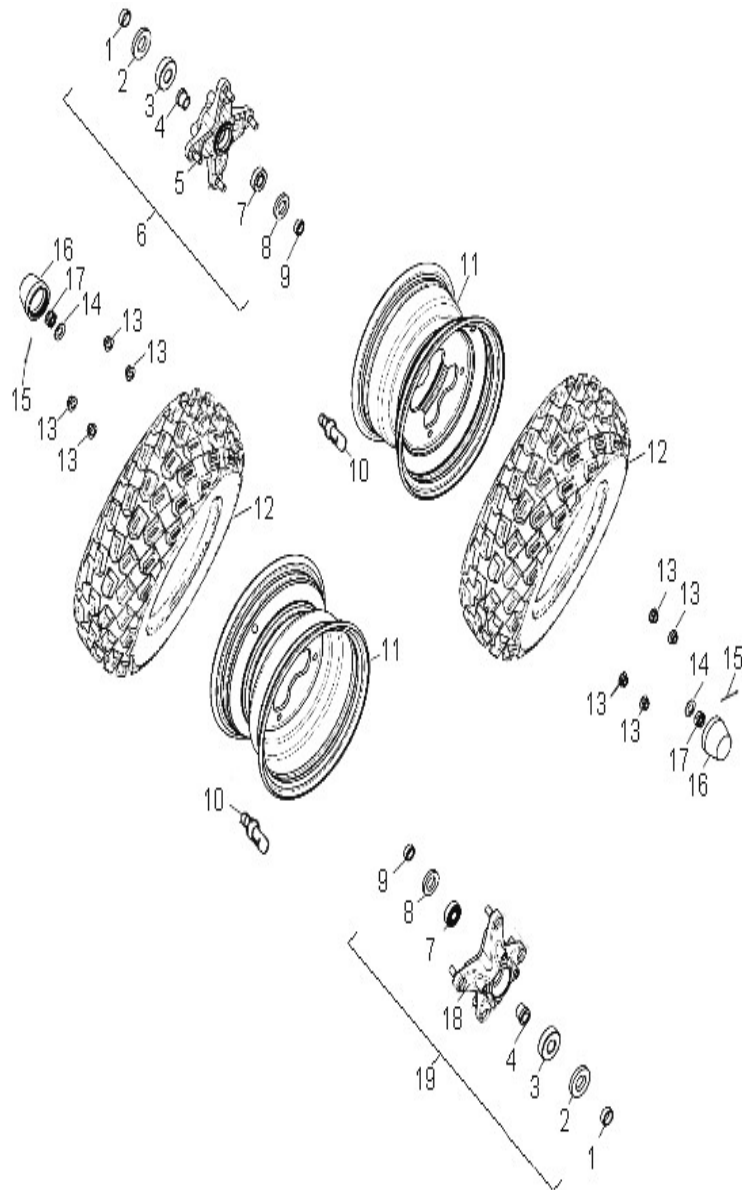
Item	Description	Part Number	Q.ty	Note
1	Cap, Fuel	17623203-000	1	
2	Asm., Cap, Fuel Tan	17620202-000	1	Inc. 1
3	Bolt	92005-060168-00K	2	M6x6x1 + washer
4	Bolt	93100-050168-00K	4	M5x16x0.8
5	Sensor, Fuel	37800202-000	1	
6	Clamp	94510-12000	1	
7	fuel hose	94401-05009-205	1	
8	Clamp	94510-08000	1	
9	Valve, Fuel	17950111-000	1	
10	Clamp	94510-08000	4	
11	fuel hose	94401-05009-146	1	
12	Filter, Fuel	17952111-000	1	
13	fuel hose	94401-05009-205	1	
14	Decal, Insulation	87011201-000	1	
15	Asm., Tank, Fuel	17500206-000	1	

D-23: SUSPENSION

Item	Description	Part Number	Q.ty	Note
1	Bolt	96000-100508-0KL	5	M10x50x1.25
2	Bolt	96000-100608-0KL	1	M10x60x1.25
3	Asm., Suspension, F	52400229-038	1	
4	Nut	94050-10000-00C	5	M10x1.25
5	Asm., Suspension, F	51100222-038	2	

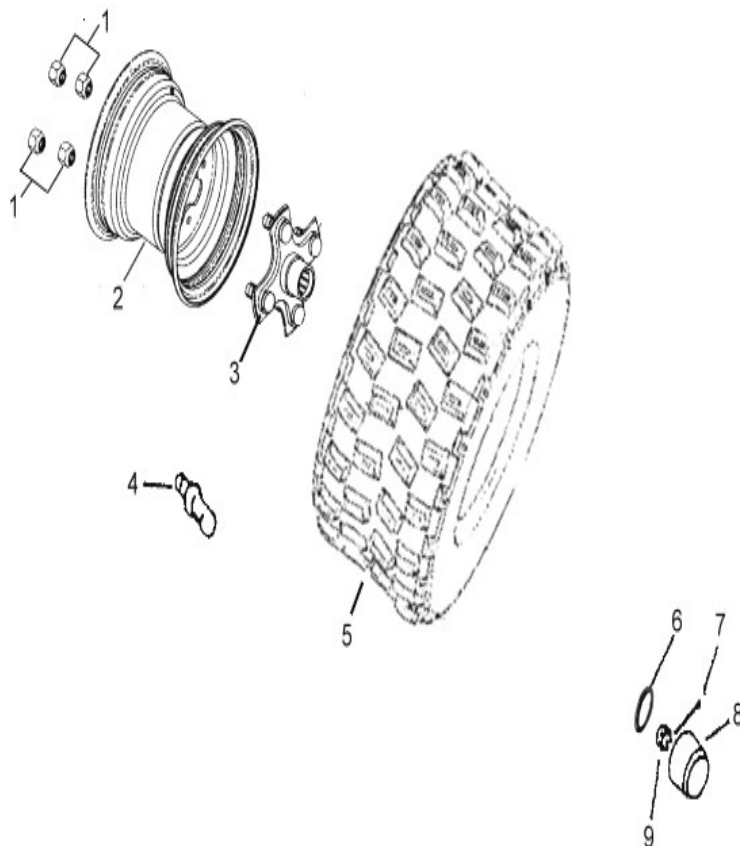


D-24: FRONT WHEEL



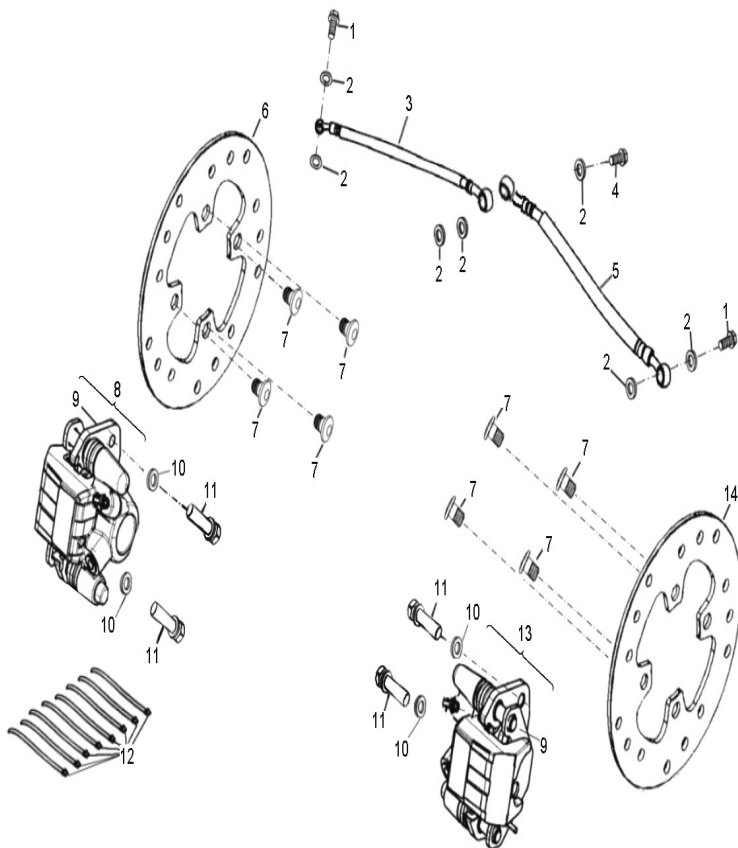
Item	Description	Part Number	Q.ty	Note
1	Spacer	4431139A-000	2	
2	Seal, Oil	96500-25470700000	2	25x47x0.7
3	Bearing, Ball	96100-62040-Z0000	2	
4	Spacer	4431539A-000	2	
5	Stud	42712201-000	8	
6	Asm., Hub, RH	42721201-000	1	Inc. 1~5 & 7~9
7	Bearing, Ball	96100-62020-Z0000	2	
8	Seal, Oil	96500-223806A7271	2	22x38x6
9	Spacer	4431239A-000	2	
10	Valve, Rim	42616131-000	2	
11	Rim	4270155E-385	2	
12	Tire	42711231-000	2	21x7-10 DI2017
13	Nut	90355-10000-0UB	8	M10x1.25
14	Washer	94121-1426016-000	2	14x26x1.6
15	Pin, Cotter	94201-32320	2	
16	Cap, Hub	4273039A-000	2	
17	Nut, Insert Lock	90353-14015-00C	2	
18	Hub, Wheel, Front	42010204-000	1	
19	Asm., Hub, LH	42710201-000	1	Inc. 1~4 & 7~9 & 18

D-25: REAR WHEEL



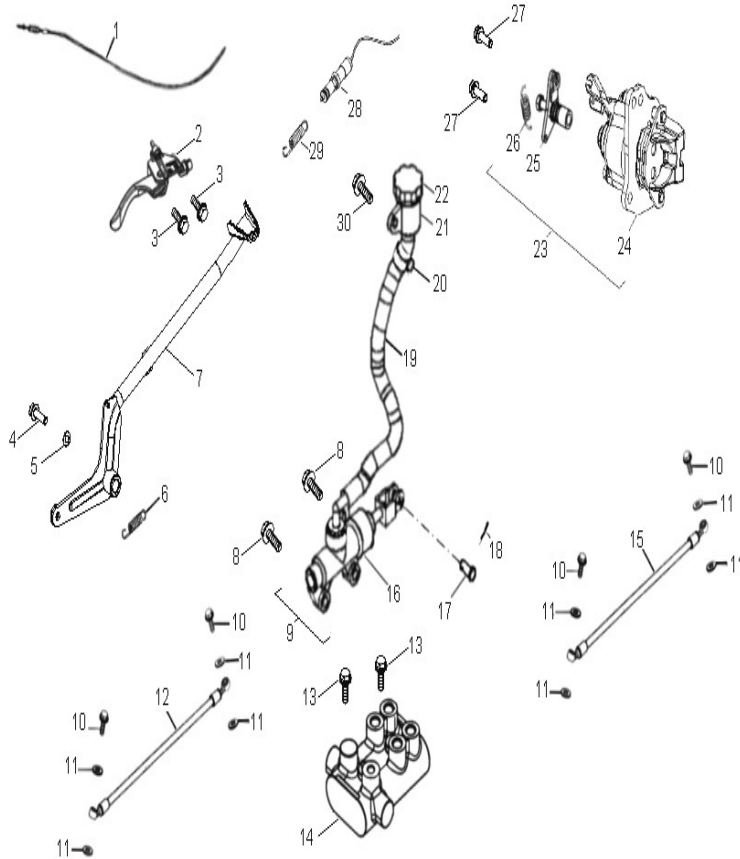
Item	Description	Part Number	Q.ty	Note
1	Nut	90355-10000-0UB	8	M10x1.25
2	Rim, Rear	4280139A-385	2	
3	Hub, Wheel, RH	4202039A-000	2	
4	Valve, Rim	42616131-000	2	
5	Tire	42811231-000	2	20x10-9 DI2016
6	Washer	94121-1835200-000	2	18x35x2
7	Pin, Cotter	94201-32320	2	
8	Cap, Hub	4273039A-000	2	
9	Nut	90352-18000-00C	2	

D-26: FRONT BRAKE



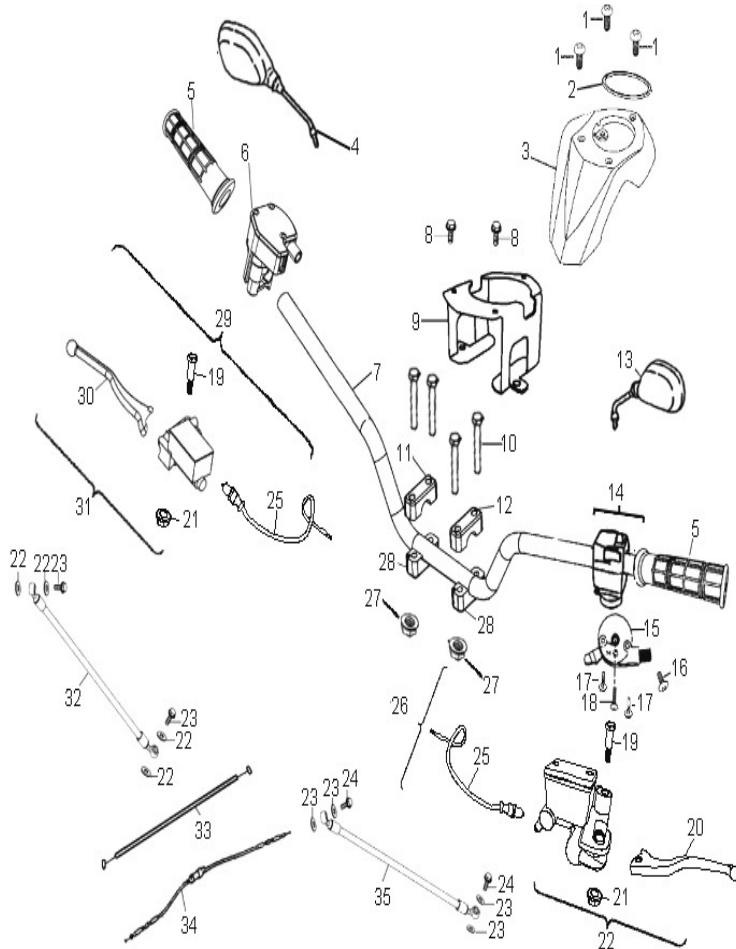
Item	Description	Part Number	Q.ty	Note
1	Bolt, Banjo	45456111-000	2	
2	Washer	94101-1015012-U0B	7	10.1x15x1.2
3	Hose, Brake	45447228-000	1	
4	Bolt, Banjo	45456202-000	1	
5	Hose, Brake	45447229-000	1	
6	Disc, Brake, RH	4502339A-000	1	
7	Bolt	45016131-00K	8	
8	Asm., Caliper, RH	4500239A-000	1	Inc. 9
9	Pads, Caliper, Front	43121201-000	2	
10	Washer	94101-0816020-00C	4	8x16x2
11	Screw	96002-080308-00K	4	M8x30x1.25
12	Strap	89569131-000	6	
13	Asm., Caliper, LH	4500139A-000	1	Inc. 9
14	Disc, Brake, LH	4502239A-000	1	

D-27: REAR BRAKE



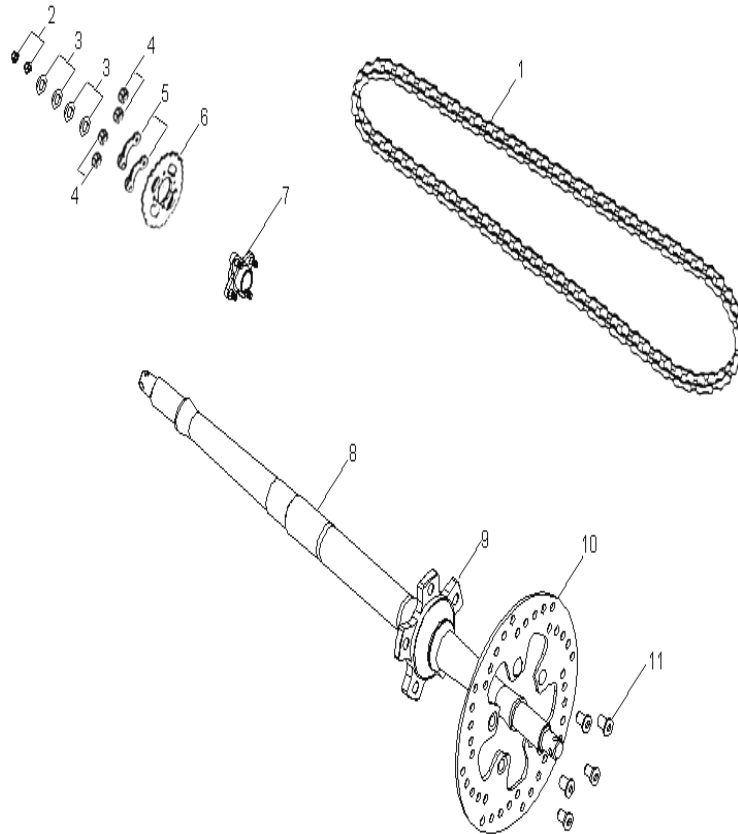
Item	Description	Part Number	Q.ty	Note
1	Cable, Parking Brake	38706206-000	1	
2	Lever, Parking Brake	3871055E-000	1	
3	Bolt	91003-060208-00K	2	M6x20x1.0
4	Bolt	96000-080168-0KL	1	M8x16x1.25
5	Washer	94101-0822020-00C	1	8x22x2
6	Spring	43421206-000	1	
7	Pedal Brake	43456214-000	1	
8	Bolt	92001-080258-0KL	2	M8x25x1.25
9	Asm., Master Cylinder	4350055E-000	1	Incl. 19~22, 16
10	Bolt, Banjo	45456111-000	4	
11	Washer	94101-1015012-U0B	8	10.1x15x1.2
12	Hose, Brake	45447230-000	1	
13	Bolt	91000-080408-00C	2	M8x40x1.25
14	Brake Shunt	45470201-000	1	
15	Hose, Brake	45447231-000	1	
16	Master Cylinder	4350155E-000	1	
17	Pin	94302-07018	1	
18	Pin	43480201-000	1	
19	Hose, Brake	45447210-000	1	
20	Clamp	94515-12008	2	12x8
21	Valve, Fuel	17950201-000	1	
22	Cap, Oil Tank	43016201-000	1	
23	Asm., Caliper, Rear	45000211-000	1	Incl. 24
24	Shoe, brake, Rear	43120211-000	1	
25	Bolt	96000-060128-0KL	1	M6x12x1.0
26	Spring, Foodpad	43422202-000	1	
27	Switch, Brake	34916201-000	1	
28	Bolt	96000-100258-0KL	2	M10x25x1.25

D-28: HANDLEBAR



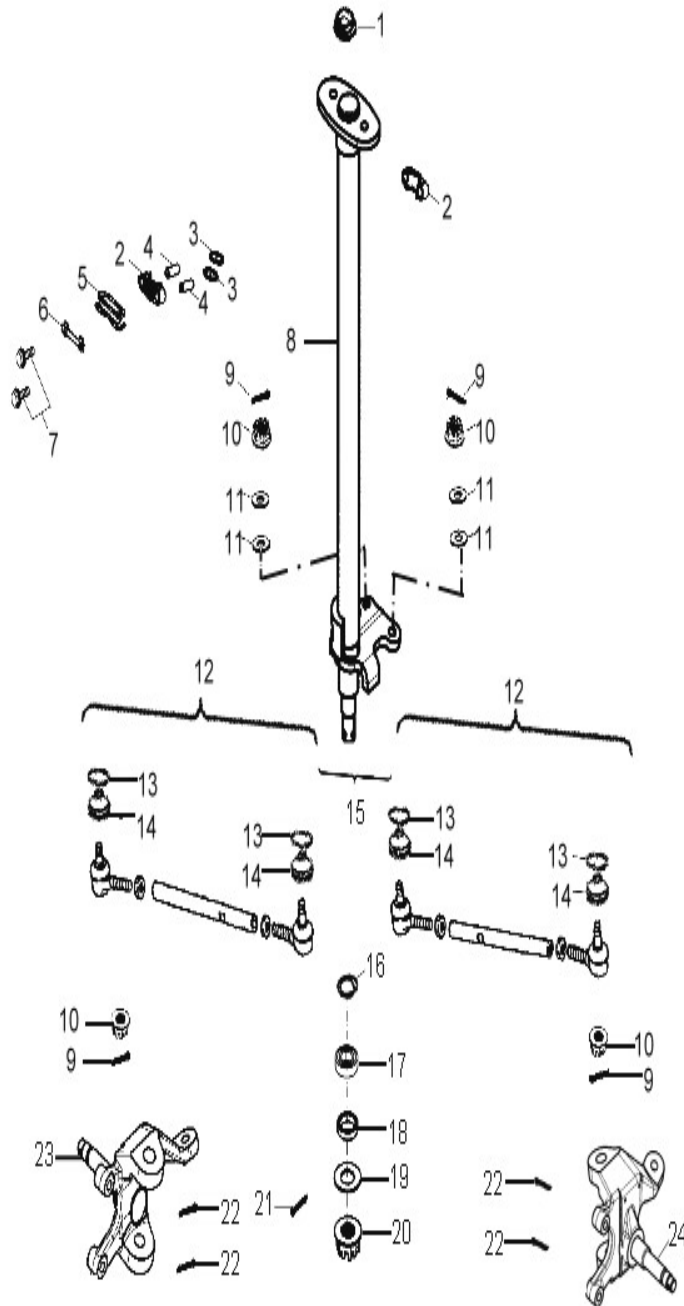
Item	Description	Part Number	Q.ty	Note
1	Bolt	93100-050128-00K	3	M5x12x0.8
2	Rubber, Seat	64320201-000	1	
3	Pod, Handlebar	64211210-070	1	
4	Mirror, RH	88110204-000	1	
5	Grip, Handlebar	53167201-000	2	
6	Control, Throttle	53900201-000	1	
7	Handlebar	53100218-385	1	
8	Bolt	96000-060128-10K	2	M6x12x1
9	Bracket, Pod	53310221-000	1	
10	Bolt	91000-080258-00K	4	M8x25x1.25
11	Clamp, Upper, RH	53220204-000	1	
12	Clamp, Upper, LH	53210204-000	1	
13	Mirror, LH	88120201-001	1	
14	Asm., Switch, LH	35151227-001	1	Inc. 15~18
15	Manual Choke	35160201-000	1	
16	Bolt	93500-030068-00C	1	M3x6x0.6
17	Screw	93100-030048-00B	2	M3x4x0.6
18	Bolt	93500-060088-00K	1	M6x1*8
19	Bolt	89220202-000	2	
20	Lever, Brake, LH	53178206-000	1	
21	Nut	94073-06006-00K	2	
22	Asm., Lever, LH	53163206-000	1	Inc. 19~21
23	Washer	94101-1015012-U0B	8	10.1x15x1.2
24	Bolt, Banjo	45456111-000	4	
25	Sensor, Taillight	35345201-000	2	
26	Asm., Lever LH	53171219-000	1	Inc. 19~22 & 25
27	Nut	90350-10000-00C	2	M10x1.25
28	Clamp, Lower	53200204-000	2	
29	Asm., Master Cylin.,	53172215-000	1	nc. 19, 21, 25, 30, 31
30	Lever, Brake, RH	53175205-000	1	
31	Asm., Lever, RH	53164205-000	1	Inc. 19, 21, 30
32	Hose, Brake	45447233-000	1	
33	Choke, Cable, Manu	5392255E-000	1	
34	Cable, Throttle	53910214-000	1	
35	Hose, Brake	45447232-000	1	

D-29: REAR WHEEL AXLE



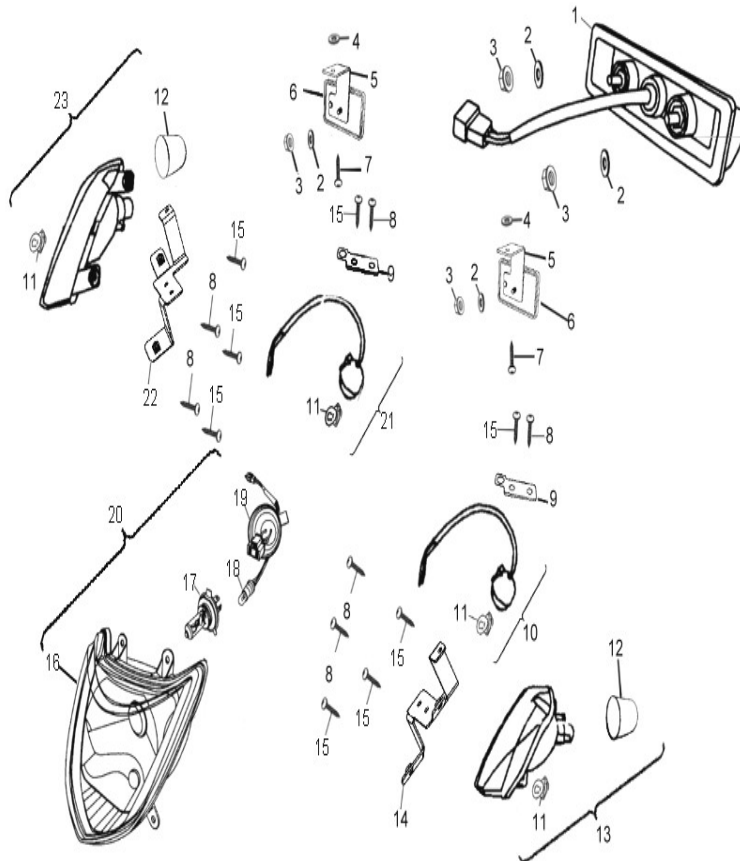
Item	Description	Part Number	Q.ty	Note
1	Asm., Drive Chain	40530216-000	1	520
2	Nut	94001-33000-00K	2	
3	Washer	94121-3345012-000	4	33x45x1.2
4	Nut	94002-10000-00C	4	M10x1.25
5	Washer, Sprocket	41202156-000	2	
6	Sprocket, Drive (36T)	41201205-000	1	36T
7	Hub, Sprocket	41210156-000	1	
8	Axle	42000217-000	1	
9	Hub, Disc	43490206-000	1	
10	Disc, Brake	43511202-000	1	
11	Bolt	45016131-00K	5	

D-30: STEERING



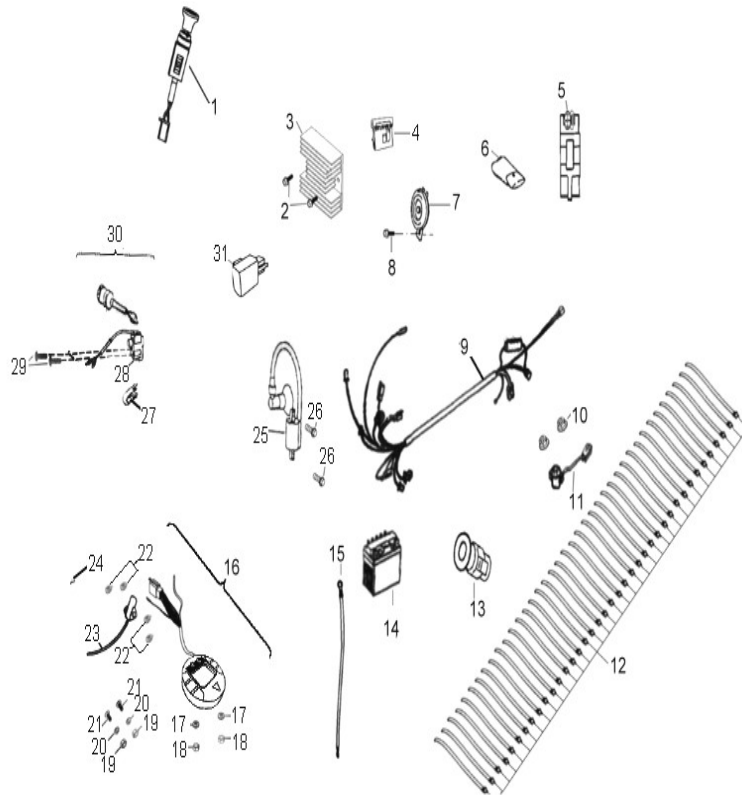
Item	Description	Part Number	Q.ty	Note
1	Cap, Rubber	19611202-000	1	
2	Clamp, steering	53500156-000	2	
3	Sleeve, Steering Sha	51220156-000	2	
4	Spacer	51317156-000	2	
5	Bracket, Wire Collec	51318156-000	1	
6	Washer, Lock	51319156-000	1	
7	Bolt	92000-080608-00B	2	M8x60x1.25
8	Shaft, Steering	51112222-385	1	
9	Pin, Cotter	94201-25190	4	
10	Nut	90352-10000-00C	4	M10x1.25
11	Washer	94101-1022020-00C	4	10.1x22x2
12	Asm., Tie Rod	53410215-000	2	Inc. 13 & 14
13	Spring	94514-09255	4	
14	Boot	16129201-000	4	
15	Shaft, Steering	51107222-385	1	
16	Clip, Cir	94512-4200R	1	
17	Bearing, Ball	96100-6004-LLUC3/	1	6004UC3/542
18	Spacer	44311201-000	1	
19	Washer	94121-1835200-000	1	18x35x2
20	Nut	90352-18000-00C	1	
21	Pin, Cotter	94201-32320	1	
22	Pin, Cotter	94201-23250	4	
23	Asm., Knuckle, RH	51330210-000	1	
24	Asm., Knuckle, LH	51325209-000	1	

D-31: LIGHTS



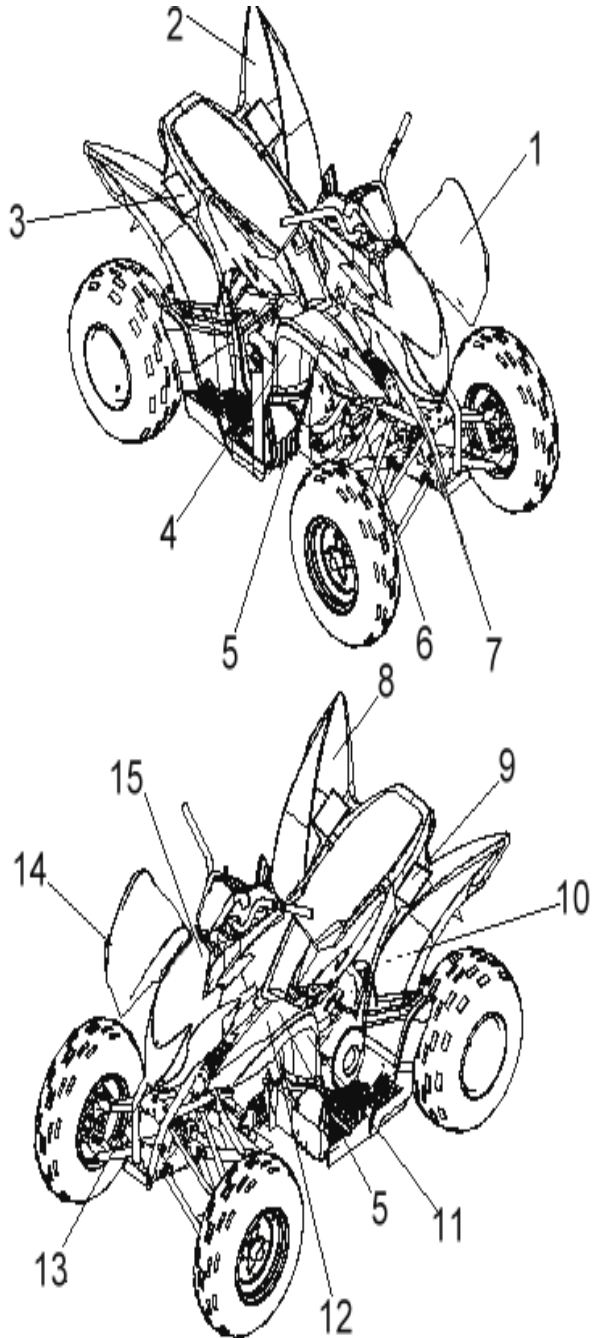
Item	Description	Part Number	Q.ty	Note
1	Asm., Taillight	33700202-000	1	
2	Washer	94101-0519010-00K	4	5.1x19x1
3	Nut	94050-05000-00C	4	M5x0.8
4	Washer	94101-0412010-00K	2	4x12x1
5	Bracket, Reflector	33408202-000	2	
6	Reflector	33741131-00A	2	
7	Screw, Tapping	93906-1040168-00K	2	
8	Bolt	93100-050128-00K	6	M5x12x0.8
9	Bracket, Signal, Rear	33406201-000	2	
10	Asm., Signal, Rear,	33850202-000	1	Inc. 11
11	Housing, Headlight	33110205-000	1	
12	Boot	51200203-000	2	
13	Asm., Signal, Front,	33450208-000	1	Inc. 11 & 12
14	Bracket, Signal, LH	33416204-000	1	
15	Screw, Tapping	93906-1040128-00K	8	
16	Bulb, Signal	33905202-000	4	10W
17	Bulb, Headlight	34901205-000	1	35W
18	Bulb, Parking	34909180-000	1	5W
19	Socket, Headlight	33111204-000	1	
20	Asm., Headlight	33100209-000	1	Inc. 16~19
21	Asm., Signal, Rear,	33800202-000	1	Inc. 11
22	Bracket, Signal, RH	33415204-000	1	
23	Asm., Signal, Front,	33400208-000	1	Inc. 11 & 12

D-32: ELECTRICAL PARTS



Item	Description	Part Number	Q.ty	Note
1	Power Supporter	38130179-000	1	
2	Bolt	96000-060128-10K	2	M6x12x1
3	Rectifier/ Regulator	31600209-000	1	
4	Wire, Fuse Box	32109201-000	1	
5	Asm., CDI Unit	30410222-000	1	
6	Pouch, Tool	89120205-000	1	
7	Horn	38110204-000	1	
8	Bolt	96000-080128-0KL	1	M8x12x1.25
9	Harness, Main Wire	32100247-000	1	
10	Nut	94050-06000-00K	2	M6x1
11	Starter Relay	38501119-000	1	
12	Strap	89569131-000	39	
13	Relay, Signal	38302202-000	1	
14	Battery	3150039A-000	1	GTX12-BS
15	Asm., Battery Cable	32001204-000	1	
16	Asm., Speedometer	37205209-000	1	Inc. 17~24
17	Washer	94101-0613010-00K	2	6x13x1
18	Nut	94001-04000-00K	2	M4x0.6
19	Nut	94001-06000-00C	2	M6x1
20	Washer	94111-0412010-00K	2	4x12x1
21	Bolt	93100-040128-00K	2	M4x12
22	Washer	94101-0412010-00K	4	4x12x1
23	Sensor, Speedometer	37206201-000	1	
24	Magnet, Speedometer	37203202-000	1	
25	Asm., Ignition Coil	30510207-000	1	
26	Bolt	96000-060208-10K	2	M6x20x1
27	Clip, Main Switch	35101131-000	1	
28	Lock, Steering	35106208-000	1	
29	Bolt	93100-050128-00K	2	M5x12x0.8
30	Asm., Main Switch	35100238-000	1	Inc. 27~29
31	Relay, Parking	38701202-000	1	

D-33: DECAL



Item	Description	Part Number	Q.ty	Note
1	Decal, Front Fender,	87719208-116	1	Black
1	Decal, Front Fender,	87719208-133	1	White
2	Decal, Rear Fender,	87748237-116	1	Black
2	Decal, Rear Fender,	87748237-133	1	White
3	Decal, Waring, Y-16	87851173-000	1	
4	Decal, General Wari	87852159-000	1	
5	Decal, 320	87715229-000	1	
6	Decal, Tank, RH	87720233-116	1	Black
6	Decal, Tank, RH	87720233-133	1	White
7	Decal, Fragile, Fram	87871204-000	1	
8	Decal, Rear Fender,	87747237-116	1	Black
8	Decal, Rear Fender,	87747237-133	1	White
9	Decal, Waring, Reve	87854202-000	1	
10	Decal, Waring, Chai	87858156-000	1	
11	Decal, Drain Bolt	87843201-000	1	
12	Decal, Tank, LH	87721233-116	1	Black
12	Decal, Tank, LH	87721233-133	1	White
13	Decal, Front (Down)	87703204-116	1	Black
13	Decal, Front (Up)	87703204-133	1	White
14	Decal, Front Fender	87718208-116	1	Black
15	Decal, Front Fender	87718208-133	1	White
15	Decal, Headlight	87702204-000	1	

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Part Number	Description	Q.ty	Page	Item	Part Number	Description	Q.ty	Page	Item
1110150A-000	Crankcase, RH	1	9	3	1455050A-000	Guide, Cam Chain,	1	13	13
1115050A-000	Spacer, Collar	1	9	15	1471150A-000	Valve, Intake	1	7	22
1115150A-000	Spacer, Collar, Rear	1	9	16	1472150A-000	Valve, Exhaust	1	7	21
1119150A-001	Gasket	1	9	7	1475150A-000	Spring, Valve, Outer	2	7	8
1120150A-000	Crankcase, LH	1	9	13	1476150A-000	Spring, Valve, Inner	2	7	9
1133050A-000	Cover, Crankcase,	1	12	9	14771119-000	Retainer, Valve, Spri	2	7	7
1133350S-000	Retainer, Sight Glas	1	12	2	14775119-000	Seat, Valve, Spring,	2	7	12
11334119-000	Plug, Drain, Oil	1	9	11	14781119-000	Clip, Retainer	4	7	10
1134150A-000	Cover, Clutch	1	11	5	1500050A-000	Asm., Oil Pump	1	16	6
1134750A-000	Tablet, Logo	1	11	11	1514150A-000	Chain, Oil Pump	1	16	9
1135050A-000	Recoil, Starter	1	11	14	1515050A-000	Sprocket, Oil Pump	1	16	7
1135550A-000	Derby Cover	1	11	3	15421119-000	Screen	1	9	8
1135950A-001	Gasket	1	11	4	15426119-000	Spring, Screen	1	9	9
1139350A-001	Gasket, Crankcase,	1	12	11	1544139A-000	Tube, Oil, Crankshaf	1	8	6
1210055S-000	Cylinder	1	7	27	1544739A-000	Spring, Oil	1	8	5
1219150A-001	Gasket, Cylinder	1	7	28	15650111-001	Plug, Oil	1	10	8
1220150A-000	Head, Cylinder	1	7	24	1571150A-000	Cover, Oil Pump	1	16	10
12209119-000	Seal, Valve	2	7	11	1610055A-000	Asm., Carburetor	1	19	1
1221150A-000	Bracket, Cam Shaft	1	13	7	16101203-000	Gasket	1	23	7
1225050A-000	Gasket Set	1	7	26	1610239A-000	Spring	1	19	28
1230250A-000	Breather, Crankcase	1	7	4	1610355E-000	Throttle, Valve	1	19	25
1230350A-000	Gasket	1	7	3	1610439A-000	Asm., Jet Needle	1	19	26
1230950A-000	Cover, Cylinder Hea	1	7	2	1610539A-000	Valve, Needle	1	19	10
1239150A-000	Gasket , Head Cover	1	7	6	1610639A-000	Seal, Float	1	19	20
1300055S-000	Asm., Crankshaft	1	8	2	1610739A-000	Float, Body	1	19	17
1301150A-000	Ring Set, Piston	1	8	11	16108209-000	Jet, Main	1	19	11
1310050A-000	Piston	1	8	9	1610939A-000	Drain Tube	1	19	16
1311150A-000	Pin, Piston	1	8	8	16110203-000	Jet, Pilot	1	19	19
1311550A-000	Clip, Piston Pin	2	8	7	1611439A-000	Asm., Screw	1	19	8
1342055S-000	Shaft, Balancer	1	8	1	1611539A-000	Screw	1	19	2
1440050B-000	Asm., Cam Shaft	1	13	10	1611739A-000	Valve, Float	1	19	18
1440155S-000	Chain, Cam	1	13	12	1611939A-000	Pin, Float	1	19	13
1443150A-000	Arm, Valve, Rocker	2	13	4	1612339A-000	Float	1	19	14
1445250A-000	Shaft, Intake, Rocke	1	13	8	16126201-000	T-Joint	1	21	43
1445350A-000	Shaft, Exhaust, Roc	1	13	9	1612739A-000	Recoil, Choke	1	19	23
1445650A-000	Asm., Decomp. Rele	1	13	3	16129201-000	Boot	4	38	14
1450055L-000	Guide, Cam Chain,	1	13	11	1613039A-000	Support, Cable	1	19	21
14521119-000	Tensioner	1	13	15	1613539A-000	Choke, Lever	1	19	22
14523119-001	Gasket, Tensioner	1	13	14	16137201-000	Fuel Retainer	1	19	12
1453550A-000	Pivot, Guide	1	13	19	1614039A-000	Asm., Cap	1	19	29

PART NUMBER INDEX

Part Number	Description	Q.ty	Page	Item	Part Number	Description	Q.ty	Page	Item
1614539A-000	Clip, Needle	1	19	27	1900550A-000	Asm., Fan	1	20	17
1615039A-000	Needle, Jet	1	19	24	1901155C-000	Radiator	1	20	22
1615555E-000	Cover, Diaphragm	1	19	7	1901550A-000	Shroud, Fan	1	20	15
1615655E-000	Check Valve, Air	1	19	5	1910150A-000	Tank, Expansion	1	20	25
1710055L-000	Asm., Manifold, Inta	1	7	19	1910250A-000	Cap, Expansion Tan	1	20	27
17200214-000	Asm., Cleaner, Air	1	22	1	1911150A-000	Cap, Water	1	20	16
17203210-000	Box, Air Cleaner	1	22	17	19115203-000	Radiator Cover	1	20	23
17205201-000	Filter, Air Cleaner	1	22	18	19116201-000	Wind Panel, Radiato	1	20	28
17207207-000	Cover, Air Cleaner	1	22	3	19117201-000	Wind Panel, Radiato	1	20	32
1720839A-000	Clip	4	22	5	1921050A-000	Asm., Water Pump	1	18	18
17254201-000	Bracket, Inlet Duct	1	22	23	1921150A-000	Body, Water Pump	1	18	4
17255211-000	Duct, Inlet	1	22	14	1921550A-000	Impeller, Water Pum	1	18	11
17259202-000	Duct Outlet	1	22	22	1921750A-000	Seal, Mechanical	1	18	10
17269203-000	Boot, Duct	2	22	13	1922150A-000	Flange, Water Pump	1	18	14
1726950A-000	Boot, Duct	1	20	26	1922250A-000	Clamp	2	18	1
17381207-000	Tube, Breather, Vent	1	22	9			4	20	10
17381208-000	Tube, Breather, Vent	1	22	7	1922950A-000	Gasket	1	18	13
17500206-000	Asm., Tank, Fuel	1	30	15	1923150A-000	Shaft, Water Pump	1	18	7
17555201-000	Cover, Fuel Tank	1	28	18	1930050A-000	Bimetal, Thermosatic	1	18	21
17620202-000	Asm., Cap, Fuel Tan	1	30	2	1931150A-000	Housing, Thermosati	1	18	24
17623203-000	Cap, Fuel	1	30	1	1931550A-000	Flange, Thermosatic	1	18	20
17950111-000	Valve, Fuel	1	30	9	1931950A-000	Sensor, Thermosatic	1	18	23
17950201-000	Valve, Fuel	1	35	21	1932550A-000	Switch, Thermosatic	1	20	18
17952111-000	Filter, Fuel	1	30	12	19501202-000	Hose, Outlet, Radiat	1	20	12
18291204-000	Gasket	1	23	12	1950250A-000	Hose	1	18	2
18298219-000	Pipe, Silencer	1	23	5	19503202-000	Hose, Inlet, Radiator	1	20	11
18299216-000	Pipe, Exhaust, Front	1	23	9	19505204-000	Hose, Bypass, Thern	1	20	36
18310202-000	Shield, Exhaust Ass'	1	28	30	19506203-000	Hose, Inlet, Expansi	1	20	21
18314204-000	Muffler Protector (iro	1	23	10	19611202-000	Cap, Rubber	2	24	25
18315217-000	Shield, Silencer	1	23	14			1	38	1
18315220-000	Shield, Silencer	1	23	3	2130155C-000	Cover, Transmission	1	10	14
1831555E-000	Shield, Head Pipe	1	23	13	2131755C-000	Lever, Shift	1	10	3
18316201-000	Veneer, RH	1	28	24	21319222-000	Lever, Shift	1	24	8
18319201-000	Veneer, RH	1	28	40	21322203-000	Boot, Shift, Rubber	1	28	17
18640205-000	Tube, Dual- Intake	1	20	9	2132239A-000	Ball, Steel	1	10	18
1864639E-000	Gasket, Hose	1	20	8	21327201-000	Cover	1	24	3
18992201-000	Hose	1	20	38	21328201-000	Knob, Transmission	1	24	5
18995202-000	Asm., Filter, Daul- In	1	20	1	21335202-000	Cable, Shift	1	24	13
1899850A-000	Bracket, Dual- Intake	1	20	5	21335203-000	Cable, Shift	1	24	14
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2139550A-001	Gasket, Transmissio	1	10	22	2346050A-000	Gear Set, Reverse	1	17	7
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2200150A-000	Asm., Driven Clutch	1	15	21	23811201-000	Bracket, Sprocket	1	10	28
2210050A-000	Clutch, Outer	1	15	2	2423150A-000	Fork, Shift	1	17	18
2210139A-000	Hold, Cam	1	15	3	2424150S-000	Shaft, Gear Shift	1	17	17
2210250A-000	Sheave, moveable	1	14	8	2425239A-000	Roller, Drum Sensor	1	17	25
2210350A-000	Asm., Sliding	1	14	2	2425339A-000	Spring, Drum Sensor	1	17	26
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2210650A-000	Bushing, Sheave	1	11	12	2430655E-000	Spring, Detent	1	10	19
2210750A-000	Ratchet, Recoil	1	11	13	2430850S-000	Shaft, Shift Drum	1	17	28
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2213150A-000	Plate, Sheave	1	14	4	2813050B-000	Asm., Rollor, One W	1	12	18
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2323350A-000	Spring, Clutch	1	15	13	32100247-000	Harness, Main Wire	1	40	9
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33709131-000	Bulb, License Light	1	28	23	41202156-000	Washer, Sprocket	2	37	5
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94101-0613010-00K Washer		2	40	17	94301-10140	Pin, Dowel	6	7	13
94101-0618015-00K Washer		2	9	29			4	9	6
		1	10	2			2	10	15
94101-0624016-00G Washer		1	9	22			2	12	10
94101-0816020-00C Washer		4	34	10	94302-07018	Pin	1	35	17
94101-0818023-00U Washer		4	13	6	94401-05009-146	fuel hose	1	30	11
94101-0822020-00C Washer		1	24	7	94401-05009-205	fuel hose	1	30	7
		1	35	5			1	30	13
94101-1015012-U0B Washer		7	34	2	94407-04007-075	Hose	2	21	41
		8	35	11	94407-04007-300	Hose	1	21	42
		8	36	23	94408-05007-720	Hose	1	20	35
94101-1022020-00C Washer		4	38	11	94408-08012-400	Hose	1	9	26
94101-1221320-00L Washer		1	9	4	94414-01613-060	Hose, Drain	1	22	15
		1	10	16	94510-06500	Clip	3	20	24
94101-1225020-00C Washer		4	27	13			6	20	40
94101-1422010-00L Washer		1	10	20	94510-08000	Clamp	1	30	8
94101-1426020-00C Washer		1	8	3			4	30	10
94101-1733015-000 Washer		1	9	33	94510-12000	Clamp	1	30	6
94101-2027010-000 Washer		2	17	11	94510-13000	Clip	1	20	37
94101-2032005-000 Washer		2	17	22	94510-14018	Clip	1	22	8
94101-2033010-000 Washer		1	17	15	94510-15000	Clip	3	20	2
94101-2531010-00K Washer		1	15	29			3	22	6
94101-2538010-000 Washer		4	15	24	94511-0700E	Clip, Cir	3	15	11
		1	17	6	94511-1000S	Clip, Cir	1	16	8
94103-0600000-00C Washer, Star		10	23	2	94511-2000S	Clip, Cir	1	17	14
94111-0412010-00K Washer		2	40	20	94511-2400S	Clip, Cir	1	17	2
94121-1426016-000 Washer		2	32	14	94511-2500S	Clip, Cir	1	9	24
94121-1835200-000 Washer		2	33	6			1	17	9
		1	38	19	94511-250IS	Clip, Cir	1	15	28
94121-3345012-000 Washer		4	37	3	94511-3113S	Clip, Cir	4	27	12
94122-2550020-00K Washer, Special		5	15	26	94511-7500S	Clip, Cir	1	25	13
94150-0717075-00K Washer		4	28	36	94512-2600R	Clip, Cir	1	18	5
94201-23250	Pin, Cotter	4	38	22	94512-4200R	Clip, Cir	1	38	16
94201-25190	Pin, Cotter	4	38	9	94513-1200E	E-Clip	2	17	19
94201-32320	Pin, Cotter	2	32	15	94513-1900E	E-Clip	2	17	21
		2	33	7	94514-09255	Spring	4	38	13
		1	38	21	94515-12008	Clamp	1	9	25
94301-08140	Pin, Dowel	2	10	12			2	20	20
		2	11	2			2	35	20

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94515-15010	Clamp	1	22	16	96000-080128-0KL	Bolt	1	23	6
95111-0001C-000	Nut	1	15	5			1	40	8
96000-050108-00K	Bolt	10	23	1	96000-080168-0KL	Bolt	4	24	10
96000-050128-00K	Bolt	2	11	10			1	35	4
96000-060088-00K	Bolt	1	10	4	96000-080258-00K	Bolt	2	23	8
96000-060108-00K	Bolt	1	12	5	96000-080458-00C	Bolt	9	10	13
96000-060108-08C	Bolt	1	9	21	96000-100258-0KL	Bolt	2	35	28
96000-060128-08C	Bolt	4	9	18	96000-100508-0KL	Bolt	5	31	1
		1	12	1	96000-100608-0KL	Bolt	1	31	2
96000-060128-08C	Bolt	2	16	11	96000-100658-0KL	Bolt	4	25	8
		1	18	16			8	27	4
96000-060128-0KL	Bolt	2	20	4	96000-101308-00B	Bolt	1	24	19
		2	24	1	96000-102008-00B	Bolt	1	24	18
		1	35	25	96000-120158-14C	Bolt	1	10	17
96000-060128-10K	Bolt	2	24	4	96000-143508-00C	Bolt	1	25	25
		2	36	8	96002-080308-00K	Screw	4	34	11
		2	40	2	96003-120158-17C	Bolt	1	9	5
96000-060148-00K	Bolt	4	20	7	96007-060168-00K	Bolt	3	20	31
96000-060148-10K	Bolt	2	28	3			9	25	7
96000-060168-00K	Bolt	3	10	1			6	27	1
		4	28	35			4	28	31
96000-060168-08C	Bolt	1	11	9	96007-060188-00K	Bolt	3	20	30
		2	20	6			1	25	12
96000-060168-10K	Bolt	4	11	15	96007-060228-00K	Bolt	2	20	33
96000-060188-08C	Bolt	1	18	25	96007-060278-00K	Bolt	1	20	29
96000-060208-08C	Bolt	2	16	14	96100-60000	Bearing, Ball	1	18	6
96000-060208-10K	Bolt	2	40	26	96100-6004-LLUC3/	Bearing, Ball	1	11	1
96000-060228-14C	Bolt	2	13	16			1	38	17
96000-060258-08C	Bolt	4	7	1	96100-60070-ZZ000	Bearing, Ball	2	25	2
		2	11	8	96100-62020-Z0000	Bearing, Ball	2	32	7
96000-060288-10C	Bolt	1	17	30	96100-62040-00000	Bearing, Ball	1	9	31
96000-060308-08C	Bolt	2	16	5			1	10	25
96000-060358-08C	Bolt	4	10	6	96100-62040-Z0000	Bearing, Ball	2	32	3
96000-060408-08C	Bolt	10	11	6	96100-63040-00000	Bearing, Ball	2	9	12
		3	18	17			1	10	23
96000-060458-08C	Bolt	4	12	3	96100-63050-00000	Bearing, Ball	1	9	27
96000-060508-08C	Bolt	4	9	2			1	10	24
96000-061108-08C	Bolt	2	7	14	96100-69010	Bearing, Ball	1	18	8
96000-061358-08C	Bolt	7	12	4	96100-69050-LLU00	Bearing, Ball	1	11	7
96000-080128-00K	Bolt	2	24	6	96200-202715	Bearing, Needle	1	9	28

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96211-07000	Ball, Steel	8	15	30
96400-102824	Bushing, Rubber	4	9	14
96420-01016-052	Hose, Rubber	1	20	3
96500-122207	Seal, Oil	1	18	9
96500-14x28x7A727	Seal, Oil	1	10	7
96500-223806A7271	Seal, Oil	2	32	8
96500-25x38x7F585	Seal, Oil	1	9	23
96500-25470700000	Seal, Oil	2	32	2
96500-25x52x7A545	Seal, Oil	1	10	26
96500-274207F5850	Seal, Oil	1	9	17
96500-404704	Seal, Oil	2	15	16
96500-426208A7271	Seal, Oil	1	25	1
96500-446208A7271	Seal, Oil	1	25	5
96600-30075000000	Cap(Nickel Silver)	1	12	7
9807650A-000	Plug, Spark	1	7	25